

# User manual and Spare Parts List

# GARUDAN®

**GP-510- 147**

**GP-510- 147i**



ANITA B, s.r.o.

Průmyslová 2453/7

680 01 Boskovice

Czech Republic

tel: +420 516454774, 516453496

fax: +420 516452751

e-mail: [info@anita.cz](mailto:info@anita.cz)



## 1 Safety Measures

Do not put the machine into operation until an appropriate preparation is carried out by a specialist or an authorised person, and until you get acquainted with safety measures.

1. Any sewing machine may be operated only by a properly trained operator.
2. Take into consideration the safety regulations valid in your country.
3. The sewing machine may be used only for the operations for which it has been designed. Other operations are inadmissible.
4. All safety measures must be observed on the machine before putting into operation and during operation.
5. It is advisable to wear protective glasses to ensure personal safety when working on the machine.
6. If you are going to make any modifications or changes on the machine observe the safety regulations. Modifications can only be made at your own risk.
7. The main switch of the machine must be switched off or the plug must be pulled out of the socket of mains supply when following operations are to be performed (if you use mechanically controlled clutch motors without a fuse preventing the machine from being started with the pedal wait until the motor stops).
  - 7.1 Threading the needle thread (threads), threading the looper thread, etc.
  - 7.2 Replacing needles, presser foot; stitch plate, looper, looper bobbin, feed dog, needle guard, finger guard, cloth guide, etc.
  - 7.3 When you leave the workplace and when you leave the machine unattended.
  - 7.4 Machine maintenance (cleaning).
8. Repairs, maintenance and modifications of the machine (see point 6) may be carried out only by a specialist or an authorised person. Only spare parts supplied by the machine builder should be used for repairs.
9. Works on the electrical parts of the machine can only be carried out by an electrician or under an authorised person's control and supervision.
10. Working on "live" parts and equipment is inadmissible.
11. Compressed air supply has to be disconnected before maintenance and repairs of pneumatic devices. Residual compressed air has to be let off before the works can be done.
12. The user will be held responsible if safety measures given in the Instructions for Use are not observed.
13. An inseparable part of the Instructions for Use is the Instruction for use of the respective drive which must be observed, as well. In particular point 3 "Safety Instructions".

## 2 Putting the machine into operation



Following instructions must be observed to avoid risk of failures or damage to the machine:

- clean the machine of preserving agents
- drop 1-2 drops of oil into looper
- remove the front cover and oil the ends of needle bar connecting-rod and of the cross-head slide of thread take-up.
- a specialist shall check if the electrical equipment is in good order incl. necessary voltage for motor and see to it that machine hand wheel rotates towards the operator (see arrow) when the electric motor is connected.
- do not run the machine at full speed during the first two weeks, sewing should be performed at ca. 3/4 of the maximum speed.



### Caution!

Do not interfere with the electric equipment of the machine, call an electrician. Danger of electrical accident. When working on the machine or close to the machine take care that you do not give cause to an accident. See to it that no liquid can get into the electrical equipment and cause a short-circuit or any other failure of the electrical equipment.

Observe the generally valid safety regulations.

When running the machine, be very cautious especially near the needle, trimming knives, thread take-up and cloth pressing elements.

When the machine head is tilted on its support, take special care so that the whole machine and support may not tilt over.

To tilt the machine into working position take the head with both hands to avoid any injury between the tilted machine and the base plate.

### 3 Threading the Upper Thread

**Caution!**

Switch off the main switch and remove your feet from the pedals on the machine support before threading so that the machine may not be started by unintended treading on the pedal.

When threading the thread from bobbin stand into needle follow figure 1 for single needle machine. The thread pass from bobbin stand to thread guides on the machine head (A, B) through auxiliary tensioner and thread guide (C), through tensioner (D), tension spring (E) and thread take-up lever to the needle. The thread enters the eye from the side with a long groove. On single needle machines threading should be carried out according to figure following the arrow S.

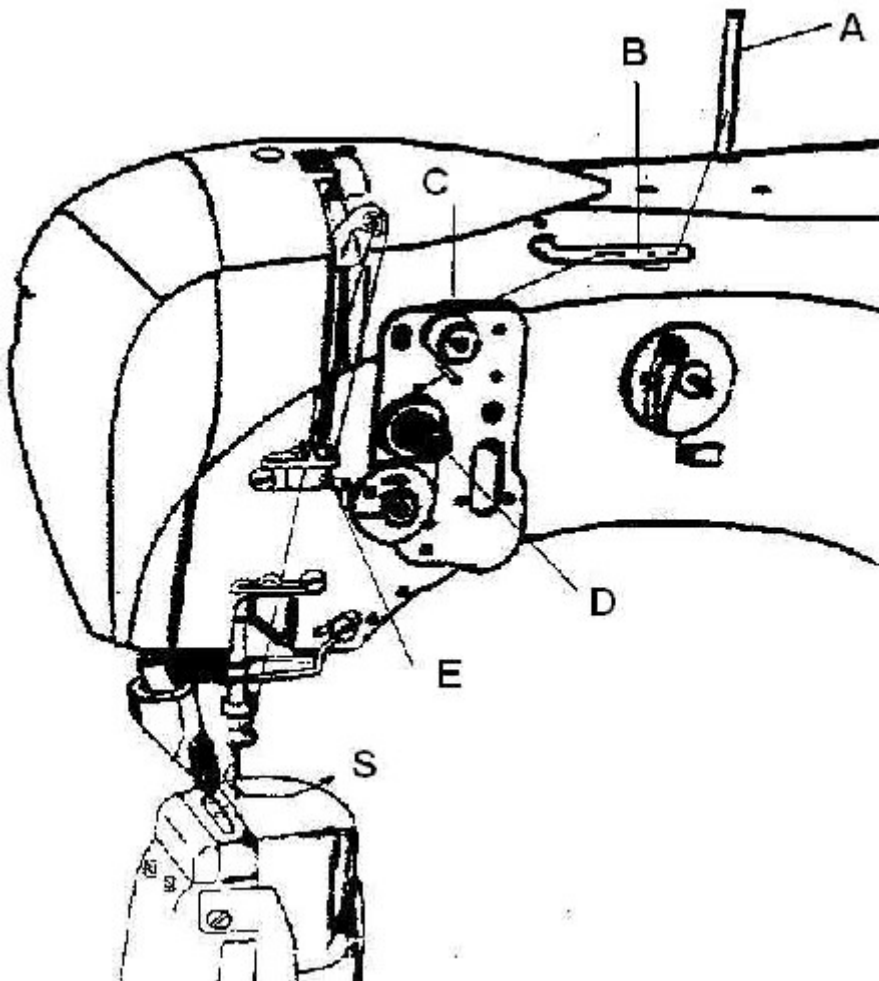


Fig.1

#### 4 Inserting needles



##### Caution !

Switch off the main switch and remove your feet from the pedals on the machine support before replacing needles so that the machine may not be started by unintended treading on the pedal.

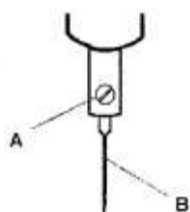


Fig.3

Having chosen the right thickness (size) of needle whose system corresponds to the prescribed kind (usually 134 LR) loosen screw (A, fig.3) on needle bar and insert needle (B) as far as it will go, i.e. up to the bottom of the needle hole in the needle bar. Turn the needle so that the recess above the needle eye faces the looper point. Caution – when a greater needle size has been chosen it is necessary to check if the looper point does not catch the needle – a possible adjustment of looper position must be carried out by an authorised person. Make sure that the needle passes through the middle of the stitch plate opening. If it is not the case, check up if the needle is not bent. Replace the defective needle.

#### 5 Replacing Hook Bobbin, Threading Hook Thread

The thread passes from the bobbin case (A) through slot (B) under spring (C) into the looper (fig. 4) in such a way that the thread will be unwound from the bobbin in the direction of the arrow. Hold a thread end of ca. 5-6 cm and insert the bobbin case containing bobbin into the hook in such a way so that the thread can be unwound from the bobbin smoothly. Lock the bobbin case (A) in the looper using the lock (E).

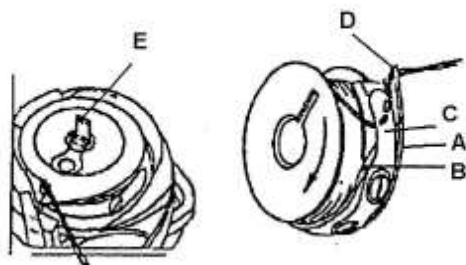


Fig.4



Fig.5

Use screw (fig. 5) to adjust the tension of the thread unwound from the bobbin. Turn it in the (+) direction to increase the thread tension or in the (-) direction to decrease the tension.

**Caution!**

Do not start the machine until you put the hook covers in working (protecting) position. Switch off the main switch and remove your feet from the pedals on the machine support before replacing the hook bobbin so that the machine may not be started by unintended treading on the pedal.

## 6 Adjusting Stitch Length

**Caution!**

Switch off the main switch and remove your feet from the pedals on the machine support before adjusting stitch length so that the machine may not be started by unintended treading on the pedal.

Push in the stitch length adjusting knob (A) in the column of the machine arm (fig. 6) and turn the hand wheel until the knob locks deeper into the arm. Turn the knob in the direction of arrow (+) to increase the stitch length or in the direction of arrow (-) to reduce the stitch length. Adjustment is determined by the position of the tip of pointer (C) against division lines on the disk of hand wheel (B).

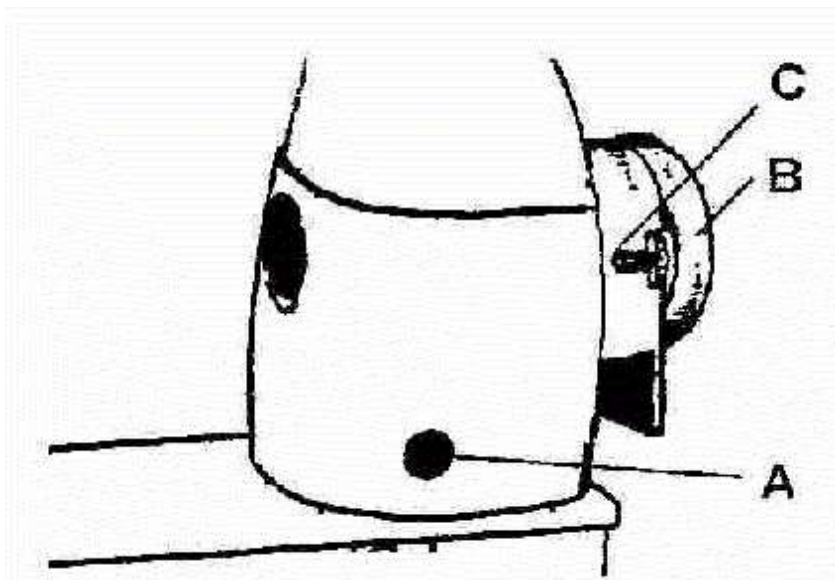


Fig. 6

## 7 Adjusting Differential Feed Ratio

(only for machines with driven presser foot)

To ensure sewing of fabric layers without their displacement in the course of feeding it is possible to adjust different lengths of feeding driven by press-wheel and feeding by rotary feed dog. To adjust shorter lengths of feeding driven by press wheel move collar (A) on lever (B) towards feeding shaft (D). To increase the length of press-wheel feeding move collar (A) from the axis of shaft (D).

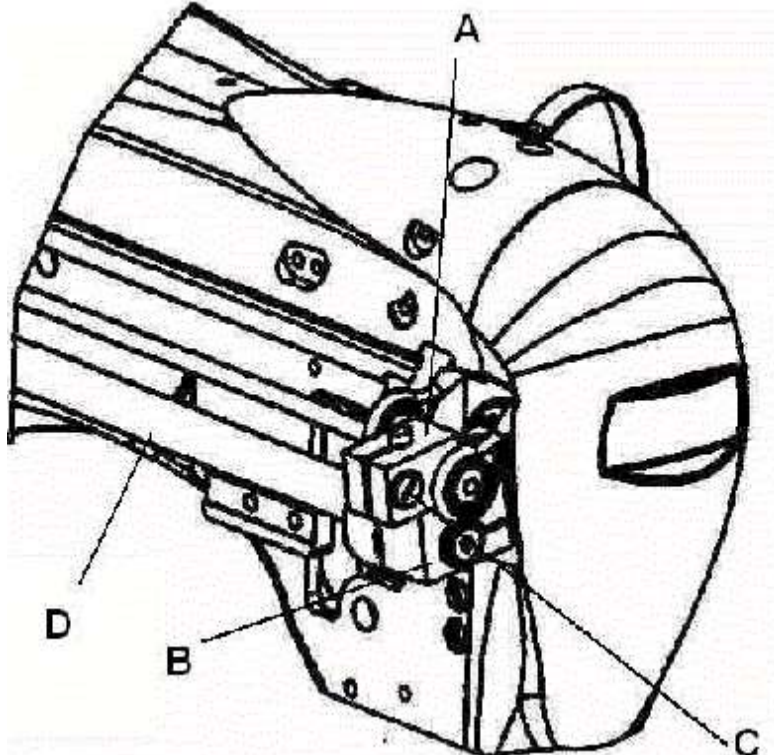


Fig. 7

An appropriate adjustment of the ratio of the lengths of feeding driven by rotary feed dog and press-wheel makes it possible to achieve not only the same feeding of fabric layers but, if necessary, to gather or stretch one of the fabrics.

## 8 Safety Clutch

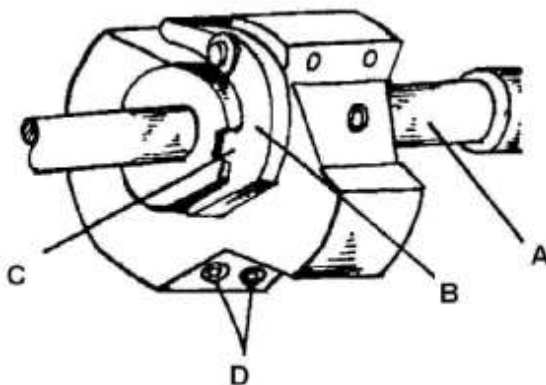


Fig. 8



The sewing machines are equipped with a safety clutch on the lower shaft (A) fig. 8 that allows the operator to turn the driving part of lower shaft (A) when the loopers or feed dogs are locked. The clutch consists of segment (B) engaging with groove (C) in the disk on lower shaft by the pressure of two springs. The spring pressure can be regulated with hexagon screws (D). If the clutch is skipping over find out the cause and remove the fault. Only a specialist is allowed to adjust the clutch force. The clutch must not slip in the course of normal sewing! If it is the case call a specialist to examine and adjust the machine.

## 9 Maintenance



### Caution!

Switch off the main switch and remove your feet from the pedals on the machine support before cleaning and oiling of the machine so that the machine may not be started by unintended treading on the pedal.

### Cleaning:

Keep the machines clean and at least once a day (depending on the fabrics used) remove dirt and waste from the looper and feed dog area. If the machine is equipped with a thread trimmer clean the trimming area, as well. Do not use volatile liquids for cleaning they would cause damages to the machine and to your health. A dry cloth will do. Check if the filter screen on electric motor is not clogged with dust.

### Oiling:

The machine should be oiled with an oil normally used for sewing machines. Every day, before you start sewing drop one drop of oil into oiling holes marked with red colour on the machine. Switching-on and switching-off the main switch.

## 10 Switching Off and Switching On of the Main Switch

The Main Switch are marked 0 and I or they have grey/green and red buttons. Pushing position of the button marked "0" (red) means: off, pushing position of the button marked "I" (grey/green) means on.



### **Caution!**

Before you start the machine make sure that it is ready for sewing and there is no hard object placed under the needle.

## 11 Function of Pedals and Knee Lever

- On machines equipped with one (wide) pedal the pedal regulates sewing speed. When treading the pedal the sewing speed increases up to maximum speed. If the pedal is in neutral position the machine stops. If the pedal is treaded backwards (with the heel) the machine will - depending on its make and the abilities of the stop-motor - tack, cut the thread and lift the pressing element (press wheel, presser foot). See the Instructions for use of stop-motor for detailed description of the functions.

- On machines equipped with a mechanically operated clutch the pedal regulates sewing speed and stops the machine. Presser foot is lifted with the knee lever.

Note: On machines with stop-motor there may be push buttons (one or more) installed on the machine head. Their function depends on the type of the stop-motor used and their connection is described in the Instruction for use of stop-motor.

## 12 Bobbin Winder – Standard Built in

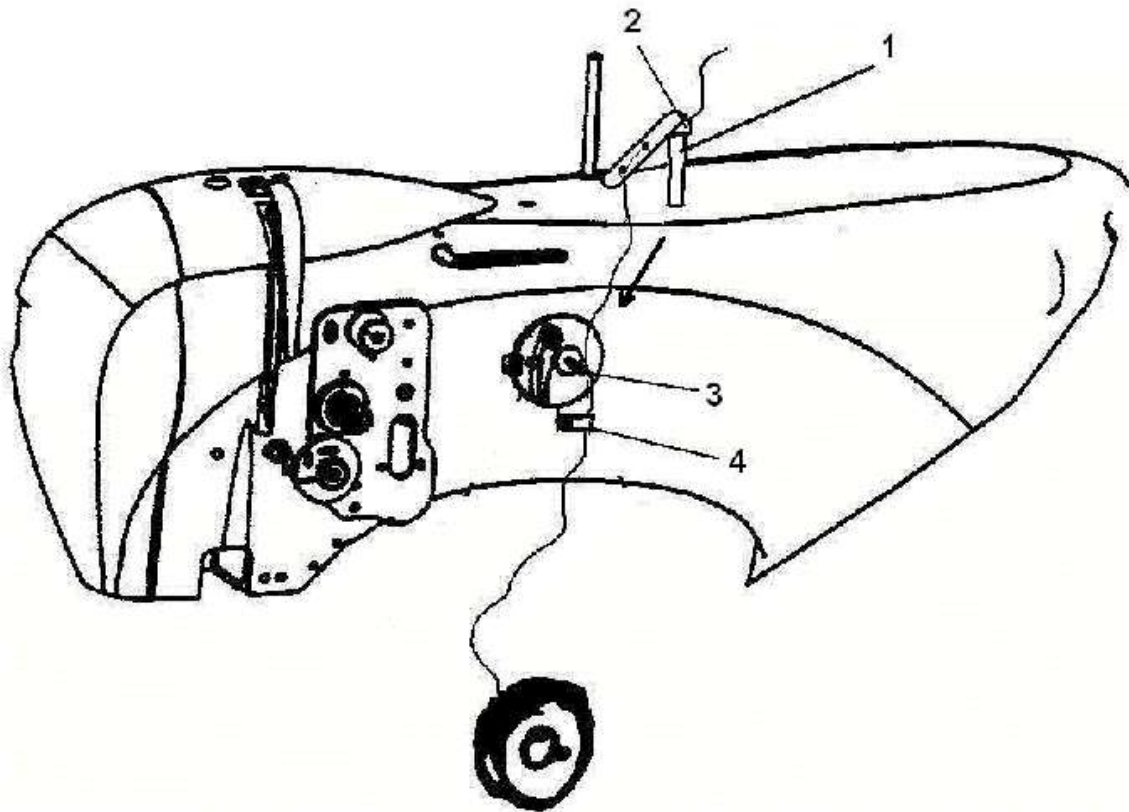


Fig. 9

The thread passes from the bobbin stand through thread guide on the winder bracket (1) and between tension disks (2) and then following the direction of arrow (S) to the empty bobbin. Install the empty bobbin on the bobbin winder shaft (3). Wrap the bobbin thread around the empty bobbin in a clockwise direction and push in.

The bobbin winder will stop automatically when the bobbin is full.

Take off full bobbin. Lock the thread under the clip and knife (4). Thread will be cut and kept the bobbin thread from interfering with the needle thread.

