

Spare Parts List



GIC-2500

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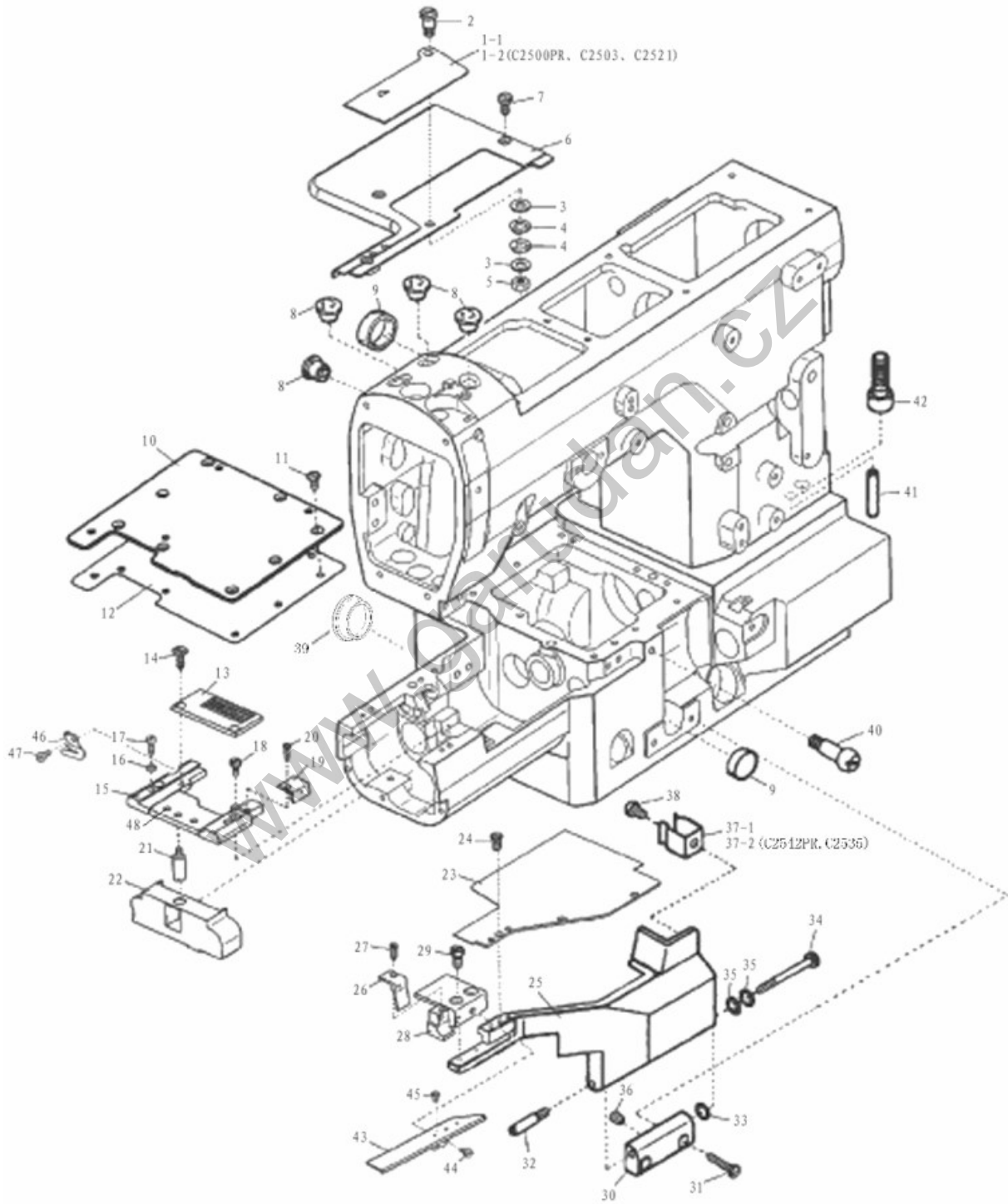
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Content

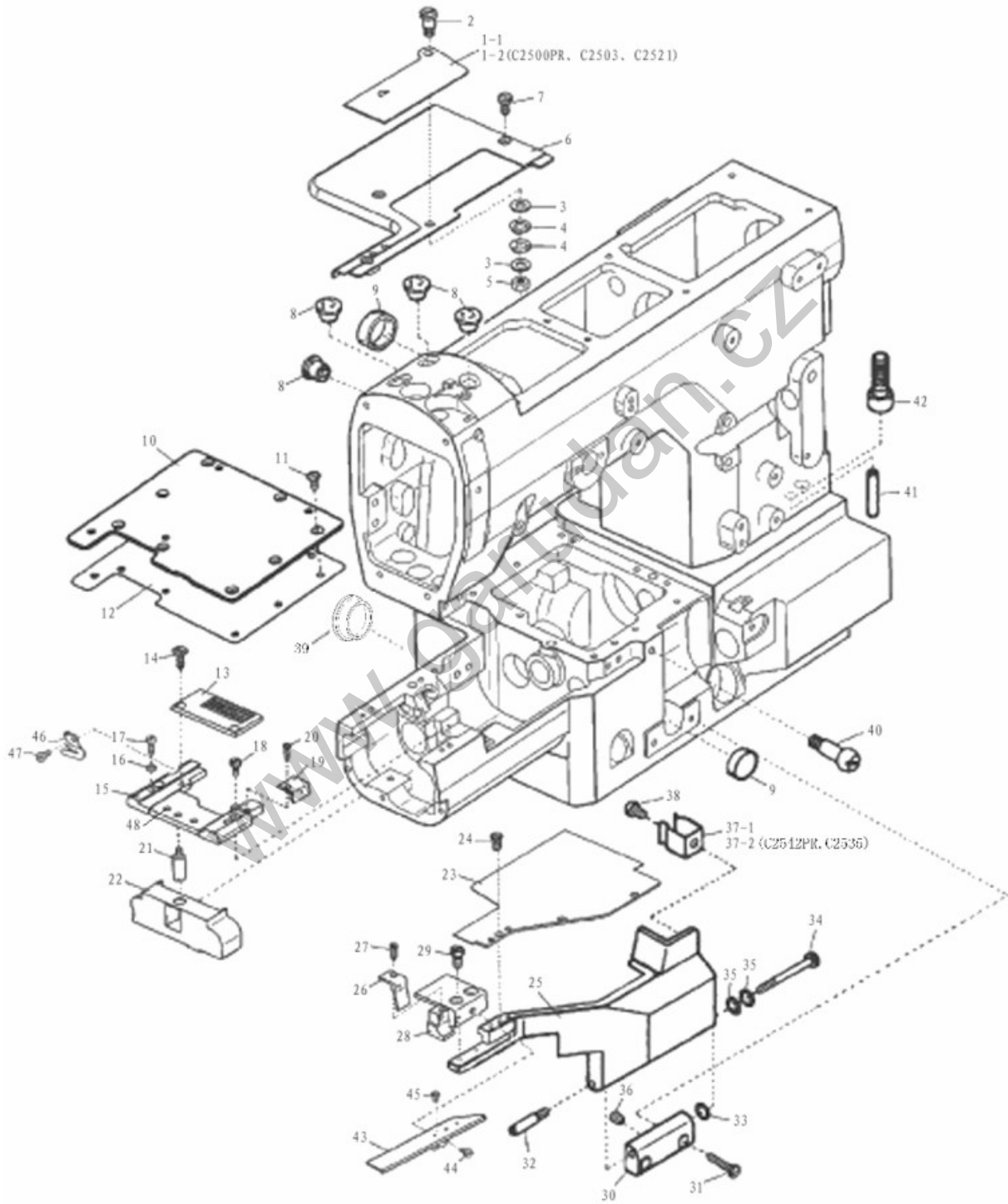
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1. MISCELLANEOUS COVERS (1) (1/2)



1. MISCELLANEOUS COVERS (1) (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1-1	10012292	Looper Thread Take-up Cover		1	
1-2	10010500	Looper Thread Take-up Cover		1	
2	10011222	Screw (M4)		1	
3	10002995	Washer		2	
4	10009470	Washer		2	
5	10009471	Nut		1	
6	20003641	Cloth Plate		1	
7	10013178	Screw (M4x12)		3	
8	10013170	Seal Plug		4	
9	10011186	Oil Seal		4	
10	10012588	Crant Chamber Cover		1	
11	10012641	Screw (M4x6.4)		8	
12	10012595	Crant Chamber Cover Gasket		1	
14	10012688	Screw (M3.5x4.5)		2	
15	10012309	Stitch Plate Support		1	
16	10013872	Knock Pin		2	
17	10012253	Screw (M3x8)		2	
18	10013938	Screw (M4x10)		2	
19	10012293	Stitch Plate Support Cover		1	
20	10012730	Screw (M3x5.6)		1	
21	10012295	Screw (M5)		1	
22	10012248	Oil Proof Cover		1	
23	20003622	Front Cover (Upper)		1	
24	10012642	Screw (M3.5x7)		3	
25	20003621	Front Cover		1	
26	10012240	Front Plate		1	
27	10012730	Screw (M3x5.6)		1	
28	20003619	Front Plate Support		1	
29	10002959	Screw (M4x16)		2	
30	20003623	Front Cover Hinge		1	
31	10012594	Screw (M4x18.5)		2	
32	10012598	Screw (M4x8)		1	
33	10003073	Washer		1	
34	10012592	Screw (M4x30)		1	
35	10003026	Washer		2	
36	10009074	Screw (M4x4)		1	
37-1	10011220	Spring		1	
37-2	10012699	Spring		1	
38	10012728	Screw (M3.5x4)		1	

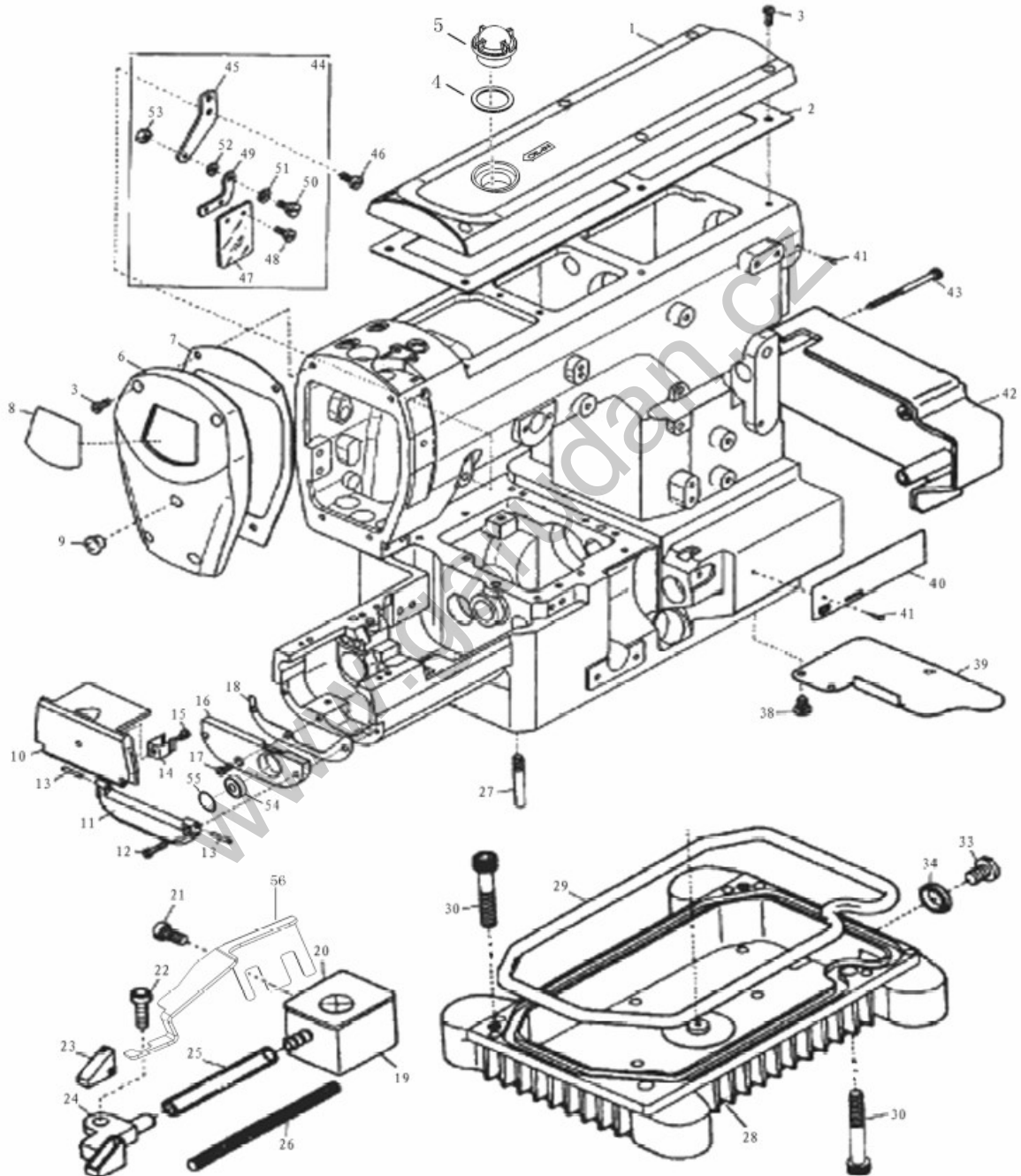
1. MISCELLANEOUS COVERS (1) (2/2)



1. MISCELLANEOUS COVERS (1) (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
39	10012764	Seal Plug		1	
40	10012721	Screw (M4)		1	
41	10007433	Pin		2	
42	10007432	Screw (M10)		4	
43	10012250	Front Cover Plate		1	
44	10010594	Screw (M4x7.5)		2	
45	10012599	Screw (M5x7.8)		2	
46	10012311	Cutter		1	
47	10010888	Screw (M3x6.6)		1	
48	10012726	Gasket		2	

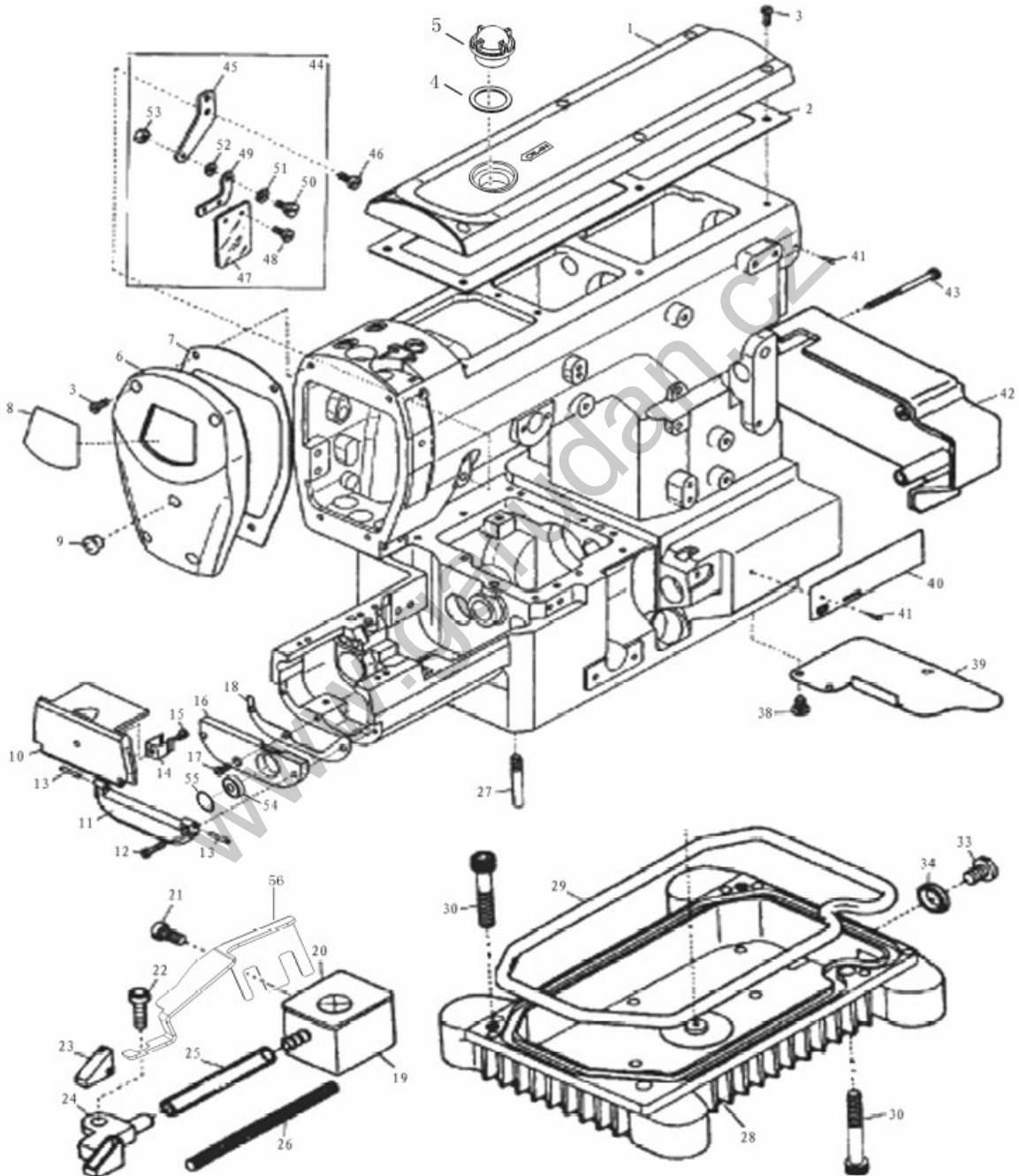
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2. MISCELLANEOUS COVERS (2) (1/2)



