

Katalog náhradních dílů

GARUDAN[®]

GPS/E-1006 series



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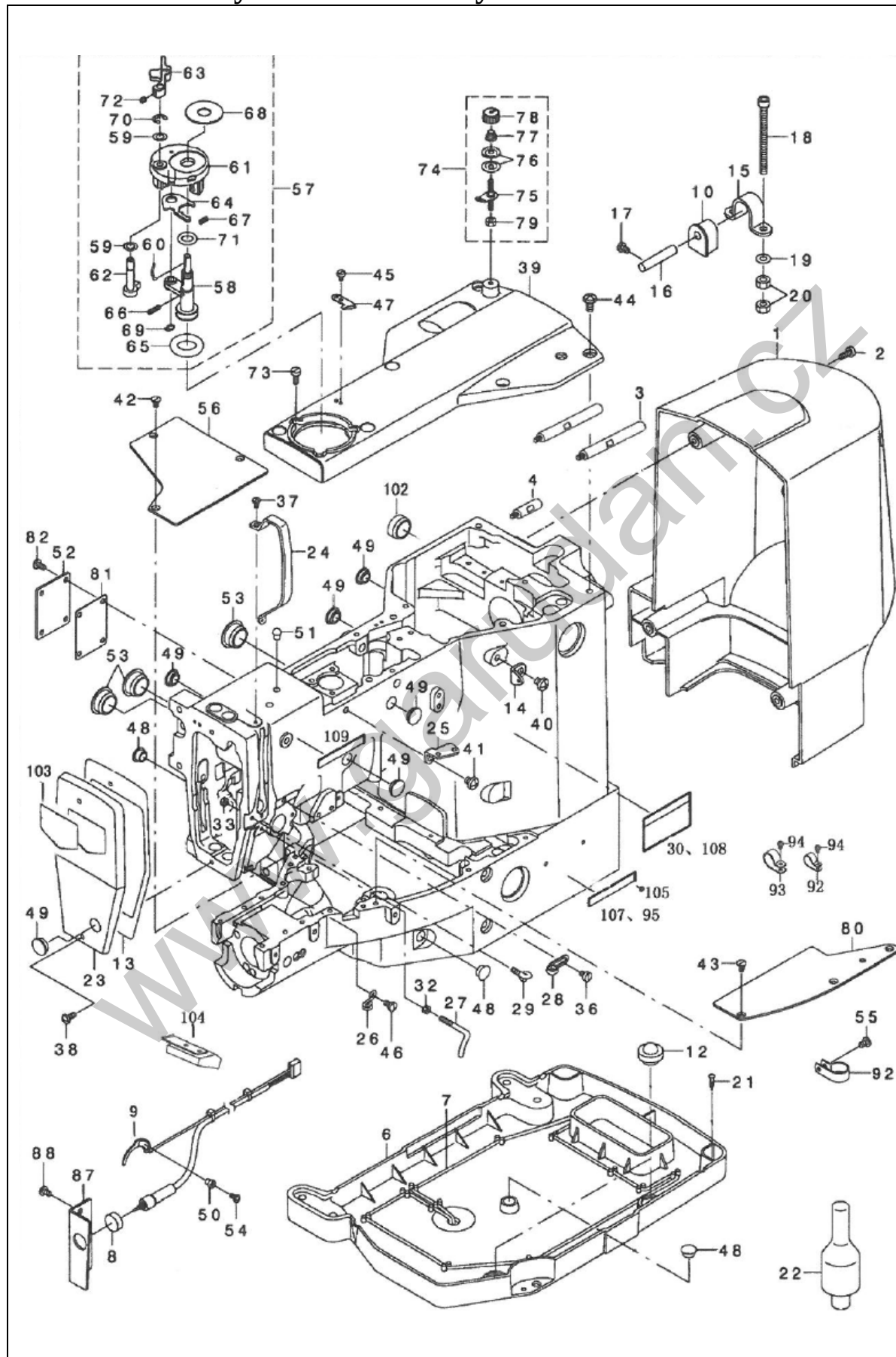
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Atlas of Parts

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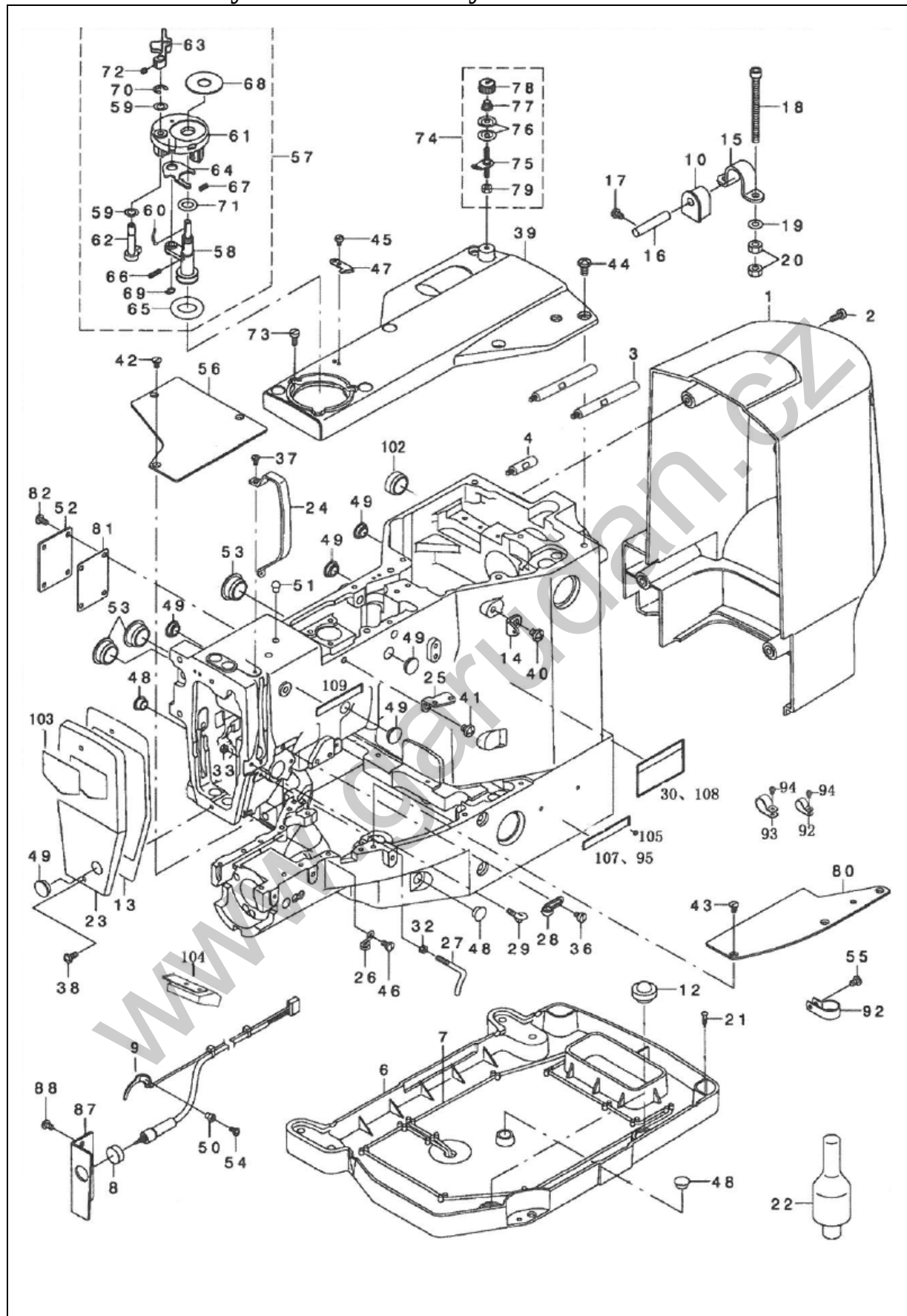
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1. Machine Body & Machine Body Parts



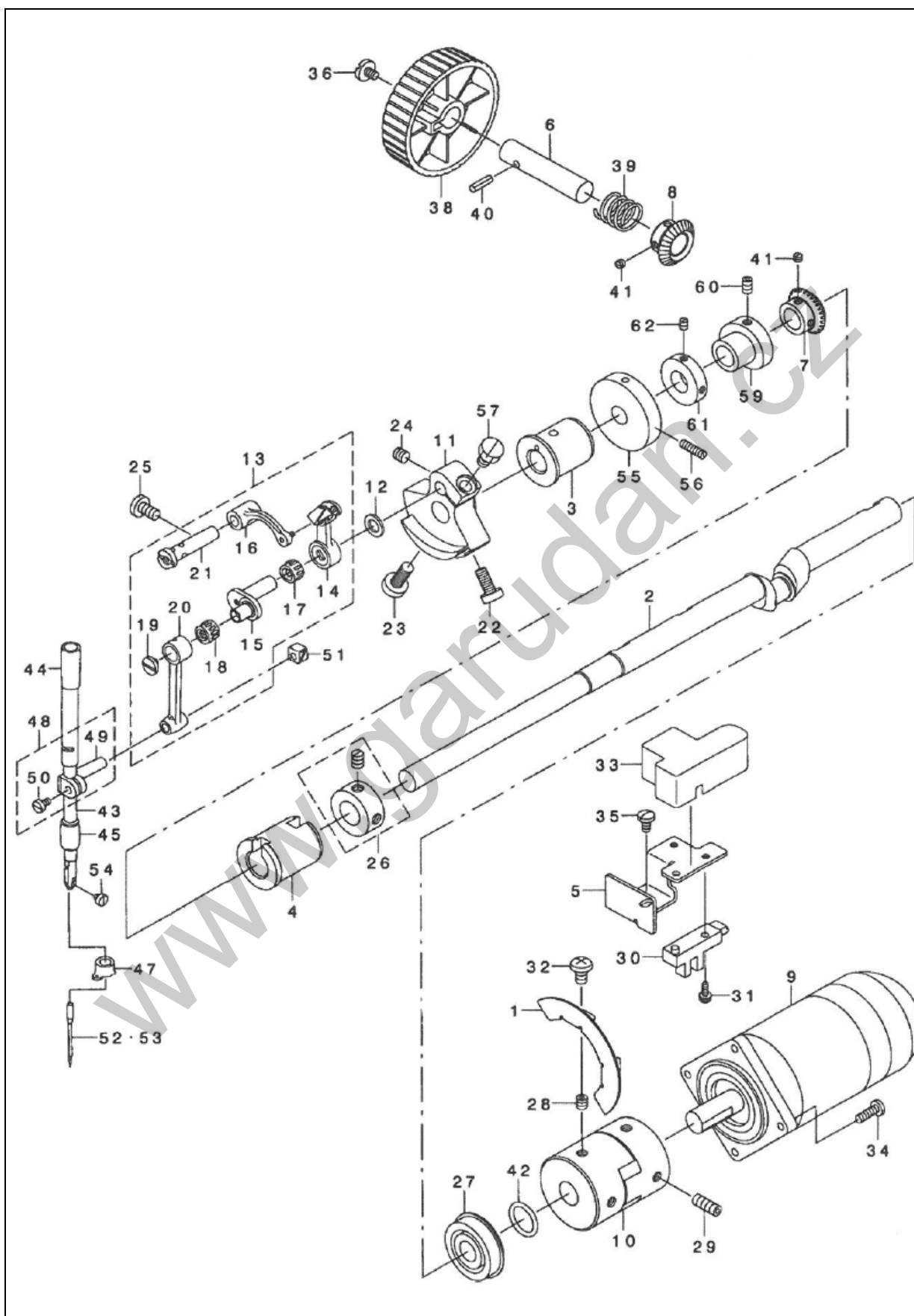
Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
1-1	71112000	MOTOR COVER	1	
1-2	003205080025	SCREW (GB-70-85 M5X25)	3	
1-3	72115001	LONG SUPPORT	2	
1-4	72115002	SHORT SUPPORT	1	
1-6	71110001	OIL PAN	1	
1-7	71110030	OIL WICK	1	
1-8	70310018	PAUSE SWITCH	1	
1-9	70380015	THREAD DETECTING PLATE	1	
1-10	71110005	HINGE RUBBER	2	
1-12	71110006	FRAME SUPPORT RUBBER	2	
1-13	73310011	FACE PACKING	1	
1-14	71110008	THREAD GUIDE NO.1	1	
1-15	71110009	BED HINGE	2	
1-16	71110010	HINGE STUD	2	
1-17	70360053	SCREW	2	
1-18	71110032	HEXAGONAL-HOLE BOLT	4	
1-19	70221002	WASHER	4	
1-20	71110034	NUT(GB/T41-2000 M6)	8	
1-21	10080020	SCREW	4	
1-22	71110011	SUPPORT BAR	1	
1-23	71110012	FACE PLATE	1	
1-24	71110013	BALANCE COVER	1	
1-25	71110014	THREAD GUIDE PLATE	1	
1-26	71110015	ARM THREAD GUIDE B	1	
1-27	71110016	THREAD GUIDE	1	
1-28	10030016	ARM THREAD GUIDE A	1	
1-29	71110018	THREAD GUIDE	1	
1-30	26010038	SAFETY LABEL	1	
1-32	70310033	Nut(9/64"×40)	1	
1-33	71110033	Nut(9/64"×40)	1	
1-36	10030017	SCREW(SM11/64×40 L=6)	1	
1-37	71110038	SCREW(SM9/64×40 L=7)	2	
1-38	105A0017	SCREW (SM11/64X40 L=12)	2	
1-39	71110023	TOP COVER	1	
1-40	71110040	SCREW(SM15/64×28 L=7)	2	
1-41	71110040	SCREW	1	
1-42	71170028	SCREW (SM11/64X40 L=6)	3	
1-43	71170028	SCREW (SM11/64X40 L=6)	3	
1-44	105A0012	SCREW(15/64×28 L=12)	6	
1-45	10110002	SCREW(SM9/64×40 L=5.5)	1	
1-46	703D0034	SCREW (SM11/64X40 L=8)	1	
1-47	71110025	THREAD CUTTER	1	
1-48	71110021	RUBBER PLUG (10.5)	3	
1-49	71110028	RUBBER PLUG (12.5)	6	
1-50	70380018	THREAD DETECTING PLATE	1	
1-51	10030007	MACHINE BODY RUBBER PLUG	1	
1-52	73310012	SIDE COVER	1	
1-53	71110022	RUBBER PLUG	3	
1-54	70380022	SCREW	1	
1-55	70312010	SCREW	2	
1-56	73310015	LEFT COVER	1	
1-57	71114000	BOBBIN WINDER ASM.	1	
1-58	71114001	BOBBIN WINDER SHAFT COMPL	1	
1-59	71114001	WASHER	2	
1-60	71114003	LATCH SPRING	1	