## Instructions for adjustment threat trimmer mechanism

### 13 Basic condition

- a) Clearance between the throat plate and the bobbin case stopper.

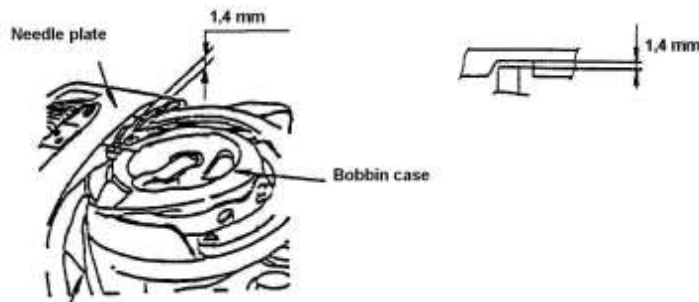


Fig.10

Condition :

Clearance between the top end of the bobbin case resting groove on the throat plate and the top face of the bobbin case stopper of the hook : 1,4 mm .

- b) To adjust the needle height and the hook course. (Fig. 11)

The hook must be so interrelated with the needle that at the moment when the hook point begins to take up the upper thread loop, the upper edge of the needle eye comes approximately  $1 \div 1,2$  mm under the hook point.

Rotate the hand wheel towards you until the needle reaches its bottom position and recends by 3 mm. In this position, the hook point must lie in the needle axis.

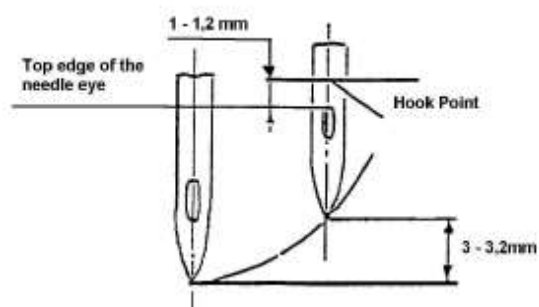


Fig. 11

c) The range of technological use

Needle: 134 LR size 75 – 160. According to the chosen material, threads and needle gauge it is necessary to choose throat plate insert and also throat plate (table I3- Parts Book) .

Standard hook. Sewing speed max.-3300(spm). Stitch length max.-8mm.

**14 To adjust the moving knife** (Fig. 12) (table J,I1-Parts Book)

a) Height of the moving knife

Loosen the screw ( J/27) in the arm of lever (J/11) and the two screws (I1/ 25) in the axial ring (I1/23), and move by knife shaft (I1/21) in the direction of the arrow 1.

Condition:

Clearance between the top face of the moving knife (I1/20) and throat plate: 0,7 mm

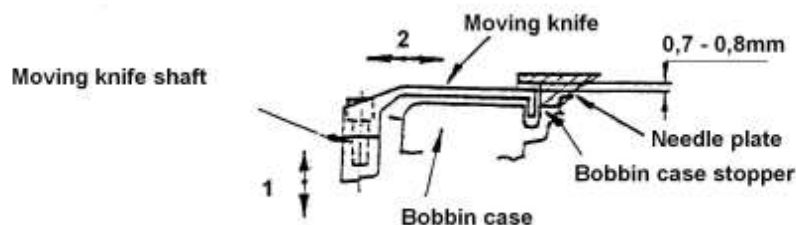


Fig.12

b)The moving knife (I1/20) moves freely on the hole of the stroke from the initial position (warning - clearance between throat plate and also between the bobbin case stopper).

Loosing the screw (I1/26) of the moving knife (I1/20) and move it in the direction of the arrow 2 in the groove of the moving knife shaft.

**15 To adjust the holder of counter knife and clamp spring.** (Fig. 13)(table I1 –Parts Book)

Loosen two screws (I1/27) in the holder (I1/3). Adjust the vertical position of the clamp spring by moving the counter knife holder up and down.

Clearance between the moving knife (I1/20) and the clamp spring (I1/8) : 0,1 - 0,2 mm

After the adjustment, tighten two screws (I1/27).

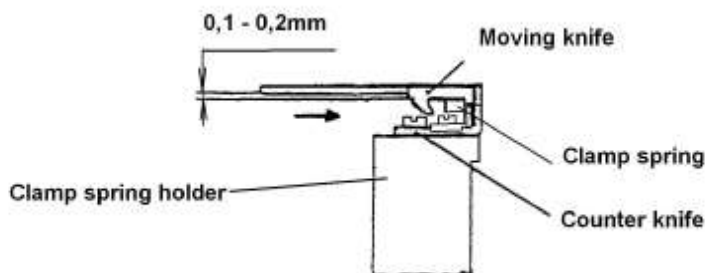


Fig. 13

## 16 To adjust the counter knife (Fig. 14)(table I1,J-Parts Book)

Counter knife (I1/7) is located on the holder (I1/3).

After releasing the screw (I1/19), mildly push the counter knife (I1/7) on the moving knife (I1/20) by the means of the excentric pin (I1/9) which means in the following position : counter knife blade must come into the contact approx.5 mm distance from the front of the moving knife (I1/20). In this position the pressure is secured by the screw (I1/19). For ensuring the reliability and long service life of thread trimmer mechanism's parts it is important to secure the thread cutting with minimal pressure strength of counter knife (I1/7) on the moving knife (I1/20).

With each adjustment of the pressure check out by manual cutting of two threads inserted into the gap of the moving knife and by the movement against the counter knife check up their correct cut out.

By this adjustment the screw (J/27) on the bracket (J/11) is released.

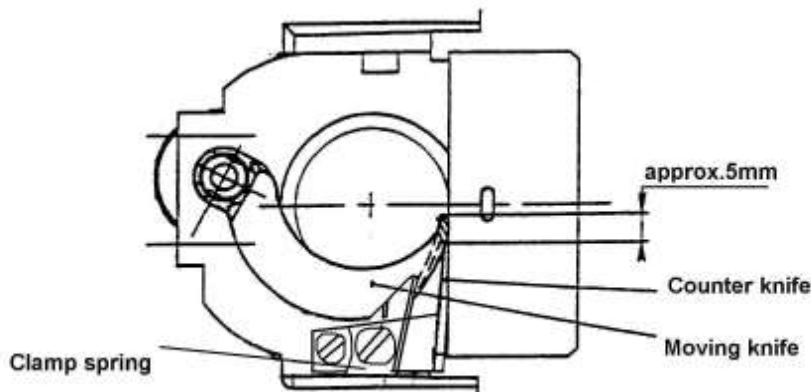


Fig. 14

## 17 To adjust the clamp spring (table I1 – Parts Book)

Position of the clamp spring (I1/8) adjust using the screw (I1/28) in the holder (I1/3).

Move the clamp spring so that it is slightly in contact with the moving knife (in direction of the arrow – Fig. 13 )

Manually actuate thread trimming to check that the bobbin thread is clamped.

### RESULTS OF IMPROPER ADJUSTMENT

If the pressure of clamp spring is too big :

- Length of thread remaining on the material after thread trimming will be lengthened, the sewing start is wrongly attached.
- The moving knife may be locked.

If the clearance between the moving knife and the clamp spring is larger than the specified value :

- Clamping failure or stitch skipping at the sewing start may result.

## 18 To adjust the thread trimming cam (Fig.15)(table J,I1 – Parts Book)

Axial position of the trimming cam(J/1) is in contact with the axial ring (J/8).

a)Adjust the thread take up lever to top dead point.

In this position, adjust the actuating cam using two screws (J/30) so as the revolving pin (J/5,6) is insert into cam closely behind point of finish thread trimming.

The more is the cam turned in the sense of rotation of the lower shaft, the sooner begins the motion of the moving knife (I1/20), and inversely.

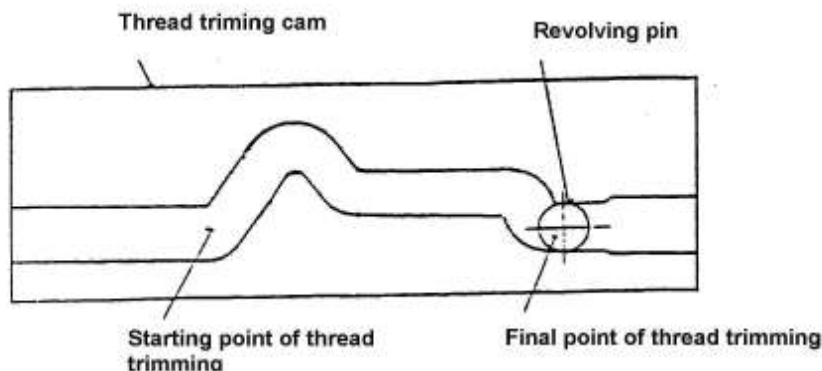


Fig.15

b) Position of the stoppers (table J- Parts Book)

The revolving pin (J/5,6) is a part of the driving arm (J/4) with a round end. This end touches two stoppers (J/9,10). Loosen two screws (J/26) and press the first stopper (J/9) comes in contact with the round end of driving arm (the revolving pin (J/5,6) is inserted into cam). Now press the second stopper (J/10) until the stopper comes closely to round end of driving arm. After the adjustment, tighten the screws (J/27).

If the adjustment is right the revolving pin and the round end of driving arm (J/4) must be easily inserted.

## 19 To adjust length of rod (table J – Parts Book)

Length of rod (J/12) with joint bearings (J/28) is adjusted so that the driving arm (J/11) could not come into the contact with the bed plate or with hook shaft. The move of arm should be symmetric on both sides.

After then fix length of rod by two nuts (J/25).

**20 To adjust the initial position of the moving knife (Fig.16)**

Adjust the moving knife (I1/20) into the initial position. A clearance of approx. 1 mm must be provided between the top end of the moving knife and of the counter knife.

After then tighten the screw (J/27) in arm (J/11) (the revolving pin (J/5) is inserted into cam (J/1)).

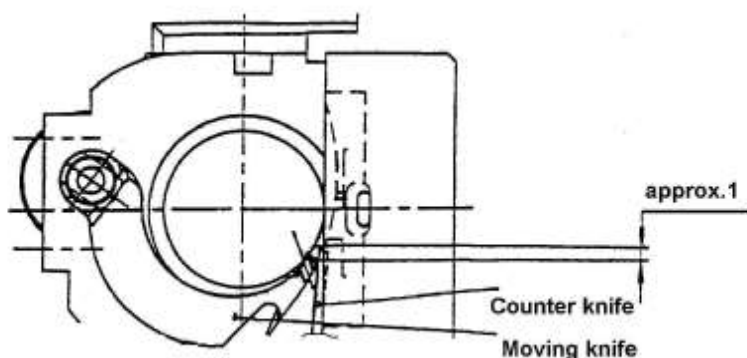


Fig.16

**21 To adjust the tension thread controller (table A2 – Parts Book)**

The tension controller consisting of parts (A2/6,7,8,9) influences the lengths of trimmed ends in the material and also the length of the top thread in the needle after the trimming in dependence on the used threads and material. It must be adjusted in the way so that the thread lever could tighten the upper thread to the moving knife, also at the state of detached main tension controller and also with the fastened lower thread.

**22 Conclusion:**

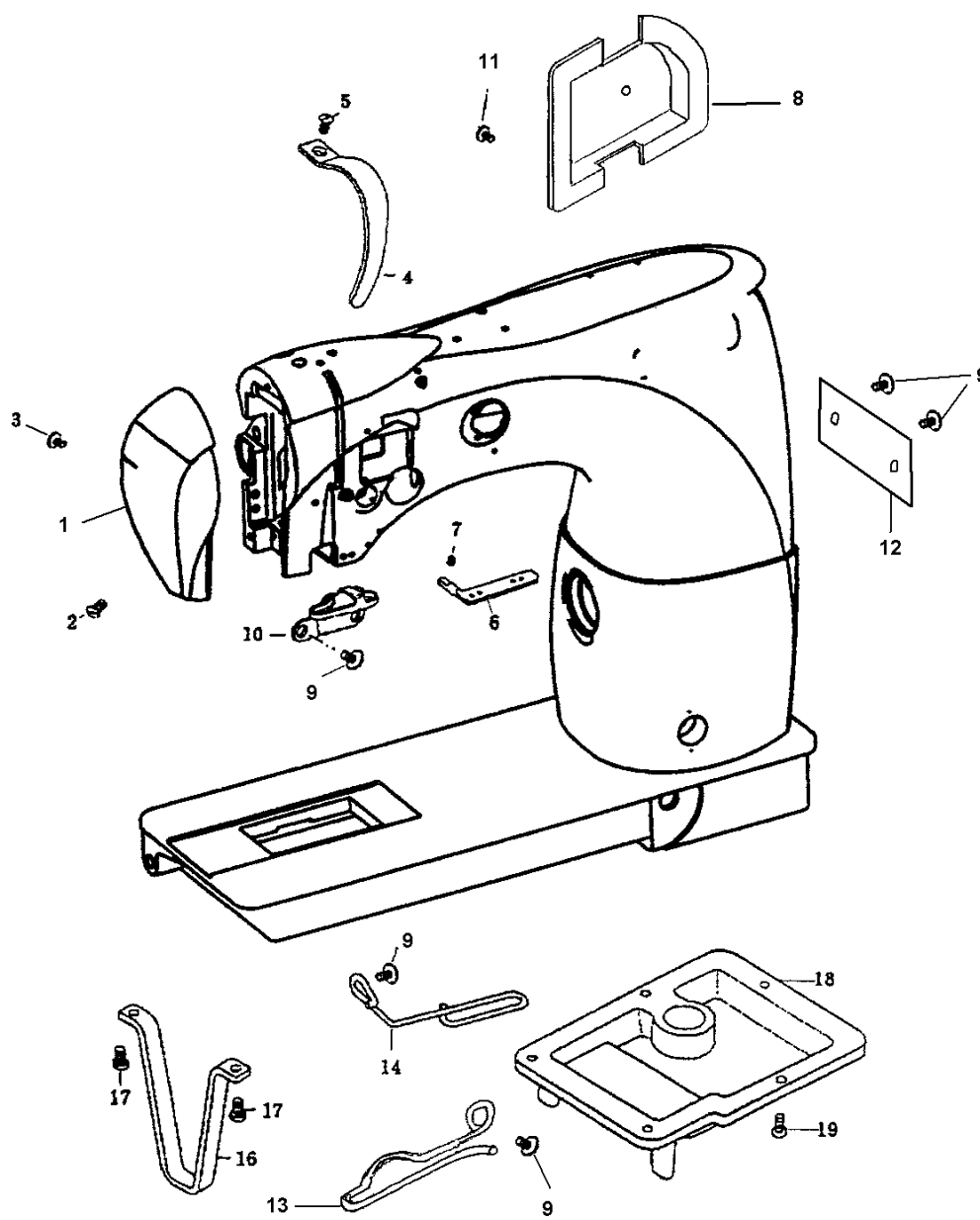
When all the trimmer functions have been adjusted as described above, check them as follows: Insert a bit of material under the top roller, sew a few stitches by hand and check whether the threads pass through their ducts unobstructed. Then tilt the machine, insert the revolving pin into the cam controlling the trimmer device drive, rotate the hand wheel and observe the trimmer device function. When adjusted correctly, the trimmer device cuts the two threads, and the lower thread end is clamped between the clamping spring and the moving knife. Then check up the machine in the process and observe esp. tension thread controller etc.

Note: The moving knife must always fasten the lower thread end to the back groove when moving forward, and the upper thread end to the front groove ( at the trimming hole) when moving backward.