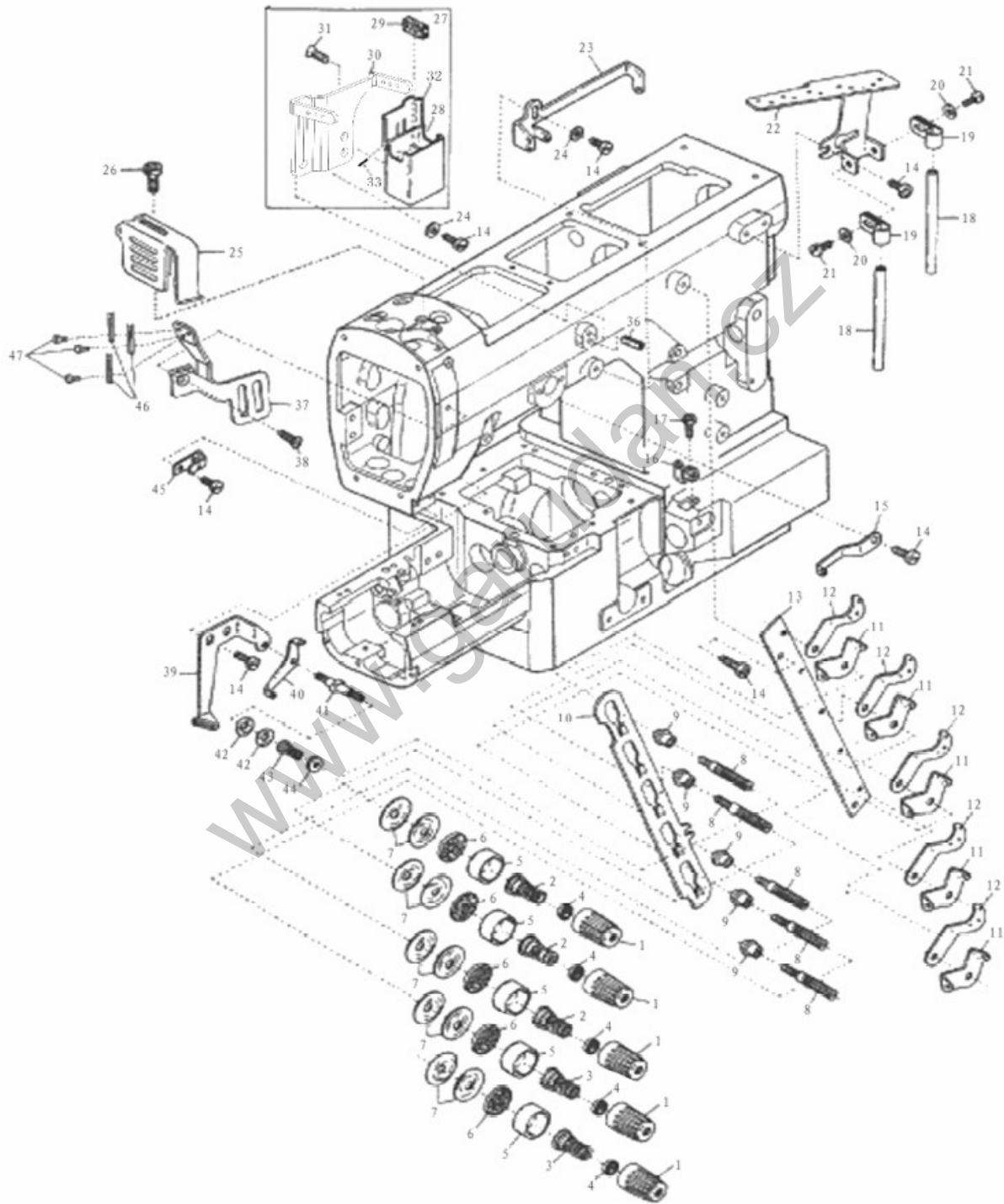
2. MISCELLANEOUS COVERS (2) (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	20003608	Top Cover		1	
2	10012294	Top Cover Gasket		1	
3	10042387	Screw (M4x12)		10	
4	10009156	Seal Plug		1	
5	10008938	Oil Sight Window		1	
6	20006670	Head Cover		1	
7	10010189	Head Cover Gasket		1	
8	10005468	Emblem		1	
9	10013170	Seal Plug		1	
10	10012290	Cylinder Side Cover (Upper)		1	
11	10010184	Cylinder Side Cover Hinge		1	
12	10010186	Screw (M3.5x16)		2	
13	10010185	Screw (M2.5)		2	
14	10011220	Cover Latch Spring		1	
15	10010188	Screw (M3.5x3.6)		1	
16	10010187	Cylinder Side Cover (Lower)		1	
17	10010157	Screw (M3.5x9)		1	
18	10012720	Gasket		1	
19	10012542	HP Container		1	
20	10012551	HP Container Cover		1	
21	10012509	Screw (M3.5x8)		2	
22	10012553	Screw (M4x8)		1	
23	10012552	HP Felt		1	
24	10012547	HP Cup		1	
25	10007796	Oil Tube		1	
26	10008075	Felt		1	
27	10012684	Machine Frame Supporting Bar		4	
28	10012545	Oil Reservoir		1	
29	10012541	Oil Reservoir Gasket		1	
30	10003142	Screw (M8x25)		4	
33	10009264	Screw (SM3/8"x28)		1	
34	10009263	Washer		1	
38	10012723	Screw (M4x5)		3	
39	10012683	Dust Proof Plate		1	
40	10004075	Model Plate (See The Below)		1	
41	10002840	Rivet		3	
42	10012310	Belt Cover		1	
43	10012685	Screw (M4x47)		3	

2. MISCELLANEOUS COVERS (2) (2/2)



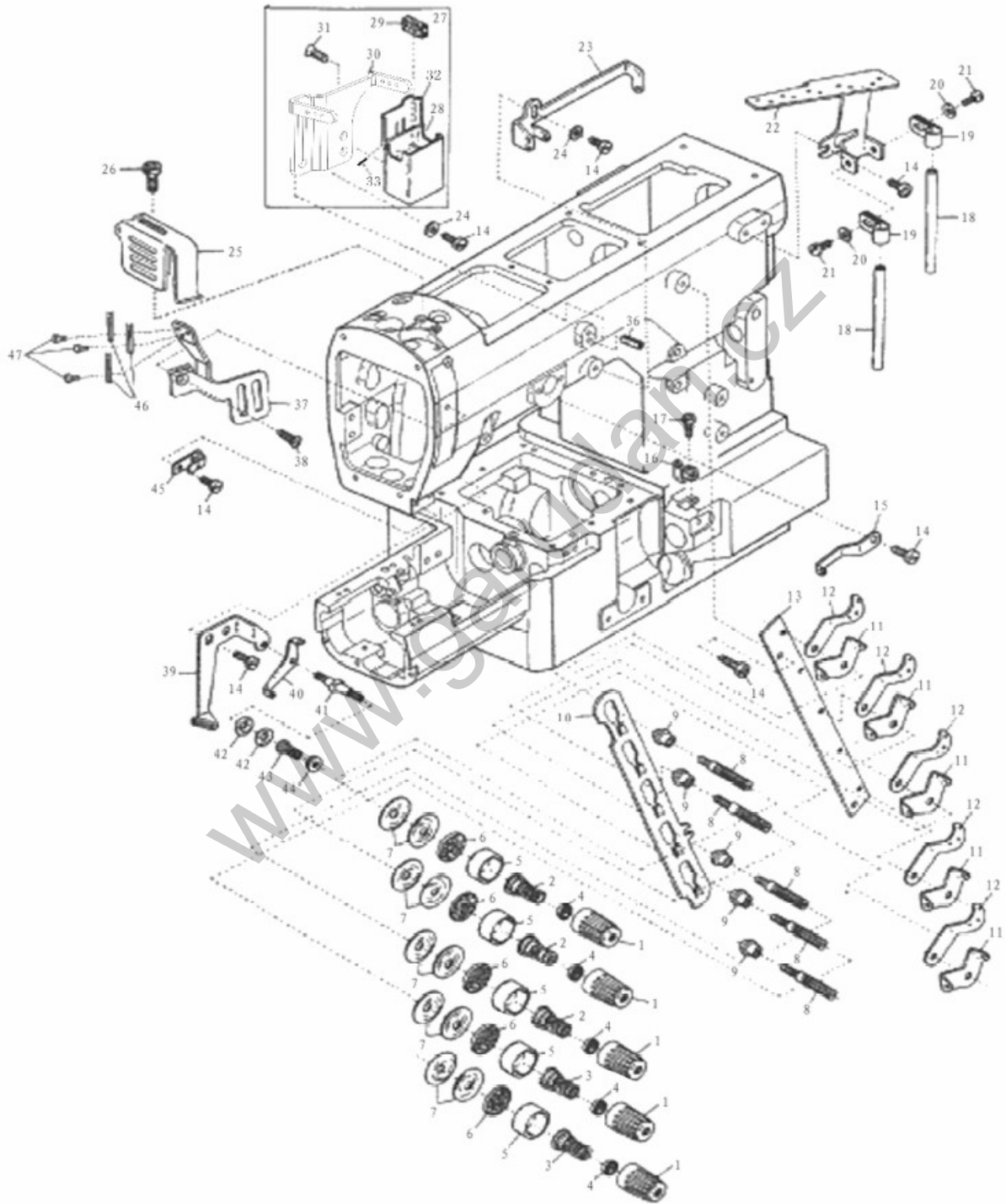
2. (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
44	20002142	Eye Guard Complete Set		1	
45	10011179	Safety Plate Support		1	
46	10011618	Screw (M6x9)		1	
47	10011164	Safety Plate		1	
48	10011176	Screw (SM3/32"x56)		2	
49	10011167	Safety Plate Holder		1	
50	10011178	Screw (SM11/64"x40)		1	
51	10011261	Spring Washer		1	
52	10011168	Washer		1	
53	10011170	Nut		1	
54	10027118	Ball Bearing		1	
55	10010041	Bearing Cover		1	
56	10012329			1	
57	10008936			1	
58	10012251			1	
59	10012709			1	
60	10008974			1	

3. MISCELLANEOUS THREAD EYELETS (1/2)



3. MISCELLANEOUS THREAD EYELETS (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10002538	Thread Tension Spring Cap		5	
2	10004233	Spring		3	
3	10004240	Spring		2	
4	10003111	Tension Spring Disc Support		5	
5	10004231	Thread Tension Spring Retainer		5	
6	10004238	Felt		5	
7	10003116	Tension Disc		10	
8	10004232	Screw		5	
9	10004236	Tension Post Ferrule		5	
10	10004234	Tension Disc Separator		1	
11	10004239	Tension Disc Eyelet		5	
12	10004241	Thread Lead-in Guide		5	
13	10004235	Tension Post Support		1	
14	10011264	Screw (M4x8)		10	
15	10010486	Top Cover Thread Eyelet (Left)		1	
16	10012768	Looper Thread Eyelet (Rear)		1	
17	10010594	Screw (M4x7.5)		1	
18	10033698			2	
19	10008228			2	
20	10010696	Washer		2	
21	10009325	Screw (SM9/64"x40)		2	
22	10010691	Thread Guide Plate		1	
23	10010754	Top Cover Thread Eyelet (Right)		1	
24	10010761	Washer		2	
25	10013910	Needle Thread Take-up Guard		1	
26	10011264	Screw (M4x8)		2	
27	20002103	SP Device, Complete Set		1	
28	10010753	SP Container		1	
29	10010687	Felt		1	
30	10010695	Needle Thread Eyelet		1	
31	10053226	Screw		2	
32	10010757			1	
33	10002880	Pin		2	
36	10010750	Pin		1	
37	10010499	Needle Thread Eyelet		1	
38	10011049	Screw (M4x8)		1	
39	10004130	Top Cover Thread Guide		1	
40	10010747	Supplementary Thread Guide		1	
41	10004254	Screw		1	
42	10004255	Supplementary Tension Disc		2	

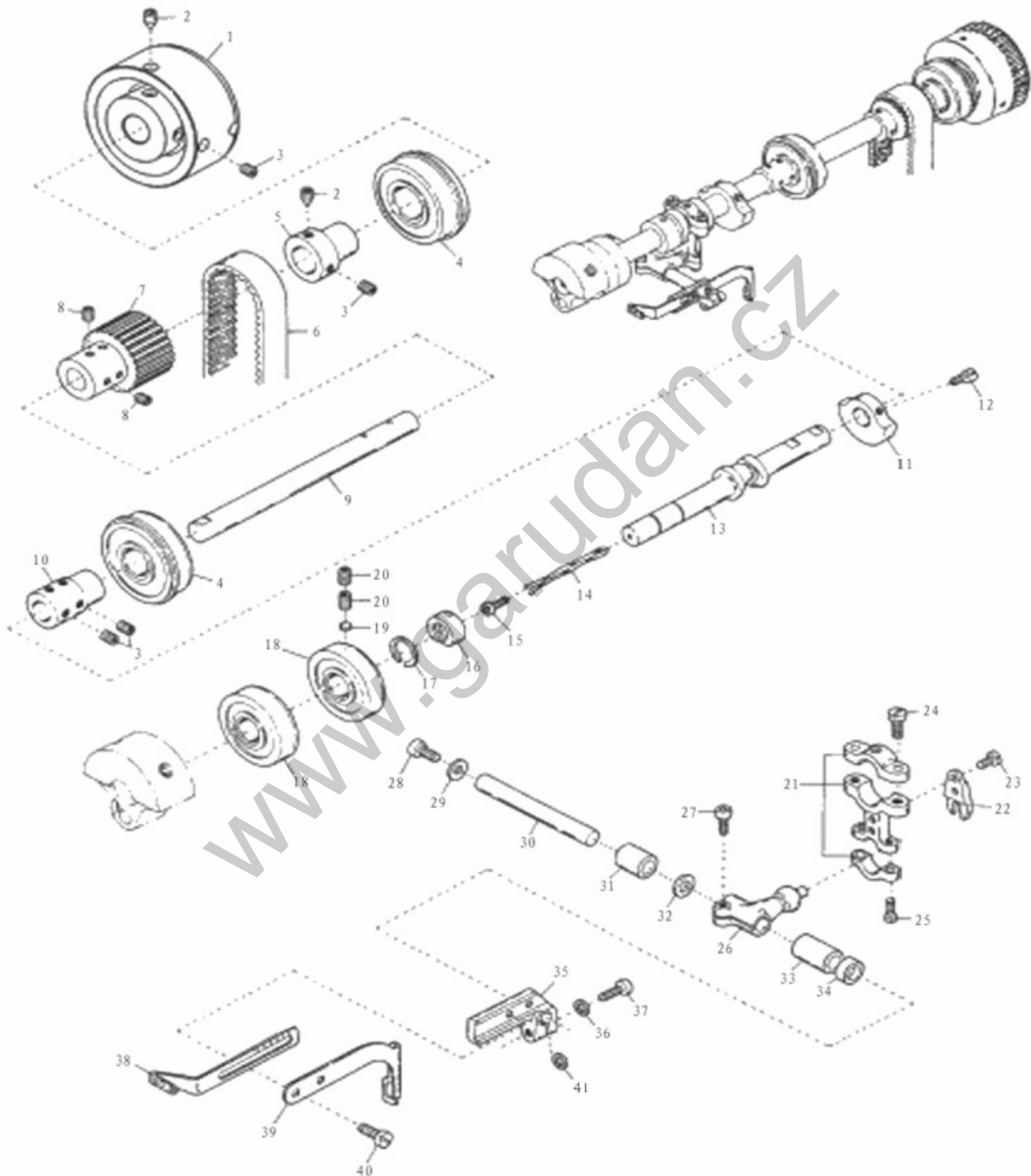
3. MISCELLANEOUS THREAD EYELETS (2/2)