1. Machine Body & Machine Body Parts



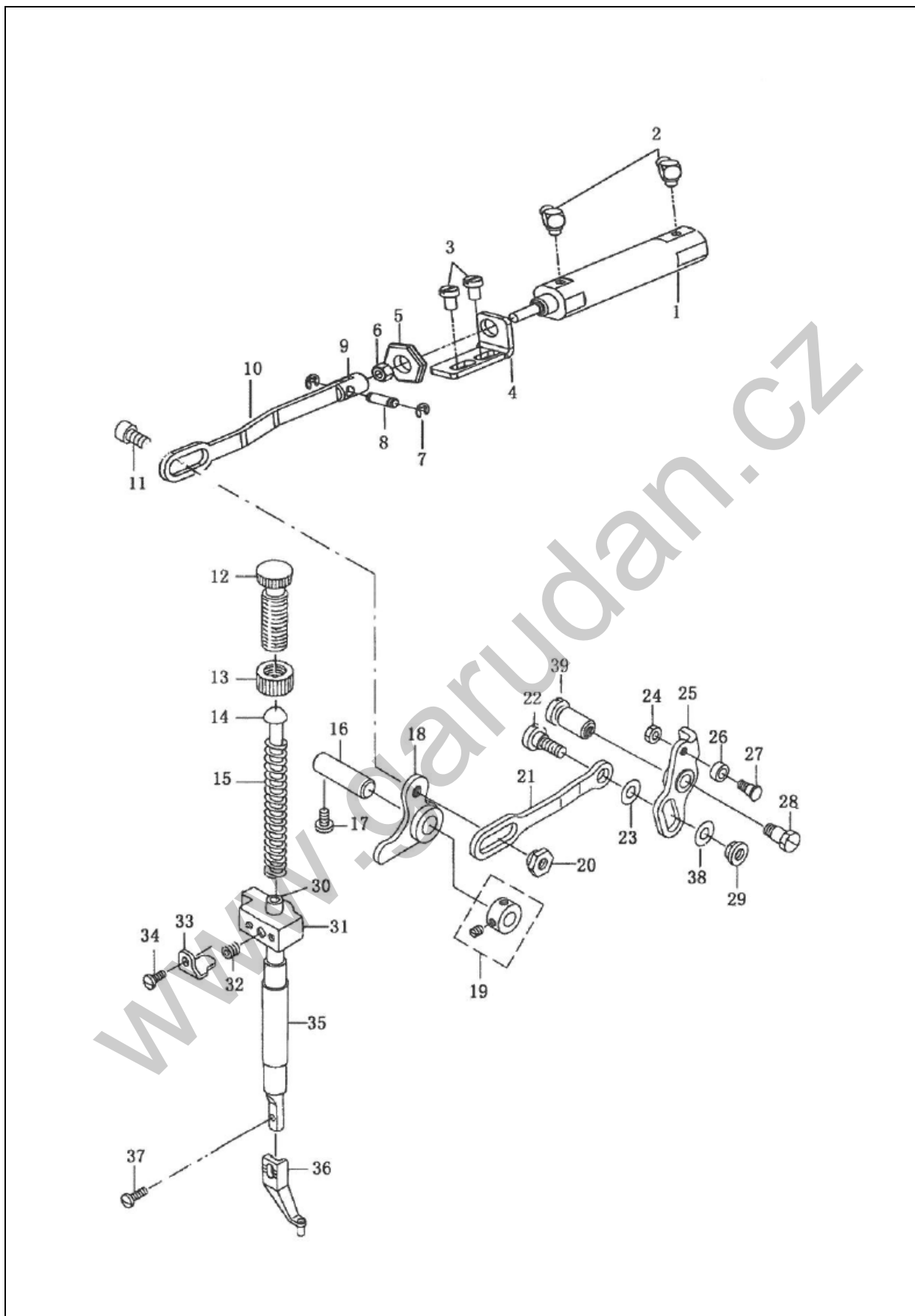
Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
1-61		71114004	BOBBIN FITING BASIS COMPL	1	
1-62		71114005	BOBBIN WINDER REGULATOR	1	
1-63		71114006	BOBBIN LEVER	1	
1-64		71114007	ADJUSTING PLATE	1	
1-65		71114008	RUBBER RING	1	
1-66		71114009	SPRING	1	
1-67		71114010	SPRING	1	
1-68		71114011	CUSHING	1	
1-69		71114012	RETAINING RING	1	
1-70		71114013	E-RING	1	
1-71		71114014	RUBBER RING	1	
1-72		71114015	SCREW	1	
1-73		71110043	SCREW	3	
1-74		71113000	BOBBIN THREAD TENSION ASM	1	
1-75		71113001	BOBBIN THREAD TENSION ROD ASM	1	
1-76		71113002	THREAD TENSION DISK	2	
1-77		71113003	CONNECTING ROD SPRIATE	1	
1-78		71113004	THREAD TENSION NUT	1	
1-79		71113005	NUT(11/64X40)	1	
1-80		73310016	RIGHT COVER	1	
1-81		73310017	SIDE COVER (INNER)	1	
1-82		70312010	SCREW	4	
1-87		73310024	BUTTON COVER	1	
1-88		70312010	SCREW	2	
1-92		711A0015	CABLE CLIP (MIDDLE)	3	
1-93		10210006	CABLE CLIP (BIG)	2	
1-94		70312010	SCREW (SM11/64X40 L=7)	5	
1-95		73310037	MODEL PLATE	1	G
		73310038		1	H
1-97		73310032	ARM	1	
1-98		73310036	BED	1	
1-102		72010004	RUBBER CAP	1	
1-103		10010010	BRAND MARK	1	
1-104		719B1066	LIGHT	1	
1-105		10010002	RIVET	6	
1-106		70310060	BRAND PLATE FOR COMPUTER BOX	1	
1-107		10010019	SERIAL NUMBER PLATE	1	
1-108		10010025	FAMOUS PLATE	1	
1-109		10010020	BRAND PLATE	1	