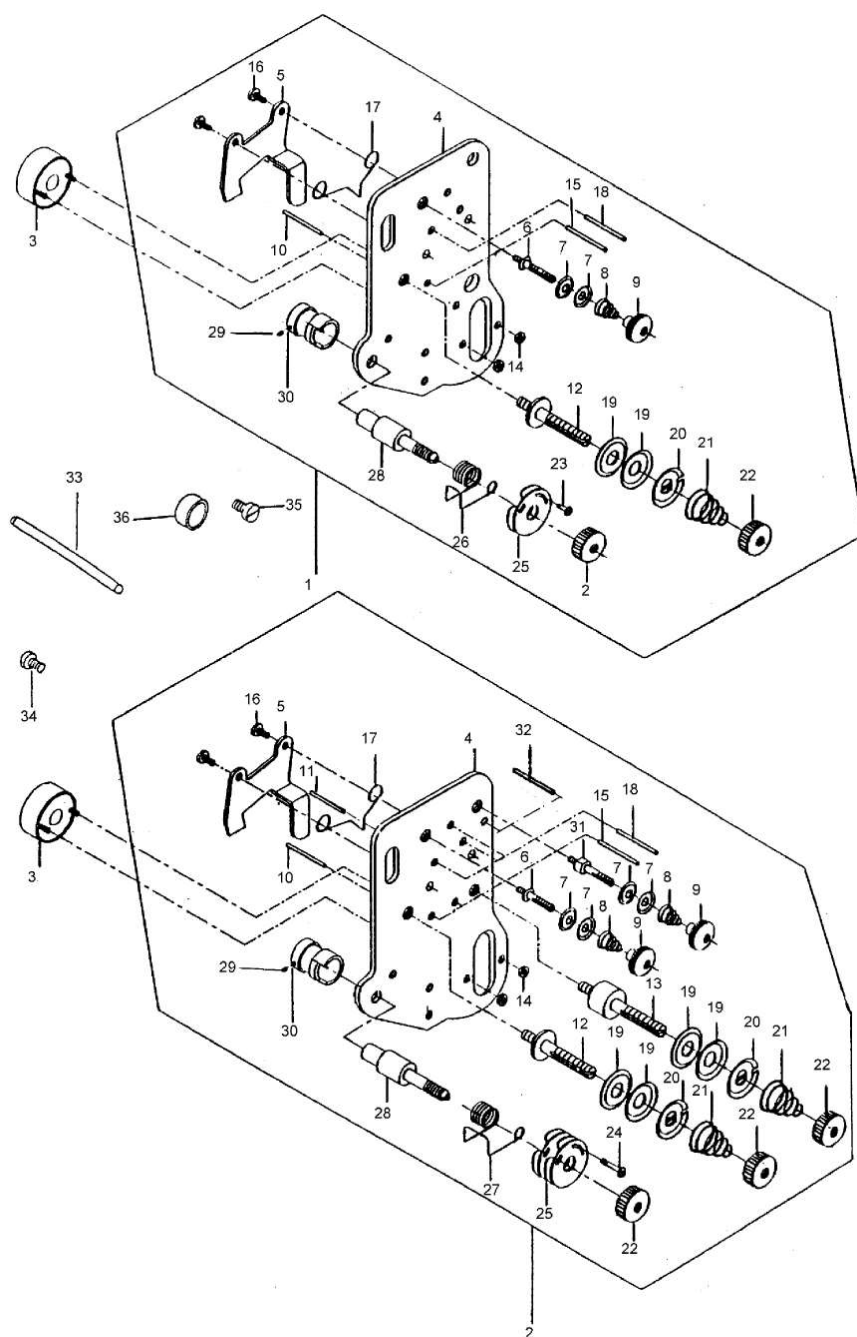


## Spare Parts Lists

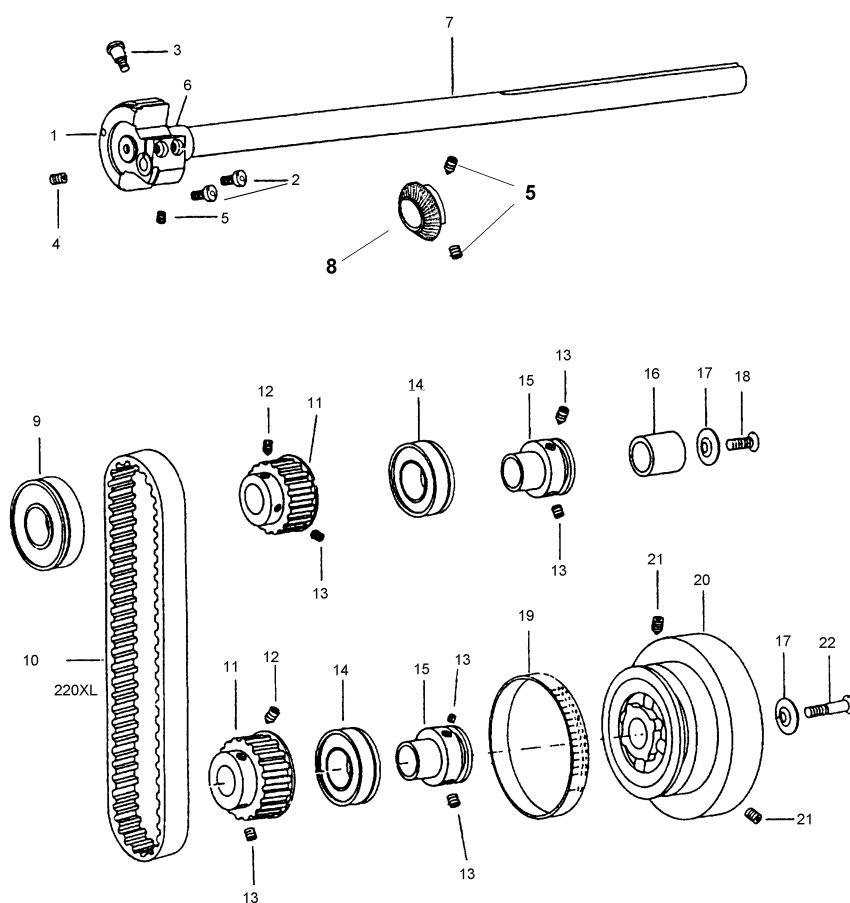
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<b>K1</b>	Needle Feed and Driven Roller Mechanism.....	50,51
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<b>K8</b>	Electric Accessory.....	62,63
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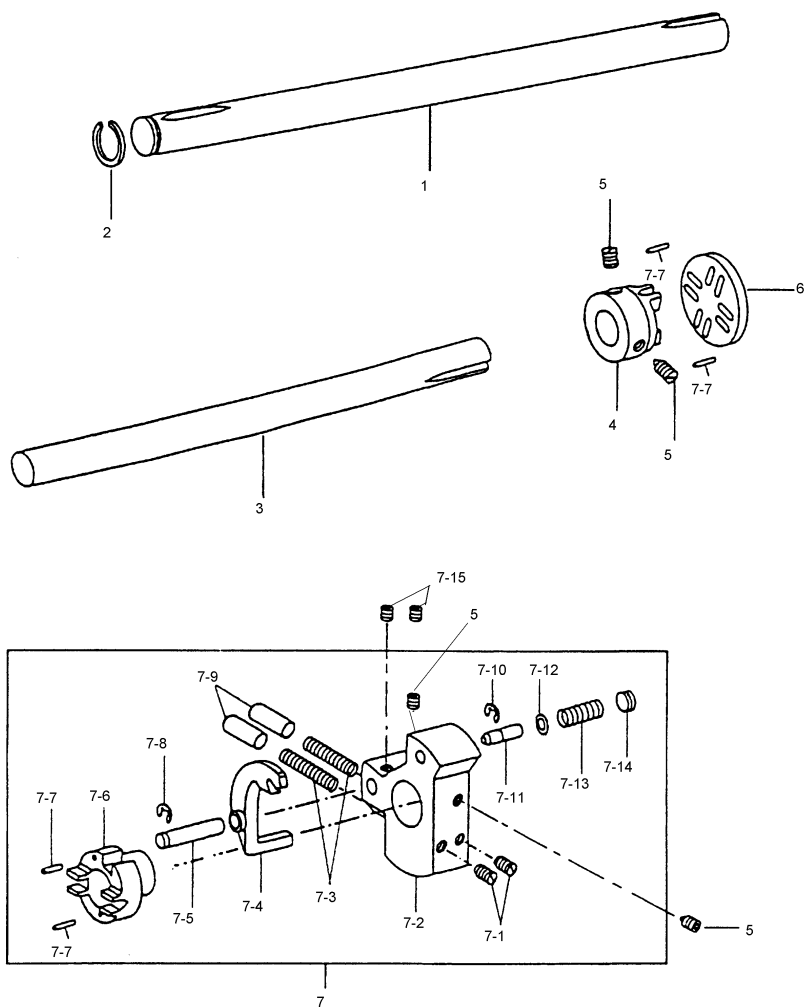
Ref.No.	Part No.	Name of Part	Q'ty
A1-1	GP/1-5	Face Plate	1
A1-2	GP/108246	Screw (M5x0,8x25)	1
A1-3	GP/108234	Screw (M5x0,8x35)	1
A1-4	GP/168061	Thread Take-up Cover	1
A1-5	GP/210210	Screw (M5x0,8x8)	1
A1-6	GP/119027	4 Hole Thread Retainer	1
A1-7	GP/314946	Screw (M4x0,7x4)	1
A1-8	GP/SM1-6	Arm Side Cover	1
A1-9	GP/700335	Screw (M5x08x7)	5
A1-10	GP/118430	Thread Guide Wire	1
A1-11	GP/700336	Screw	1
A1-12	GP/SM5-41.25	Arm Side Cover	1
A1-13	GP/119686-1	Thread Guide Wire	1
A1-14	GP/119686	Thread Guide Wire	1
A1-16	GP/SM5-2.4	Bracket	1
A1-17	GP/M6x40	Screw (M6x40 DIN 912)	2
A1-18	GP/119091	Bottom Cover	1
A1-19	GP/108225	Screw (M5x0,8x10)	5



Ref.No.	Part No.	Name of Part	Q'ty
A2-1	GP/119766-2	Thread Tension Regulator Assy/deska nap.úpl.	1
A2-2	GP/119171-25	Thread Tension Regulator Assy/deska nap.úpl.	0
A2-3	GP/EGS3221	Solenoid/magnet EGS 3221	1
A2-4	GP/SM4-6	Base Plate/deska napínačů	1
A2-5	GP/SM2-2.6	Bracket/rameno	1
A2-6	GP/SM3-11-1	Screw/šroub pomoc.napínače,úpr. Z 3-0155	1
A2-7	GS/3-0156	Brake Plate/misky pomocného napínače	2
A2-8	GP/SM4-22	Conus Spring/pružina pomocného napínače	1
A2-9	GS/3-0158	Nut/matice pomocného napínače	1
A2-10	GP/SM2-2.8	Pin/kolík	1
A2-11	GP/SM3-32	Pin/kolík	0
A2-12	GP/119171-16	Thread Tension Stud/šroub napínače	1
A2-13	GP/SM3-10	Thread tension stud/šroub napínače	0
A2-14	GP/DIN934-M2,5	Nut/matice M2,5 DIN 934	2
A2-15	GP/JV2,0x13,8	Pin/kolík-jehla JV2,0x13,8	1
A2-16	GP/119171-12	Screw/šroub	2
A2-17	GP/119171-13	Tension Release Spring/pružina napínače	1
A2-18	GP/JV2,5x13,8	Pin/kolík-jehla JV2,5x13,8	1
A2-19	GP/119171-5	Tension Disc/misky napínače	2
A2-20	GP/119171-22	Tension Disc Washer/podložka napínače	1
A2-21	GP/119171-3	Tension Spring/pružina napínače	1
A2-22	GP/119171-1	Nut/matice napínače	2
A2-23	GP/119171-23	Screw/šroub (M2,5x8 DIN 84A)	1
A2-24	GP/119171-24	Screw/šroub (M2,5x12 DIN 84A)	0
A2-25	GP/119171-2	Spring Guide Assy/miska upravovací pružiny	1
A2-26	GP/119766-1	Thread Take-up Spring/upravovací pružina	1
A2-27	GP/119171-4	Thread Take-up Spring/upravovací pružina	0
A2-28	GP/119171-6	Thread Tension Stud/šroub	1
A2-29	GP/119171-7	Screw/šroub	1
A2-30	GP/119171-8	Thread Tension Regulator Bushing/pouzdro	1
A2-31	GP/SM3-11-2	Screw/šroub pomoc.napínače,úpr. z 3-0155	0
A2-32	GP/JV2,5x21,8	Pin/kolík-jehla JV2,5x21,8	0
A2-33	GP/118553	Tension Releasing Pin/kol.vypínání napínače	1
A2-34	GP/175096-1	Screw/šroub	1
A2-35	GP/700412	Screw/šroub	1
A2-36	GP/700412-1	Bushing/distanční kroužek	1

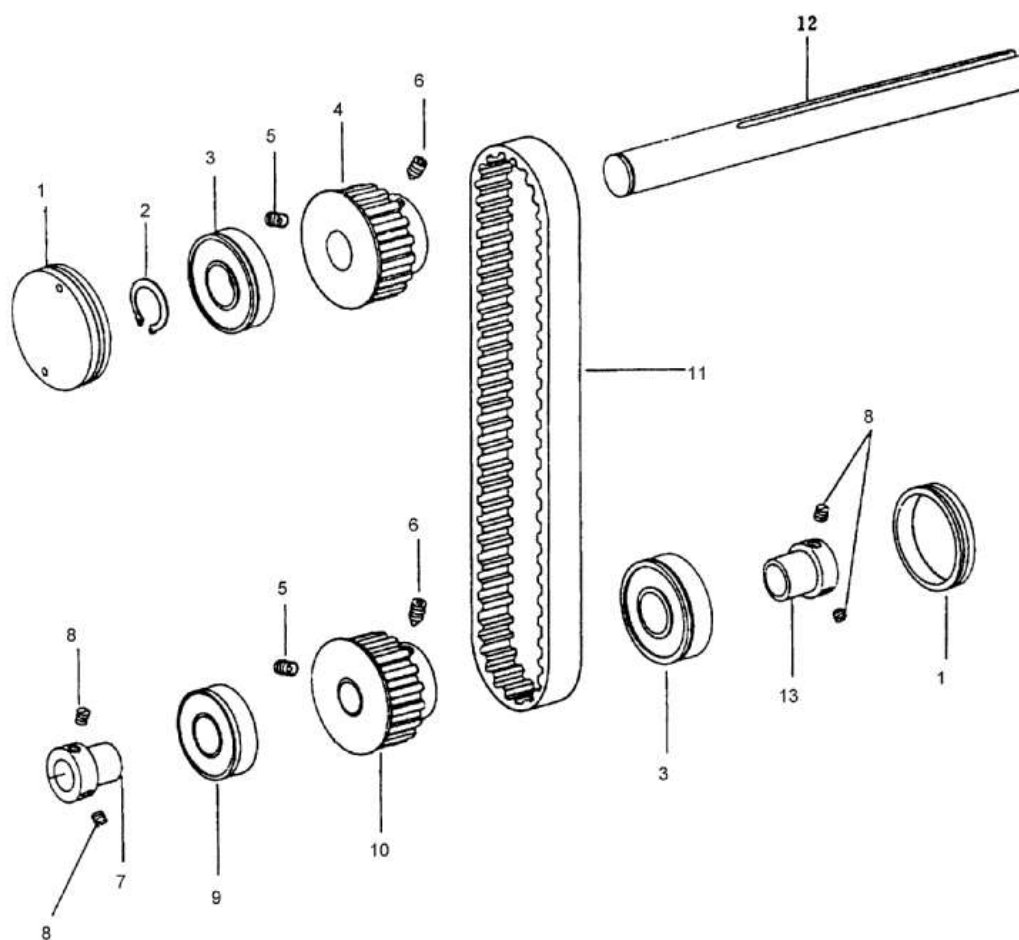


Ref.No.	Part No.	Name of Part	Q'ty
B-1	GP/119702-2	Crank Cam	1
B-2	GP/130224	Screw (M5x0,8x12)	2
B-3	GP/119702-3	Screw (M7x1,0x22)	1
B-4	GP/119702-4	Screw (M7x1,0x16,5)	1
B-5	GP/700510	Screw (M6x0,75x8)	3
B-6	GP/119702-5	Bushing	1
B-7	GP/119702-1	Upper Shaft	1
B-8	GP/200-002	Upper Shaft Gear Winder	1
B-9	GP/018643	Ball Bearing	2
B-10	GP/069160	Timing Belt 220XL	1
B-11	GP/119707	Timing Belt Wheel	2
B-12	GP/335902	Screw (M6x0,75x10)	2
B-13	GP/335902-1	Screw (M6x0,75x8)	6
B-14	GP/016153	Ball Bearing	2
B-15	GP/119705	Upper Shaft Bushing	2
B-16	GP/069746	Bushing	1
B-17	GP/168480	Washer	2
B-18	GP/210265	Screw (M6x1,0x16)	1
B-19	GP/175048	Feed Regulator Scale	1
B-20	GP/170913	Pulley Balance Wheel	1
B-21	GP/341902	Screw (M6x1,0x16)	2
B-22	GP/210287	Screw (M6x1,0x35)	1

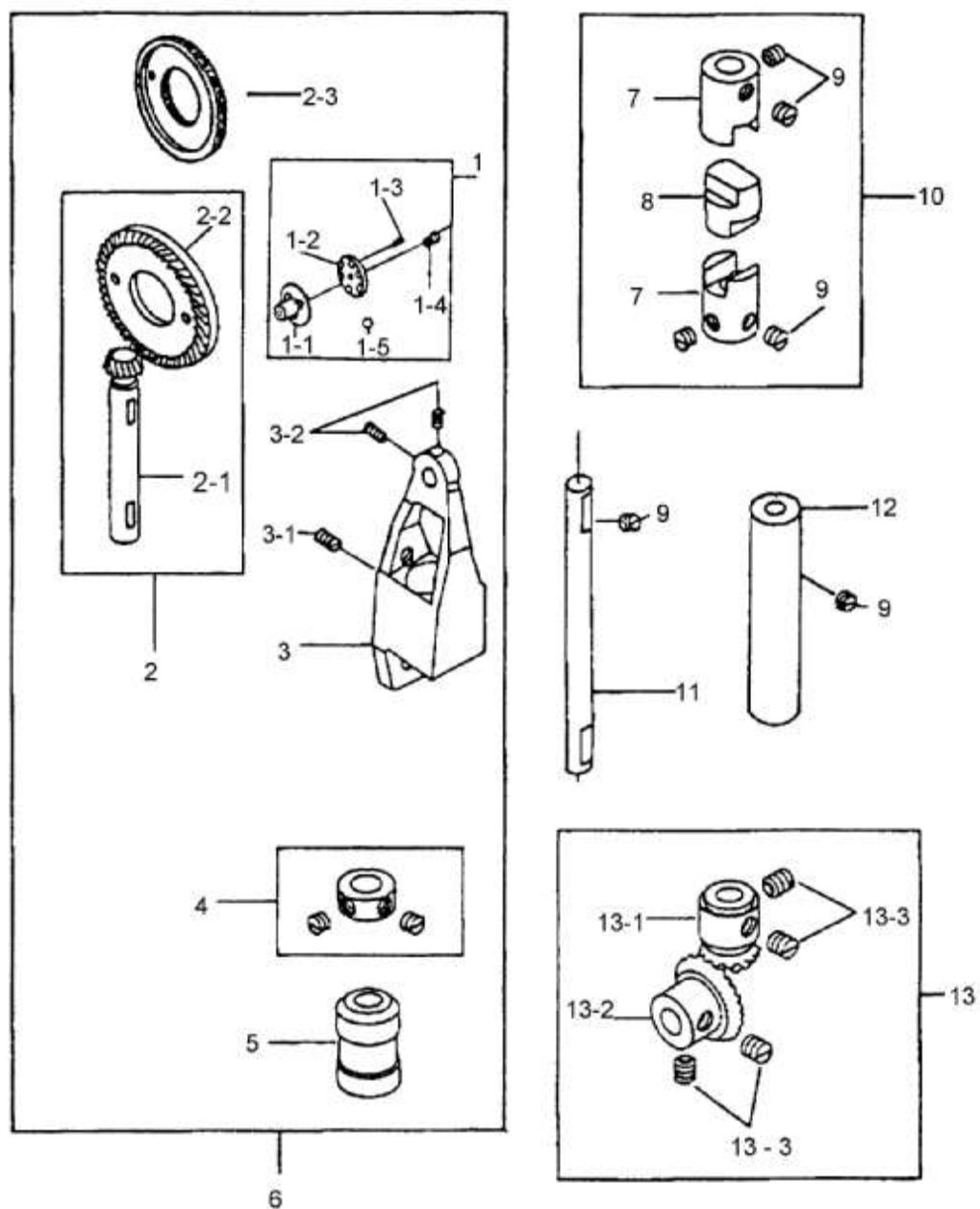




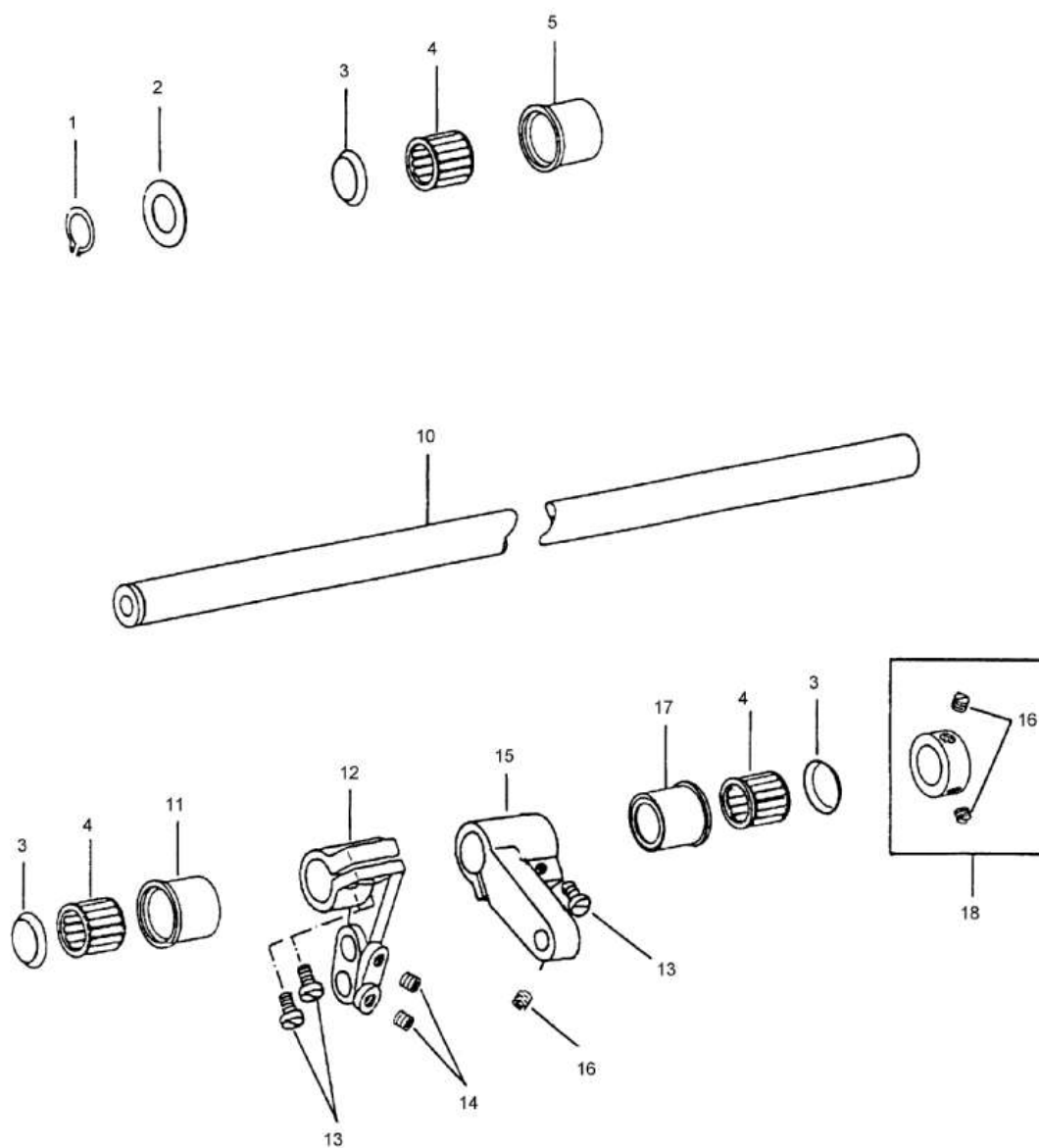
Ref.No.	Part No.	Name of Part	Q'ty
C1-1	GP/175025	Shaft	1
C1-2	GP/518250	Retaining Ring	1
C1-3	GP/119711	Shaft	1
C1-4	GP/175019	Coupler	1
C1-5	GP/341901	Screw (M6x0,75x6)	4
C1-6	GP/133109	Coupler	1
C1-7	GP/119081A	Connecting Plate	1
C1-7- 1	GP/700510	Screw (M6x0,75x7)	2
C1-7- 2	GP/173263	Safety Clutch Seat	1
C1-7- 3	GP/013153	Spring	2
C1-7- 4	GP/173261	Latch	1
C1-7- 5	GP/009408	Hinge Stud	1
C1-7- 6	GP/173264	Coupler (right)	1
C1-7- 7	GP/065052	Pin	4
C1-7- 8	GP/640150	E - Ring	1
C1-7- 9	GP/175023	Stud	2
C1-7-10	GP/640130	E - Ring	1
C1-7-11	GP/013076	Drop - In Pin	1
C1-7-12	GP/069037	Washer	1
C1-7-13	GP/009343	Spring	1
C1-7-14	GP/175126	Screw	1
C1-7-15	GP/M5X5	Screw M5X5 DIN 916	2