3. MISCELLANEOUS THREAD EYELETS (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
43	10005522	Spring		1	
44	10004253	Nut		1	
45	10012229	Needle Thread Retainer Support		1	
46	10010523	Needle Bow Diaplasia Plate		3	
47	10014413	Screw (M2.5x4)		3	

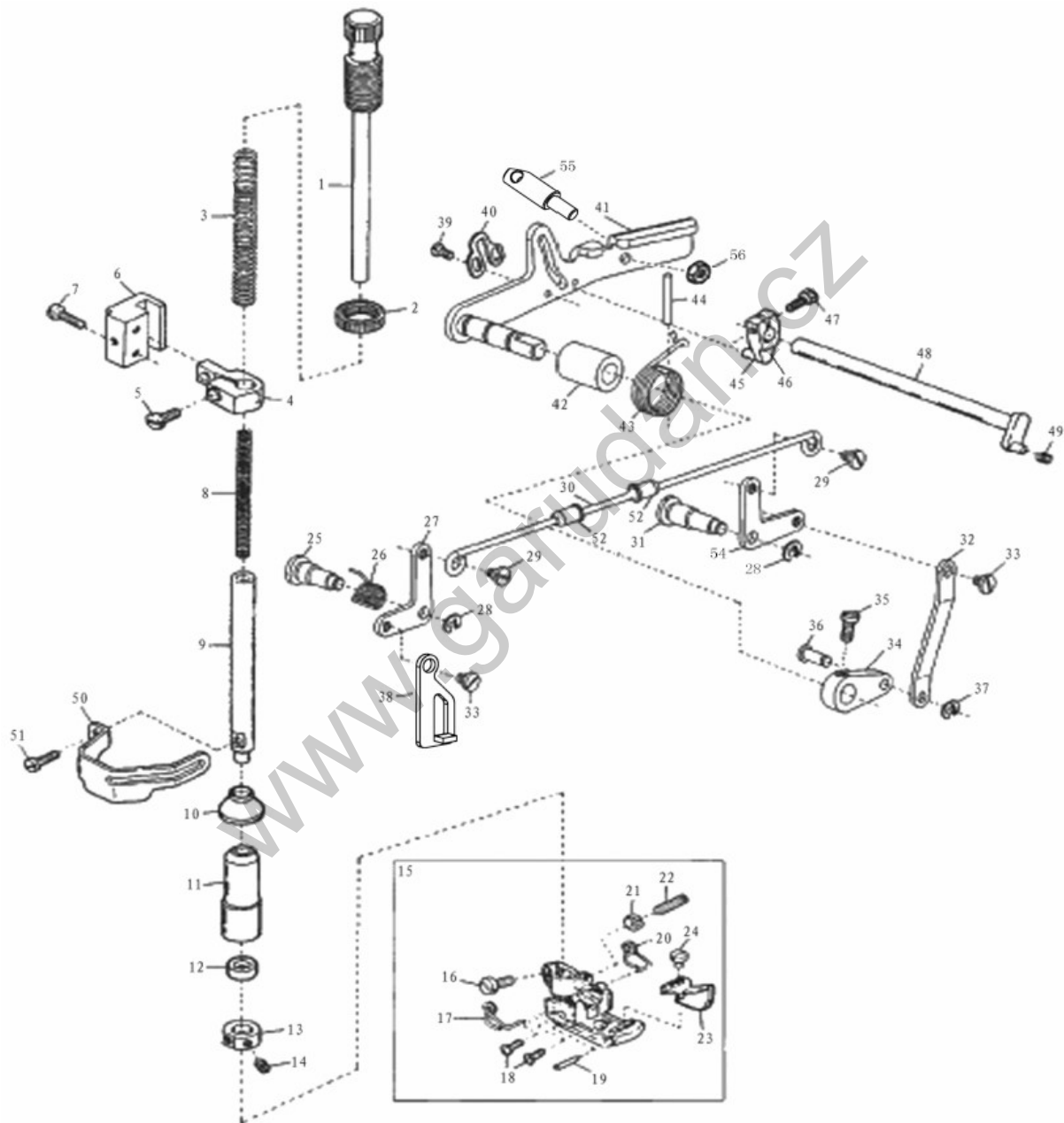
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4. UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM



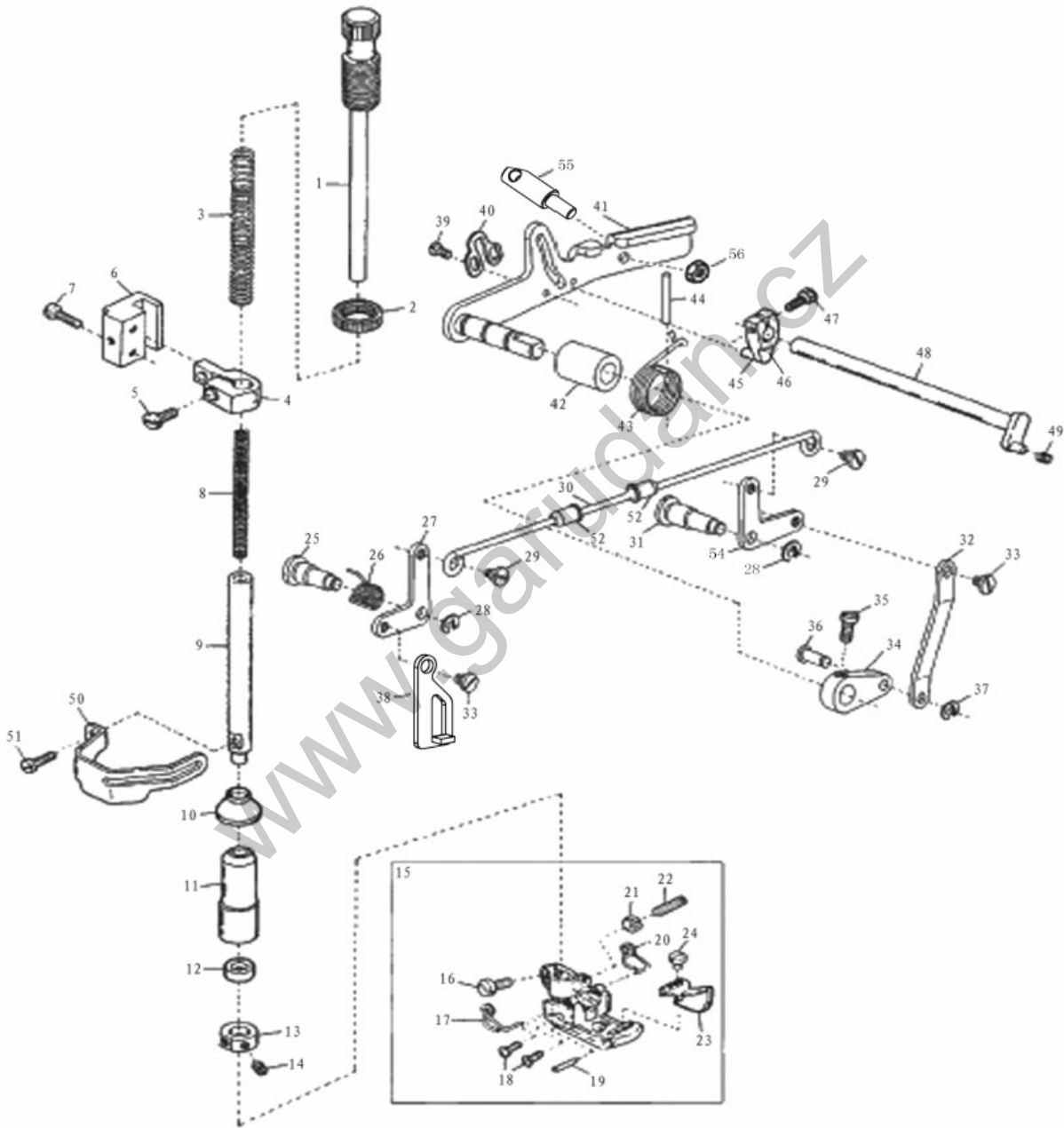
4. UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	20003609	Hand Wheel		1	
2	10011966	Screw (M6x8)		2	
3	10010907	Screw (M6x6)		6	
4	10025881	Ball Bearing		2	
5	10010950	Hand Wheel Adapter		1	
6	10008146	Timing Belt (Upper)		1	
7	10012801	Upper Shaft Sprocher		1	
8	10011969	Screw(M6x5)		4	
9	10011163	Upper Shaft		1	
10	10011172	Upper Shaft Joint		1	
11	10010955	Counterweight (Small)		1	
12	10011264	Screw (M4x8)		2	
13	10004407	Upper Crankshaft		1	
14	10008063	Oil Wick		1	
15	10012723	Screw (M4x5)		1	
16	10011072	Oil Sleeve		1	
17	10003290	Retaining Ring		1	
18	10025896	Ball Bearing		2	
19	10011174	Plug		1	
20	10011177	Screw (M6x5)		2	
21	10004406	Connecting Rod		1	
22	10011052	Guide Fork		1	
23	10040191	Screw (SM1/8"x44)		2	
24	10014395	Screw (M4x14)		2	
25	10011054	Screw (M3.5x10)		2	
26	10004409	Driving Lever		1	
27	10009008	Screw (M6x16)		1	
28	10010953	Screw (M5x10)		1	
29	10010954	Washer		1	
30	10010959	Driving Shaft		1	
31	10011112	Bushing		1	
32	10011171	Washer		1	
33	10011115	Bushing		1	
34	10011180	Oil Seal		1	
35	10010956	Bracket		1	
36	10005537	Washer		1	
37	10010958	Screw (M5x14)		1	
38	10010960	Needle Thread Take-up		1	
39	10010957	Top Cover Thread Take-up		1	
40	10013159	Screw (M3.5x7.5)		2	
41	10032265	Washer		1	

5. PRESSER FOOT MECHANISM (1/2)



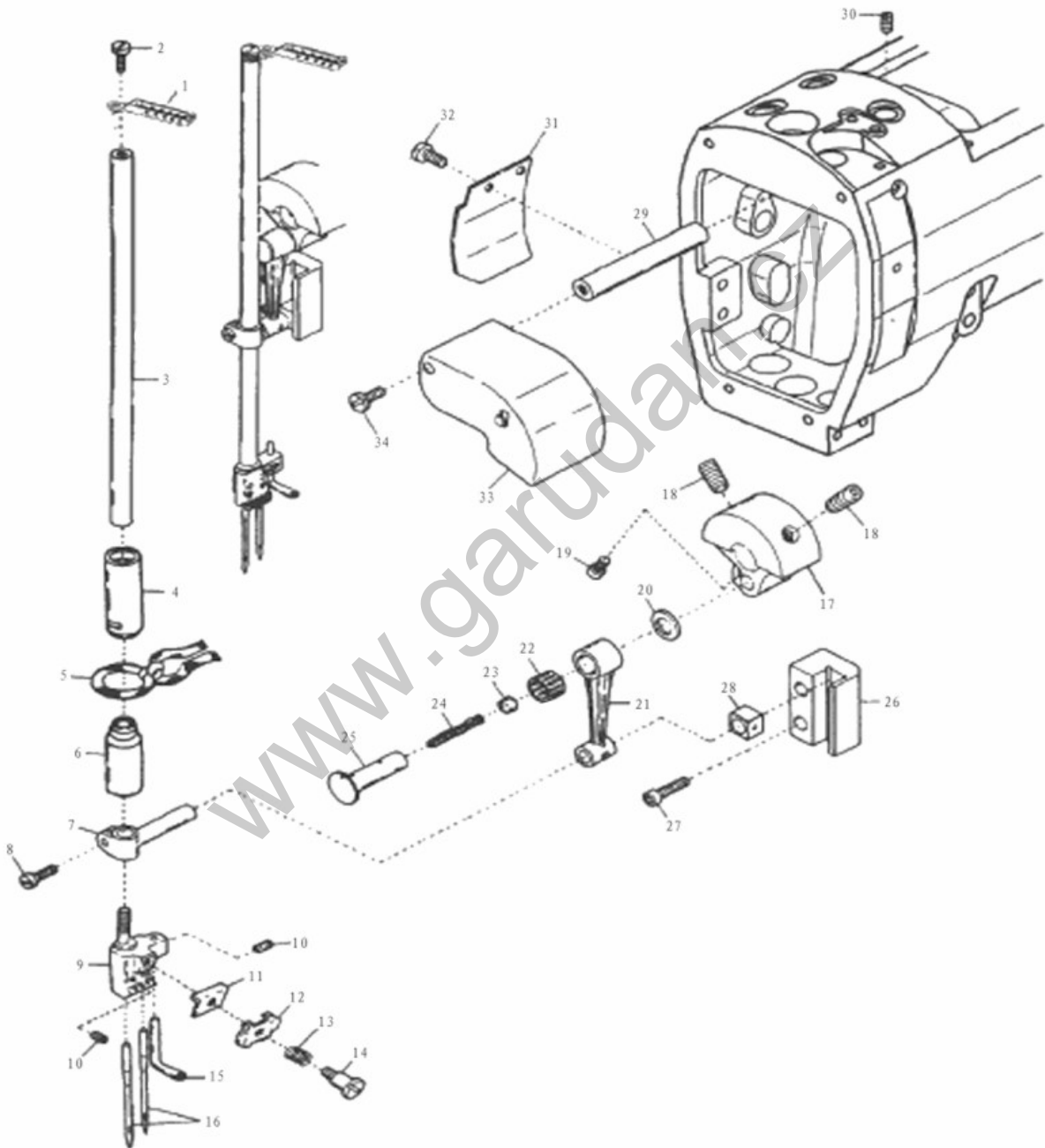
5. PRESSER FOOT MECHANISM (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10004127	Screw		1	
2	10011913	Nut		1	
3	10010492	Spring		1	
4	10011879	Presser Bar Connecting Bracket		1	
5	10009037	Screw (M4x12)		1	
6	10011883	Presser Bar Guide		1	
7	10013732	Screw (SM11/64"x40)		2	
8	10011888	Spring		1	
9	10010496	Presser Bar		1	
10	10011457	Oil Protector Cover		1	
11	10011108	Bushing		1	
12	10032359	Oil Seal		1	
13	10011878	Collar		1	
14	10011887	Screw (SM9/64"x40)		2	
15	*****	Presser Foot, Complete Set		1	
16	10009115	Screw (M3.5x8)		1	
17	10004710	Spring		1	
18	10003933	Screw (M2.5x4.2)		4	
19	10005598	Pin		1	
20	10004809	Spring		1	
21	10005577	Nut		1	
22	10005576	Screw		1	
23	10005595	Fabric Guide		1	
24	10005573	Screw (M2.5x3.5)		1	
25	10010521	Lever Pin		1	
26	10010493	Spring		1	
27	10010463	Presser Foot Lever		2	
28	10010649	Collar		2	
29	10013217	Screw (SM3/16"x40)		2	
30	10010464	Presser Foot Rod		1	
31	10010524	Lever Pin		1	
32	10010403			1	
33	10003496	Screw		2	
34	10010458	Lifter Lever		1	
35	10011664	Screw (SM15/64"x28)		1	
36	10011886	Pin		1	
37	10003248	Collar		1	
38	10010487	Lifter Link Plate		1	
39	10010904	Screw (SM9/64"x40)		2	
40	10011889	Lifter Lever Stop		1	