2. Upper Shaft Mechanism



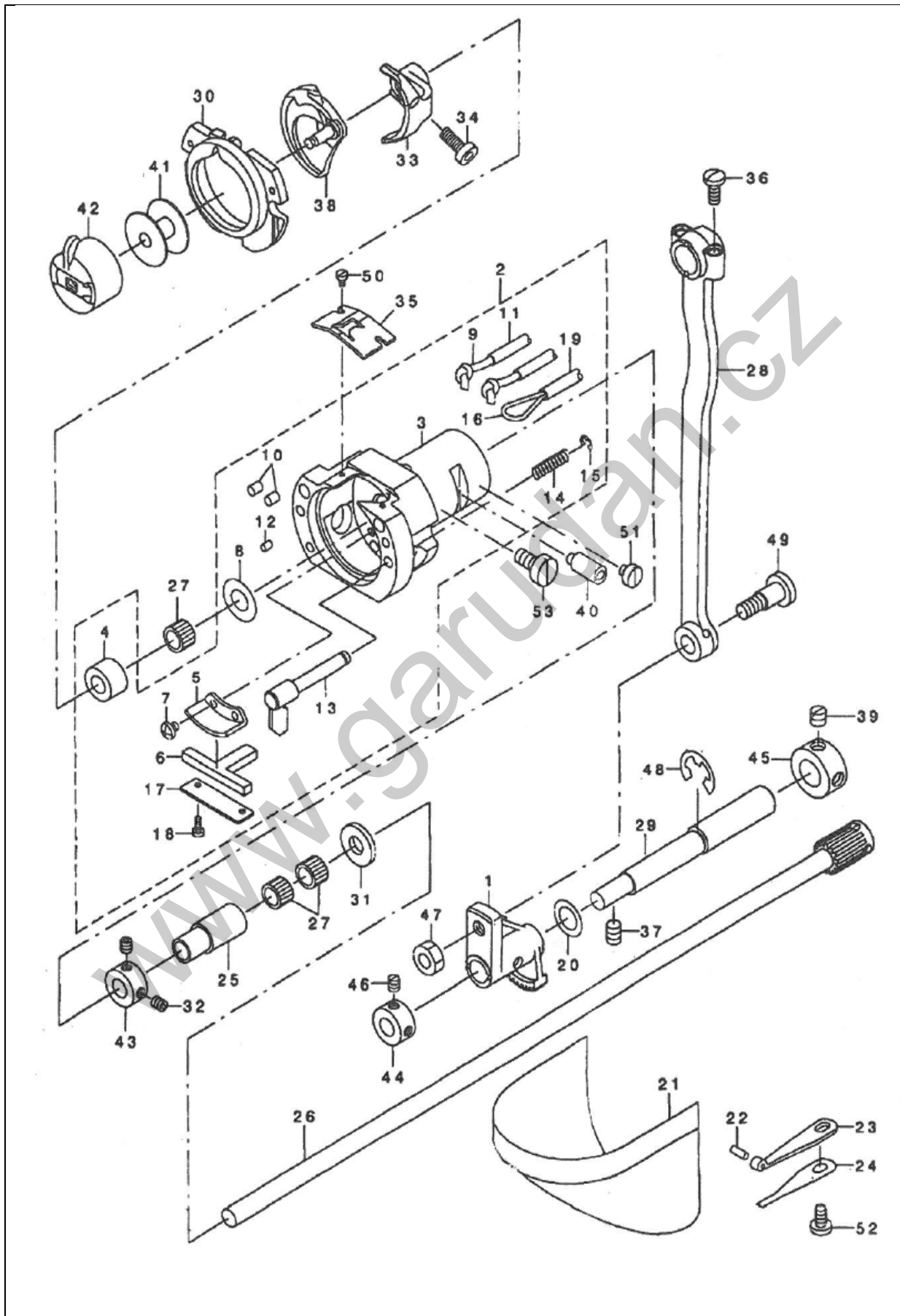
Ref. No.		Parts No	NAME OF PARTS	Q'ty	Assembly No
2-1		71120001	MAIN SHAFT SLIT PLATE	1	
2-2		71120002	MAIN SHAFT	1	
2-3		71120003	MAIN SHAFT BUSHING, FRONT	1	
2-4		71120004	MAIN SHAFT BUSHING, MIDDLE	1	
2-5		71120005	SENSOR INSTALLING BASE	1	
2-6		71120006	HAND PULLEY SHAFT	1	
2-7		70330015	HAND PULLEY GEAR A	1	
2-8		70330015	HAND PULLEY GEAR B	1	
2-10		71122000	COUPLING	1	
2-10-1		71122002	RUBBER BLOCK	1SET	
2-11		70330002	NEEDLE DP×5 #16	1	
2-12		70330003	NEEDLE ROD CRANK WASHER	1	
2-13		70331000	LINK BALANCK ASM	1	
2-14		70331001	THREAD TAKE-UP LEVER	1	
2-15		70331005	NEEDLE BAR CRANK	1	
2-16		70331002	LEFT SCREW	1	
2-17		70331004	NEEDLE BUSHING	1	
2-18		70331006	NEEDLE DRIVING LEVER REARING	1	
2-19		70331008	NEEDLE ROD CRANK	1	
2-20		70331007	NEEDLE BAR CRANK ROD	1	
2-21		70331003	BALANCE CRANK PIN	1	
2-22		70330032	SCREW (SM15/64" X28 L=14)	1	
2-23		10020016	SCREW (SM9/32" X28)	1	
2-24		10540028	SCREW (SM5/64" X28 L=6)	1	
2-25		10540028	SCREW SM3/16" X28 L=6)	1	
2-26		71120014	THRUST COLLAR ASM.	1	
2-26		70330035	SCREW (SM1/4" X40 L=6)	2	
2-27		71120015	UPPER SHAFT REAR BEARING	1	
2-28		26020012	SCREW(M6 L=6)	2	
2-29		26020016	SCREW(M6 L=16)	2	
2-30		703B4021	PHOTO SENSOR	1	
2-31		71120038	SCREW(GB9074.4-1988 M4 L=12)	1	
2-32		71120039	SCREW(GB9074.4-1988 M6 L=10)	2	
2-33		71120016	MAIN SHAFT SENSOR COVER	1	
2-34		703B0017	SCREW(SM11/64×40 L=14)	4	
2-35		70312010	SCREW	1	
2-36		71120042	SCREW	1	
2-38		70340001	PULLEY	1	
2-39		71120018	SPRING	1	
2-40		70340010	SPRING PIN	1	
2-41		70360053	SCREW(SM11/64×40 L=6)	4	
2-43		71120020	NEEDLE BAR	1	
2-44		70330007	NEEDLE ROD METAL	1	
2-45		71120022	NEEDLE LOWER METAL	1	
2-47		70330009	THREAD GUIDE FOR NEEDLE BAR	1	
2-49		71121009	NEEDLE BAR CLAMP	1	
2-50		71121010	SCREW(SM9/64X40 L=6)	1	
2-51		71120012	SQUARE BLOCK	1	
2-52		15410002	NEEDLE DP×5 #16	1	
2-53		711J0001	NEEDLE DP×17 #19	1	
2-54		10030012	SCREW9(SM1/8X44 L=4.5)	1	
2-55		70330014	BOBBIN WINDER WHEEL	1	
2-56		26030031	SCREW(M5 L=6)	2	
2-57		70330032	SCREW (15/64" X28 L=14)	1	
2-59		73320011	MIDDLE PRESSER FOOT CAM	1	
2-60		73320060	SCREW (M5 L=8)	2	

3. Presser Foot Mechanism



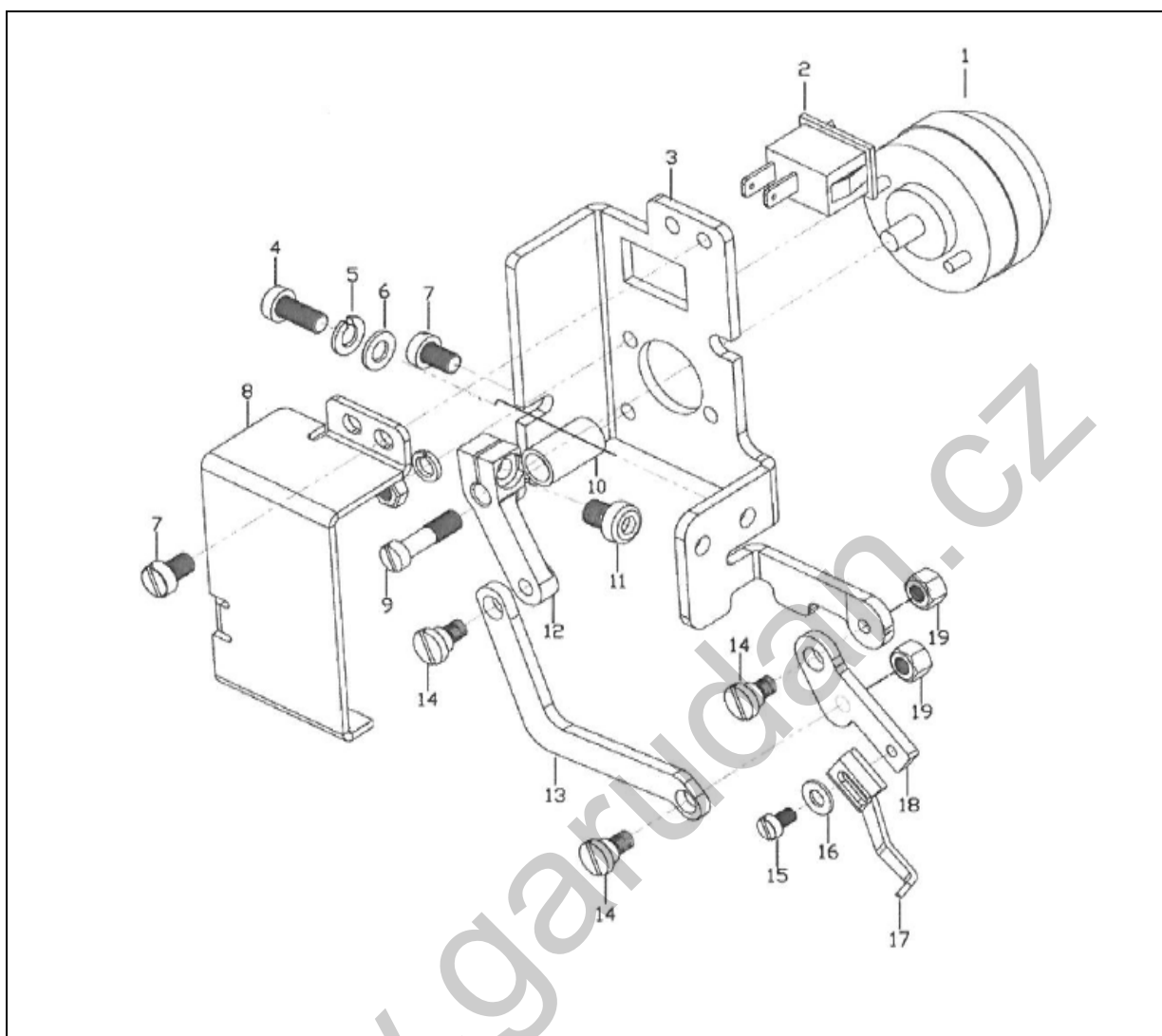
Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
3-1	720M0015	CYLINDER	1	
3-2	720E0006	CYLINDER KNUCKLE	2	
3-3	26090021	SCREW (M5X8)	2	
3-4	73340002	CYLINDER BASE	1	
3-5		NUT	1	
3-6		NUT	1	
3-7	703D0037	E-RING (GB/T896-1986 5)	2	
3-8	703D0023	CYLINDER SHAFT	1	
3-9	703D1006	HOSE UNION	1	
3-10	73340001	LINK	1	
3-11	71130039	SCREW 15/64-28 L=10.5	1	
3-12	71960001	PRESSER SPRING REGULATOR	1	
3-13	71960002	NUT	1	
3-14	70360040	PRESSER GUIDE BAR	1	
3-15	70360041	SPRING	1	
3-16	73340028	PIN 10X33	1	
3-17	70360053	SCREW (SM11/64-40 L=6)	1	
3-18	73340022	LINK COMPL	1	
3-19	71140015	THRUST COLLAR	1	
3-19-1	70360053	SCREW (SM11/4-40 L=6)	1	
3-20	73340026	NUT	2	
3-21	73340021	ROD	2	
3-22	73340025	HINGE SCREW D=8 H=4.3	1	
3-23	73340020	WASHER 6.4X11X1.6	1	
3-24	70312008	NUT 11/64X40	1	
3-25	73340011	DRIVE ARM COMPL	1	
3-26	3261006	PROLLER	1	
3-27	3271006	INNER PRESSER ROLLER SHAFT	1	
3-28	73340015	STEP-SCREW D=7.24 H=8	1	
3-29	70360029	NUT	1	
3-30	70360042	PRESSER BAR	1	
3-31	10040006	PRESSER BAR GUIDE BRACKET	1	
3-32	70330035	SCREW (SM9/64X40 L=6)	1	
3-33	73340042	PRESSER BAR BAFFLE	1	
3-34	10540019	SCREW (SM9/64X40 L=8)	1	
3-35	73340039	BUSHING, LOWER	1	
3-36	70360045	INTERMEDIATE PRESSER A	1	
3-37	70360056	SCREW 9/64-40 L=10	1	
3-38	73340044	WASHER	1	
3-39	73340014	BUSH	1	