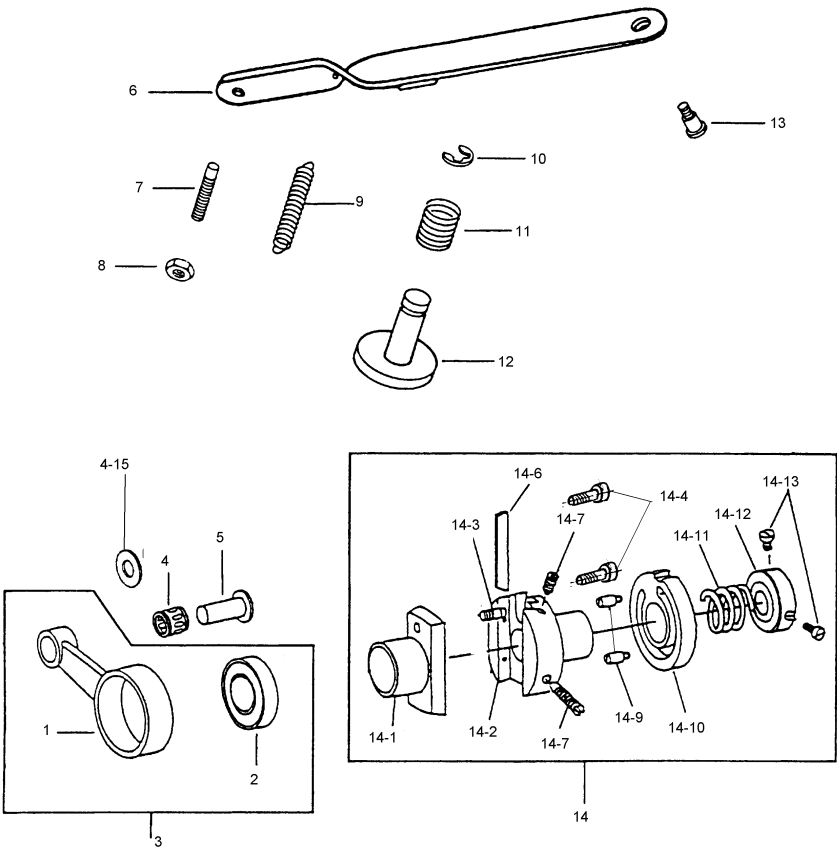
Ref.No.	Part No.	Name of Part	Q'ty
C2-1	GP/119097	Plug	2
C2-2	GP/610300	Retaining Ring	1
C2-3	GP/018624	Ball Bearing	2
C2-4	GP/119707	Timing Belt Wheel	1
C2-5	GP/335902-1	Screw (M6x0,75x8)	2
C2-6	GP/335902	Screw (M6x0,75x10)	2
C2-7	GP/119121	Collar (Left)	1
C2-8	GP/700689	Screw (M6x0,75x4,5)	4
C2-9	GP/018613	Ball Bearing	1
C2-10	GP/119708	Timing Belt Wheel	1
C2-11	GP/069161	Timing Belt 210XL	1
C2-12	GP/119706	Shaft	1
C2-13	GP/118722	Collar (Right)	1



Ref.No.	Part No.	Name of Part	Q'ty
D2-1	GP/119795	Roller Bracket	1
D2-1-1	GP/119795-1	Roller Bracket	1
D2-1-2	GP/119795-2	Roller Bracket	1
D2-1-3	GP/119795-3	Screw	3
D2-1-4	GP/119795-4	Screw	3
D2-1-5	GP/119795-5	Ball d.2mm	23
D2-2	GP/119737	Bevel Gear	1
D2-2-1	GP/119737-1	Bevel Gear	1
D2-2-2	GP/119737-2	Bevel Gear	1
D2-2-3	GP/119737-3	Feed Wheel	1
D2-3	GP/119723	Bracket	1
D2-3-1	GP/119723-1	Screw	1
D2-3-2	GP/119723-2	Screw	2
D2-4	GP/119670	Collar	1
D2-4-1	GP/119672-1	Screw	2
D2-5	GP/119724	Bushing	1
D2-6	GP/119723A	Bevel Gear Assy	1
D2-7	GP/119535	Bushing	2
D2-8	GP/119534	Clutch	1
D2-9	GP/119535-1	Screw (M5x08x4,5)	4
D2-10	GP/119535A	Clutch Assy	1
D2-11	GP/119532	Shaft	1
D2-12	GP/119533	Bushing	1
D2-13	GP/175113	Bevel Gear Assy	1
D2-13-1	GP/5045	Bevel Gear (Small)	1
D2-13-2	GP/5046	Bevel Gear (Medium)	1
D2-13-3	GP/700689	Screw (M6x0,75x4,5)	4

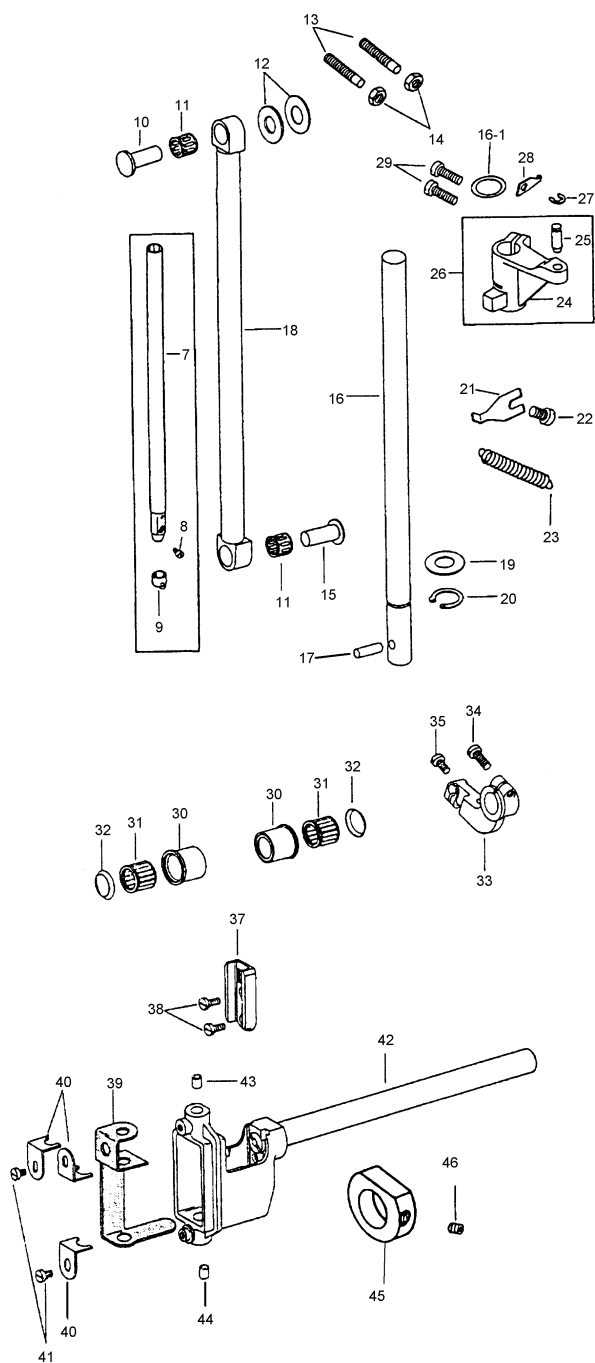


Ref.No.	Part No.	Name of Part	Q'ty
D3-1	GP/610280	Retaining Ring	1
D3-2	GP/119085	Washer	1
D3-3	GP/133283	Washer	6
D3-4	GP/215124	Needle Bearing	3
D3-5	GP/118600	Bushing	1
D3-10	GP/119084	Shaft	1
D3-11	GP/118601	Bushing	1
D3-12	GP/119521	Crank	1
D3-13	GP/130224	Screw (M5x0,8x12)	4
D3-14	GP/335902-1	Screw (M6x0,75x8)	2
D3-15	GP/119521-1	Crank	1
D3-16	GP/700689	Screw (M6x0,75x4,5)	3
D3-17	GP/118603	Bushing	1
D3-18	GP/118893	Collar	1

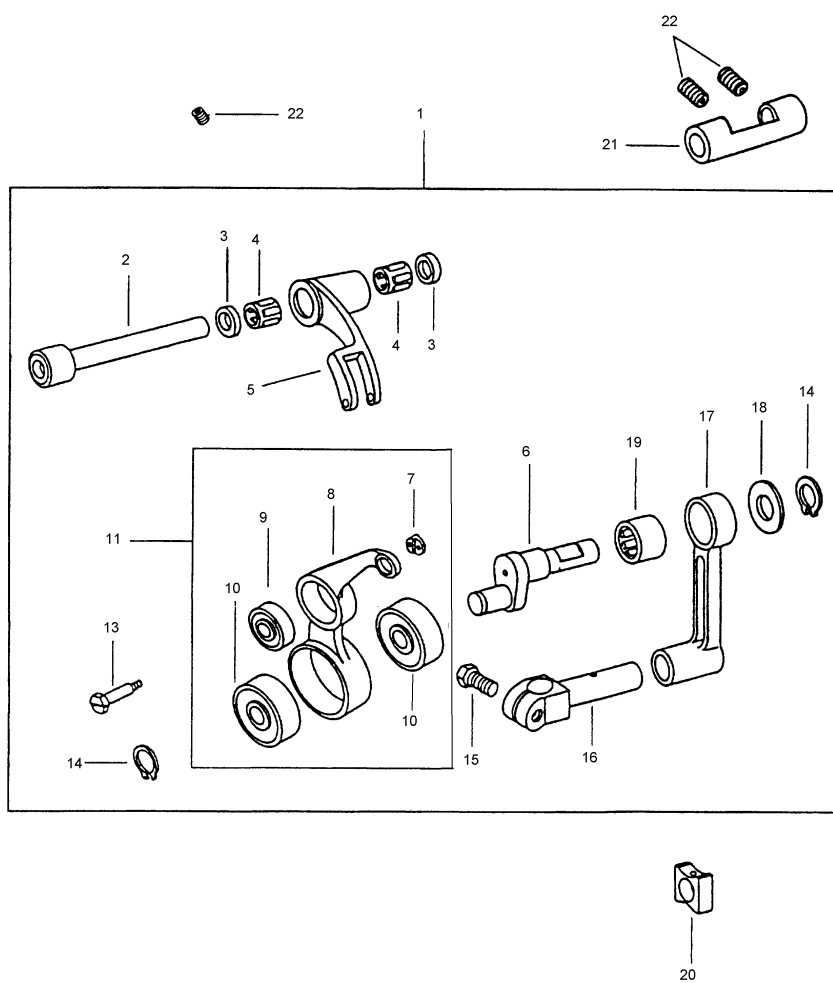




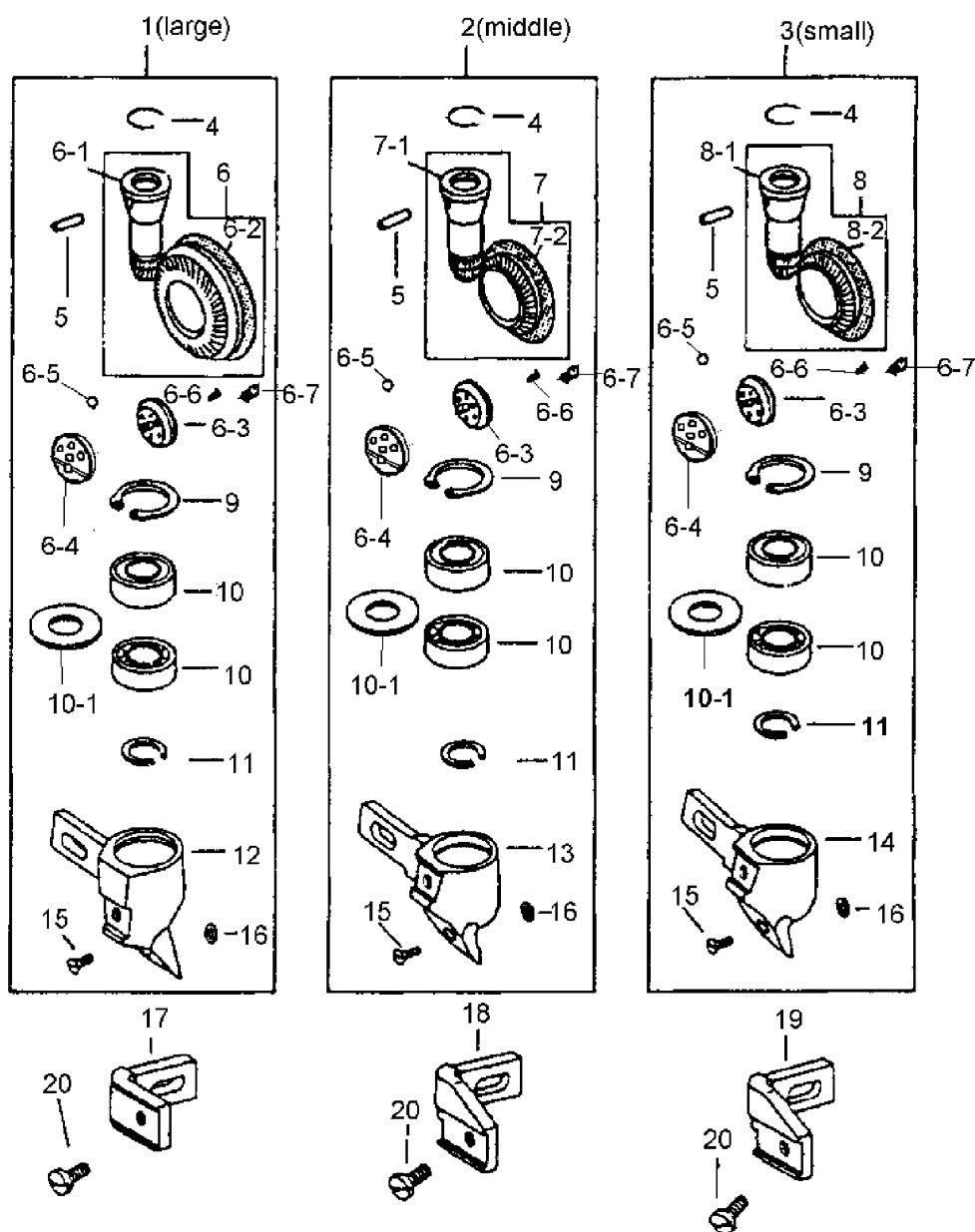
Ref.No.	Part No.	Name of Part	Q'ty
D4-1	GP/175038	Connecting Rod	1
D4-2	GP/069060	Ball Bearing	1
D4-3	GP/175038A	Crank Rod Set	1
D4-4	GP/215028	Needle Bearing	1
D4-5	GP/118612	Bearing Stud	1
D4-6	GP/165356	Feeding Adjusting Plate	1
D4-7	GP/165356-1	Screw (M5x0,8X20)	1
D4-8	GP/165356-8	Nut (M5x0,8x4)	1
D4-9	GP/165356-5	Spring	1
D4-10	GP/165356-7	E-Ring	1
D4-11	GP/165356-6	Spring	1
D4-12	GP/165356-2	Pin	1
D4-13	GP/165356-3	Screw (M6x1,0)	1
D4-14	GP/175029	Cam Assy	1
D4-14-1	GP/175029-1	Stitch Regulating Seat	1
D4-14-2	GP/175029-2	Stitch Regulating Fix Seat	1
D4-14-3	GP/175029-3	Feed Adjusting Screw	1
D4-14-4	GP/175029-4	Screw M3.5X8	2
D4-14-6	GP/175029-6	Friction Plate	1
D4-14-7	GP/175029-7	Screw (M6x0,75x10)	2
D4-14-9	GP/175029-9	Screw (11/64x40x2,5)	2
D4-14-10	GP/175029-10	Eccentric Wheel	1
D4-14-11	GP/175029-11	Spring	1
D4-14-12	GP/175029-12	Collar	1
D4-14-13	GP/175029-13	Screw (M4X8) DIN 912	2
D4-14-15	GP/169137	Washer 4x14x0.5 DIN 988	1