5. PRESSER FOOT MECHANISM (2/2)



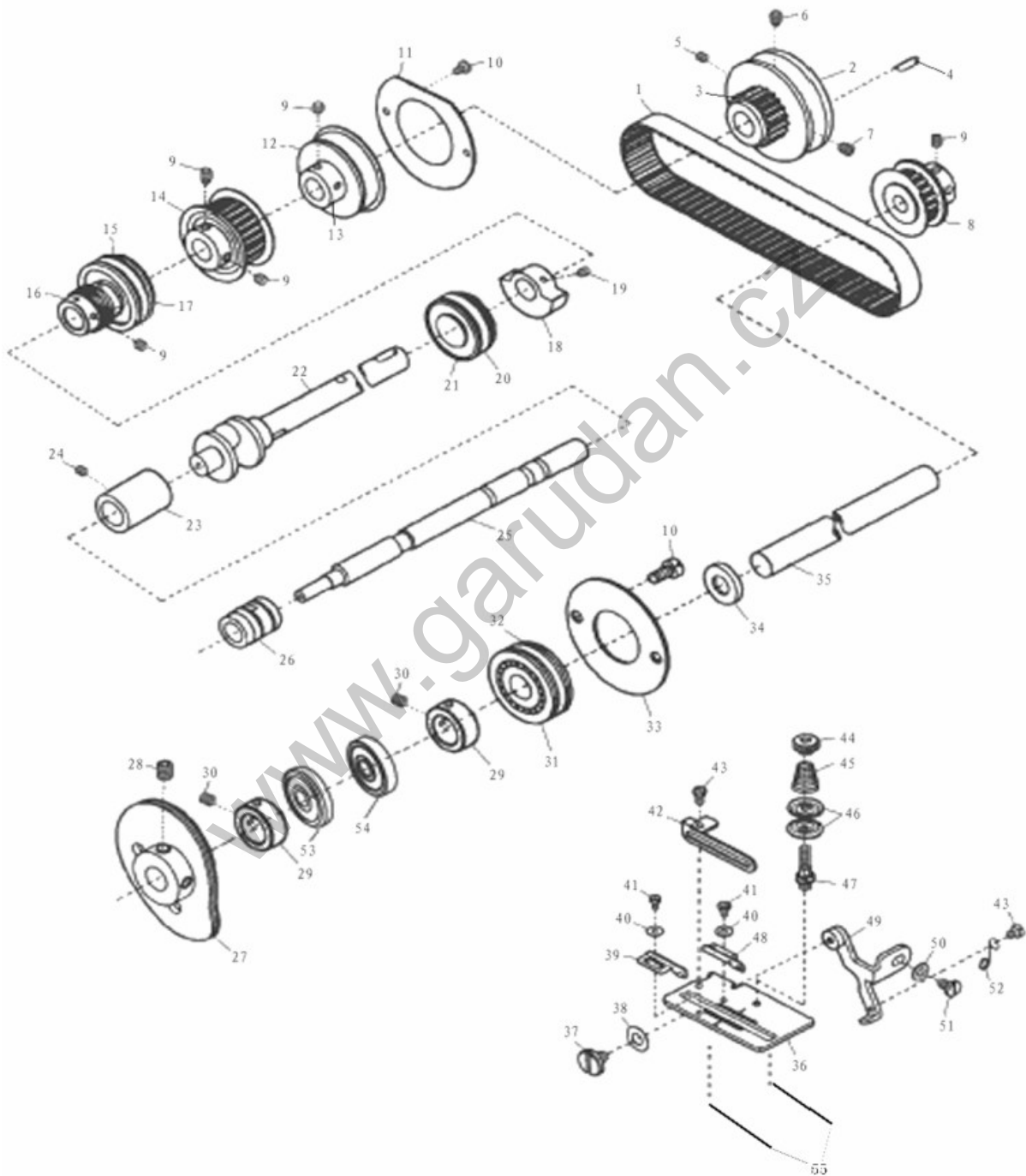
5. PRESSER FOOT MECHANISM (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
41	10010469	Lifter Lever		1	
42	10011105	Bushing		1	
43	10010495	Spring		1	
44	10002772	Pin		1	
45	10011628	Pin		1	
46	10011617	Tension Release Lever		1	
47	10011625	Screw (SM11/64"x40)		1	
48	10014069	Tension Release Shaft		1	
49	10011880	Spring		1	
50	10011881	Finger Guard		1	
51	10011882	Screw (M3x4.6)		1	
52	10004599	Seal Plug		2	
54	10010460			1	
55	10010502			1	
56	10003084			1	

6. NEEDLE BAR MECHANISM



6. NEEDLE BAR MECHANISM					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10013191	Needle Bar Thread Eyelet		1	
2	10010904	Screw (SM9/64"x40)		1	
03.I	10051692	Needle Bar		1	
03.II	10051693	Needle Bar		1	
04.I	10051696	Bushing		1	
04.II	10051697	Bushing		1	
5	10008075	Oil Wick		1	
06.I	10051694	Bushing		1	
06.II	10051695	Bushing		1	
7	10011616	Needle Bar Bracket		1	
8	10042412	Screw (M4x10)		1	
9		Needle Clamp		1	
10	10009255	Screw (SM1/8"x44)		4	
11	10011349	Thread Retainer Disc Support		1	
12	10011345	Needle Thread Retainer Disc		1	
13	10011338	Spring		1	
14	10011348	Screw (SM1/8"x44)		1	
15	10011627	Top Cover Thread Eyelet		1	
16	10004902	Needle		3	
17	10013017	Counterweight		1	
18	10011582	Screw (SM5/16"x24)		2	
19	10010953	Screw (M5x10)		1	
20	10011622	Washer		1	
21	10011629	Connecting Rod		1	
22	10007397	Roller Bearing		1	
23	10011175	Seal Plug		1	
24	10008066	Oil Wick		1	
25	10011169	Pin		1	
26	10011619	Needle Bar Guide		1	
27	10009103	Screw (M4x16)		2	
28	10011340	Slide Block		1	
29	10011165	Pin		1	
30	10009074	Screw (M4x4)		1	
31	10011173	Connecting Rod Cover (Rear)		1	
32	10013040	Screw (M3x6)		2	
33	10011581	Connecting Rod Cover (Front)		1	
34	10010837	Screw (M4x5)		1	

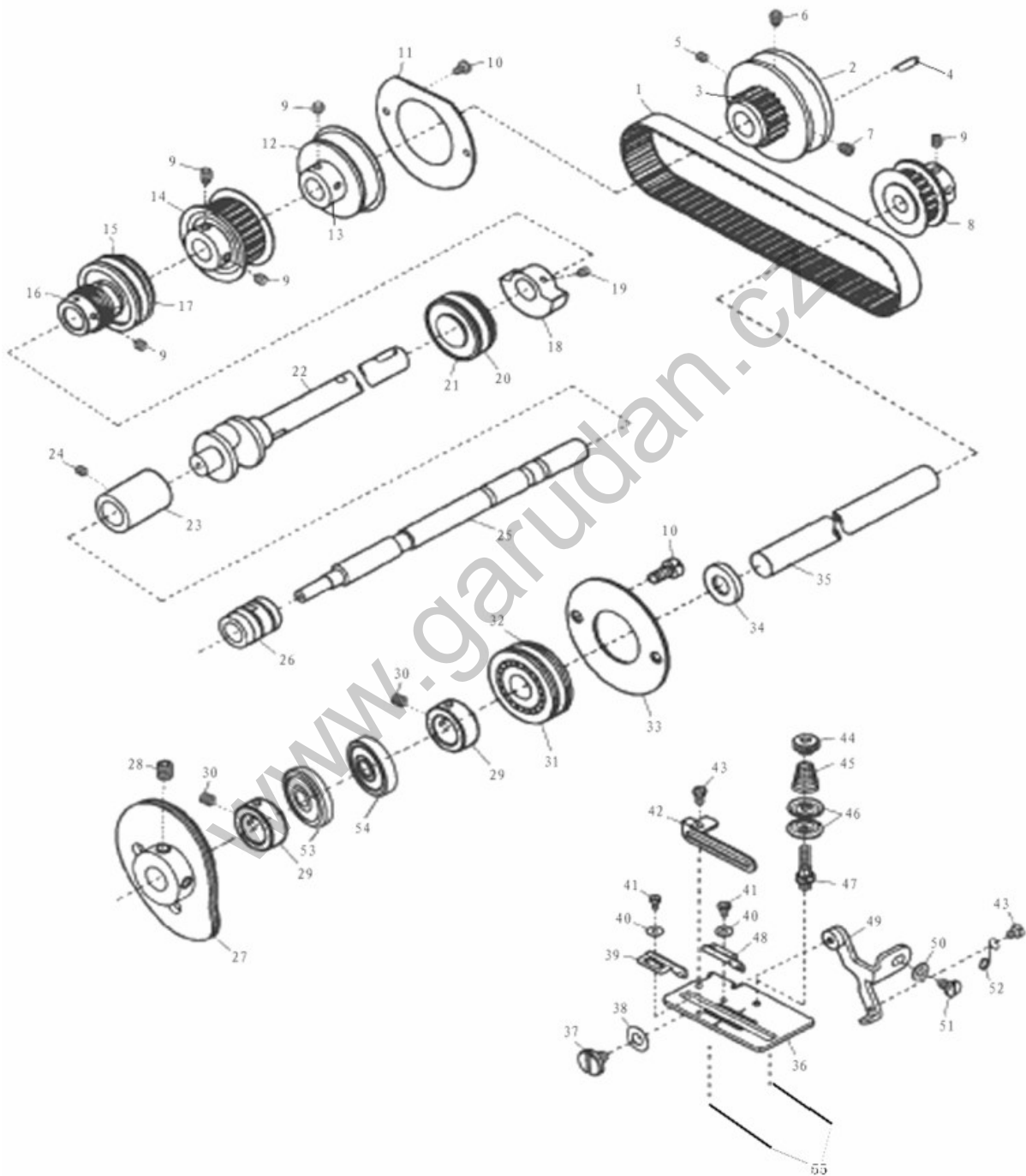
7. MAIN SHAFT DRIVING MECHANISM (1/2)



7. MAIN SHAFT DRIVING MECHANISM (1/2)

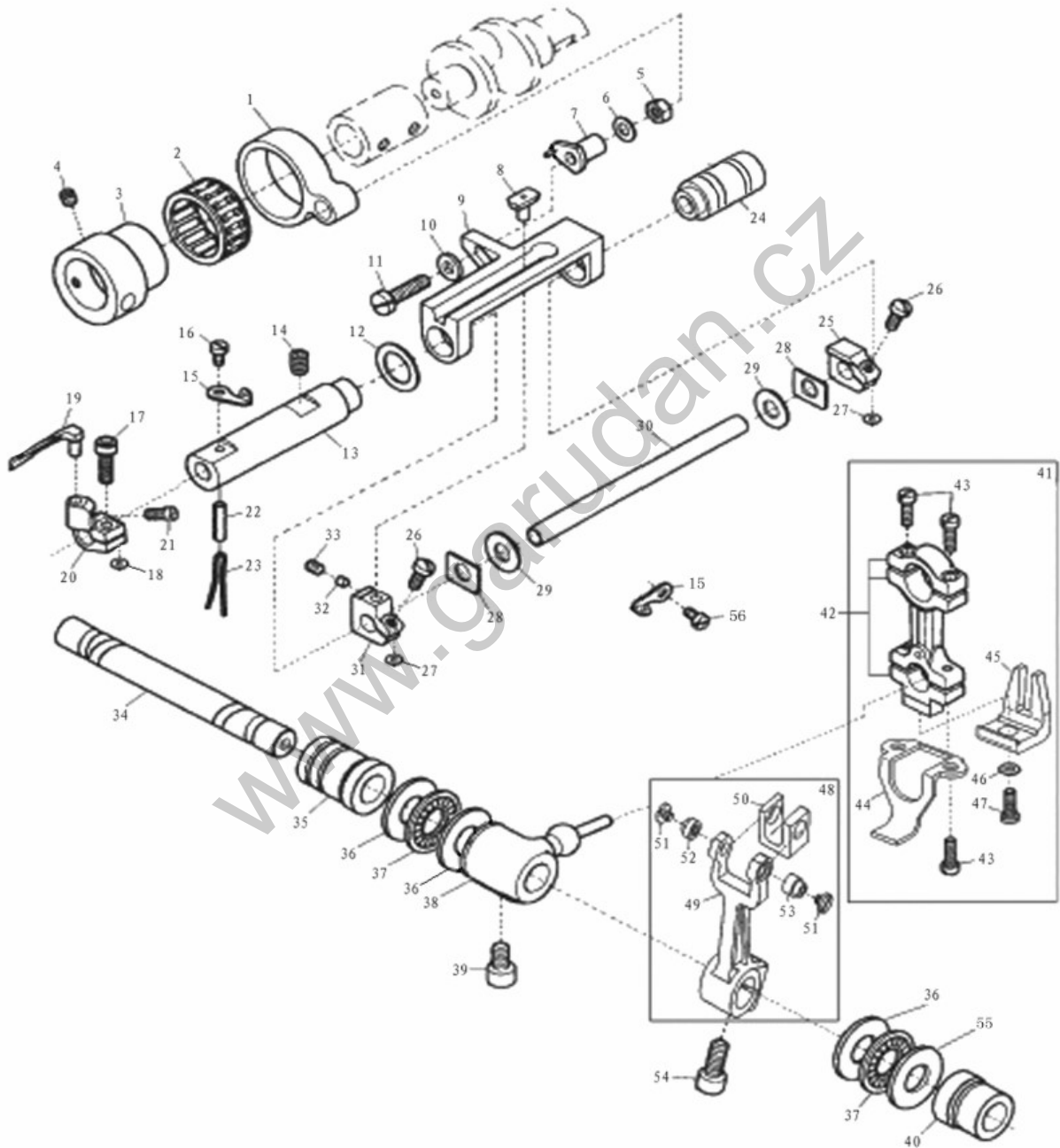
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10008124	Timing Belt		1	
2	10012826	Pulley		1	
3	10012827	Looper Thread Take-up Driving Sprocket		1	
4	10003475	Pin		1	
5	10009187	Screw (M6x8)		2	
6	10012828	Screw (M6x5)		1	
7	10012865	Screw (M6x4.5)		1	
8	10014361	Looper Thread Take-up Shaft Sprocket		1	
9	10011969	Screw (M6x5)		10	
10	10014441	Screw (M4x6)		4	
11	10014444	Rear Cover		1	
12	10025862	Ball Bearing		1	
13	10012034	Ball Bearing Adapter		1	
14	10012834	Looper Thread Take-up Driving Sprocket		1	
15	10025876	Ball Bearing		1	
16	10011968	Oil Pump Driving Worm		1	
17	10011923	Seal Ring		2	
18	10010955	Counterweight		1	
19	10009074	Screw (M4x4)		2	
20	10011805	Seal Ring		2	
21	10025877	Ball Bearing		1	
22	10014435	Lower Crank shaft		1	
23	10012862	Lower Shaft Joint		1	
24	10012859	Screw (M5x3)		4	
25	10023334	Lower Shaft		1	
26	10012407	Bushing		1	
27	10010475	Looper Thread Take-up		1	
28	10012162	Screw (M5x5)		2	
29	10014442	Collar		2	
30	10014381	Screw (M5x2.6)		4	
31	10025875	Ball Bearing		1	
32	10014436	Seal Ring		2	
33	10014465	Ball Bearing Cover		1	
34	10014440	Washer		1	
35	10014434	Looper Thread Take-up Shaft		1	
36	10014417	Thread Take-up Eyelet Holder		1	
37	10014411	Screw (M4)		1	
38	10009470	Washer		1	