4. Lower Shaft Mechanism



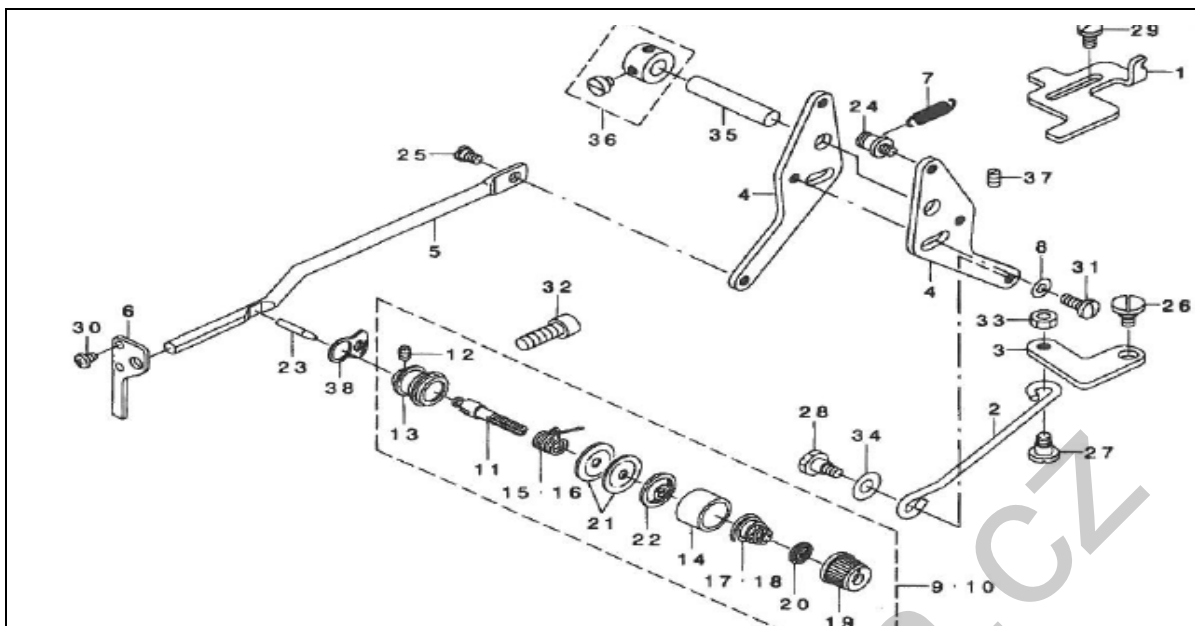
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4-1	70350010	OSCILLATOR	1	
4-3	70357001	SHUTTLE	1	
4-4	70356006	SHUTTLE NEEDLE OUTER RING	1	
4-5	703E0025	SHUTTLE LUBRICATING PLATE	1	
4-6	703E0026	SHUTTLE ONCE THROUGH OIL FELT	1	
4-7	703A0045	SCREW	2	
4-9	260D0007	OIL WICK	1	
4-11	26030022	VINYL PIPE	2	
4-13	70356100	INNER HOOK PRESSER ASM.	2	
4-14	70356005	INNER HOOK PRESSER SPRING	2	
4-15	70356103	E-RING	2	
4-16	260D0010	OIL WICK	1	
4-17	70356009	WASHER	1	
4-18	70356007	CYLINDER ARM CAP	2	
4-19	176C0059	OIL TUBE	1	
4-20	71140006	WASHER	1	
4-21	70354000	CYLINDER ARM CAP	1	
4-22	70350018	HOOK COVER PRESSER SPRING PIN	1	
4-23	70350016	HOOK COVER PRESSER SPRING	1	
4-24	70350017	HOOK COVER PRESSER SPRING	1	
4-25	70350001	LOWER SHAFT REAR METAL	1	
4-26	4261006	LOWER SHAFT GEAR A ASM.	1	
4-26-1	70351002	LOWER SHAFT GEAR	1	
4-26-2	70360053	SCREW	1	
4-26-3	70351005	PIN	1	
4-27	70350002	BEARING	2	
4-28	70350005	CRANK ROD	1	
4-29	71140010	OSCILLATING ECCENTRIC SHAFT	1	
4-30	70357002	SHUTTLE RACE RING ASM.	1	
4-31	71140011	LOWER SHAFT THRUST WASHER	1	
4-32	10530019	SCREW	2	
4-33	70357005	SHUTTLE DRIVER	1	
4-34		SCREW	1	
4-35	70356003	SHUTTIE UPPER SPRING	1	
4-36		SCREW	2	
4-37	10540028	SCREW	3	
4-38	70357003	INNER HOOK	1	
4-39	70330035	SCREW	2	
4-40	71140013	SHUTTLE RACE ADJUSTING SHAFT	1	
4-41	70357006	BOBBIN	1	
4-42	70357005	BOBBIN CASE ASM.	1	
4-43	71142001	THRUST COLLAR	1	
4-44	71140015	THRUST COLLAR	1	
4-45	71143001	THRUST COLLAR	1	
4-46	70360053	SCREW	2	
4-47	70350007	NUT(1/4"×40)	1	
4-48	10070012	E-RING	1	
4-49	70350006	HINGE SCREW	1	
4-50	70356004	SCREW	2	
4-51	10030017	SCREW	1	
4-52	703D0034	SCREW	1	
4-53	71140023	SCREW	1	

5. Wiper Mechanism



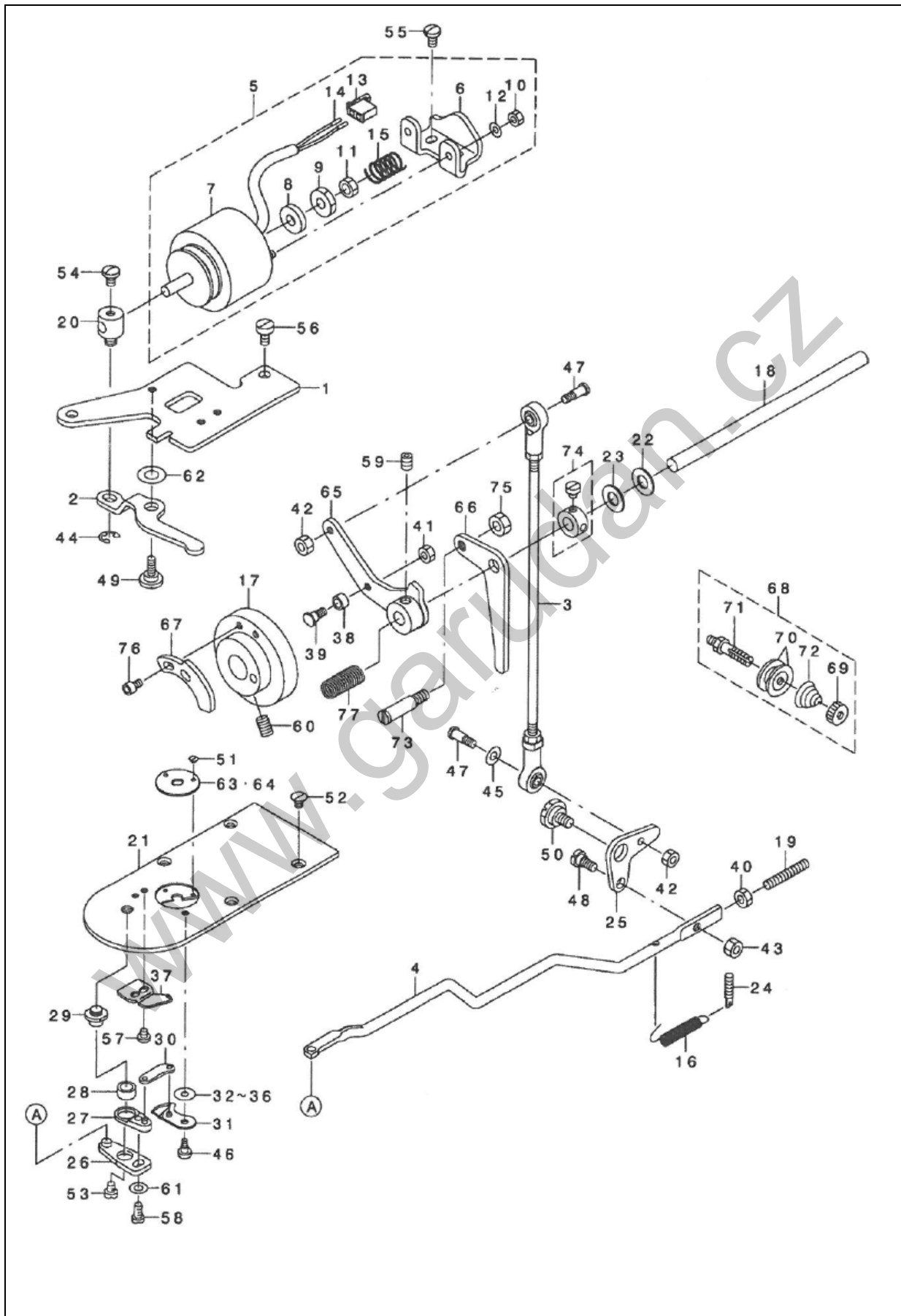
Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
5-1	73361008	ROTATE SOLENOID ASSY	1SET	
5-2	70391023	WIPER ON/OFF SWITCH ASSY	1	
5-3	73361003	SOLENOID STALLING BASE	1	
5-4	105A0017	SCREW (SM11/64X40 L=12)	2	
5-5	703A0049	SPRING WASHER (GR/T39-1985 4)	2	
5-6	71160019	WASHER (4.7X11.5X2)	2	
5-7	70312010	SCREW (SM11/64X40 L=7)	3	
5-8	73361004	SOLENOID PROTECT PLATE	1	
5-9	10210003	STOP SCREW (SM3/16X28 L=18.5)	1	
5-10	10210002	STOP RUBBER	1	
5-11	70320018	SCREW (M5 L=8)	1	
5-12	73361005	ADJUSTING ARM	1	
5-13	73361002	ROD	1	
5-14	70340007	HINGE SCREW (SM11/64X40 L=7.5)	3	
5-15	70380022	SCREW (SM9/64X40 L=9)	1	
5-16	70312011	WASHER (GB/T848-1985 4)	1	
5-17	73361001	WIPER PLATE	1	
5-18	73361006	CONNECT PLATE	1	
5-19	26410049	NUT (SM11/64X40)	2	