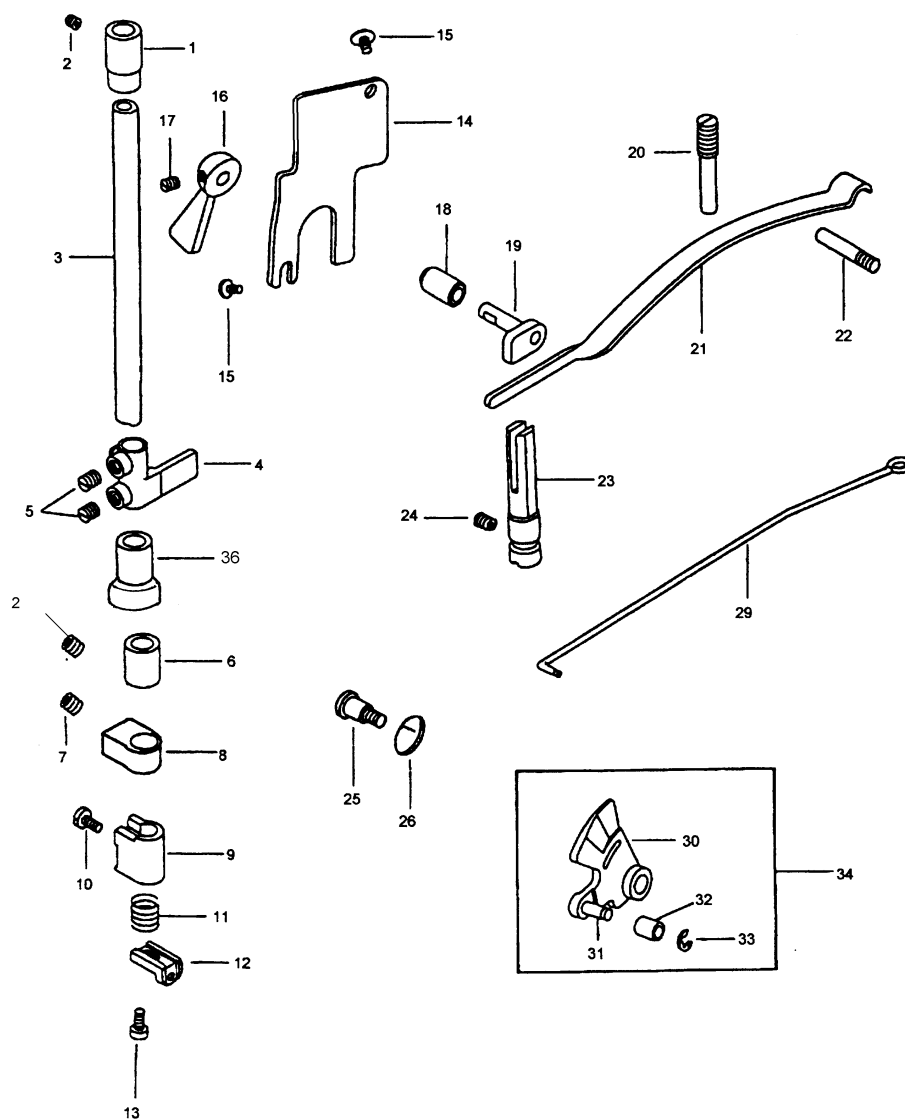
Ref.No.	Part No.	Name of Part	Q'ty
E-7	GP/175096	Needle Bar	1
E-8	GP/174173	Screw(M3x0,5x4)	1
E-9	GP/175096-2	Thread Guide	1
E-10	GP/175150	Pin	1
E-11	GP/215028	Needle Bearing	2
E-12	GP/169137	Washer (14x8x0.5)	2
E-13	GP/305305	Screw (M6x1,0x25)	2
E-14	GP/024191	Nut (M6x1,0x4,8)	2
E-15	GP/175150	Pin	1
E-16	GP/119718	Shaft	1
E-16-1	GP/118545	Ewasher	1
E-17	GP/030310	Pin	1
E-18	GP/119046	Connecting Rod	1
E-19	GP/119525-2	Washer	1
E-20	GP/119718-2	Retaining Ring (12mm)	1
E-21	GP/118858	Spring Plate	1
E-22	GP/108285	Screw (M6x1,0x8)	1
E-23	GP/118857	Spring	1
E-24	GP/118543	Crank	1
E-25	GP/118544	Pin	1
E-26	GP/118543A	Crank Shaft	1
E-27	GP/640150	E-Ring	1
E-28	GP/020490	Spring Plate	2
E-29	GP/130224	Screw (M5x0,8x16)	2
E-30	GP/118600	Bushing	2
E-31	GP/215124	Needle Bearing	0
E-32	GP/133283	Washer	0
E-33	GP/118610	Crank	0
E-34	GP/108285-1	Screw (M6x1,0x1,4)	1
E-35	GP/130224	Screw (M5x0,8x12)	1
E-37	GP/118594	Needle Bar Connecting Link Guide	1
E-38	GP/100355	Screw (M4x0,7x6)	2
E-39	GP/119014	Oil Felt	1
E-40	GP/119015	Holder	3
E-41	GP/706169	Screw (M4x0,7x4,5)	2
E-42	GP/119940	Needle Bar Holder	1
E-43	GP/119940-5	Needle Bar Bushing	1
E-44	GP/119940-4	Needle Bar Bushing	1
E-45	GP/118504	Collar	1
E-46	GP/700689	Screw M6x0.75x4.5	1



Ref.No.	Part No.	Name of Part	Q'ty
F-1	GP/118084	Thread Take-up Assy	1
F-2	GP/119009	Take-up Lever Support Stud	1
F-3	GP/168039	Washer	2
F-4	GP/215022	Needle Bearing	2
F-5	GP/119008	Take-up Frame	1
F-6	GP/119762	Take-up Crank Pin	1
F-7	GP/119049	Bushing	1
F-8	GP/119007	Take-up Lever	1
F-9	GP/167569	Ball Bearing	1
F-10	GP/167570	Ball Bearing	2
F-11	GP/119006	Take-up Lever	1
F-13	GP/168047	Screw (M4x0,7x13,5)	1
F-14	GP/610210	Retaining Ring	2
F-15	GP/039177	Screw (M4x0,7x12,5)	1
F-16	GP/119013	Needle Bar Connecting Stud	1
F-17	GP/119765	Needle Bar Connecting Crank Rod	1
F-18	GP/119763	Washer	1
F-19	GP/218080	Needle Bearing	1
F-20	GP/118518	Needle Bar Guide Slide Block	1
F-21	GP/168041	Bushing	1
F-22	GP/314220	Screw (M5x0,8x8)	3

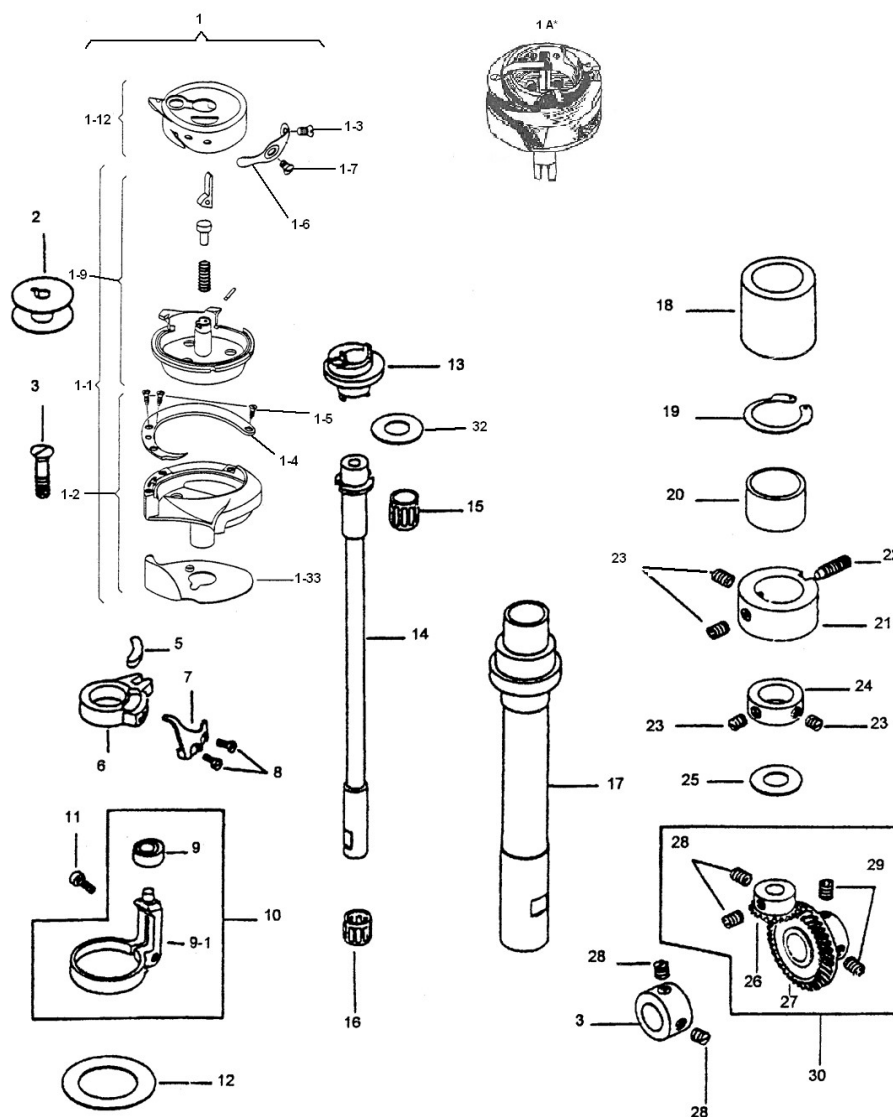


Ref.No.	Part No.	Name of Part	Q'ty
G1-1	GP/119803	Roller Preser Assy (Large)	1
G1-2	GP/119803-1	Roller Preser Assy (Middle)	1
G1-3	GP/119802	Roller Preser Assy (Small)	2
G1-4	GP/119469	Spring Washer	2
G1-5	GP/033145	Pin	1
G1-6	GP/175109	Gear	1
G1-6-1	GP/175109-1	Gear Presser Shaft	1
G1-6-2	GP/175109-2	Gear	1
G1-6-3	GP/175109-3	Roller Bracket	1
G1-6-4	GP/175109-4	Roller Bracket	1
G1-6-5	GP/175109-5	Ball d.2mm	20
G1-6-6	GP/175109-6	Screw	3
G1-6-7	GP/175109-7	Screw	3
G1-7	GP/175107	Gear	1
G1-7-1	GP/175107-1	Gear Presser Shaft	2
G1-7-2	GP/175107-2	Gear	1
G1-8	GP/175108	Gear	1
G1-8-1	GP/175108-1	Gear Presser Shaft	1
G1-8-2	GP/175108-2	Gear	2
G1-9	GP/664290	Retaining Ring	1
G1-10	GP/133116	Ball Bearing	2
G1-10-1	GP/133116-1	Washer	1
G1-11	GP/518210	Retaining Ring	1
G1-12	GP/119953	Roller Presser Bracket	1
G1-13	GP/119943	Roller Presser Bracket	1
G1-14	GP/119956	Roller Presser Bracket	1
G1-15	GP/210043	Screw (M2,5x0,45x6)	1
G1-16	GP/119491	Washer	1
G1-17	GP/119807	Guide Seat	1
G1-18	GP/119955	Guide Seat	1
G1-19	GP/119954	Guide Seat	1
G1-20	GP/173174	Screw (M4x0,7x8)	1



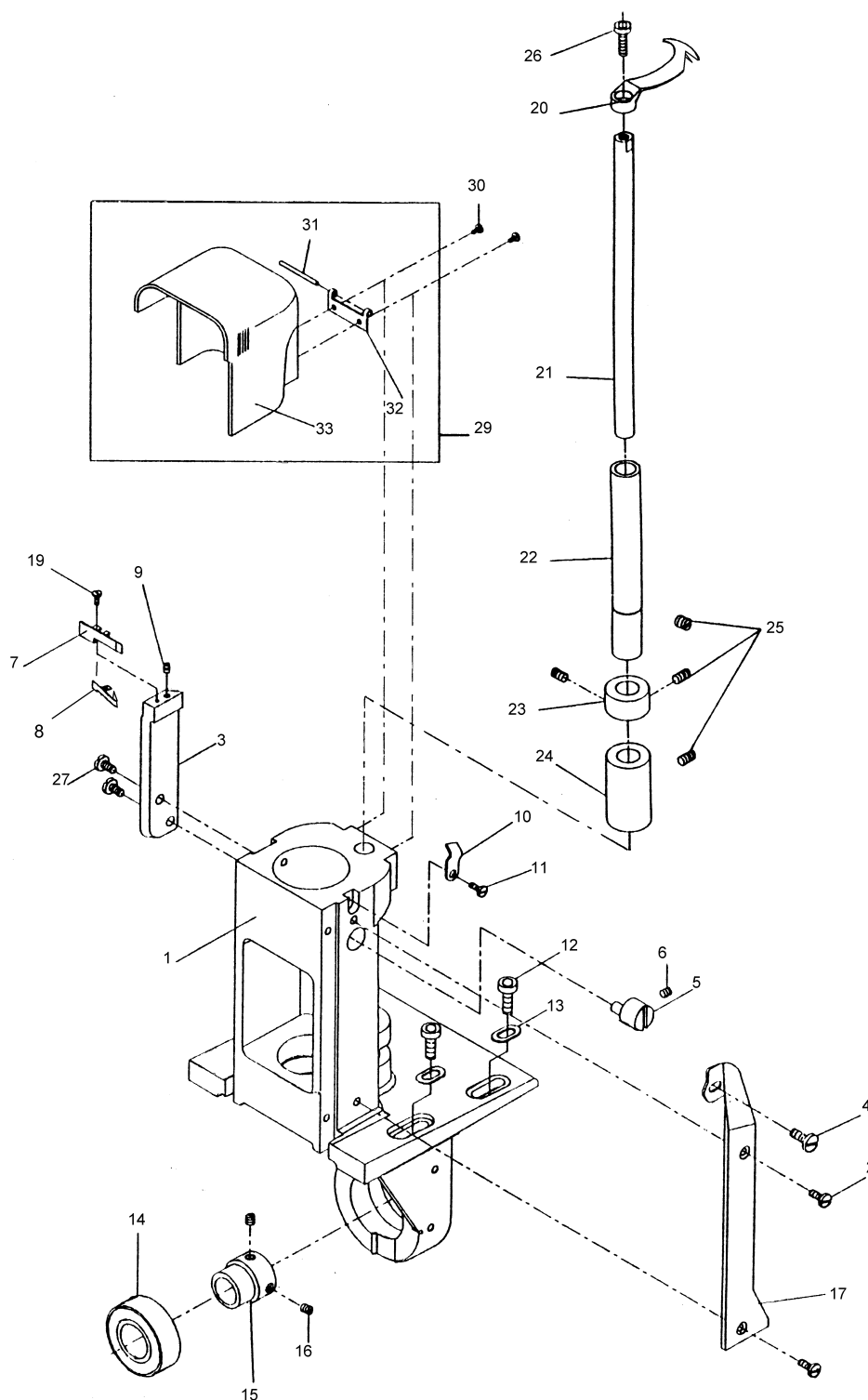


Ref.No.	Part No.	Name of Part	Q'ty
G2-1	GP/119019	Presser Bar Bushing (Upper)	1
G2-2	GP/700785	Screw (M5x0,8x6)	2
G2-3	GP/119018	Presser Bar Bushing (Upper)	1
G2-4	GP/118530	Presser Bar Holder	1
G2-5	GP/700510	Screw (M6x0,75x8)	2
G2-6	GP/119019-1	Presser Bar Bushing (Lower)	1
G2-7	GP/700510-1	Screw (M6x1,0x8)	1
G2-8	GP/119165-1	Roller Presser Holder	1
G2-9	GP/119165	Roller Presser Holder	1
G2-10	GP/173174	Screw (M4x0,7x8)	1
G2-11	GP/025874	Spring	1
G2-12	GP/054876	Angle	1
G2-13	GP/130173	Screw (M4x0,7x9)	1
G2-14	GP/175135N	Cover	1
G2-15	GP/700335	Screw (M5x0,8x7)	2
G2-16	GP/069079	Presser Foot Lifter	1
G2-17	GP/317950	Screw (M5x0,8x6)	1
G2-18	GP/119004	Bushing	1
G2-19	GP/118577	Cam Shaft	1
G2-20	GP/100331	Screw (M8x0,75)	1
G2-21	GP/118535	Presser Plate Spring	1
G2-22	GP/343901	Screw (M6x1,0)	1
G2-23	GP/118105	Stud	1
G2-24	GP/314286	Screw (M6x1,0x8)	1
G2-25	GP/700017	Screw (M6x1,0)	1
G2-26	GP/119016	Spring	1
G2-29	GP/118542	Knee Lifter Connecting Lever	1
G2-30	GP/118536	Spring Plate	1
G2-31	GP/118536-1	Pin	1
G2-32	GP/118539	Bushing	1
G2-33	GP/640150	E-Ring	1
G2-34	GP/118536A	Lifting Lever Assy	1
G2-36	GP/400-MG	Support/opěra	1

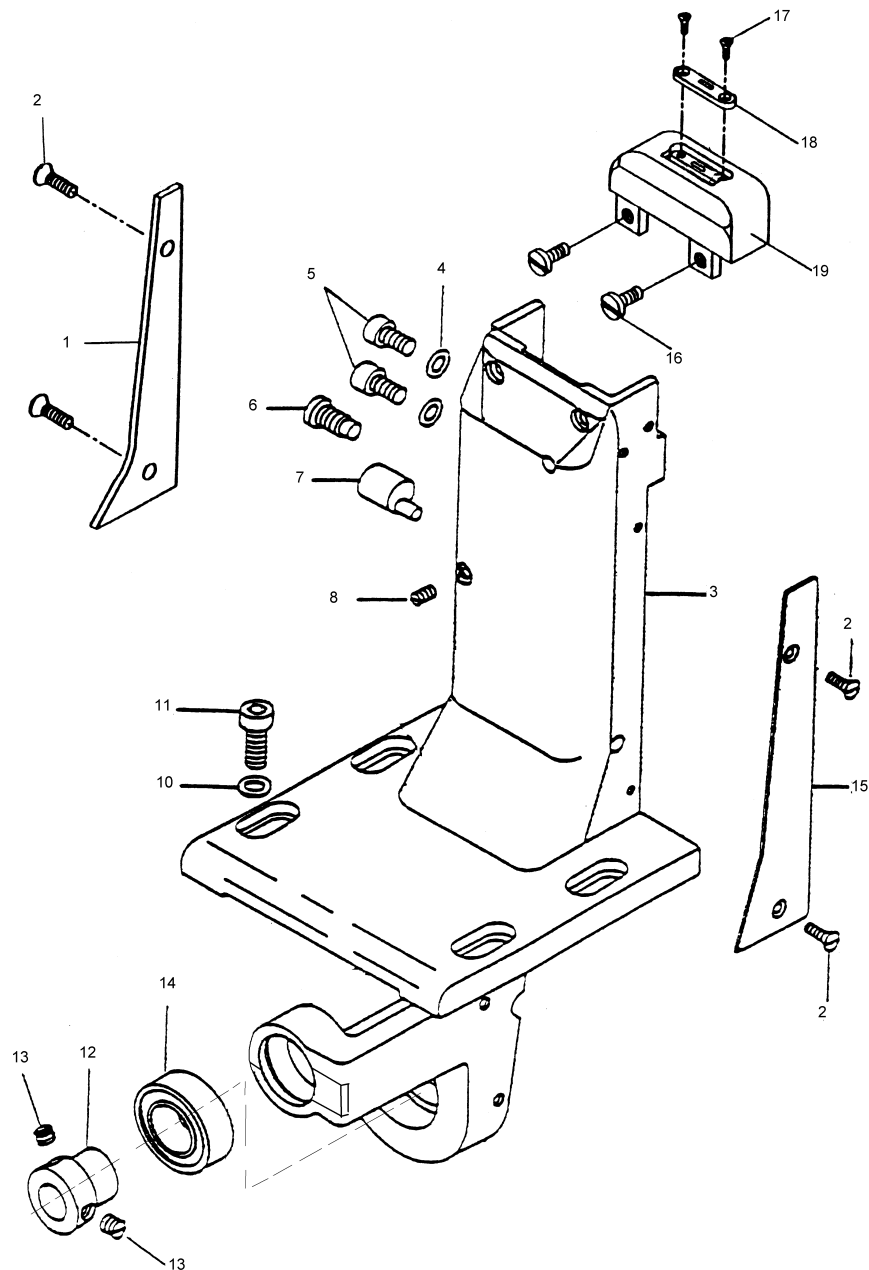


\* for version GP-510-146(7)i hook without bobbin case available only as complete