7. MAIN SHAFT DRIVING MECHANISM (2/2)



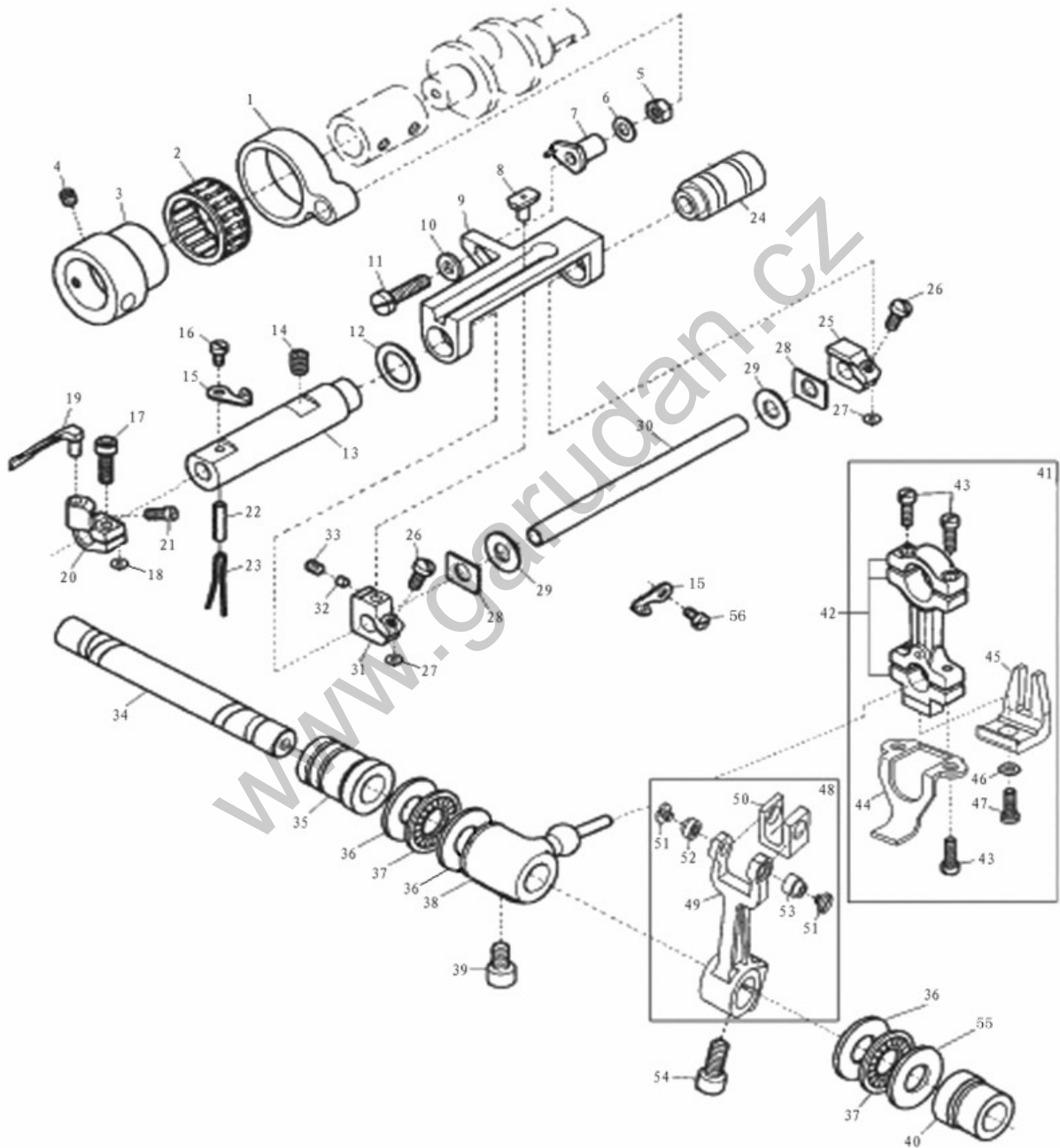
7. MAIN SHAFT DRIVING MECHANISM (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
39	10014410	Thread Take-up Eyelet (Left)		1	
40	10003123	Washer		2	
41	10014413	Screw (M2.5x4)		2	
42	10014414	Looper Thread Guide		1	
43	10012728	Screw (M3.5x4)		2	
44	10004865	Nut		1	
45	10004843	Spring		1	
46	10004866	Looper Thread Supplementary Tension Disc		2	
47	10004864	Screw		1	
48	10014412	Thread Take-up Eyelet(Right)		1	
49	10010215	Thread Take-up Eyelet Bracket		1	
50	10010761	Washer		1	
51	10011794	Screw(M4x10)		1	
52	10012868	Spring		1	
53	10025873	Ball Bearing		1	
54	10025872	Ball Bearing		1	
55	10008265			2	

8. LOOPER DRIVING MECHANISM (1/2)



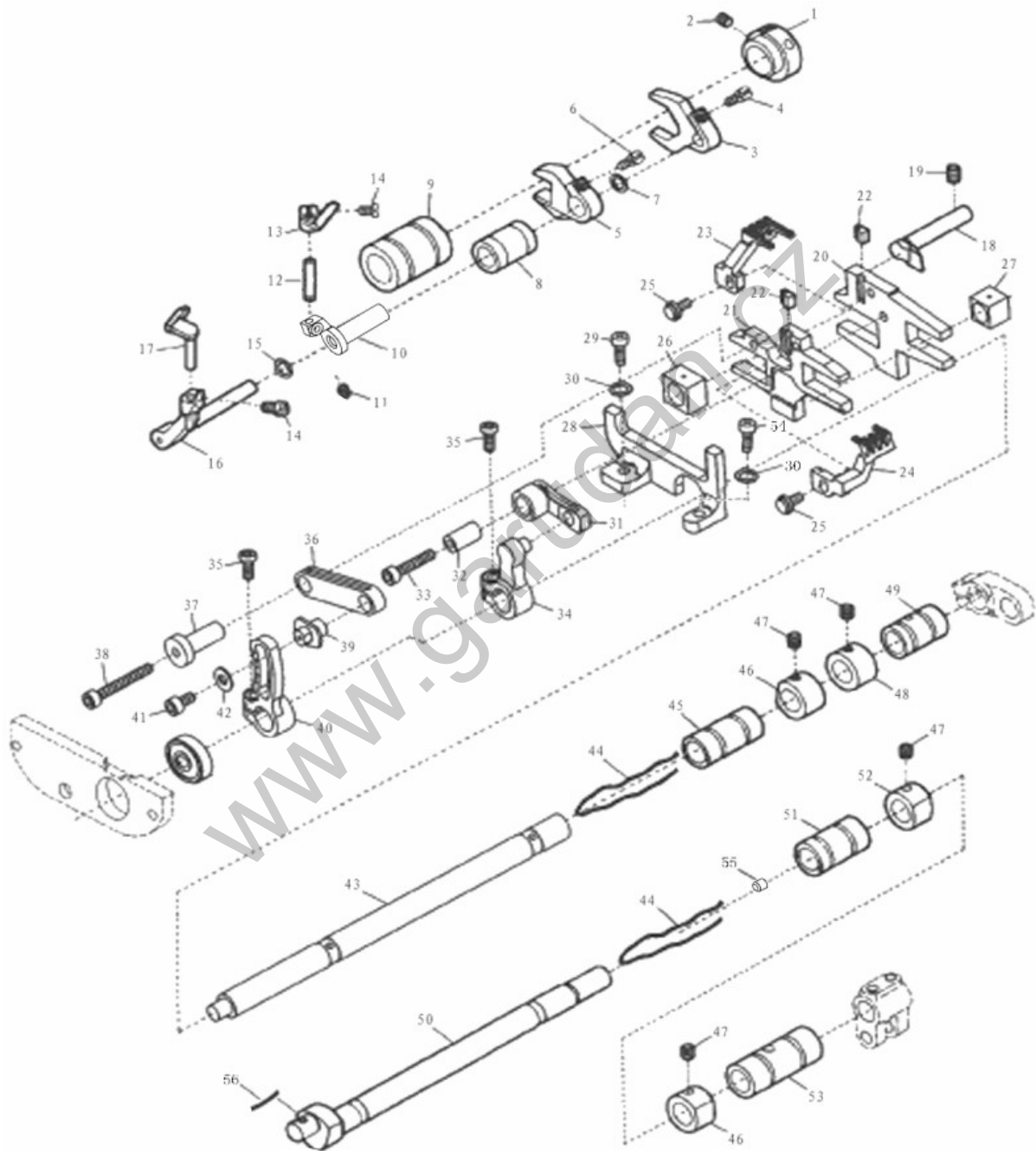
8. LOOPER DRIVING MECHANISM (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10010461	Looper Rocker Connecting Rod		1	
2	10007406	Roller Bearing		1	
3	10014466	Looper Rocker Regulating Eccentric		1	
4	10012162	Screw (M5x5)		2	
5	10009467	Nut		1	
6	10010459	Washer		1	
7	10013842	Looper Rocker Adjusting Pin		1	
8	10012741	Slider		1	
9	10010462	Slider Holder		1	
10	10010466	Washer		1	
11	10010249	Screw (M5X28.2)		1	
12	10012747	Washer		1	
13	10014373	Bushing		1	
14	10009187	Screw (M6x8)		1	
15	10014472	Looper Thread Eyelet		2	
16	10010467	Screw (M3.5x4)		1	
17	10012752	Screw (M4x10)		1	
18	10012756	Washer		1	
19	10012780	Looper		1	
20	10012743	Looper Holder		1	
21	10012032	Screw (M4x7)		1	
22	10002848	Pin		1	
23	10024499	Oil Wick		1	
24	10012406	Bushing		1	
25	10012745	Rocker Arm, Holder		1	
26	10013178	Screw (M4x12)		2	
27	10012756	Washer		2	
28	10012786	Washer		2	
29	10012784	Washer		2	
30	10027629	Looper Bar		1	
31	10014473	Slider Holder		1	
32	10012751	Slider Presser		1	
33	10009074	Screw (M4x4)		1	
34	10014369	Looper Shaft		1	
35	10012411	Bushing		1	
36	10012782	Washer		3	
37	10007849	Roller Bearing		2	
38	10005592	Looper Driving Lever		1	
39	10012024	Screw (M6x15)		1	

8. LOOPER DRIVING MECHANISM (2/2)



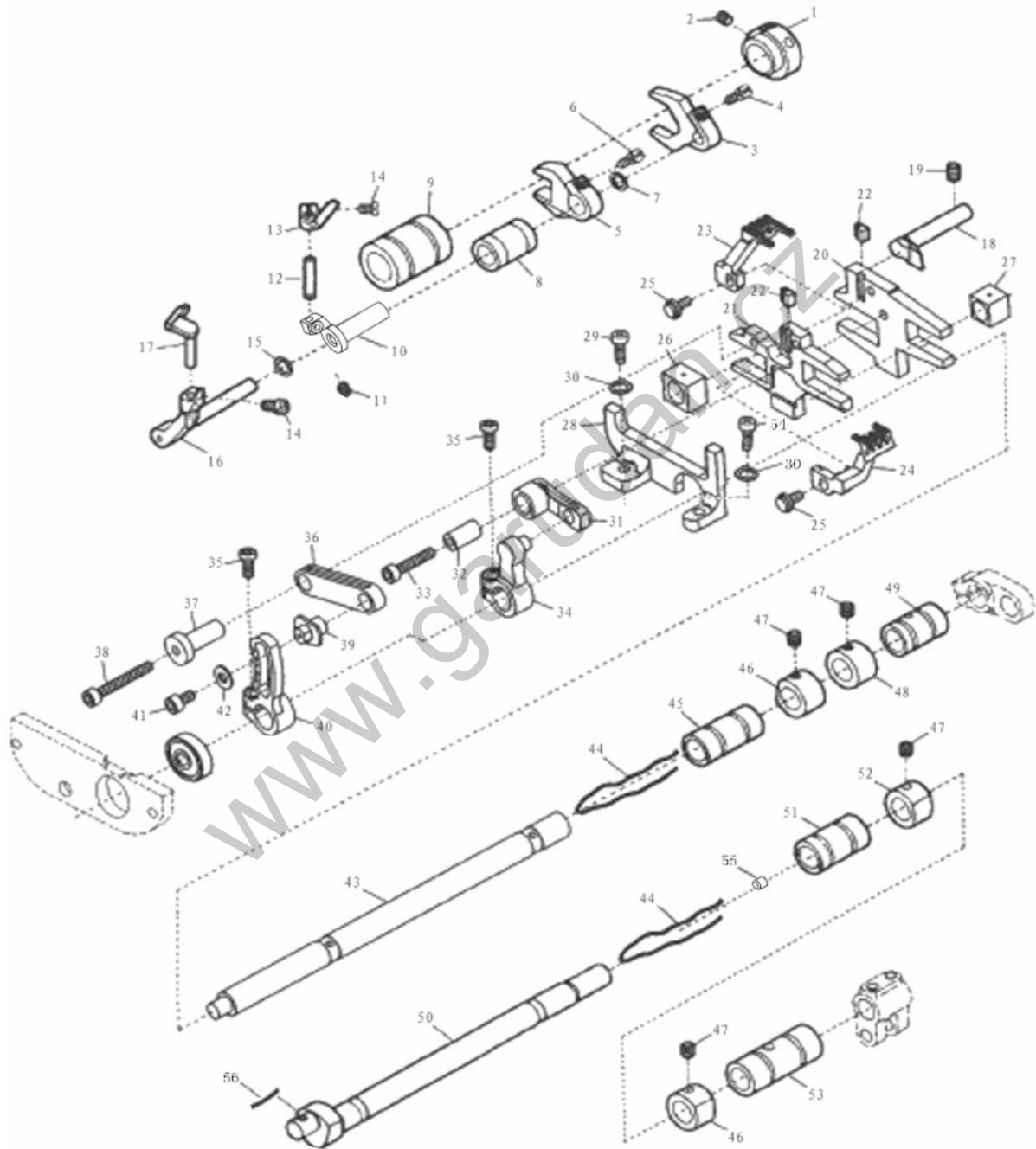
8. LOOPER DRIVING MECHANISM (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
40	10012405	Bushing		1	
41	10005594	Looper Connecting Rod, Complete Set		1	
42	10005591	Looper Connecting Rod		1	
43	10005593	Screw (M4x12)		4	
44	10014437	Oil Splasher		1	
45	10004829	Guide Fork		1	
46	10005537	Washer		1	
47	10009869	Screw (M5x9)		1	
48	10010255	Loop Rocker Arm, Complete Set		1	
49	10004020	Loop Rocker Arm		1	
50	10004029	Slider Block		1	
51	10010217	Screw (M3x3.3)		2	
52	10010248	Pin		1	
53	10010246	Pin		1	
54	10012024	Screw (M6x15)		1	
55	10040918	Washer		1	
56	10002924	Screw		1	