6. Thread Release & Thread Tension Mechanism



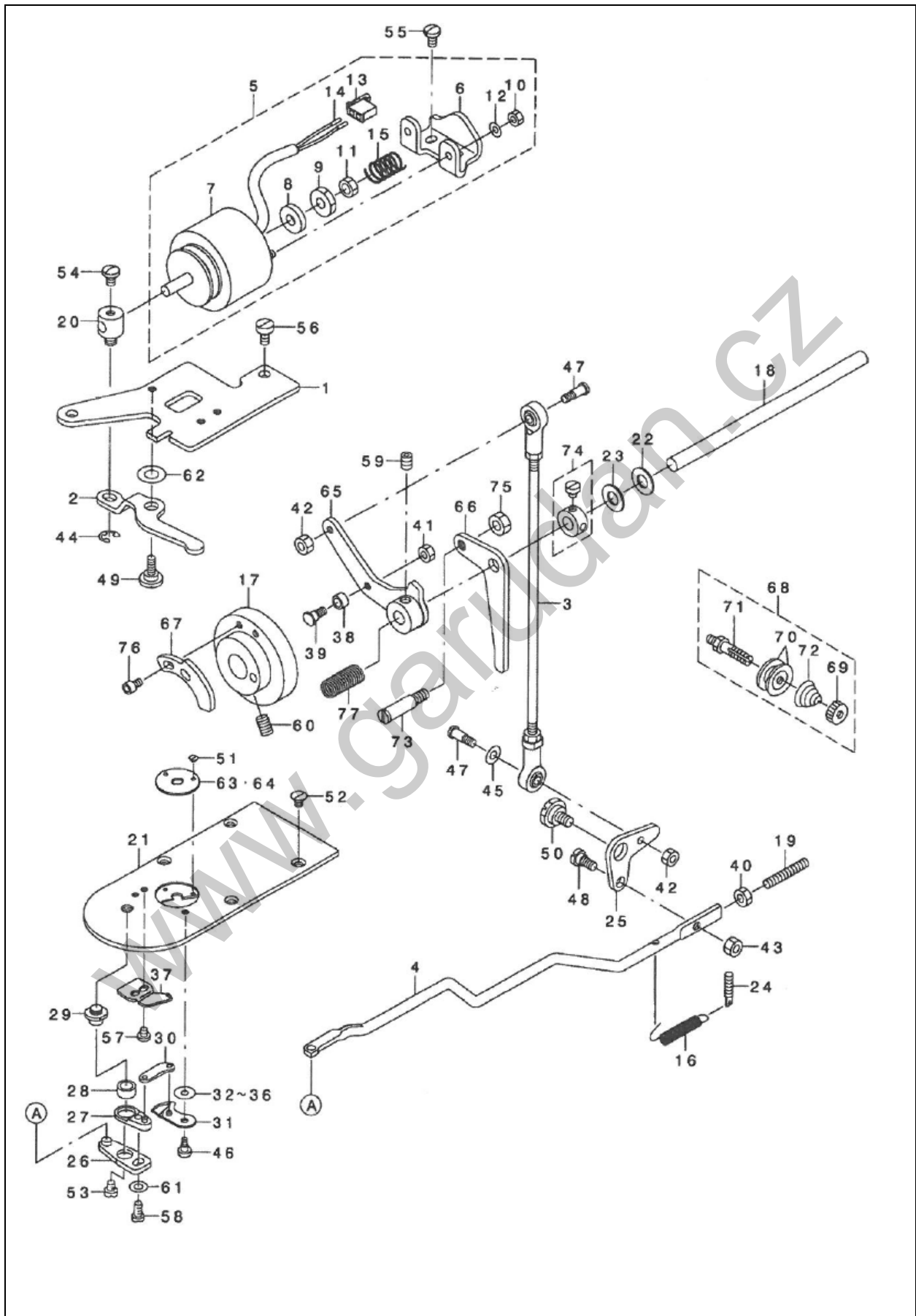
Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
6-1	71160001	SPTOPPER	1	
6-2	71160002	CONNECTING BAR	1	
6-3	71160003	TENSION RELEASE LINK	1	
6-4	71160004	TENSION RELEASE ADJUSTING ARM	2	
6-5	71160005	TENSION RELEASE BAR	1	
6-6	71160006	THREAD TENSION ARM	1	
6-7	71160007	PRESSURE SPPING	1	
6-8	71160019	WASHER(4.8X11.5X2)	1	
6-9	70381000	SECOND THREAD TENSION ASM	1SET	
6-11	70381002	Thread Tension Adjusting Shaft	1	
6-12	70381003	Screw(9/64"×40)	2	
6-13	70381001	Thread Tension Adjusting Body	1	
6-14	70381008	Spring Cover	1	
6-15	70381004	Thread Take-Up Spring(H)	1	
6-17	70381009	Thread Tension Adjusting Spring(H)	1	
6-19	70381012	Thread Adjusting Nut	1	
6-20	70381011	Spring Stopper	2	
6-21	70381006	Thread Guide Disk	4	
6-22	70381007	Presser Plate For H7	1	
6-23	70381013	Thread Release Pin	1	
6-24	71160008	SUSPENSION SCREW	1	
6-25	71160009	HINGE SCREW(D=5.3 H=2.2)	1	
6-26	71160010	HINGE SCREW	1	
6-27	71160011	HINGE SCREW(D=6.35 H=3.9)	1	
6-28	71160012	HINGE SCREW(D=6.35 H=4.8)	1	
6-29	71160013	SCREW(SM11/64X40 L=8)	2	
6-30	71160014	SCREW(SM9/64X40 L=5)	2	
6-31	71160015	SCREW(SM11/64X40 L=9.5)	1	
6-32	71160016	SCREW(SM15/64X28 L=6)	1	
6-33	71160017	NUT(SM3/16X28)	1	
6-34	71160018	WASHER(6.5X11X1)	1	
6-35	71110010	LINKING ROLLER	1	
6-36	71130022	E-RING	1	
6-36-1	70360053	SCREW	2	
6-37	70360053	SCREW	1	
6-38	70380018	Thread Detecting Plate Guide	1	

7. Thread Trimming Mechanism



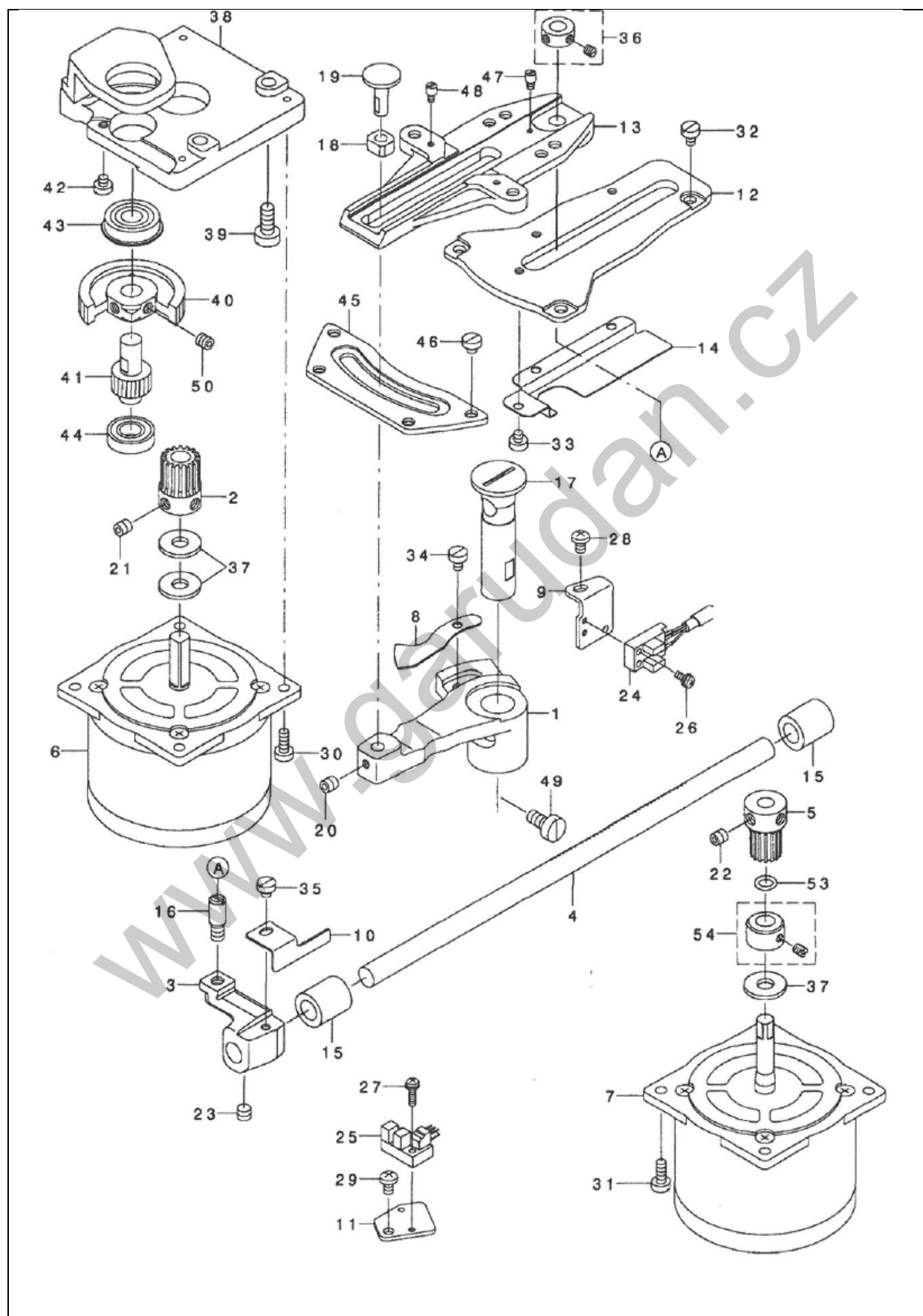
Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
7-1	71170001	CAM FOLLOWER STOPPER	1	
7-2	71170002	SOLENOID ARM	1	
7-3	71171001	CONNECTING ROD	1	
7-4	71170003	CONNECTING BAR	1	
7-5	71172000	SOLENOID FOR THREAD TRIMMING ASM	1	
7-6	71172001	SOLENOID INSTALLING BASE	1	
7-7	71172002	SOLENOID FOR THREAD TRIMMING	1	
7-8	71172003	SOLENOID RUBBER	1	
7-9	71172004	NUT	1	
7-10	71172005	NUT(M4)	2	
7-11	71140017	NUTSM(1/4X40)	1	
7-12	71172007	WASHER(4.5X8X0.5)	2	
7-13	71172008	2-POLE NYLON PLUG	1	
7-14	71172009	PIN CONTACT	2	
7-15	71172010	SPRING	1	
7-16	71170004	THREAD TRIM LINK SPRING	1	
7-17	71170005	THREAD TRIMMER CAM	1	
7-18	71170006	THREAD TRIMMER SHAFT	1	
7-19	71170017	SCREW	1	
7-20	71170012	SOLENOID PIN	1	
7-21	73380001	NEEDLE PLATE	1	
7-22	71170018	NEEDLE ROD CRANK WASHER A	1	
7-23	71170019	NEEDLE ROD CRANK WASHER B	1	
7-24	71170020	TENSION SPRING ADJUSTING SCREW	1	
7-25	71170007	THREAD TRIMMER LINK	1	
7-30	J4401507	SCREW	2	
7-31	J4501507	MOVING KNIFE	1	
7-37	J4301507	FIXED KNIFE	1	
7-38	71170008	ROLLER	1	
7-39	71170021	ROLLER SHAFT	1	
7-40	70370036	NUT	1	
7-41	70312008	NUT	1	
7-42	70312008	NUT	2	
7-43	70370034	NUT	1	
7-44	10040024	E-RING	1	
7-45	71170027	WASHER	1	
7-47	703A0015	HINGE SCREW	1	
7-48	703A0019	HINGE SCREW	1	
7-49	71170015	HINGE SCREW	1	
7-50	703A0017	HINGE SCREW	1	
7-51	J4201507	SCREW	2	
7-52	71170028	SCREW	4	
7-54	703D0034	SCREW	1	
7-55	703D0034	SCREW	2	
7-56	70360051	SCREW	2	
7-59	10540028	SCREW	1	
7-60	70330035	SCREW	2	
7-62	71170034	WASHER	1	
7-63	J4001507	NEEDLE PLATE COVER (hole for needle 2mm)	1	
7-64	J40111507	NEEDLE PLATE COVER (hole for needle 2.8mm)	1	option
7-65	71170012	CAM FOLLOWER ASM	1	
7-66	71170009	THREAD RELEASE ARM	1	
7-67	71170010	TENSION RELEASE NOTCH	1	
7-68	71174000	FIRST THREAD TENSION ASM	1	
7-69	71174001	TENSION NUT	1	
7-70	71174002	THREAD TENSION DISK	2	
7-71	71174003	THREAD TENSION ROD	1	
7-72	71174004	FIRST THREAD TENSION SPRING	1	