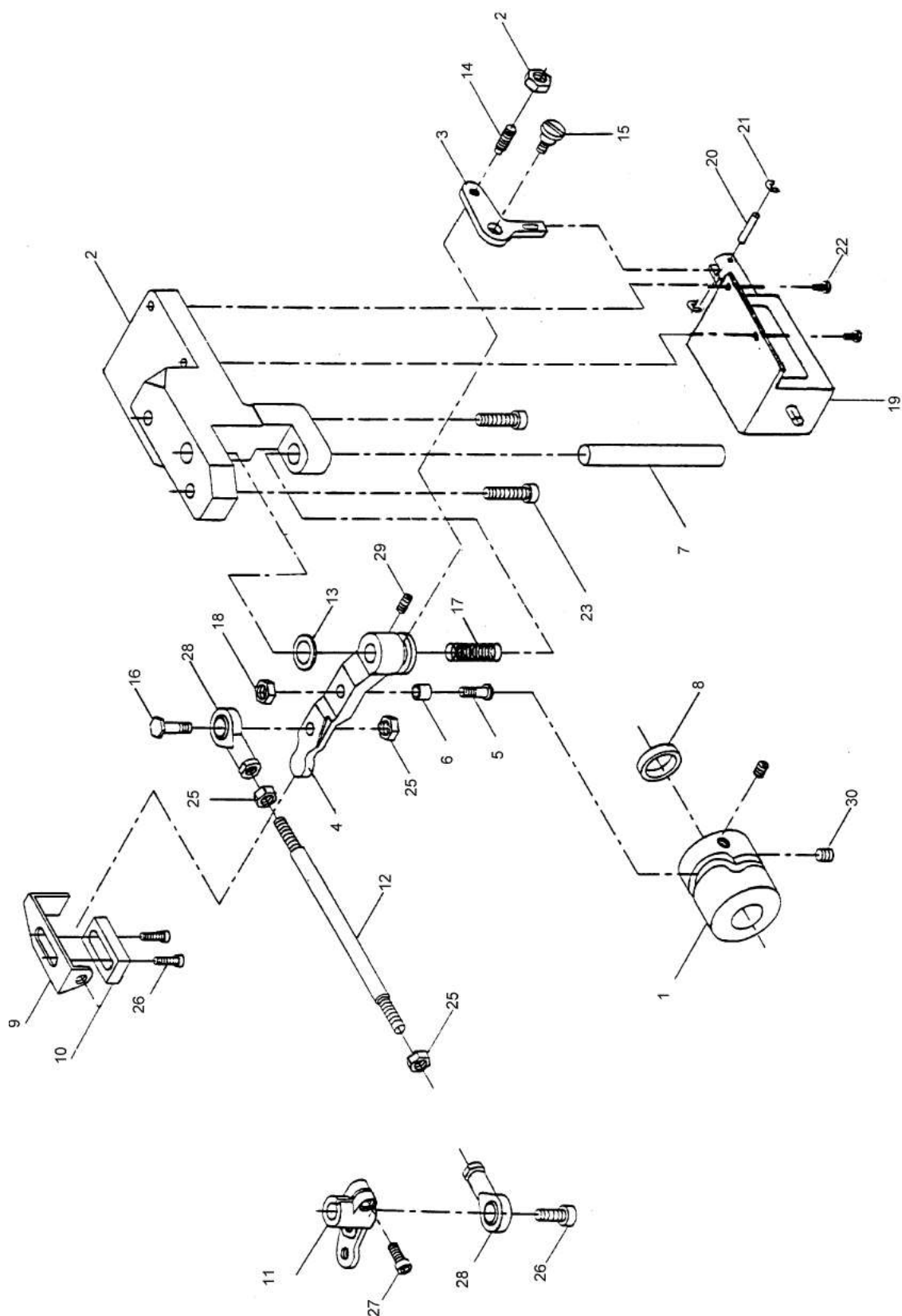
Ref.No.	Part No.	Name of Part	Q'ty
H1-A*	HPF/-490(A)TR	Hook complete without bobbin case for GP-510-146(7)i	1
H1-1	GP/G400T	Hook Complete With Bobbin Case	1
H1-1-1	GP/G400T-586	Hook complete without cap	1
H1-1-2	GP/G400T-550	Hook without cap holder	1
H1-1-3	GP/G400T-017	Tension spring fastening screw	1
H1-1-4	GP/G400T-455	Gib	1
H1-1-5	GP/G400T-005	Gib screw	3
H1-1-6	GP/G400T-016	Tension spring	1
H1-1-7	GP/G400T-018	Tension spring adjusting screw	1
H1-1-9	GP/G400T-458	Complete cap holder	1
H1-1-12	GP/G400T-460	Cap	1
H1-1-33	GP/G400T-323	Needle guard	1
H1-2	GP/010079A	Bobbin	1
H1-3	GP/100205	Screw	1
H1-5	GP/119128	Oil Felt	1
H1-6	GP/119127	Rotating Hook Opener Bracket	1
H1-7	GP/SM2-3.18	Rotating Hook Opener	1
H1-8	GP/108093	Screw (M3x0,5x6)	2
H1-9	GP/694 ZZ	Ball Bearing	1
H1-9-1	GP/119106-1	Driver	1
H1-10	GP/119106	Driver	1
H1-11	GP/108177	Screw (M4x0,7x10)	1
H1-12	GP/119105	Washer (35,5x26x1mm)	1
H1-13	GP/119525-1	Hook Driver	1
H1-14	GP/119525	Hook Shaft	1
H1-15	GP/215031	Needle Bearing	1
H1-16	GP/215028	Needle Bearing	1
H1-17	GP/119524	Feed Wheel Shaft	1
H1-18	GP/119979	Bushing	1
H1-19	GP/664390	Retaining Ring (26mm)	1
H1-20	GP/175138	Bushing	1
H1-21	GP/SM2-3.14	Bushing	1
H1-22	GP/SM2-3.20	Screw	1
H1-23	GP/341901	Screw (M6x0,75x6)	4
H1-24	GP/131088	Collar	1
H1-25	GP/125010	Washer (0,5)	2
H1-25-1	GP/122718	Washer (0,1)	1
H1-25-2	GP/125008	Washer (0,15)	1
H1-25-3	GP/125009	Washer (0,2)	1
H1-26	GP/119133-1	Bevel Gear (Small)	1
H1-27	GP/119133-2	Bevel Gear (Large)	1
H1-28	GP/700689	Screw (M6x0,75x4,5)	4
H1-29	GP/341901-1	Screw (M6x0,75x5)	2
H1-30	GP/119133	Gear Set	1
H1-31	GP/123788	Collar	1
H1-32	GP/119105-2	Washer	1



Ref.No.	Part No.	Name of Part	Q'ty
I1-1	GP/SM2-3.1M	Hook Post/chapačový sloupek	1
I1-2	GP/250084	Srew/šroub(M3x0.5x6)	2
I1-3	GP/SM4-26	Holder/držák pevného nože	1
I1-4	GP/700336	Screw/šroub(M4x0,7x6)	1
I1-5	GP/175318	Stud/excentr	1
I1-6	GP/330217	Screw/šroub(M5x4.5)	1
I1-7	GP/SM4-4	Counter Knife/Pevný nůž	1
I1-8	GP/410-449-007	Hold Spring/přidržovací perko	1
I1-9	GP/SM4-24	Pin/excentrický čep	1
I1-10	GP/119143	Spring Plate/pružná západka	1
I1-11	GP/108093	Screw/šroub(M3x0,5x6)	1
I1-12	GP/135292	Screw/šroub(M6x1x15)	4
I1-13	GP/305174	Washer/podložka	4
I1-14	GP/016120	Ball Bearing/kul.ložisko	1
I1-15	GP/119121	Collar/pouzdro	1
I1-16	GP/700689	Screw/šroub (M6x0,75x4,5)	2
I1-17	GP/175234	Cover Plate	1
I1-19	GP/SM4-25	Screw/šroub	1
I1-20	GP/SM4-28-3	Moving Knife/pohyblivý nůž	1
I1-21	GP/SM2-3.3	Trimming Shaft/odstřihová hřídel	1
I1-22	GP/SM2-3.6	Tube/trubka	1
I1-23	GP/SM2-3.5	Distance Ring/distanční kroužek	1
I1-24	GP/SM2-3.4	Housing/pouzdro	1
I1-25	GP/M4x5	Screw/šroub M4x5 DIN 916	4
I1-26	GP/M4x8	Screw/šroub M4x8 DIN 912	1
I1-27	GP/M4x8	Screw/šroub M4x8 DIN 84A	2
I1-29	GP/101076	Post Cap Assy/kryt chapače úplný	1
I1-30	GP/108093	Screw	2
I1-31	GP/101076-1	Pin/ čep	1
I1-32	GP/101076-2	Hinge/závěs	1
I1-33	GP/101076-3	Post Cap/kryt chapače	1

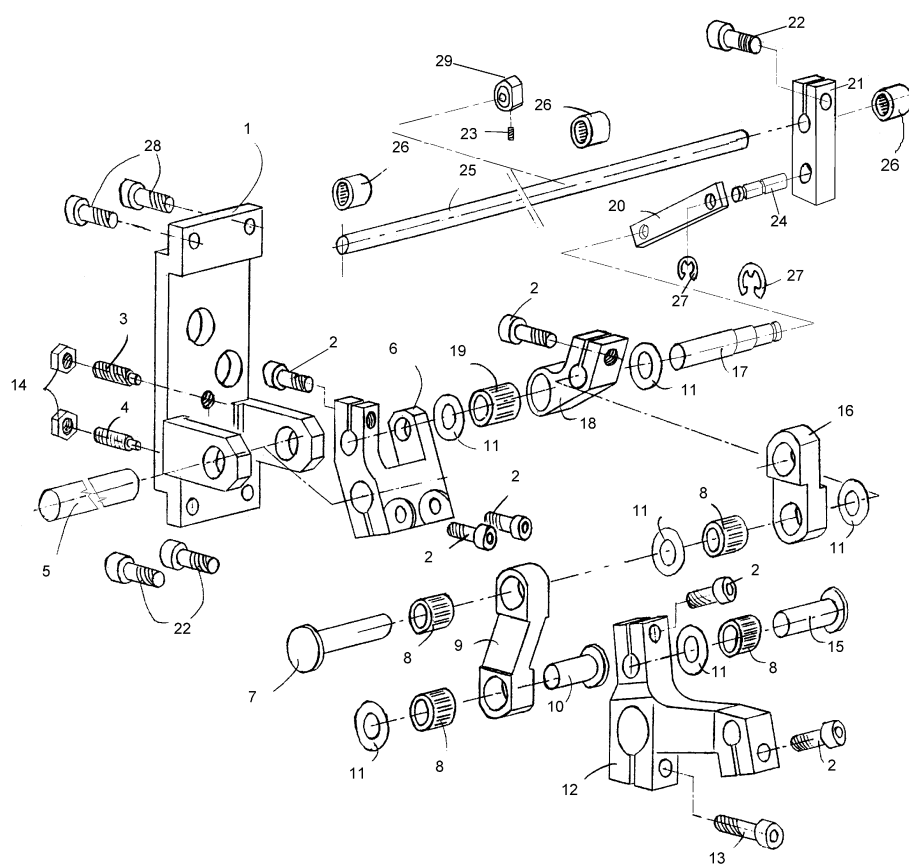


Ref.No.	Part No.	Name of Part	Q'ty
I3-1	GP/119145	Cover Plate/kryt	1
I3-2	GP/250084	Screw/šroub(M3x0,5x6)	4
I3-3	GP/SM5-4.9M	Support Plate/levý sloupek	1
I3-4	GP/119144	Washer/podložka	2
I3-5	GP/130224	Screw/šroub(M5x0,8x12)	2
I3-6	GP/182451	Screw/šroub(m6x1,0x14)	1
I3-7	GP/119725	Stud/čep	1
I3-8	GP/317170	Screw/šroub(M4x0,7x10)	1
I3-10	GP/305174	Washer/podložka	4
I3-11	GP/135292	Screw/šroub(M6x1,0x15)	4
I3-12	GP/119121	Collar/pouzdro	1
I3-13	GP/700689	Screw/šroub(M6x0,75x4,5)	2
I3-14	GP/016120	Ball Bearing/ložisko	1
I3-15	GP/305144	Cover Plate/kryt	1
I3-16	GP/210168	Screw/šroub(M4x0,7x10)	2
I3-17	GP/M2,5x4	Screw/šroub DIN 963	2
I3-18-1	GP/SM4-14	Needle Plate Insert(needle hole 1,3mm)	1
I3-18-2	GP/SM4-15	Needle Plate Insert(needle hole 1,6mm)	1
I3-18-3	GP/SM4-16	Needle Plate Insert(needle hole 2,1mm)	1
I3-19	GP/SM4-13	Needle Plate/stehová deska	1

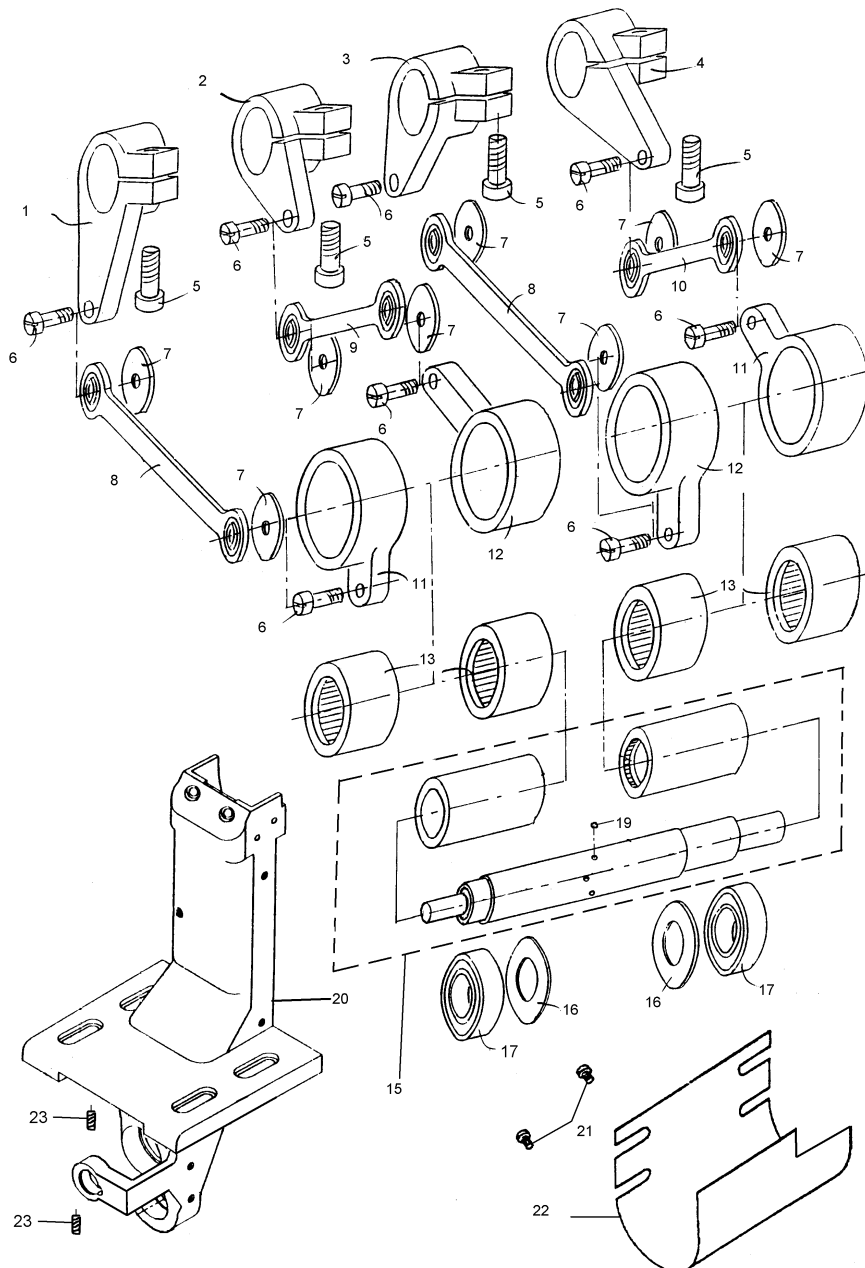




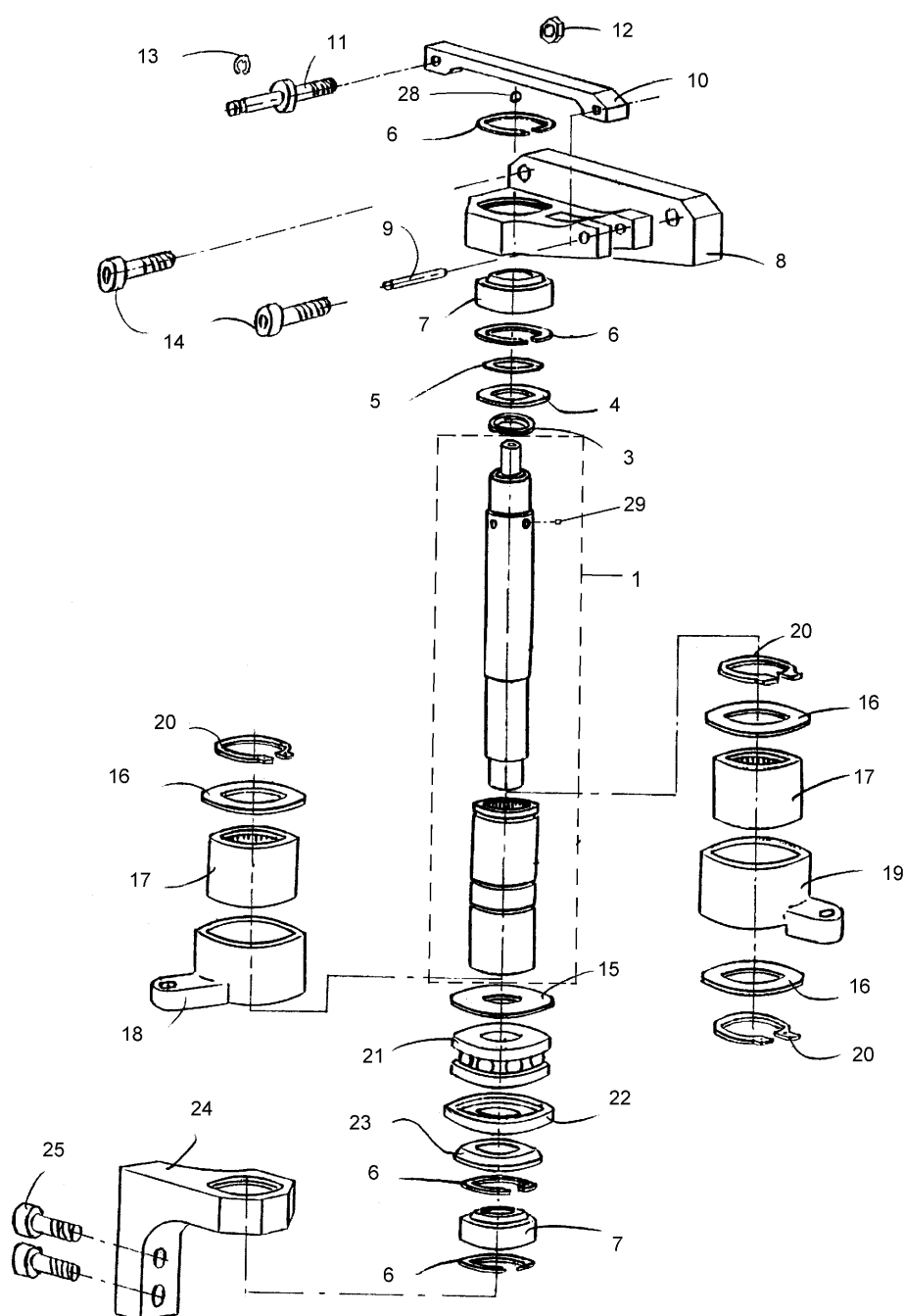
Ref.No.	Part No.	Name of Part	Q'ty
J-1	GP/SM4-20	Cam/vačka	1
J-2	GP/SM4-21	Holder/držák odstříhového magnetu	1
J-3	GP/SM2-1.3	Lever/páka	1
J-4	GP/SM2-1.2	Bracket/rameno	1
J-5	GP/SM2-1.6	Pin/čep	1
J-6	GP/SM2-1.7	Roller/kladka	1
J-7	GP/SM2-1.5	Plug/trn	1
J-8	GP/SM2-1.19	Ring/kroužek	1
J-9	GP/SM2-1.10	Stopper/doraz	1
J-10	GP/SM2-1.11	Base/podložka	1
J-11	GP/SM2-3.2	Trimming bracket/odstřih. Rameno	1
J-12	GP/SM2-1.15	Rod/táhlo	1
J-13	GP/SM2-1.16	Base/podložka	1
J-14	GP/SM2-1.13	Screw/šroub	1
J-15	GP/SM2-1.9	Screw/šroub	1
J-16	GP/SM2-1.8	Screw/šroub	1
J-17	GP/SM2-1.14	Spring/pružina	1
J-18	GP/M4	Nut/matice M4 DIN 934	1
J-19	GP/EMSA6112-C	Solenoid/magnet EMSA 6112-C	1
J-20	GP/SM2-1.12	Pin/čep	1
J-21	GP/2,3	Locking plate for shaft/pojistný kroužek 2,3 DIN6799	2
J-22	GP/M4x8	Screw/šroub M4x8 DIN 84A	2
J-23	GP/M6x22	Screw/šroub M6x22 DIN 912	2
J-24	GP/M6	Nut/matice M6 DIN 934	1
J-25	GP/M5	Nut/matice M5 DIN 934	3
J-26	GP/M5x14	Screw/šroub M5x14 DIN 912	3
J-27	GP/M5x12	Screw/šroub M5x12 DIN 912	0
J-28	GP/SB PHS 5R	Rod.end.bearing/kloubové ložisko SB PHS 5R	2
J-29	GP/M5x6	Screw/šroub M5x6 DIN 916	1
J-30	GP/335902	Screw/šroub M6x0,75x10	2