9. FEED DRIVING MECHANISM (1/2)



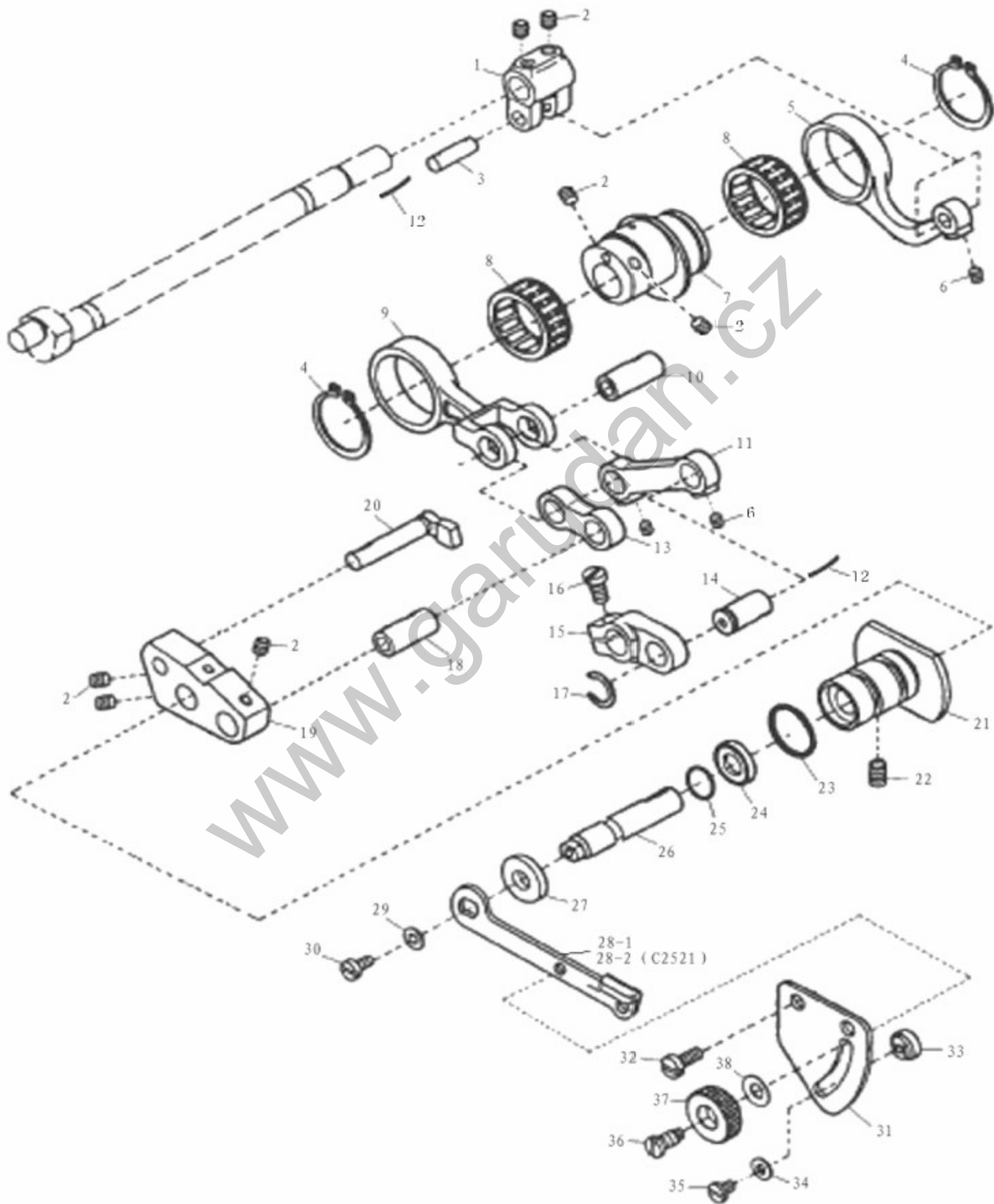
9. FEED DRIVING MECHANISM (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012772	Needle Guard (Front) Eccentric		1	
2	10012162	Screw (M5x5)		2	
3	10012769	Needle Guard (Rear) Lever		1	
4	10009115	Screw (M3.5x8)		1	
5	10012767	Needle Guard (Front) Lever		1	
6	10012763	Screw (M3.5x12)		1	
7	10012830	Washer		1	
8	10012403	Bushing		1	
9	10012412	Bushing		1	
10	10027637	Needle Guard (Front) Holder		1	
11	10012773	Screw (M3.5x3)		1	
12	10012771	Pin		1	
13	10012832	Needle Guard (Rear)		1	
14	10012738	Screw (M3.5x6.5)		2	
15	10012830	Washer		1	
16	10012736	Needle Guard (Front) Holder		1	
17	10012829	Needle Guard (Front)		1	
18	10012831	Feed Lift Block		1	
19	10009187	Screw (M6x8)		1	
20	10005171	Main Feed Bar		1	
21	10004013	Differential Feed Bar		1	
22	10005866	Feed Dog Key		2	
23		Main Feed Dog		1	
24		Differential Feed Dog		1	
25	10011733	Screw (SM9/64"x40)		2	
26	10012864	Feed Lift Block (Front)		1	
27	10012690	Feed Lift Block (Rear)		1	
28	10010212	Feed Bar Guide		1	
29	10009103	Screw (M4x16)		1	
30	10002954	Washer		2	
31	10010247	Main Feed Bar Driving Connection		1	
32	10010213	Pin		1	
33	10010214	Screw (M4x19)		1	
34	10010251	Main Feed Rocker Lever		1	
35	10012752	Screw (M4x10)		2	
36	10010250	Differential Feed Bar Driving Connection		1	
37	10010253	Pin		1	
38	10010216	Screw (M4x28)		1	
39	10010252	Differential Feed Adjusting Pin		1	

9. FEED DRIVING MECHANISM (2/2)



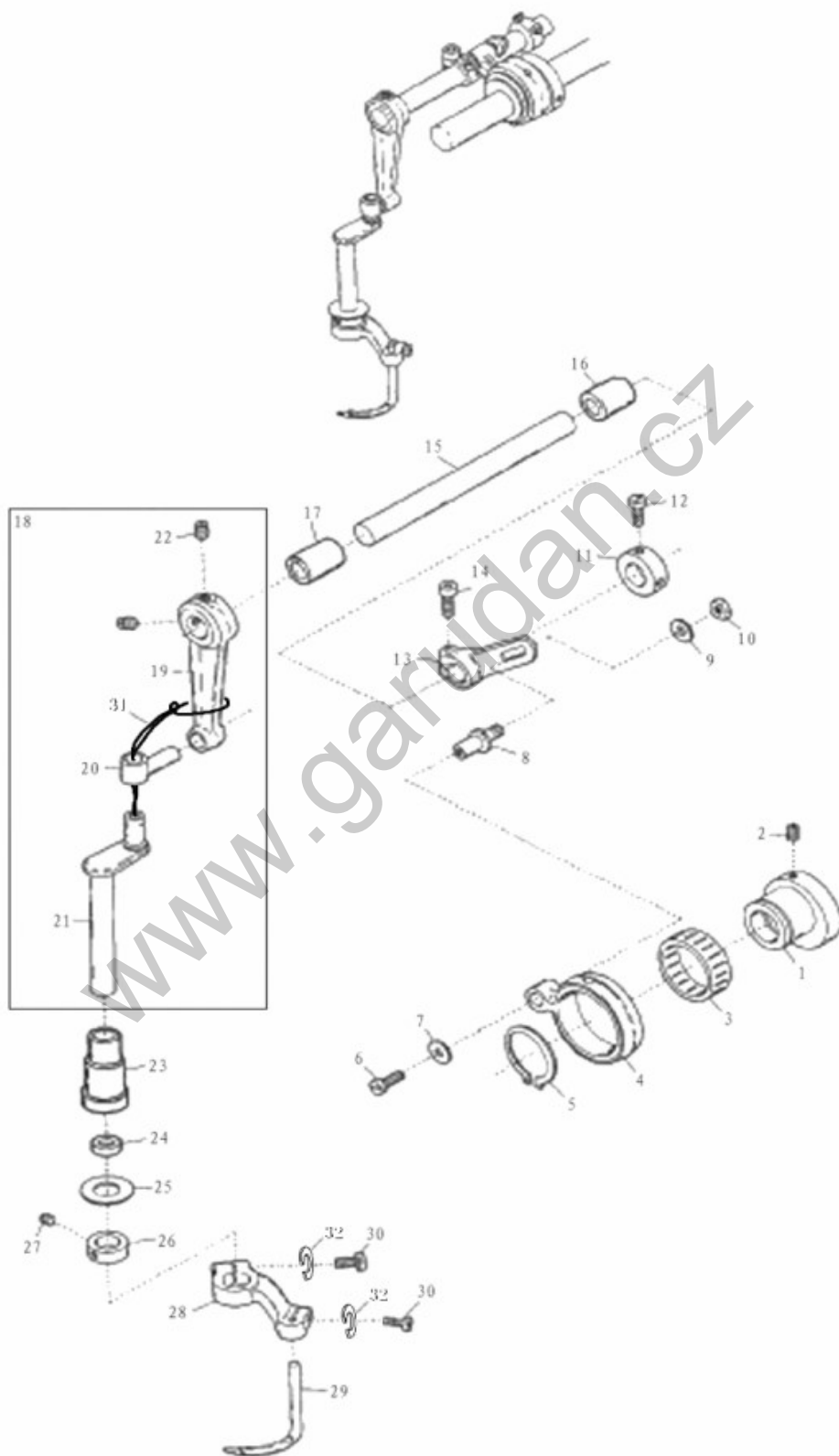
9. FEED DRIVING MECHANISM (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
40	10010254	Differential Feed Rocker Lever		1	
41	10012553	Screw (M4x8)		1	
42	10011055	Washer		1	
43	10012252	Feed Rocker Shaft		1	
44	10008066	Oil Wick		2	
45	10012404	Bushing		1	
46	10012691	Collar		2	
47	10012014	Screw (M5x4)		4	
48	10012693	Collar		1	
49	10012410	Bushing		1	
50	10005887	Feed Lift Shaft		1	
51	10012508	Bushing		1	
52	10012643	Collar		1	
53	10012408	Bushing		1	
54	10014395	Screw (M4x14)		1	
55	10005867			1	
56	10008074	Oil Wick		1	

10. FEED DRIVING CONTROL MECHANISM



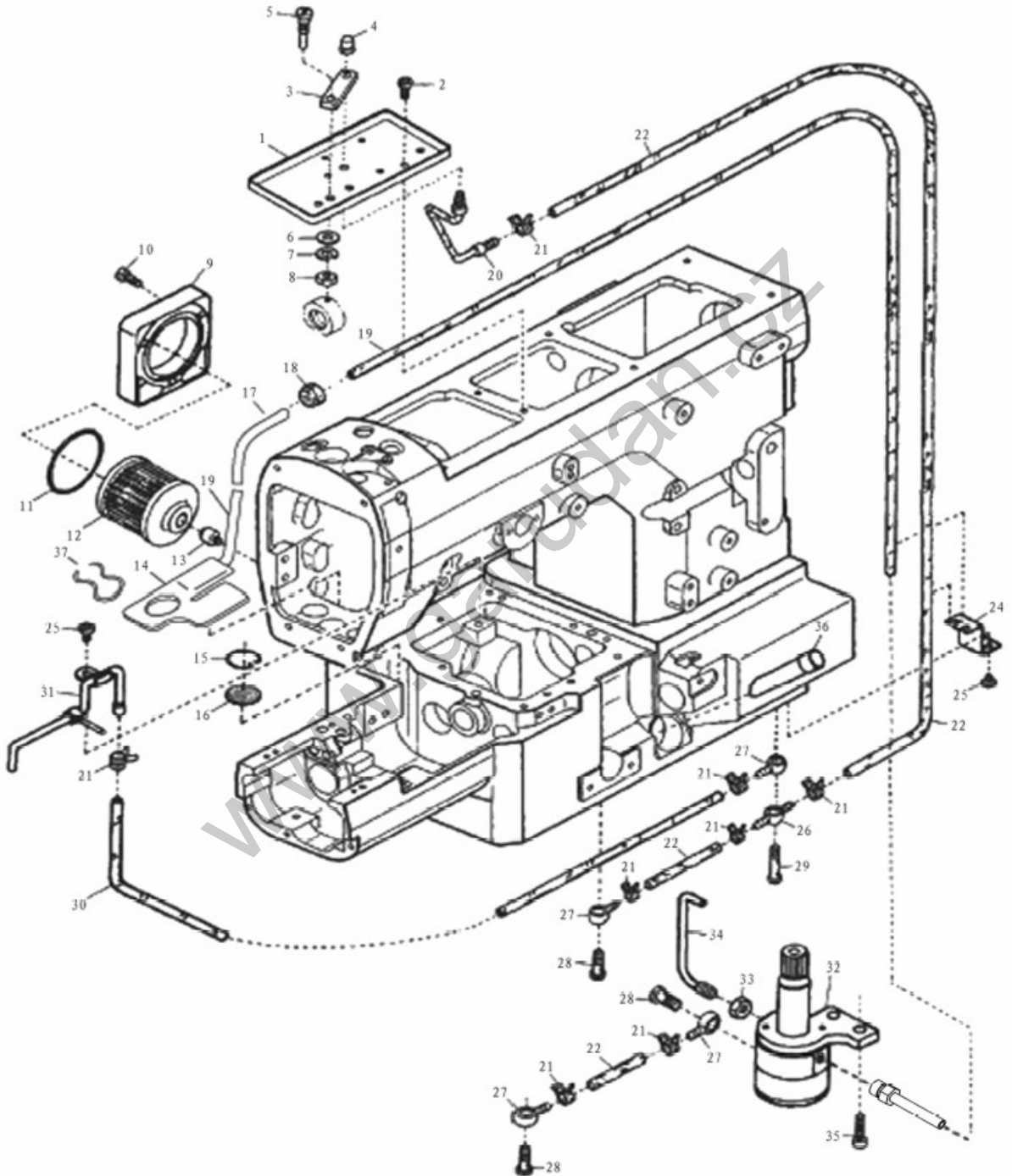
10. FEED DRIVING CONTROL MECHANISM					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012792	Feed Lift Lever		1	
2	10012162	Screw (M5x5)		7	
3	10012781	Pin		1	
4	10003238	Collar		2	
5	10012789	Feed Lift Connecting Rod		1	
6	10009074	Screw (M4x4)		3	
7	10012791	Feed Eccentric		1	
8	10007371	Roller Bearing		2	
9	10012788	Feed Connecting Rod		1	
10	10012481	Pin		1	
11	10012783	Lever Link		1	
12	10008069			2	
13	10012779	Lever Link		1	
14	10012515	Lever Link Pin		1	
15	10012790	Feed Shaft Lever		1	
16	10012793	Screw (M5x10)		1	
17	10012519	Collar		1	
18	10012481	Pin		1	
19	10012518	Control Bracker		1	
20	10012521	Connecting Rod Guide		1	
21	10012333	Control Lever Shaft Bushing		1	
22	10009187	Screw (M6x8)		1	
23	10012513	O-Ring		1	
24	10014443	Oil Seal		1	
25	10009608	O-Ring		1	
26	10010532	Control Lever Shaft		1	
27	10012487	Washer		1	
28. I	10010498	Feed Connecting Lever		1	
28. II	10009714	Feed Connecting Lever		1	
29	10010111	Washer		1	
30	10010594	Screw (M4x7.5)		1	
31	10010501	Feed Graduation		1	
32	10012480	Screw (M4x12.5)		2	
33	10012516	Nut		1	
34	10011653	Washer		1	
35	10014441	Screw (M4x6)		1	
36	10010856	Screw		1	
37	10010491	Nut		1	
38	10010861	Washer		1	