7. Thread Trimming Mechanism



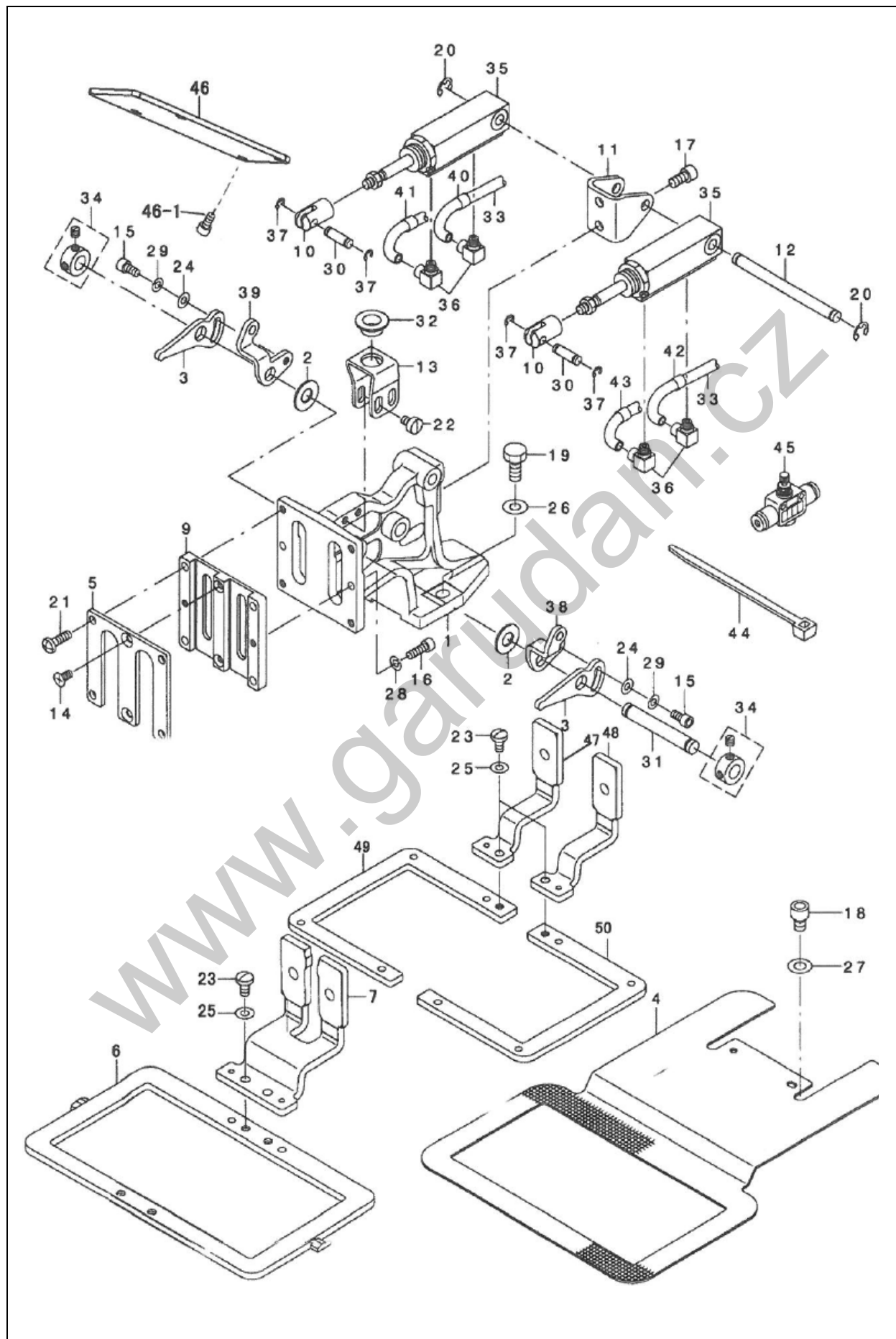
Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
7-73		J2301507	TENSION RELEASE ARM PIN	1	
7-74		71175001	THRUST COLLAR ASM.	1	
7-74-1		70360053	THRUST COLLAR ASM.	1	
7-75		703A0043	NUT (SM15/64X28)	1	
7-76		703A0042	SCREW (M4 L=6)	2	
7-77		71170011	TAIPPING LEVER TENSION SPRING	1	
7-78		703A2002	TIE-IN ASM.	2	

8. X-Y Moving Mechanism



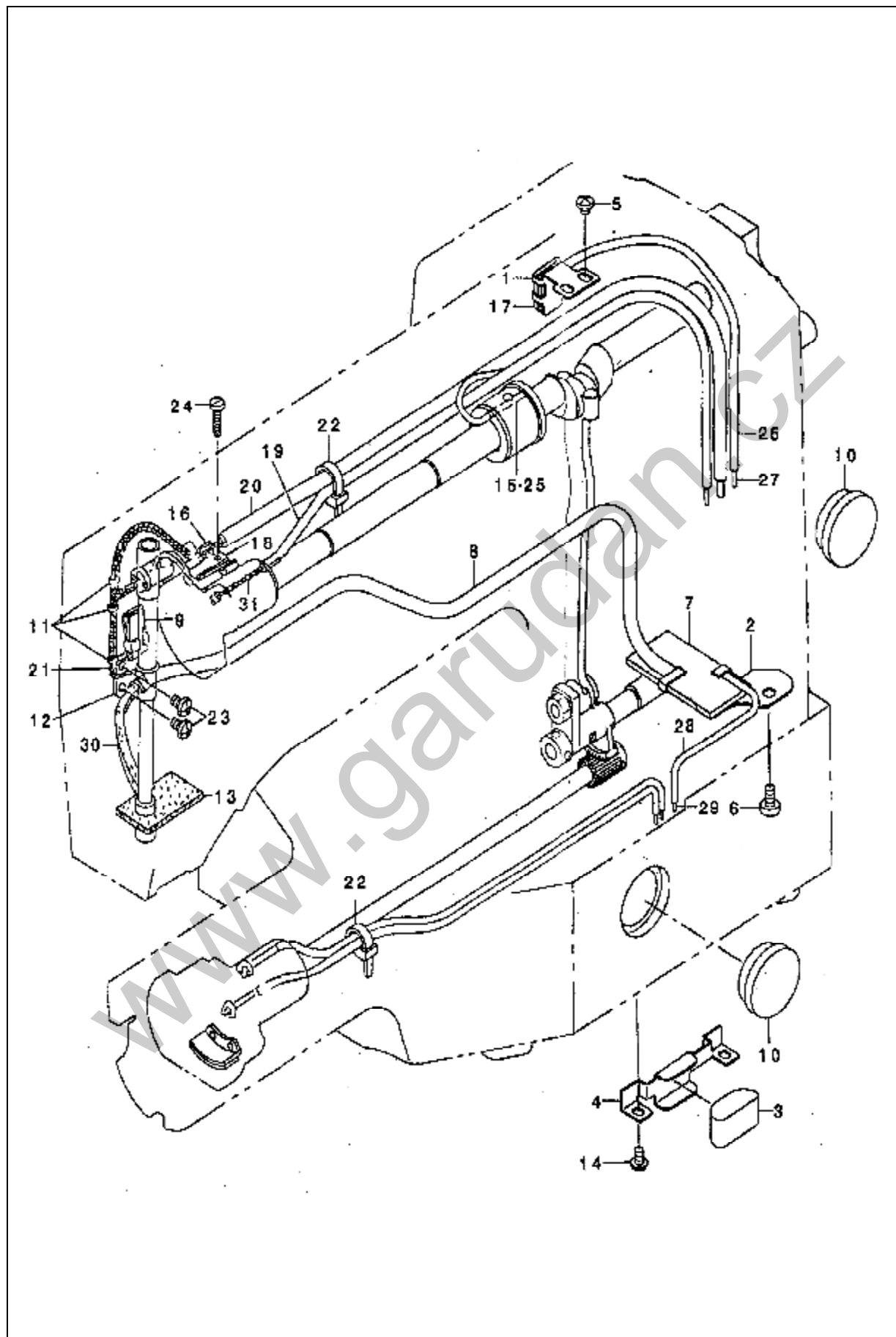
Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
8-1		73390001	X-DIRECTION FEEDING ARM	1	
8-2		71180002	CROSSFEED GEAR	1	
8-3		73390002	Y-DIRECTION FEEDING ARM	1	
8-4		73390003	Y-DRIVING SHAFT	1	
8-5		71180005	Y-MOTOR GEAR	1	
8-6		71180006	X-STEP MOTOR	1	
8-7		71180007	Y-STEP MOTOR	1	
8-8		73390007	X-SENSOR OF FEEDING PLATE	1	
8-9		73390008	X-SENSOR BASE	1	
8-10		73390009	X-SENSOR PLATE OF FEEDING ARM	1	
8-11		71180011	Y-SENSOR OF INSTALLING BASE	1	
8-12		73390010	FEEDING BRACKET	1	
8-13		73390011	FEEDING PLATE	1	
8-14		73390012	SUPPORT PLATE BASE	1	
8-15		71180017	BUSHING REAR	2	
8-16		8161006	SCREW	1	
8-17		8171006	SCREW	1	71180021
8-18		8181006	SQUARE BLOCK	1	
8-19		8191006	SIDE BLOCK STUK	1	
8-20		26020012	SCREW(M6 L=6)	1	
8-21		26020012	SCREW(M6 L=6)	2	
8-22		26020012	SCREW(M6 L=6)	2	
8-23		70330035	SCREW(SM1/4X40 L=6)	2	
8-24		703B4024	PHOTO SENSOR	1	
8-25		703B4024	PHOTO SENSOR	1	
8-26		71120038	SCREW	1	
8-27		71130031	SCREW	1	
8-28		703D0034	SCREW 11/64-40 L=7	1	
8-29		703D0034	SCREW 11/64-40 L=7	1	
8-30		703B0017	SCREW 11/64-40 L=11	4	
8-31		703B0017	SCREW 11/64-40 L=11	4	
8-32		10130002	SCREW	3	
8-33		10030017	SCREW 11/64X40 L=4.3	3	
8-34		10130002	SCREW 11/64X40 L=6	1	
8-35		10030017	SCREW 11/64X40 L=4.3	1	
9-36		703D0024	E-RING	1	
8-36-1		70360053	SCREW	1	
8-37		71180015	BUBBER WASHER	3	
8-38		73390017	MOTOR BASE	1	
8-39		70330034	SCREW 15/64X28 L=14	3	
8-40		73390019	X-DRIVER GEAR (BIG)	1	
8-41		73390020	X-DRIVER GEAR (SMALL)	1	
8-42		10030017	SCREW 11/64X40 L=4.3	1	
8-43		72230001	BEAR (BIG)	1	
8-44		73390021	BEAR (SMALL)	1	
8-45		73390023	SLIPPER	1	
8-46		71170028	SCREW(SM11/46X40 L=5.5)	4	
8-47		73390024	SCREW	1	
8-48		73390024	SCREW	2	
8-49		10540028	SCREW	1	
8-50		26020012	SCREW(M6 L=6)	2	
8-54		71180024	E-RING	1	
8-54-1		10530019	SCREW(SM11/64X40 L=3.5)	2	