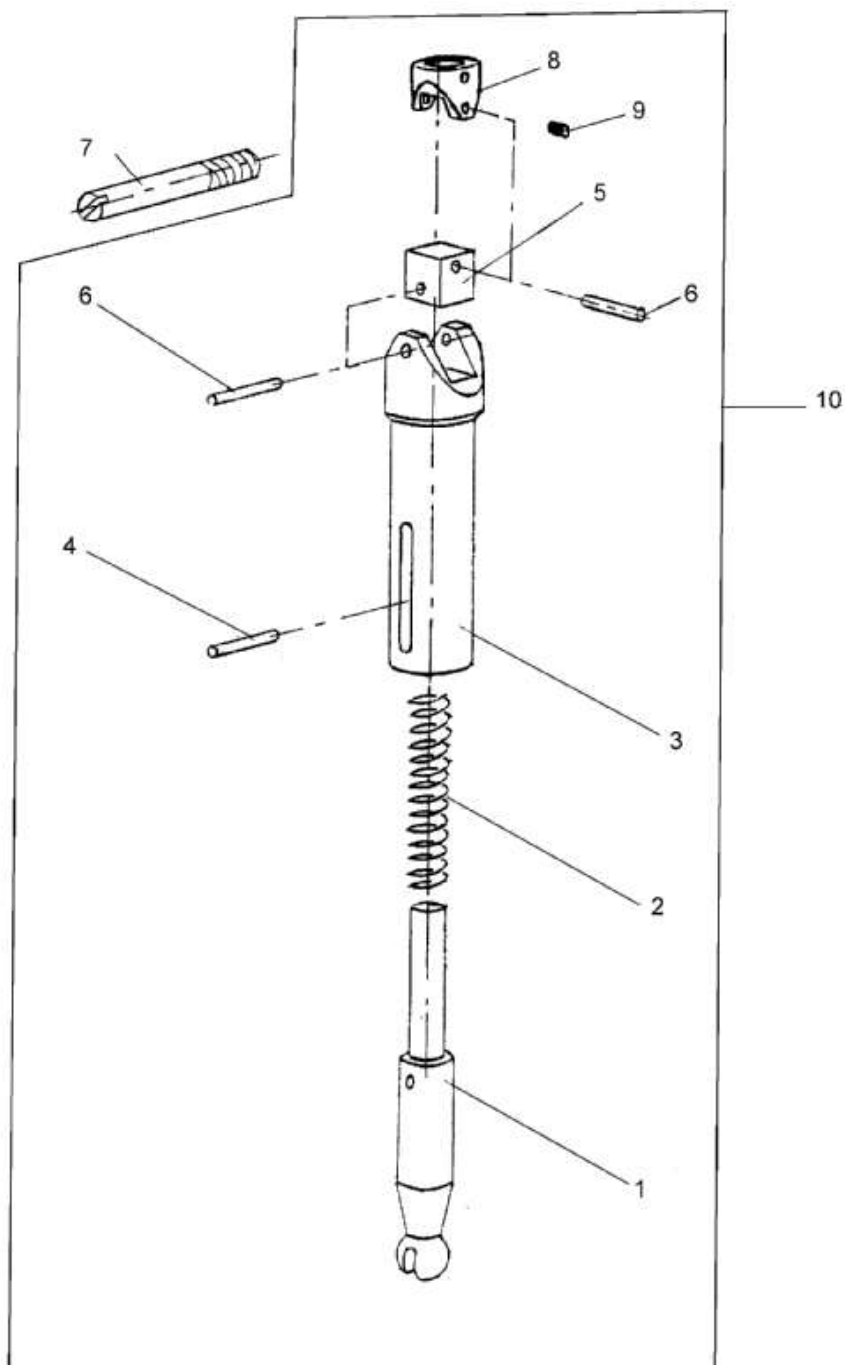
Ref.No.	Part No.	Name of Part	Q'ty
K1-1	GP/SM5-11.1	Holder/držák	1
K1-2	GP/M5x12	Screw/šroub M5x12 DIN 912	10
K1-3	GP/M5x16	Screw/šroub M5x16 DIN 915	1
K1-4	GP/M5x30	Screw/šroub M5x30 DIN 915	1
K1-5	GP/SM5-1.10	Shaft/hřídel	1
K1-6	GP/SM5-11.7	Crank/vidlice	1
K1-7	GP/SM5-1.14	Pin/čep	1
K1-8	GP/K8x11x10TN	Needle Bearing/jehl.větec K8x11x10TN	4
K1-9	GP/SM5-11.4	Connecting Rod/ojnice 30	1
K1-10	GP/SM5-1.12	Pin/čep	1
K1-11	GP/BN 1976	Washer/podložka DIN 988 ,8x14x0,5	6
K1-12	GP/SM5-1.22	Rod/páka	1
K1-13	GP/M6x16	Screw/šroub M6x16 DIN 912	1
K1-14	GP/M5	Nut/matice M5 DIN 934	2
K1-15	GP/SM5-1.13	Pin/čep	1
K1-16	GP/SM5-1.5	Connecting Rod/ojnice 20	1
K1-17	GP/SM5-11.13	Pin/čep	1
K1-18	GP/SM5-11.8	Rod/rameno	1
K1-19	GP/K8x11x13TN	Needle Bearing/jehl.větec K8x11x13TN	1
K1-20	GP/SM5-11.11	Rod/táhlo	1
K1-21	GP/SM5-11.14	Rod/rameno	1
K1-22	GP/M5x10	Screw/šroub M5x10 DIN 912	1
K1-23	GP/M4x4	Screw/šroub M4x4 DIN 916	2
K1-24	GP/SM5--4.6	Pin/čep	1
K1-25	GP/SM5-1.23	Shaft/hřídel	1
K1-26	GP/HK0608	Needle Bearing/jehl.ložisko HK 0608	3
K1-27	GP/4	Locking Plate For Shaft/poj kroužek 4 DIN6799	1
K1-28	GP/M5x14	Screw/šroub M5x14 DIN 912	2
K1-29	GP/SM5-1.21	Washer/kroužek	1



Ref.No.	Part No.	Name of Part	Q'ty
K2-1	GP/SM5-21.3	Rod/Rameno SB	1
K2-2	GP/SM5-2.10	Rod/Rameno SJ	1
K2-3	GP/SM5-2.12	Rod/rameno ZJ	1
K2-4	GP/SM5-2.11	Rod/rameno ZB	1
K2-5	GP/M5x12	Screw/šroub M5x12 DIN 912	4
K2-6	GP/174176	Screw/šroub (M4x10)	8
K2-7	GP/119087	Oil Felt/plstěná podložka	8
K2-8	GP/SM5-S2.5	Rod/táhlo SB-ZJ	2
K2-9	GP/SM5-S2.6	Rod/táhlo SJ	1
K2-10	GP/SM5-2.7	Rod/táhlo ZB	1
K2-11	GP/SM5-2.13	Bushing/pouzdro B	2
K2-12	GP/SM5-2.14	Bushing/pouzdro J	2
K2-13	GP/HF1616	Needle Bearing/volnoběžné pouzdro HF 1616	4
K2-15	GP/SM5-S21	Shaft-Set/Hřídel úplná	1
K2-16	GP/10x22/0,3	Washer/distanční podl. 10x22/0,3 DIN 988	2
K2-17	GP/61900	Bearing/ložisko 61900	2
K2-19	GP/RB-2.5	Ball/kulička RB - 2,5	6
K2-20	GP/SM5-4.9M	Support Plate/levý sloupek	1
K2-21	GP/M6x6	Screw/šroub M6x6 DIN 912	2
K2-22	GP/SM3-23	Cover/kryt	1
K2-23	GP/M4X8	Screw/šroub M4x8 DIN 914	2

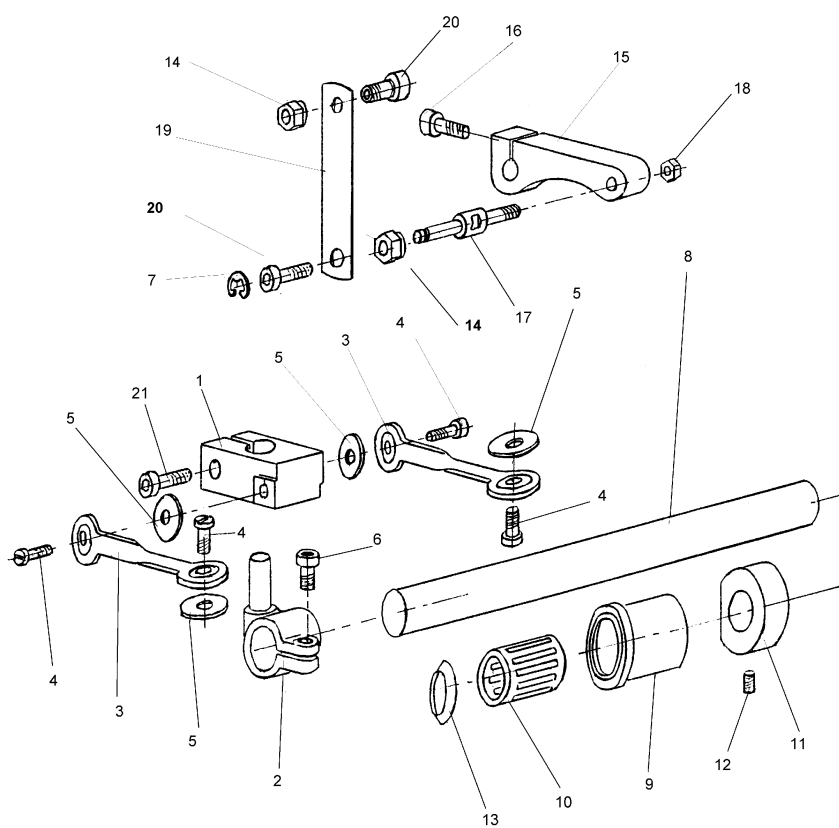


Ref.No.	Part No.	Name of Part	Q'ty
K3-1	GP/SM5-S31	Shaft-Set/hřídel úplná	1
K3-3	GP/SM5-31.37	Washer/kroužek	1
K4-4	GP/SM5-31.33	Oil Felt/plstěný kroužek	1
K3-5	GP/130224	Washer/podl.dist. DIN 988,10x16/0,5(+0,3)	1
K3-6	GP/BR19	Locking Plate/poj.kroužek BR19	4
K3-7	GP/GE10E	Bearing/kloubové ložisko GE 10 E	2
K3-8	GP/SM5-31.17	Holder/horní držák	1
K3-9	GP/3m6x20	Pin/kolík 3m6x20, DIN 6325	1
K3-10	GP/SM5-31.19	Rod/rameno	1
K3-11	GP/SM5-31.8	Pin/čep	1
K3-12	GP/M4	Nut/matice M4, DIN 934	1
K3-13	GP/2,3	Locking Plate/poj.kroužek 2,3 DIN 6799	1
K3-14	GP/M5x12	Screw/šroub M5x12 DIN 912	2
K3-15	GP/SM5-31.20	Washer/kroužek	1
K3-16	GP/SM3-16	Washer/podložka	3
K3-17	GP/HF1616	Needle bearing/volnoběžné pouzdro HF1616	2
K3-18	GP/SM5-31.26	Bushing/pouzdro J	1
K3-19	GP/SM5-31.25	Bushing/pouzdro B	1
K3-20	GP/16	Locking Plate/poj.kroužek 16 DIN 471	3
K3-21	GP/51100	Bearing/ložisko axiální 51100	1
K3-22	GP/SM5-31.28	Washer/kuželová podložka	1
K3-23	GP/SM5-31.27	Washer/kulová podložka	1
K3-24	GP/SM5-31.18	Holder/spodní držák	1
K3-25	GP/M5x16	Screw/šroub M5x16 DIN 912	2
K3-29	GP/RB-2,5	Ball/kulička RB-2,5	3

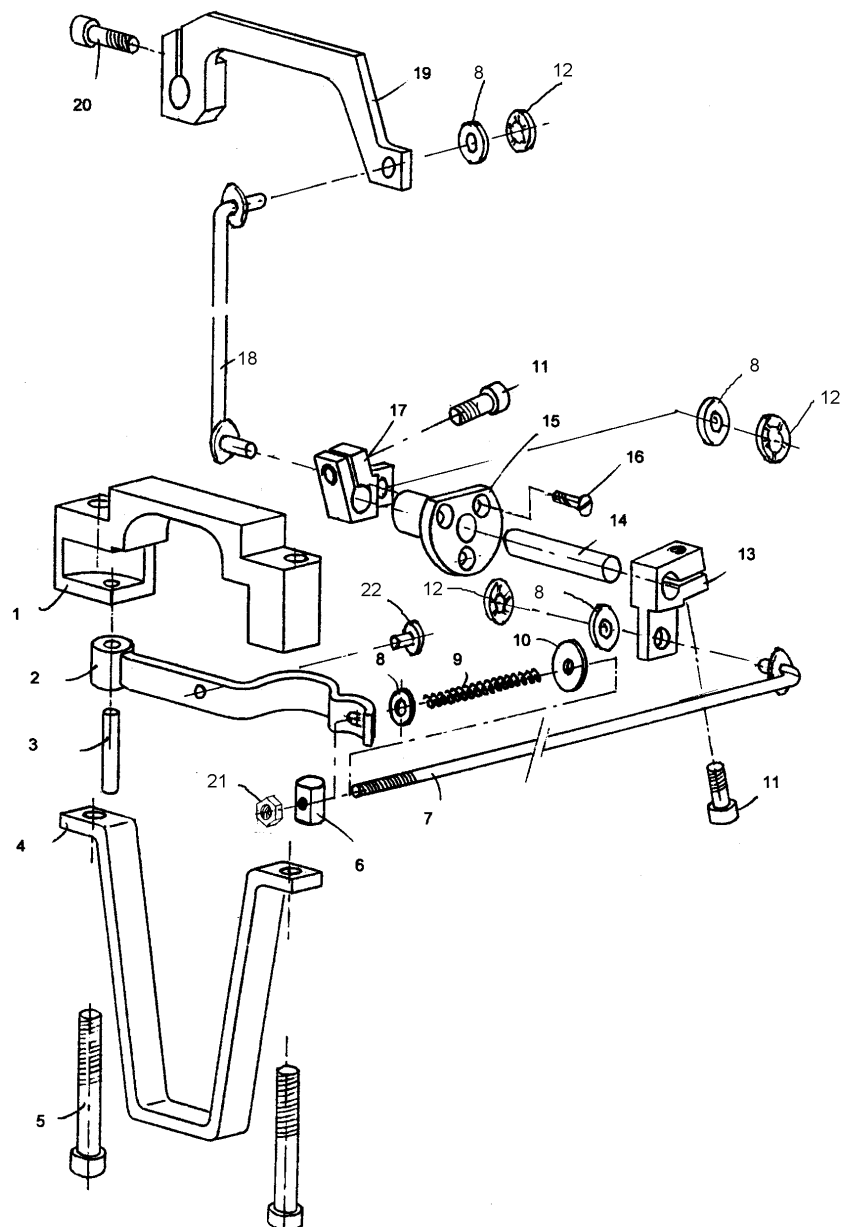




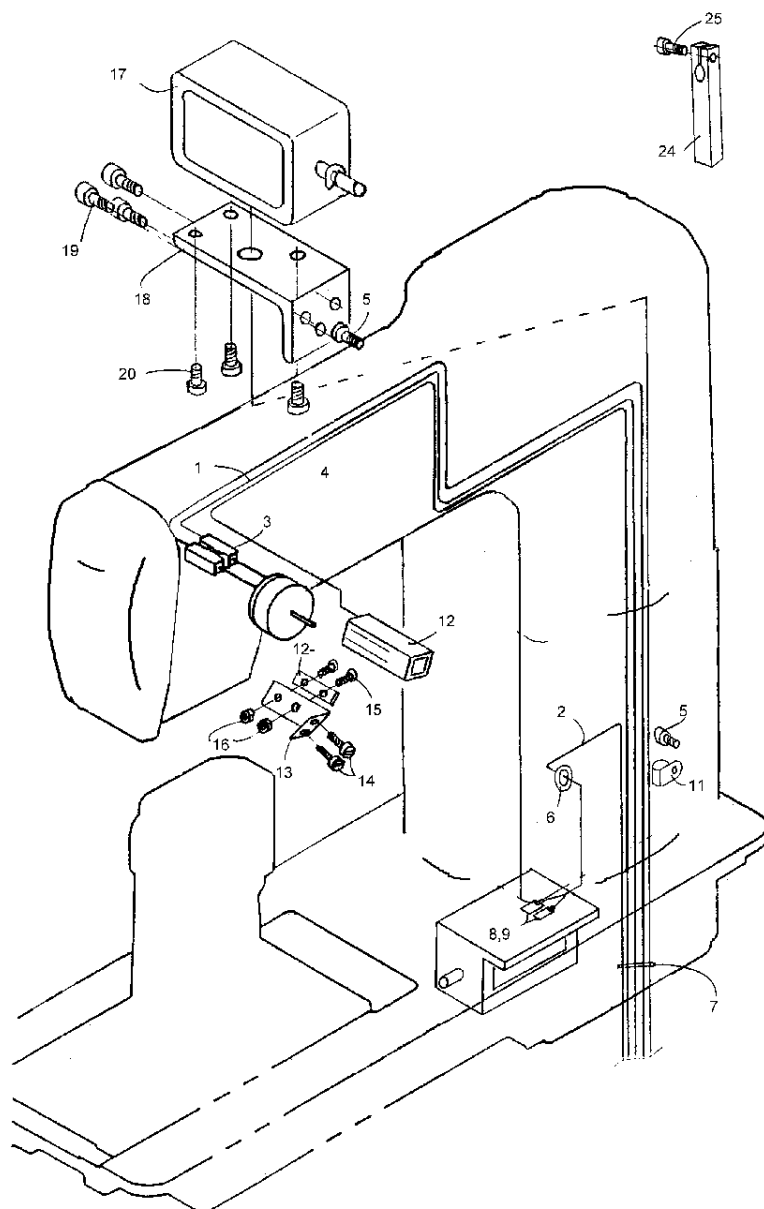
Ref.No.	Part No.	Name of Part	Q'ty
K4-1	GP/SM5-31.29	Shaft/hřídel s kulovým kloubem	1
K4-2	GP/SM5-31.36	Spring/tlačná pružina	1
K4-3	GP/SM5-31.31	Shaft/hřídel	1
K4-4	GP/2,5m6x12	Pin/kolík 2,5m6x12 DIN6325	1
K4-5	GP/SM5-31.32	Clutch/kloubová spojka	1
K4-6	GP/2m6x14	Pin/kolík 2m6x14 DIN 6325	2
K4-7	GP/M5x30	Screw/šroub M5x30 DIN 427	1
K4-8	GP/SM5-31.30	Universal Joint	1
K4-9	GP/M4x4	Screw M4x4 DIN 916	2
K4-10	GP/SM5-S4	Complete set/kompletní hřídel	
		***Supplied only complete set SM5-S4	