11. SPREADER MECHANISM



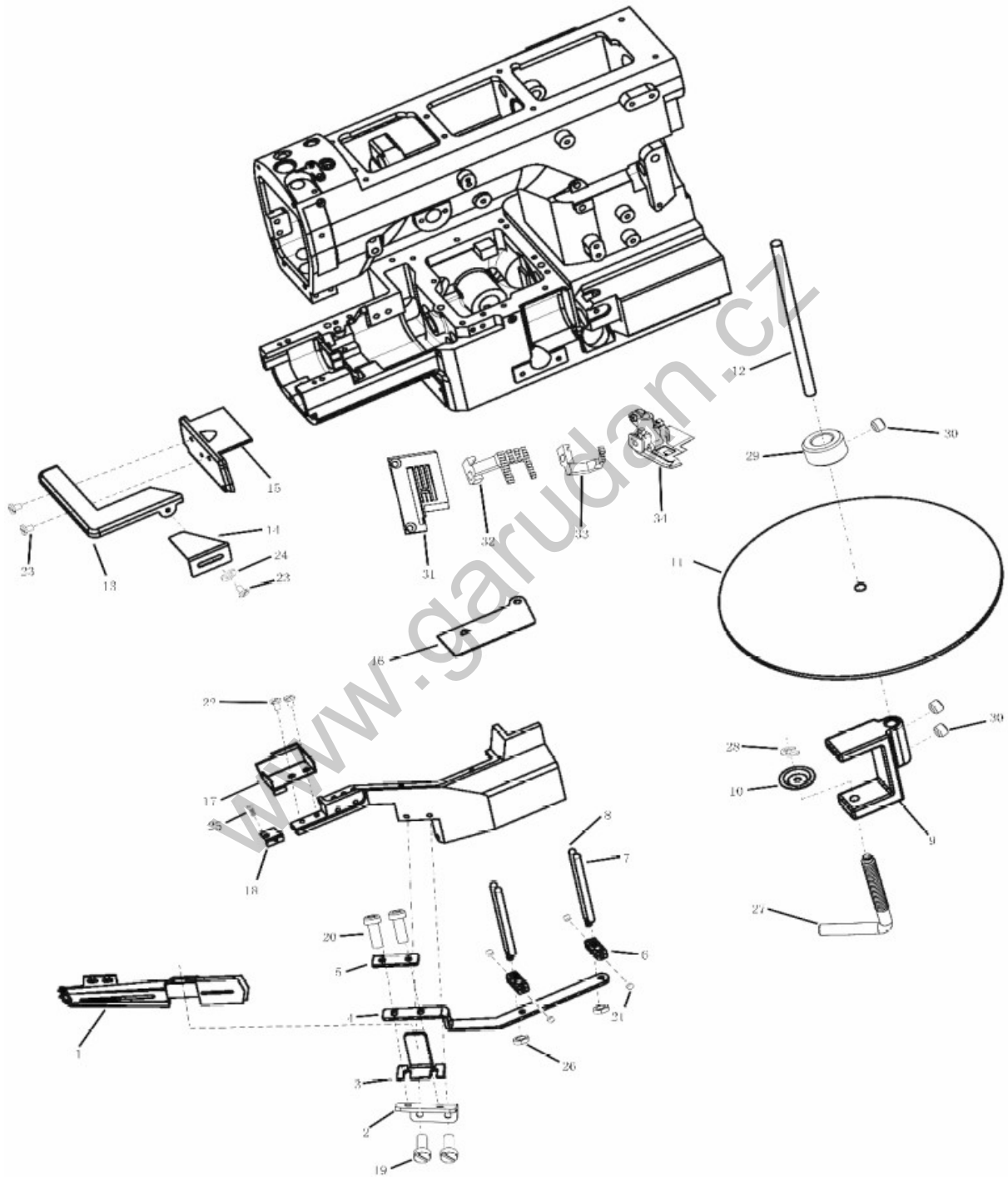
11. SPREADER MECHANISM					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10011074	Eccentric		1	
2	10012162	Screw (M5x5)		2	
3	10007400	Roller Bearing		1	
4	10011071	Connecting Rod		1	
5	10007935	Collar		1	
6	10011005	Screw (M4x9)		1	
7	10011055	Washer		1	
8	10011053	Pin		1	
9	10012393	Washer		1	
10	10003084	Nut		1	
11	10013016	Collar		1	
12	10013015	Screw (SM11/64"x40)		1	
13	10011073	Adjusting Lever		1	
14	10009008	Screw (M6x16)		1	
15	10011658	Driving Shaft		1	
16	10011116	Bushing		1	
17	10011106	Bushing		1	
18	10007588	Needle Bar Rocking Arm, Complete Set		1	
19	10011666	Rocking Arm		1	
20	10011651	Rocking Pin		1	
21	10011656	Spreader Bar		1	
22	10010907	Screw (M6x6)		2	
23	10011110	Bushing		1	
24	10011657	Oil Seal		1	
25	10011665	Washer		1	
26	10011722	Collar		1	
27	10011887	Screw (SM9/64"x40)		2	
28	10011659	Spreader Holder		1	
29	10011662	Spreader		1	
30	10009037	Screw (M4x12)		2	
31	10008069			1	
32	10012756	Washer		2	

12. LUBRICATING MECHANISM



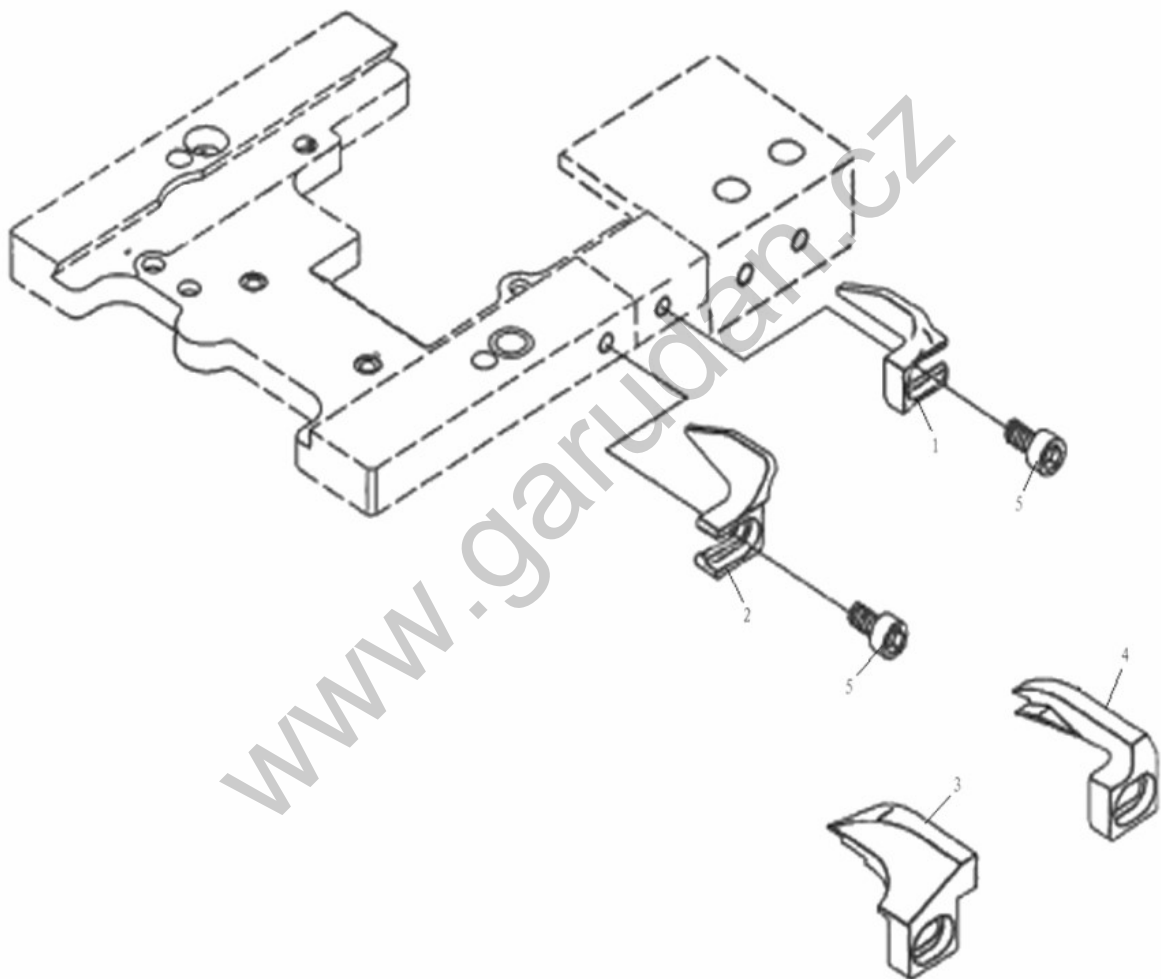
12. LUBRICATING MECHANISM					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10011465	Oil Receiver		1	
2	10010837	Screw (M4x5)		2	
3	10011468	Lubricant Guiding Block		1	
4	10011467	Top Nozzle		1	
5	10011464	Screw (M5)		1	
6	10011653	Washer		1	
7	10005537	Washer		1	
8	10009467	Nut		1	
9	20003647	Oil Filter Cap		1	
10	10012710	Screw (M4x14)		3	
11	10003793	O-Ring		1	
12	10043169	Oil Filter		1	
13	10012104	Screw (M10x7)		1	
14	10012328	Felt		1	
15	10003280	Collar		1	
16	10010777	Oil Filter Screen		1	
17	10012331	Suction Pipe		1	
18	10012092	Seal Plug		1	
19	10007795	Oil Tube		1	
20	10011461	Oil Pipe Unit		1	
21	10011471	Oil Tube Clam		8	
22	10007796	Oil Tube		1	
24	10012808	Oil Tube Stay		1	
25	10014441	Screw (M4x6)		3	
26	10012095	Oil Tube Joint, Two Way		1	
27	10012103	Oil Tube Joint, One Way		4	
28	10042329	Screw (SM1/4"x40)		3	
29	10012102	Screw (SM1/4"x40)		1	
30	10007796	Oil Tube		1	
31	10012805	Lower Shaft Oiling Shower		1	
32	10007770	Oil Pump		1	
33	10012088	Nut		1	
34	10011460	Oil Nozzle For Worm Gear		1	
35	10011313	Screw (M6x12)		2	
36	10012871	Oil Sight Gauge Oil Receiver		1	
37	10012332	Felt Clam		1	
38	10014067			1	

13. SUBMODEL EXCLUSIVE PARTS



13. SUBMODEL EXCLUSIVE PARTS					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012842	Folder		1	
2	10012847			1	
3	10012844	Folder Support		1	
4	10012878	Tape Guide Holder		1	
5	10012848	Folder Disc		1	
6	10011483	Tape Guide Adjusting Holder		2	
7	10011544	Pin		2	
8	10011549	Screw (M5x11)		2	
9	20003875			1	
10	10011865			1	
11	10011909			1	
12	10011903			1	
13	10012306			1	
14	10012845			1	
15	10010043			1	
16	10010500			1	
17	10012846			1	
18	10010481			1	
19	10002963	Screw (M4x10)		2	
20	10012073	Screw (M4x10)		2	
21	10012014	Screw (M5x4)		4	
22	10014441	Screw (M4x6)		2	
23	10012723	Screw (M4x5)		3	
24	10003083			1	
25	10012730	Screw (M3x5.6)		1	
26	10009469			2	
27	10011866	Screw		1	
28	10009653			1	
29	10011902			1	
30	10011969	Screw (M6x5)		3	

14. SEAMS COVERING SEWING MACHINE EXCLUSIVE PARTS

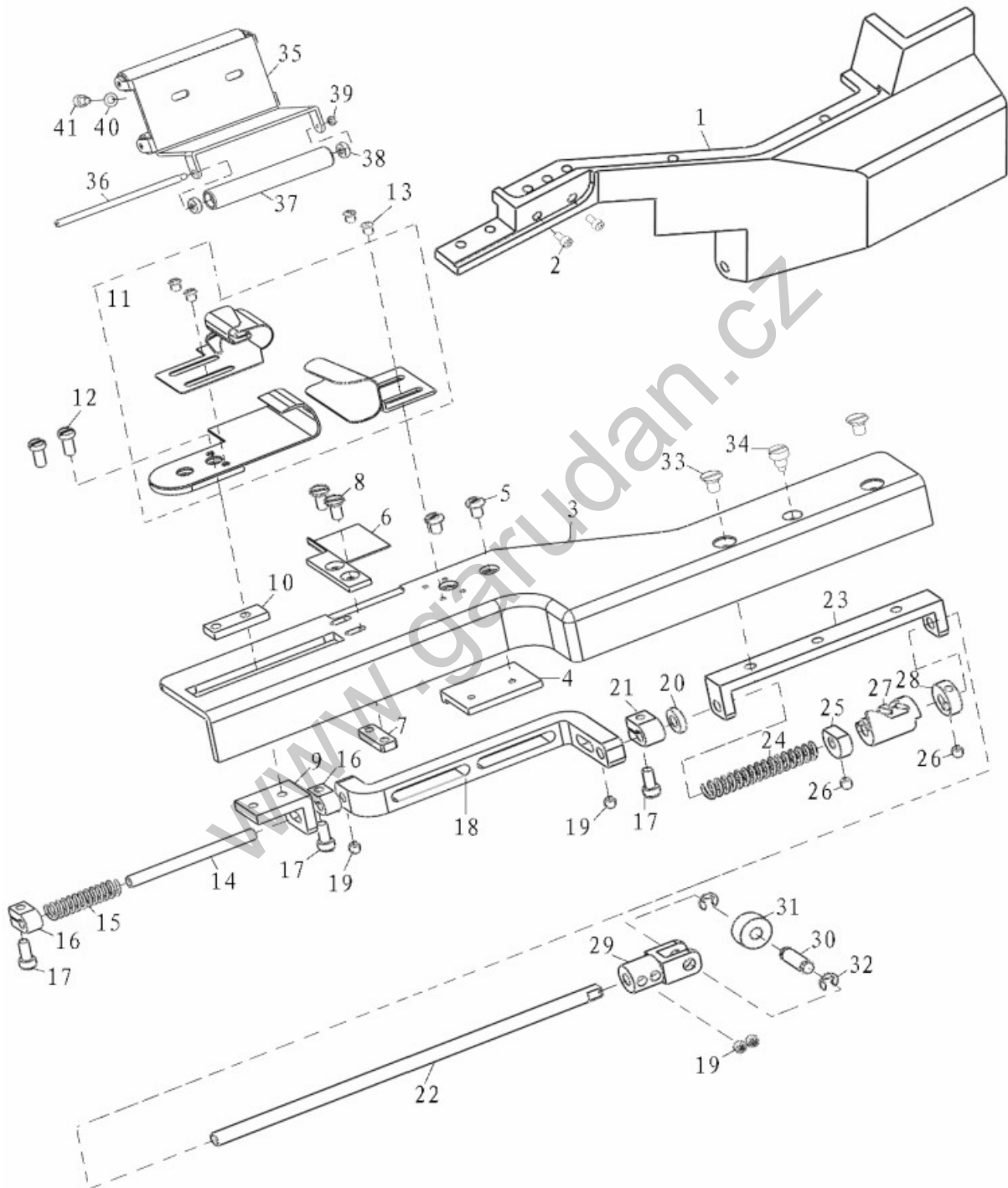


14. SEAMS COVERING SEWING MACHINE EXCLUSIVE PARTS

Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10014426	Leading Right Block		1	
2	10014449	Leading Left Block		1	
3	10014425	Direction Right Black		1	
4	10014448	Direction Left Black		1	
5	10002975	Screw (M3x6)		2	

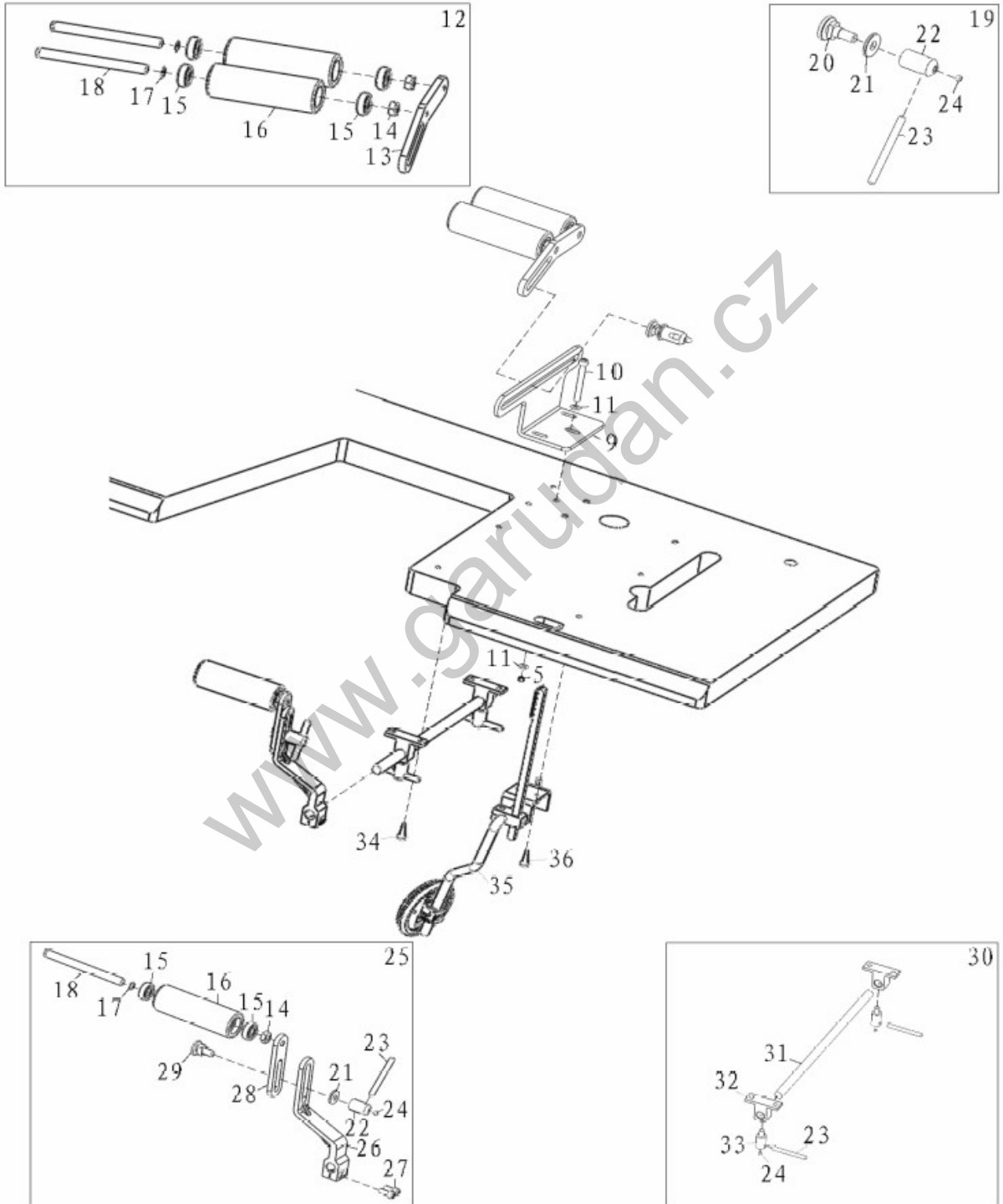
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15. URETHANE STITCH EXCLUSIVE PARTS 1