9. Feed Mechanism



Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
9-1		733A0001	FEEDING BRACKET	1	
9-2		703D0021	WASHER	2	
9-3		733B0003	LIFTING LEVER	2	
9-4		733A0011	LOWER FEEDING PLATE	1	
9-5		733B0005	FEED PLATE CLAMP COVER	1	
9-6		733A0004	PRESSING MATERIAL PLATE	1	
9-7		733B0007	FEED PLATE CLAMP	1	
9-9		733B0009	FEED PLATE CLAMP BLOCK	1	
9-10		703D1006	CYLINDER KNUCKLE	2	
9-11		703D1003	CYLINDER BASE	1	
9-12		703D1004	CYLINDER SHAFT	1	
9-13		733B0013	SLIDER BASE	2	
9-14		26010045	SCREW (M4X0.7 L=8)	2	
9-15		703A0042	SCREW (M4X0.7 L=8)	2	
9-16		26030026	SCREW (M4X0.7 L=12)	2	
9-17		26080017	SCREW (M5X14)	2	
9-18		26030030	SCREW (MX6X1 L=10)	2	
9-19		703D0033	SCREW (M6X1 L=15)	2	
9-20		10040024	(GB/T896-1986 5)	2	
9-21		703B0017	SCREW (SM11/64X40 L=16)	2	
9-22		10030017	SCREW	4	
9-23		720B0017	SCREW (SM11/64X40 L=8)	4	
9-24		70330030	WASHER (GB/T848-1985 5)	2	
9-26		70370033	WASHER (GB/T848-1985 6)	2	
9-27		70370033	WASHER (GB/T848-1985 6)	2	
9-28		70330030	WASHER (GB/T848-1985 5)	2	
9-30		703D0023	CONNECTING LINK SHAFT	2	
9-31		703D0020	LIFTING LEVER SHAFT	1	
9-32		9321006	SLIDER	1	
9-34		703D0024	WASHE	2	
9-34-1		70360053	SCREW	4	
9-35		703D1002	CYLINDER	2	
9-36		720E0006	CYLINDER CONNECTOR	1	
9-37		703D0037	(GB/T896-1986 3.5)	4	
9-38		733B0038	LINK B	1	
9-39		733B0039	LINK A	1	
9-46		733B0046	SUPPORT PLATE	1	
9-47		733C0004	FEED PLATE CLAMP (LEFT)	1	
9-48		733C0005	FEED CLAMP (RIGHT)	1	
9-49		733C0001	UPPER FEED PLATE (LEFT)	1	
9-50		733C0002	UPPER FEED PLATE (RIGHT)	1	

11. Lubrication Mechanism

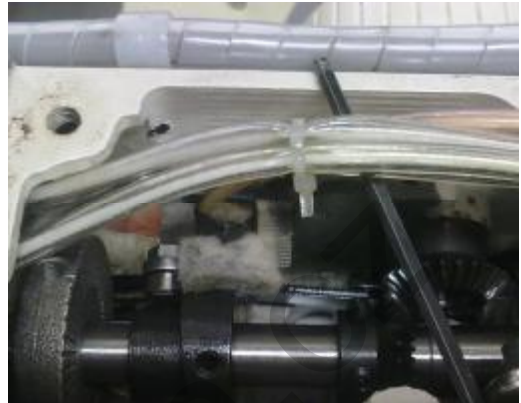
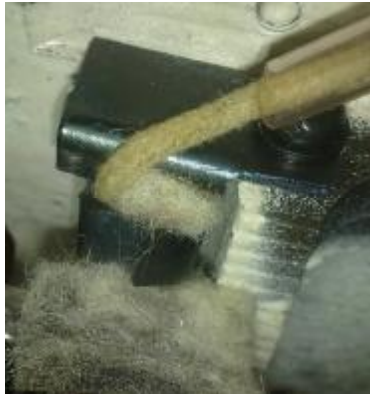


Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
11-1		71190001	OIL SHIELD	1	
11-2		71190002	OIL SHIELD	1	
11-3		71190003	OIL FELT	1	
11-4		71190004	FELT PRESSER	1	
11-5		703D0034	SCREW	2	
11-6		703D0034	SCREW	1	
11-7		71190005	OIL FELT	1	
11-8		71190006	ONCE THROUGH OIL FELT	1	
11-9		71190007	OIL SPONGE	1	
11-10		703E0028	OIL GAUGE	2	
11-11		71190008	OIL WICK PRESSER	3	
11-12		71190009	OIL WICK PRESSER	1	
11-13		71190010	SCREW	2	
11-14		703D0034	SCREW	2	
11-15		71190011	OIL WICK	1	
11-16		71190012	BALANCE LLUBRICATING PLATE	1	
11-17		71190013	NEEDLE ROD CRANK LUBRICATING	1	
11-18		71190014	BALANCE LLUBRICATING	1	
11-19		71190015	VINYL TUBE	1	
11-20		71190016	VINYL PIPE	1	
11-21		71190017	OIL WICK	1	
11-22		02001401	CABLE BAND	4	
11-23		703D0034	SCREW	2	
11-24		703E0031	SCREW	1	
11-25		71190019	OIL WICK	1	
11-26		71190020	VINYL TUBE	1	
11-27		71190021	OIL WICK	1	
11-28		71190022	VINYL TUBE	1	
11-29		71190023	OIL WICK	1	
11-30		71190024	OIL FELT	1	
11-31		71190025	OIL WICK	1	

11.1 Additional Lubrication Mechanism

Additional lubrication of main shaft – VERY IMPORTANT

(11-32)



Additional lubrication wick of X-Y MOVING MECHANISM – VERY IMPORTANT

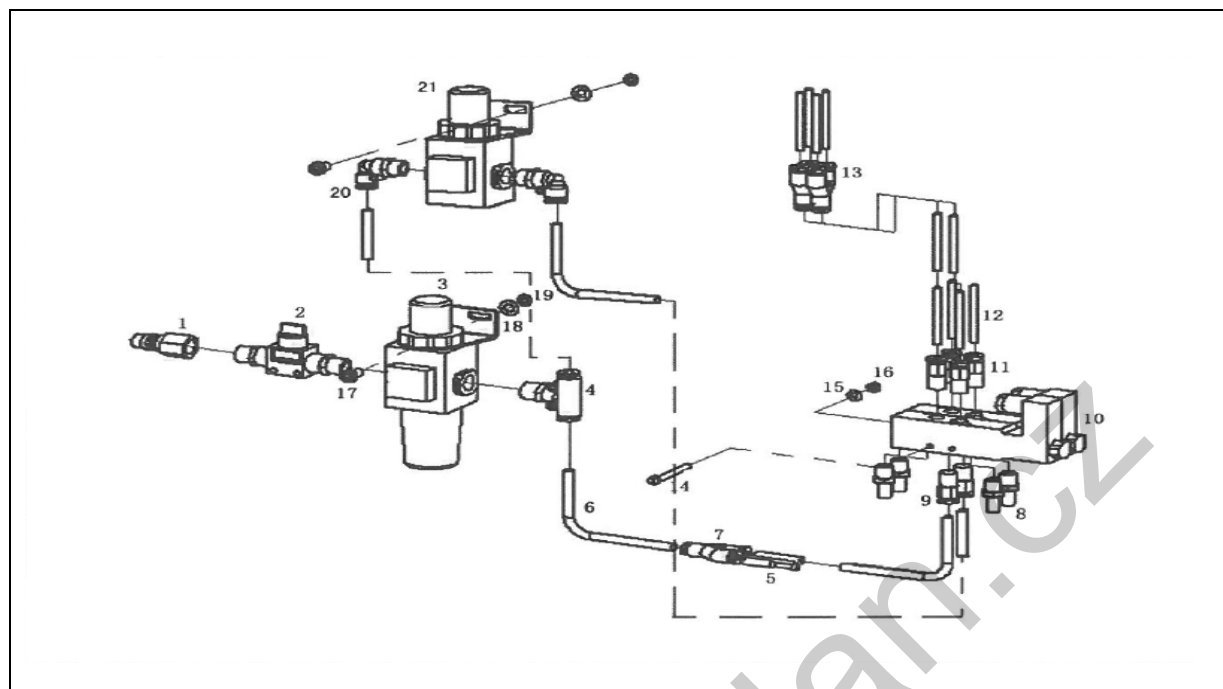
(11-33)



11-32		11321006	OIL WICK ASSY	1	
11-33		11331006	OIL WICK	1	

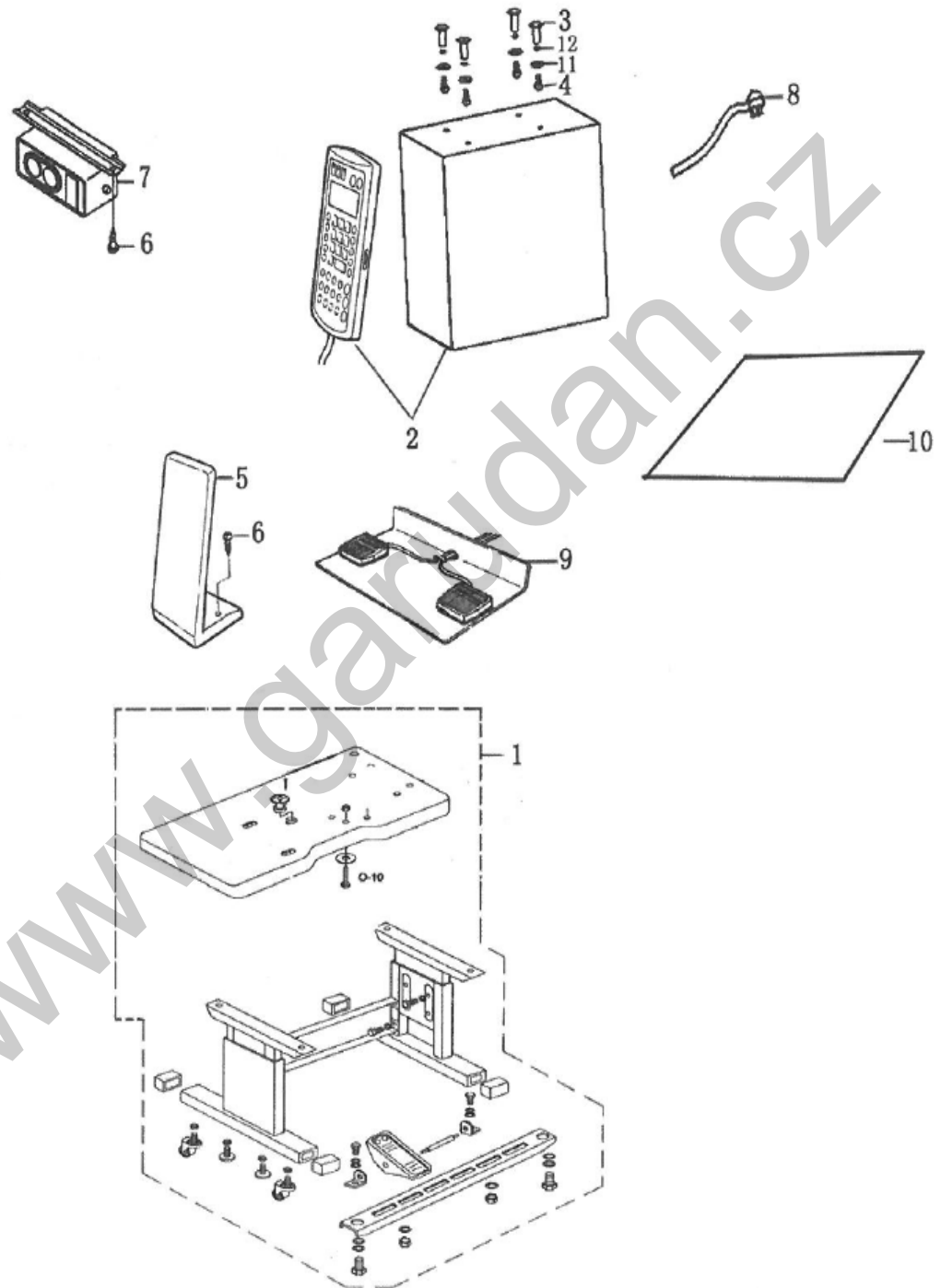
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12. Air Control Mechanism