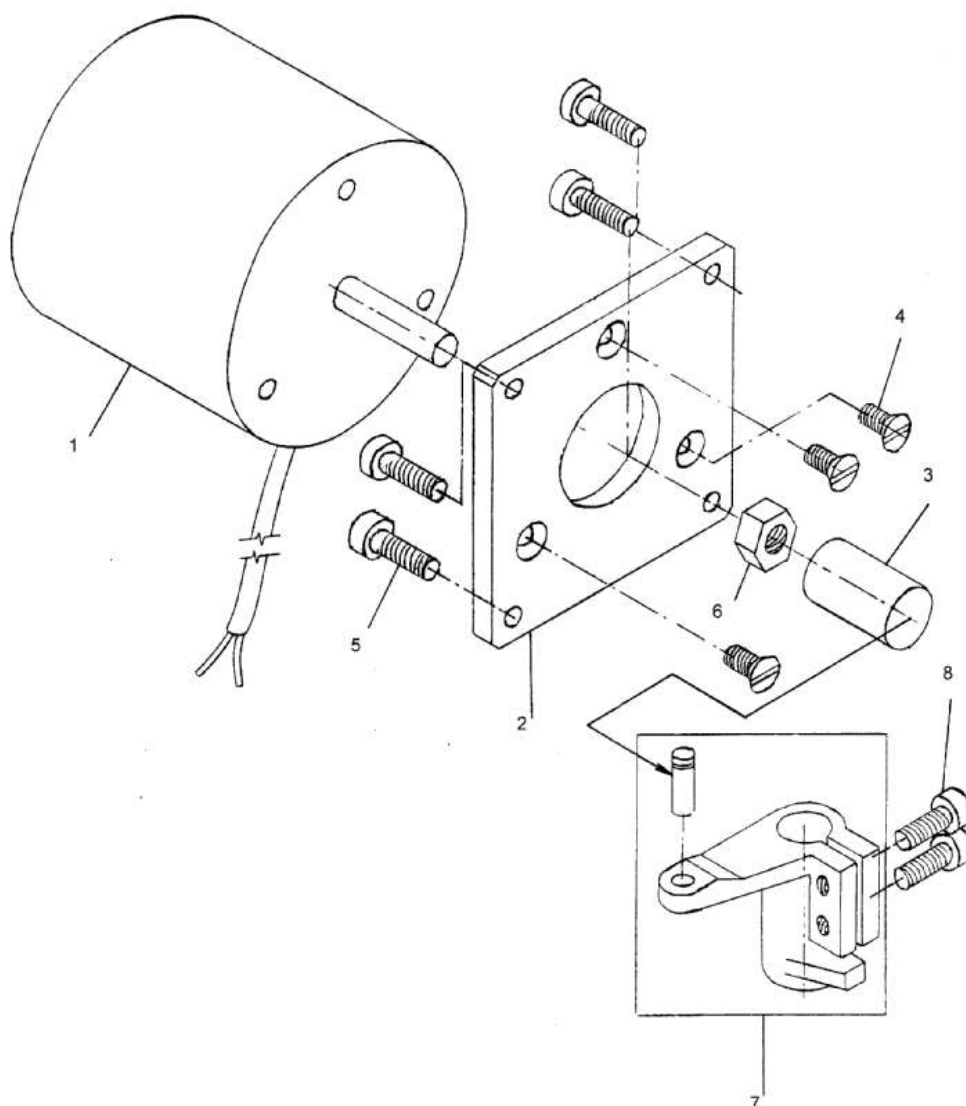
Ref.No.	Part No.	Name of Part	Q'ty
K5-1	GP/SM5-31.38	Holder/držák	1
K5-2	GP/119163	Crank/páka	1
K5-3	GP/119507	Link/táhlo	2
K5-4	GP/174176	Screw/šroub(M4x10)	4
K5-5	GP/119087	Oil Felt/plstěný kroužek	4
K5-6	GP/M5x12	Screw/šroub M5x12 DIN 912	2
K5-7	GP/2,3	Locking Plate/poj.kroužek 2,3 DIN 6799	1
K5-8	GP/SM5-41.20	Upper side shaft/hřídel	1
K5-9	GP/118600	Bushing/pouzdro	2
K5-10	GP/215124	Needle Bearing/jehl.ložisko	2
K5-11	GP/118504	Collar/kroužek	1
K5-12	GP/700689	Screw/šroub(M6x4,5)	1
K5-13	GP/133283	Washer/poj.kroužek	4
K5-14	GP/SM5-31.10	Nut/matice	2
K5-15	GP/SM5-31.43	Rod/rameno	1
K5-16	GP/M4x10	Screw/šroub M4x10 DIN 912	1
K5-17	GP/SM5-31.7	Pin/spodní čep	1
K5-18	GP/M4	Nut/matice M4 DIN934	1
K5-19	GP/SM5-31.42	Rod/táhlo	1
K5-20	GP/SM5-31.9	Bushing/puzdro	2
K5-21	GP/M5x14	Screw/šroub M5x14 DIN 912	1



Ref.No.	Part No.	Name of Part	Q'ty
K6- 1	GP/SM5-21.8	Holder/držák	1
K6- 2	GP/SM5-21.2	Rod/páka	1
K6- 3	GP/5m6x25	Pin/kolík 5m6x25 DIN 12771A	1
K6- 4	GP/SM5-2.4	Bracket/podpěra	1
K6- 5	GP/M6x40	Screw/šroub M6x40 DIN 912	2
K6- 6	GP/SM5-2.8	Nut/matice	1
K6- 7	GP/SM5-S4.12	Lever/táhlo	1
K6- 8	GP/4	Washer/podložka	4
K6- 9	GP/SM5-31.36	Spring/pružina	1
K6- 10	GP/5x20	Washer/Podložka 5x20/1,5 BN 732	1
K6- 11	GP/M5x12	Screw/šroub M5x12 DIN 912	2
K6- 12	GP/4	Washer/pojistný kroužek 4 BN 833	3
K6- 13	GP/SM5-4.10	Rod/rameno	1
K6- 14	GP/SM5-4.13	Pin/čep	1
K6- 15	GP/SM5-4.2	Bushing/pouzdro	1
K6- 16	GP/M4x10	Screw/šroub M4x10 DIN 963A	3
K6- 17	GP/SM5-41.15	Rod/rameno	1
K6- 18	GP/SM5-S4.14	Lever/táhlo	1
K6- 19	GP/SM5-41.14	Rod/rameno	1
K6- 20	GP/M5x16	Screw/šroub M5x16 DIN 912	1
K6- 21	GP/M5	Nut/matice M5 DIN 934	1
K6- 22	GP/SM5-21.9	Bearing Surface/opěrka	1

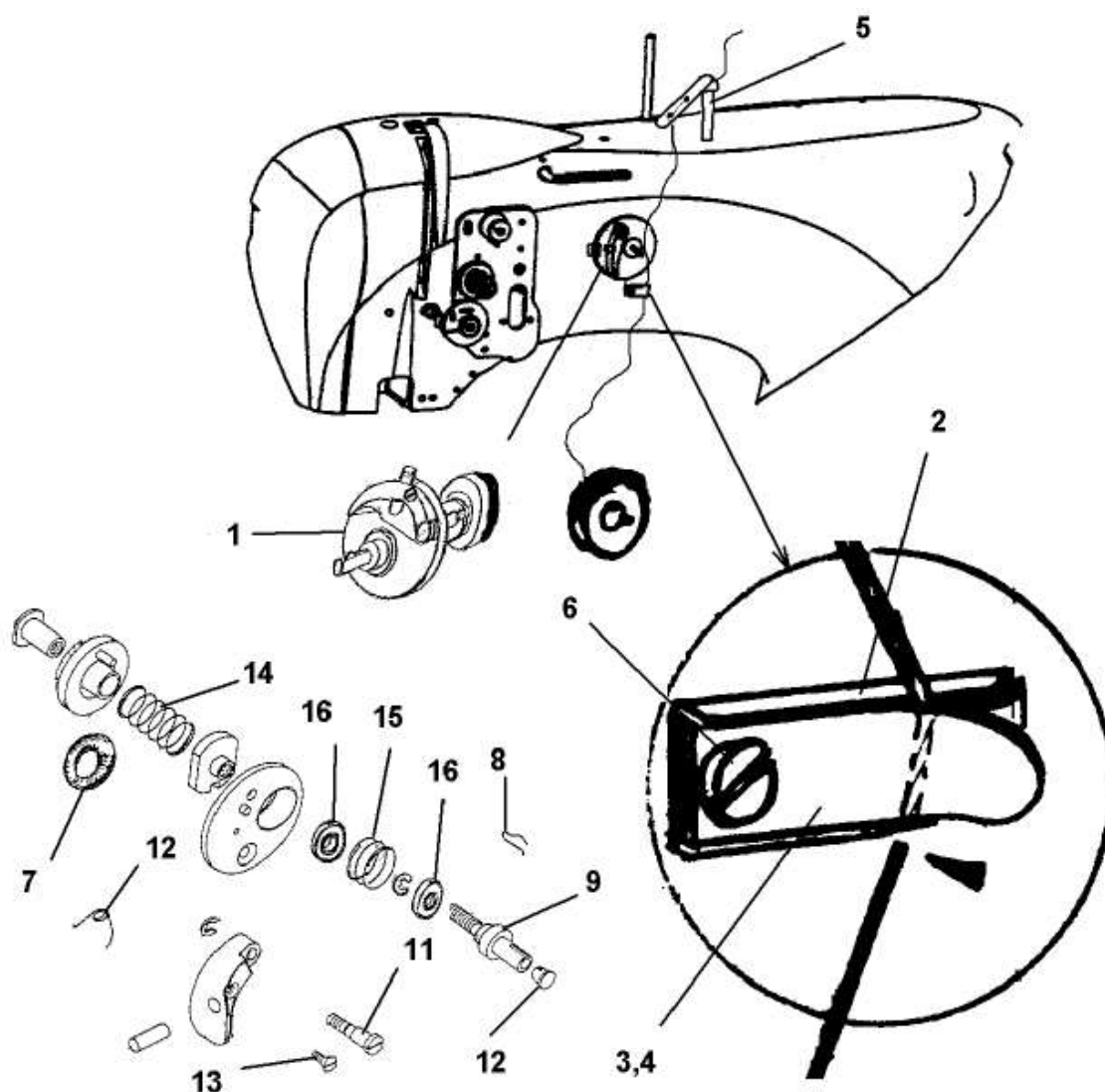


Ref.No.	Part No.	Name of Part	Q'ty
K8-1	GP/2x0,5	Cabel/vodič kruh.průřez 2x0,5,l=1,5m	1
K8-2	GP/2x0,5	Cabel/vodič kruh.průřez 2x0,5,l=1m	1
K8-3	GP/MATE-N-LOK	Connector MATE-N-LOK	1
K8-3-1	GP/1-480318-0	MATE-N-LOK/kryt dutinek 2P/kab	1
K8-3-2	GP/1-480319-0	MATE-N-LOK/kryt kolíků 2P/kab	1
K8-3-3	GP/0-163304-2	MATE-N-LOK/dutinka/0,5-1,0 Sn	2
K8-3-4	GP/0-163305-2	MATE-N-LOK/kolík/0,5-1,0 Sn	2
K8-4	GP/2x0,35	Cabel/vodič kruh.průřez 2x0,35,l=1,25m	1
K8-5	GP/M4x8	Screw/šroub M4x8 DIN 84A	1
K8-6	GP/656069	Trough Insert/průchodka F07010SB-16	1
K8-7	GP/115503	Cable Belt/kabelový pásek 2,5mmx100mm	4
K8-8	GP/602110	Connector/konektor 2,5	2
K8-9	GP/121032	Isolator/smršťovací izolace 3,2mm,l=30mm	2
K8-11	GP/4505	Cabel Clamp/kabel.držák CCS 50-S8-C	1
K8-12	GP/SM5-S41.18	Push Button/tlačítko zpátkování	1
K8-12-1	GP/SM5-41.19	Prism/upevňovací prizma	1
K8-13	GP/SM5-41.16	Holder/držák	1
K8-14	GP/M4x6	Screw/šroub M4x6 DIN 84A	2
K8-15	GP/M3x5	Screw/šroub M3x5 DIN 963A	2
K8-16	GP/M3	Nut/matice M3 DIN 934	2
K8-17	GP/EMSA8215-B	Solenoid/magnet EMSA 8215-B	1
K8-18	GP/SM5-41.8	Holder/konzola	1
K8-19	GP/M6x14	Screw/šroub M6x14 DIN 912	3
K8-20	GP/M4x12	Screw/šroub M4x12 DIN 912	3
K8-24	GP/SM5-41.22	Bracket/rameno	1
K8-25	GP/M6x14	Screw/šroub M6x14 DIN 912	1

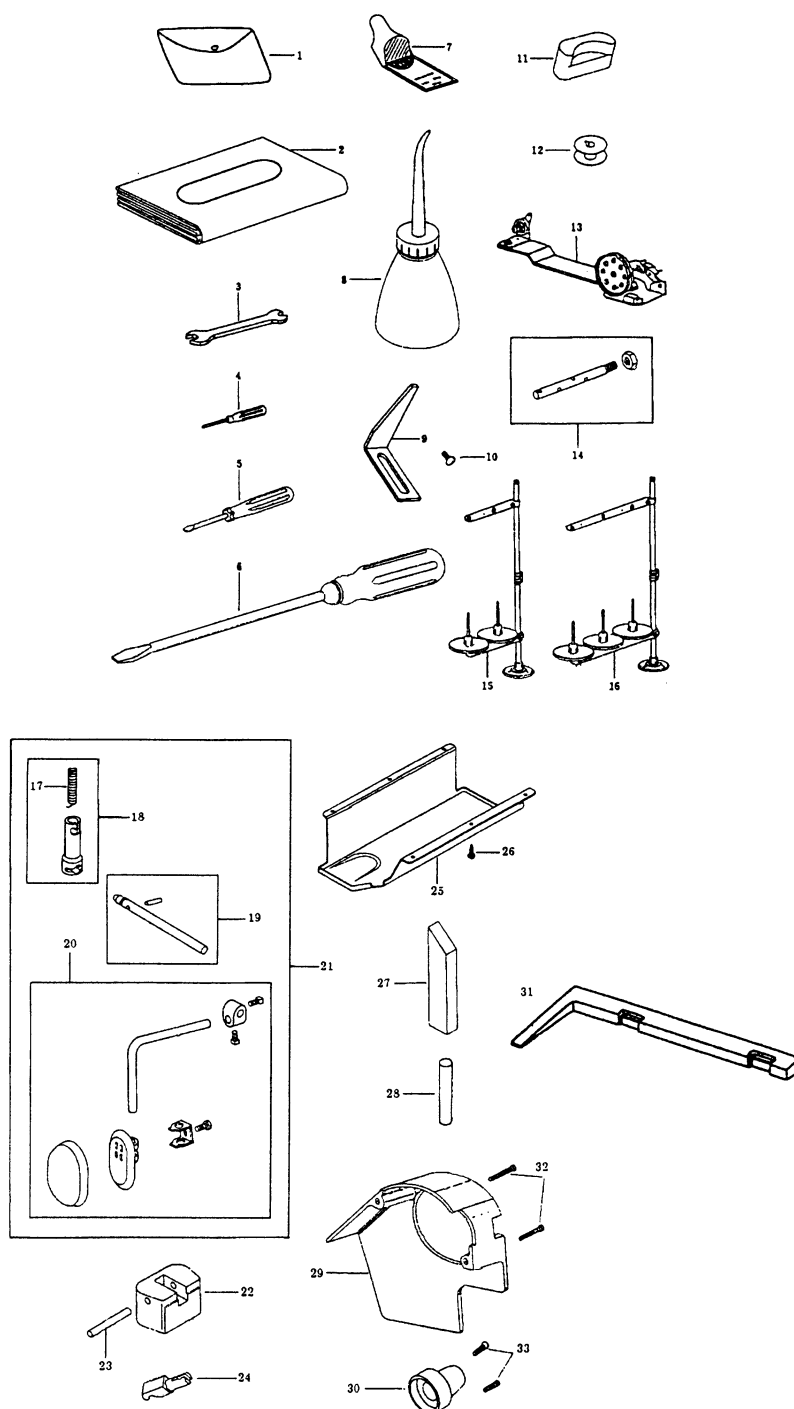


Ref. No.	Part No.	Name of Part	Q'ty
L- 1	GP/AEVS072-4	Solenoid/magnet AEVS 072-4 175W	1
L- 2	GP/SM8-1	Plate/držák	1
L- 3	GP/SM8-2	Plug/trn	1
L- 4	GP/M5x10	Screw/šroub M5x10 DIN 963A	3
L- 5	GP/M5x14	Screw/šroub M5x14 DIN 912	4
L- 6	GP/M8	Nut/matice M8 DIN 963	1
L- 7	GP/118543A	Crank Shaft/páka s čepem	1
L- 8	GP/130224	Screw/šroub (M5x12)	2





Ref. No.	Part No.	Name of Part	Q'ty
N1-1	GP/GU-100T	Bobbin Winder-Built in	1
N1-2	D/D08082993000	Knife	1
N1-3	D/D08028312900	Spring 283129	1
N1-4	D/D08028313000	Spring 283130	1
N1-5	P/P98002524800	Thread Retainer	1
N1-6	GP/M3x5	Screw M3x5 DIN 84A	1
N1-7	GP/941048-1	O Ring 14x6	1
N1-8	GP/GU-100-024T	Spring	1
N1-9	GP/GU-100-020T	Pin	1
N1-10	GP/GU-100-026T	Plug	1
N1-11	GP/GU-100-025T	Screw	1
N1-12	GP/GU-100-023T	Spring	1
N1-13	GP/M4X10	Screw M4x10 DIN 963A	1
N1-14	GP/GU-100-018T	Spring	1
N1-15	GP/GU-100-019T	Spring	1
N1-16	GP/	Ball Bearing	2



Ref.No.	Part No.	Name of Part	Q'ty
N2-1	GP/123456	Accessory Bag	1
N2-2	GP/029836	Vinyl Cover	1
N2-3	GP/800110	Spanner	1
N2-4	GP/129915	Screw Driver (Small)	1
N2-5	GP/029946	Screw Driver (Middle)	1
N2-6	GP/029007	Screw Driver (Large)	1
N2-7	GP/134LR	Needle	10
N2-8	GP/029394	Oiler	1
N2-9	GP/119089-1	Stitching Length Indicator	1
N2-10	GP/100355	Screw	1
N2-11	GP/032808	Head Cushion	2
N2-12	GP/010079A	Bobbin	4
N2-13	GP/		
N2-14	GP/119026	Spool Pin	1
N2-15	GP/FPL2	Thread Stand (2-Pole)	0
N2-16	GP/FPL3	Thread Stand (3-Pole)	1
N2-17	GP/171543	Spring	1
N2-18	GP/171542	Knee Lever Coupling	1
N2-19	GP/171413	Knee Lever Rod	1
N2-20	GP/171412	Knee Lever Assy	1
N2-21	GP/171411	Knee Lever Rod Assy	1
N2-22	GP/029934	Hinge Connection Seat	2
N2-23	GP/030341	Pin	2
N2-24	GP/029450	Hinge Pin	2
N2-25	GP/118636	Oil Pan	1
N2-26	GP/460157	Screw	6
N2-27	GP/032717	Head Rest Wood	1
N2-28	GP/032717-1	Housing Support Stud	1
N2-29	GP/119078	Belt Cover Set (Large)	1
N2-30	GP/119088	Belt Cover Set (Small)	1
N2-31	GP/119999	Wedge	1
N2-32	GP/119089-2	Screw	2
N2-33	GP/119078-1	Screw	2