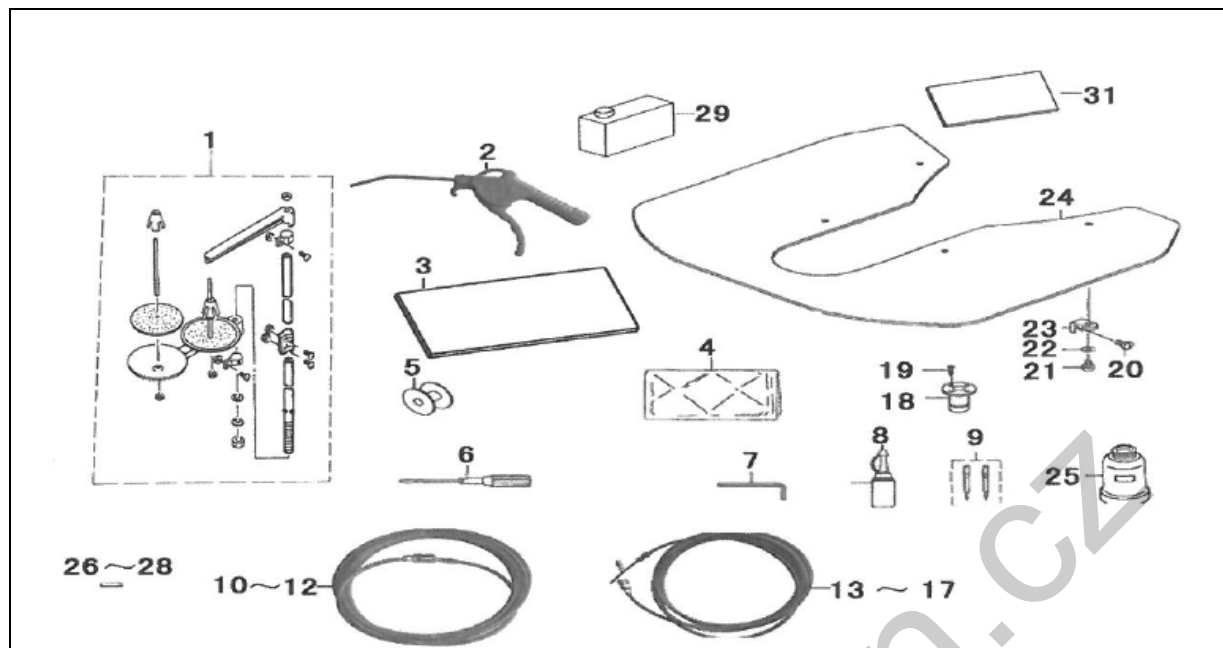
Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
12-1		720J0001	Quick Joint Plug (MPF-20)	1	
12-2		720J0005	Finger Valve (HV02-02)	1	
12-3		720J0006	Filter Regulator (GFR200-08)	1	
12-4		720J0008	Tee(PB6-02)	1	
12-5		720J0009	Plug A(PP06)	1	
12-6		70374004	Urethane Hose		
12-8		703D1012	Solenoid(USU01)	4	
12-9		703D1013	Hose Nipple (PC06-01)	2	
12-10		720J0013	Soolenoid Valve(MVSC-180E1-DC24)	2	
12-11		720J0011	Hose Nipple(PC04-01)	4	
12-12		720J0001	Urethane Hose		
12-13		720J0012	Quick Coupling (PY0400)	2	
12-14		00320406040	Screw(GB/T70.1-2000 M4x40)	2	
12-15		70312011	Washer(GB/T848-1985 4)	2	
12-16		70230004	Nut(GB/T41-2000 M4)	2	
12-17		720B0012	Screw(GB/T70.1-2000 M5x10)	4	
12-18		70330030	Washer(GB/T848-1985 5)	4	
12-19		70370036	Nut(GB/T41-2000 M5)	4	
12-20		703D1016	Quick Coupling (PL06-02)	2	
12-21		703D1015	Air Pressure Valve(GR200-08)	1	

13. Control Box and Other Mechanism



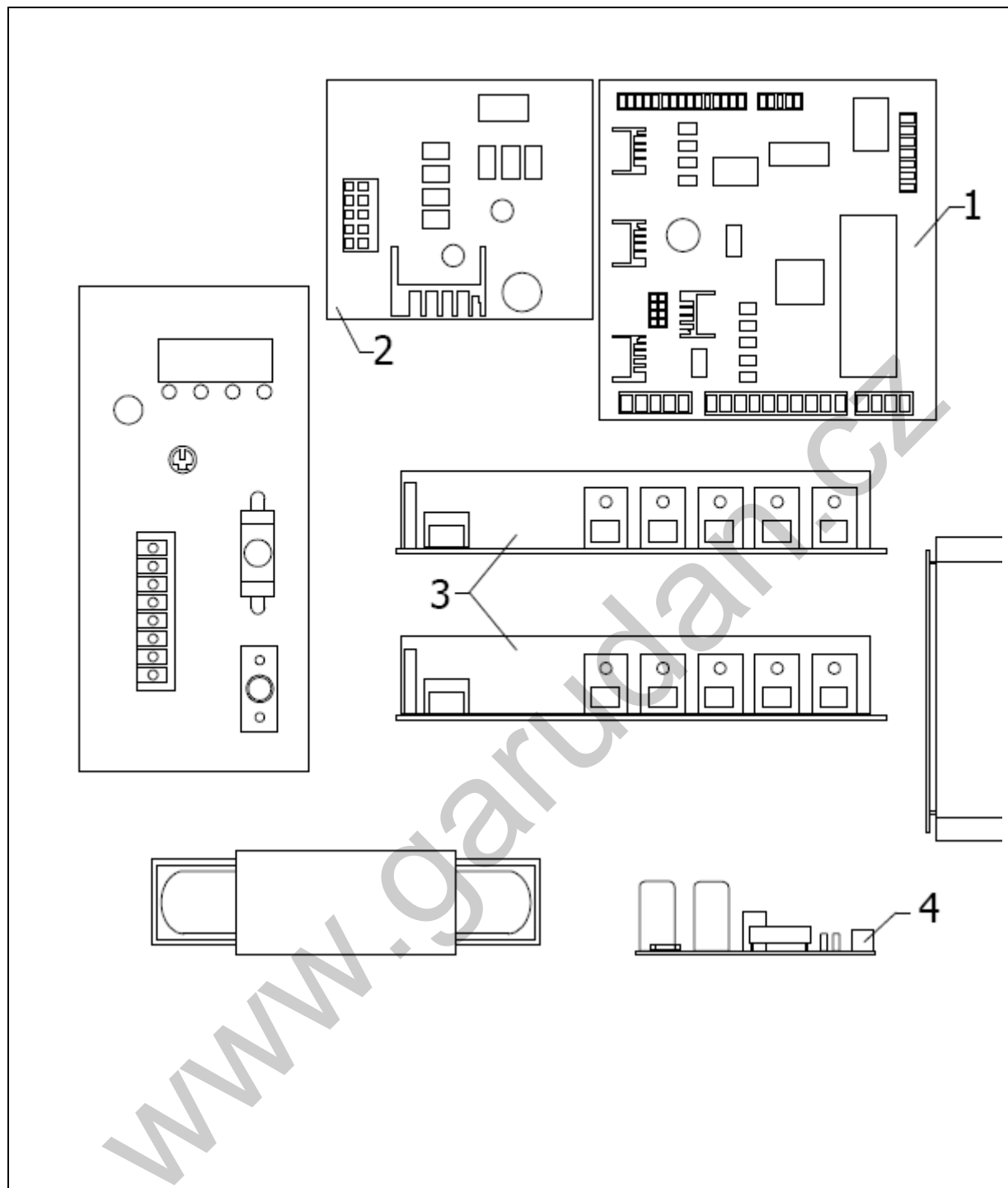
Ref.No		Parts No	NAME OF PARTS	Q'ty	Assembly No
13-1		711E0015	UPRIGHT TABLE	1	
13-2		733D0001	CONTROL PANEL ASSY	1	
13-3		264A0001	CONNECTOR	4	
13-4		703F0021	SCREW	4	
13-5		703G3005	CONTROL PANEL BASE	1	
13-6		10080020	SCREW	4	
13-7		70220004	SWITCH	1	
13-8		70220015	POWER WIRE	1	
13-9		733F2000	PEDAL	2	
13-9-1		721C0001	PEDAL BASE	1	
13-9-2		711A0007	THREAD LIPPEER	1	
13-9-3		003204060006	SCREW	7	
13-11		260A0005	WASHER	8	
13-12		70230009	SPRING WASHER	8	
13-13		703F0016	EARTH WIRE MARK	1	
13-14		703F001	EARTH WIRE	2X1.5M	
13-15		70312010	SCREW	1	

14. Accessories



Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
14-1	1008300	THREAD STAND ASSY	1SET	
14-2	720L0006	GUN	1	
14-3	733D1000	MANUAL BOOK	1SET	
14-4	711D0015	HEAD COVER	1	
14-5	70357006	BOBBIN	8	
14-6	10080013	SCREW DRIVER	1SET	
14-7	260E0007	SCREW DRIVER	1	
	260E0008	SCREW DRIVER	1	
	260E0009	SCREW DRIVER	1	
	260E0010	SCREW DRIVER	1	
	260E0011	SCREW DRIVER	1	
14-8	260E0005	OILER	1	
14-9	15410002	NEEDLE DPX5	4	
14-9	711J0001	NEEDLE DPX17	4	
14-10	720J0004	MSP-20	1	
14-11	720L0011	MPP-20	1	
14-12	720L0010	PU0805BU	1	
14-13	720L0008	MPM-20	1	
14-14	70374004	PU0604BU	1	
14-15	720J0004	MSP-20	1	
14-16	720L0010	PU0805BU	1	
14-17	720L0009	PG08-06	1	
14-18	703F0012	OIL MANAGEMENT	1	
14-19	10080006	SCREW	3	
14-20	703D0034	SCREW (SM11/64X40 L=8)	6	
14-21	70312010	SCREW (SM11/64X40)	6	
14-22	71160019	E-RING	6	
14-23	70320011	SUPPORT BRACKET A	6	
14-23-1	70312011	WASHER(GB/T848-1985 4)	6	
14-24	733I0005	NEEDLE PLATE SUPPORT PLATE	1	
14-25	703F0004	OIL CAN	1	
14-26	703G0010	FUSE (3A)	2	
14-27	703G0011	FUSE (6A)	2	
14-28	703G0012	FUSE(10A)	2	
14-29	10080019	OIL BOTTLE	1	
14-31	719D0011	FEEDING CLAMP	4	

15. Control Box and Boards



Ref.No	Parts No	NAME OF PARTS	Q'ty	Assembly No
15-1	BOARD 1006	MAIN BOARD	1	
15-2	HYJ-DOUT08A	FUNCTION BOARD	1	
15-3	QPCB08B	X-Y BOARD	2	
15-4	DPCB07	POWER BOARD	1	