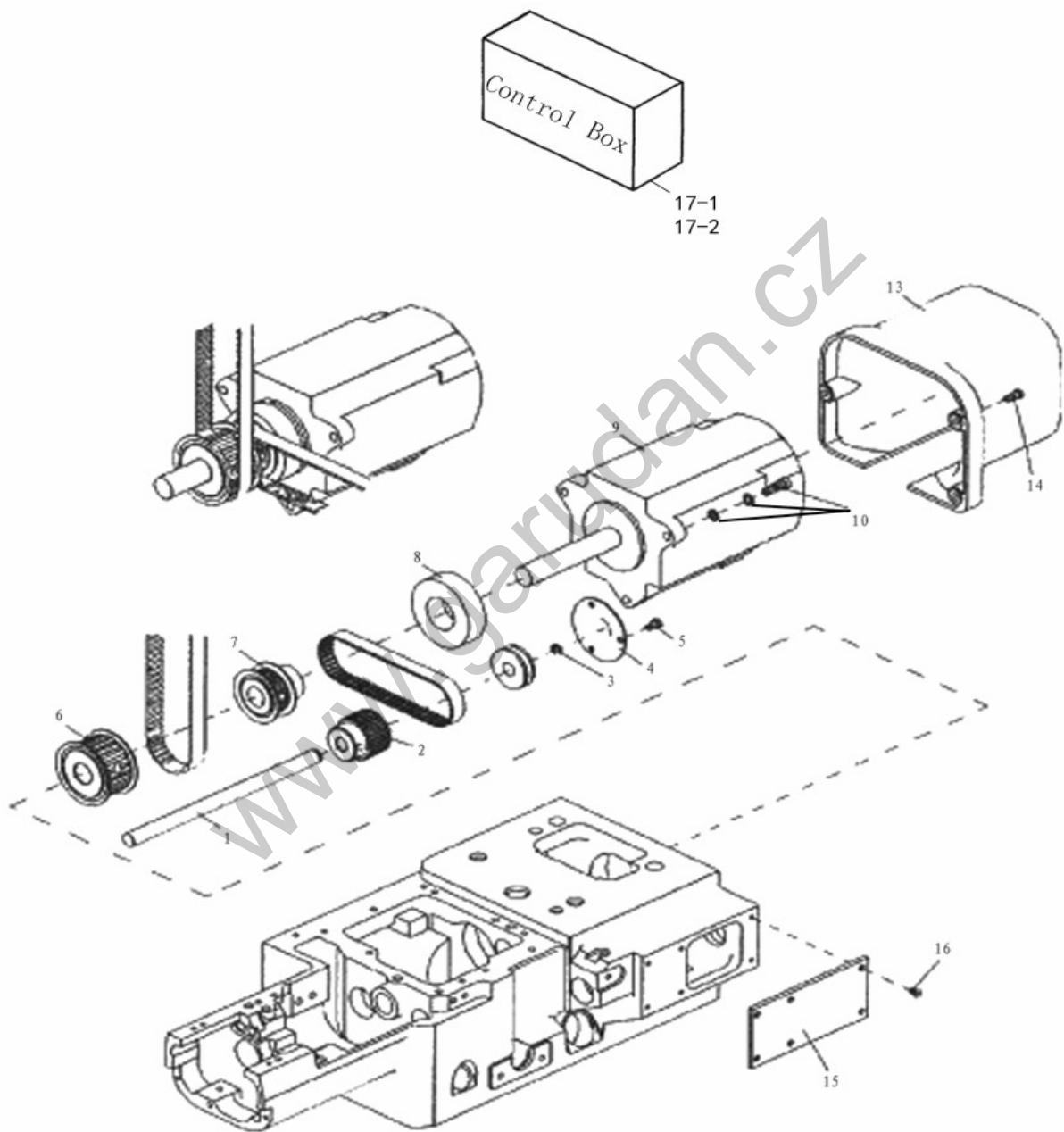
15. URETHANE STITCH EXCLUSIVE PARTS 1					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	20003621	Front Cover		1	
2	10003102	Screw (M4x12)		2	
3	10012568	Swat		1	
4	10012560	Installation seat		1	
5	10014474	Screw (SM11/64"x40)		2	
6	10014475	Block cloth board		1	
7	10014455	Nut		1	
8	10014458	Screw (M4x12)		2	
9	10014457	Slider seat		1	
10	10014451	Slider		1	
11	10025049	Bag seam board groupware		1	
12	10011798	Screw (M4x10)		2	
13	10014454	Screw (M3.5x4)		2	
14	10012561	Short plunger		1	
15	10012566	Spring		1	
16	10012559	Short plunger orientation block		2	
17	10012752	Screw (M4x10)		3	
18	10012565	Link rod		1	
19	10012014	Screw (M5x4)		4	
20	10012523	Washer		1	
21	10012564	Long plunger orientation block		1	
22	10012522	Long plunger		1	
23	10012558	Orientation block		1	
24	10012562	Spring		1	
25	10012567	Block circle		1	
26	10011802	Screw (SM11/64"x40)		4	
27	10012557	locator		1	
28	10012563	Right tight circles components		1	
29	10014450	Plunger head		1	
30	10012802	Top axle		1	
31	10014456	Crown chakra		1	
32	10009653	Block circle		2	
33	10014453	Screw (M5x8.7)		2	
34	10014476	Screw		1	
35	20003677	Oceangoing seat		1	
36	10012656	Of cloth axle		3	
37	10012650	Of cloth round		3	
38	10003575	Bearing		6	
39	10012658	Nut		3	
40	10004936	Washer		2	
41	10003105	Screw (M6x8)		2	

16. URETHANE STITCH EXCLUSIVE PARTS 2



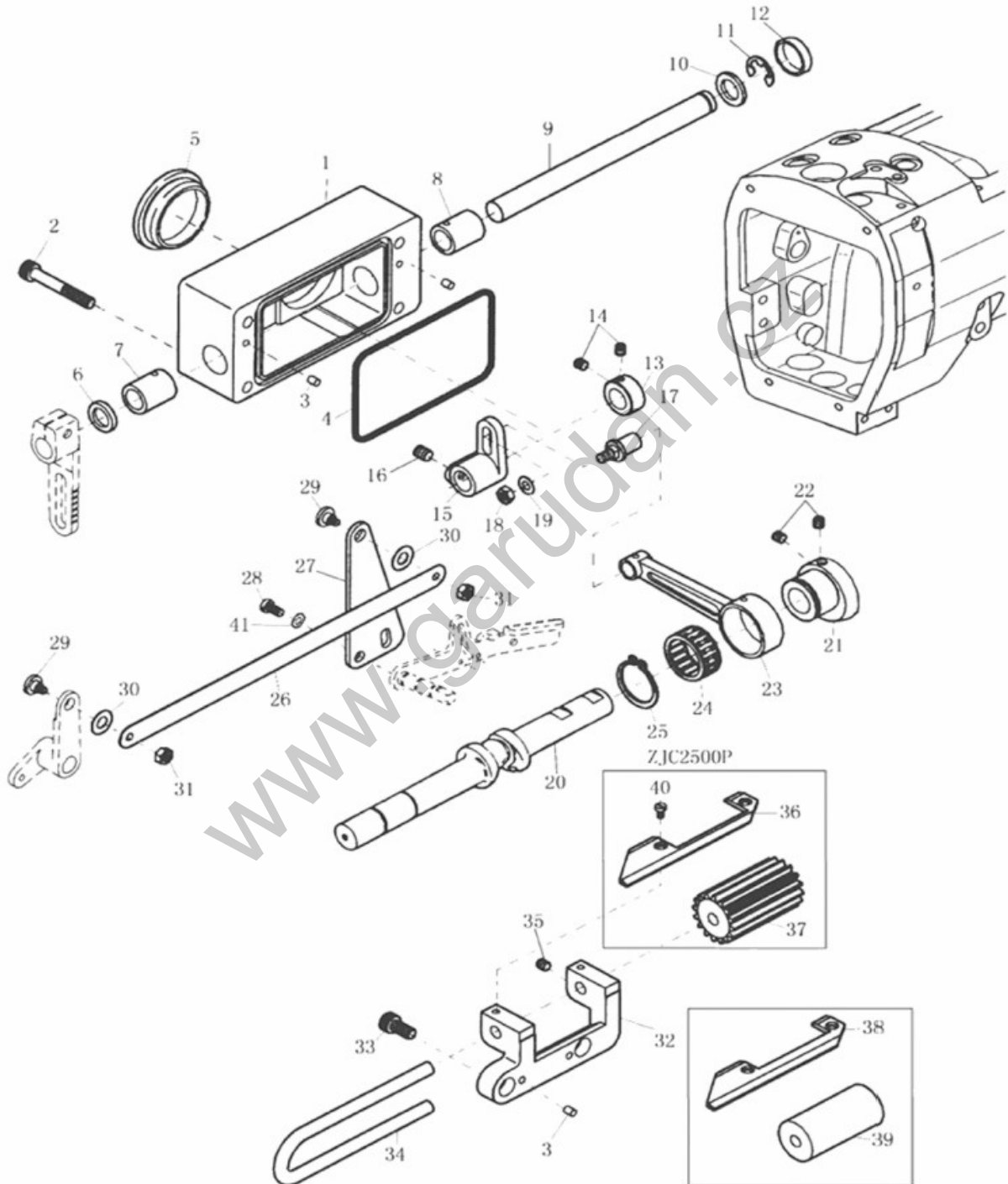
16. URETHANE STITCH EXCLUSIVE PARTS 2					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
5	10002994	Nut		3	
9	20003680	Front cloth wheel bearings		1	
10	10003790	Screw (M6x55)		3	
11	10004936	Washer		6	
12	20001519	Front cloth wheel set pieces		1	
13	10012602	Front seat		1	
14	10012605	Nut		3	
15	10025874	Bearing		6	
16	10012604	Front cloth round		3	
17	10003277	Block circle		3	
18	10012655	Former axle		3	
19	20001526	Front wheel clamping device		1	
20	10012651	Front wheel clamping block		1	
21	10012652	Washer		2	
22	10012657	Nut		2	
23	10012649	Clamping handle		4	
24	10012014	Screw (M5x4)		4	
25	20001527	After cloth wheel set pieces		1	
26	10012648	After stent cloth round		1	
27	10009008	Screw (M6x16)		2	
28	10012603	Rear seat		1	
29	10012653	Rear clamping block		1	
30	20001528	Front wheel installed base		1	
31	10012711	Connect stem		1	
32	10012700	Fixed block		2	
33	10012712	Screw		2	
34	10003181	Screw		4	
35	10013939	Joystick components		1	
36	10008323	Screw		2	

17. DIRECTLY DRIVING TYPE EXCLUSIVE PARTS



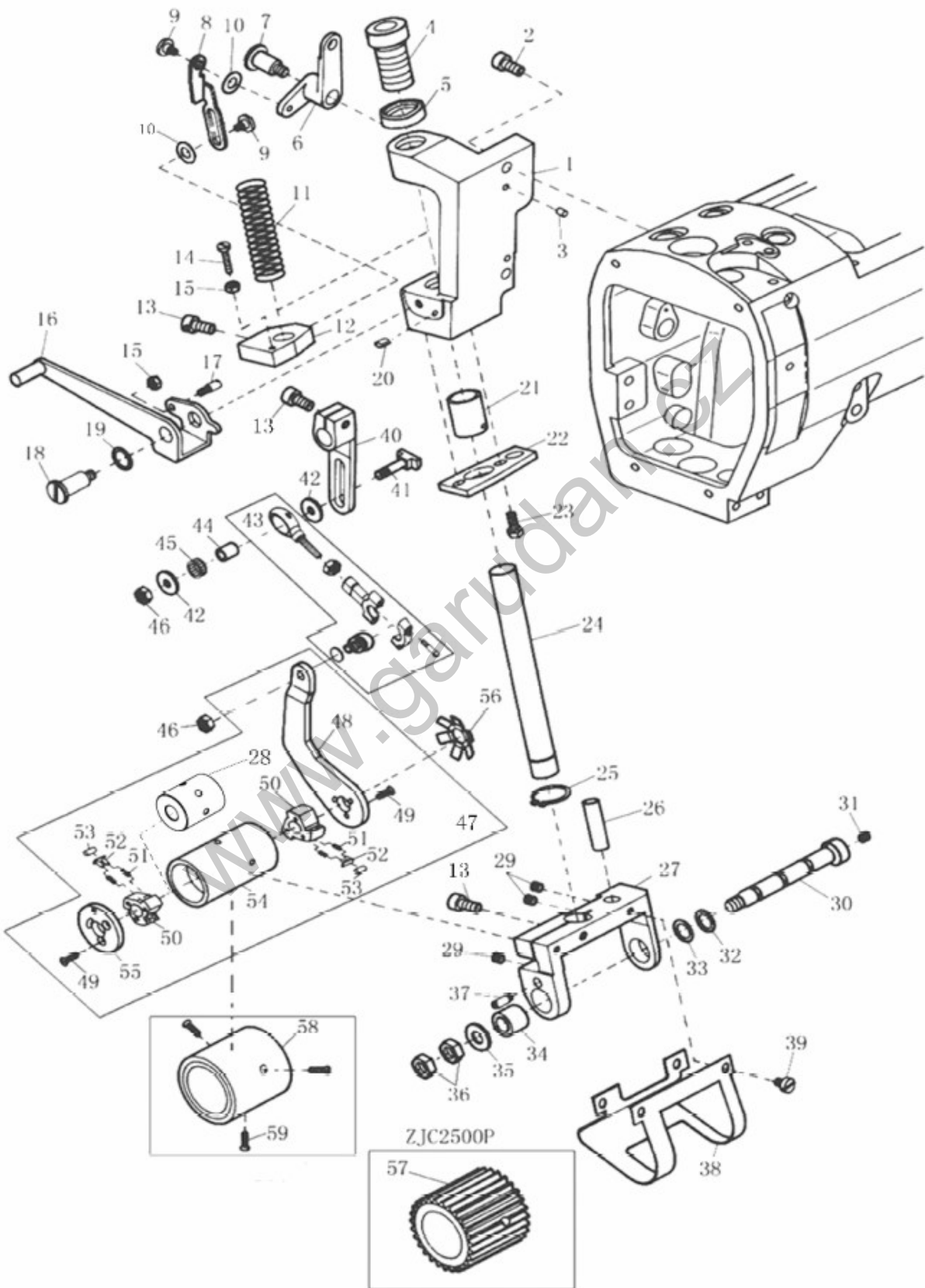
17. DIRECTLY DRIVING TYPE EXCLUSIVE PARTS					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012316	Looper Thread Take-up Shaft		1	
2	10012370	Looper Thread Take-up Shaft Sprocker		1	
3	10003277	Collar		1	
4	20003761	Bearing Cover		1	
5	10009556	Screw (M4x7)		3	
6	10012307	Looper Thread Take-up Driving Sprocke		1	
7	10012315	Looper Thread Take-up Shaft Sprocke		1	
8	10003439	Ball Bearing		1	
9	10037026	Directly Driving Type Mini-Servo Motor		1	
10	10043235	Screw (M5x17)		3	
13	10012174	Mini-Servo Motor Cover		1	
14	10042412	Screw (M4x10)		3	
15	20003760	Front Cover		1	
16	10052299	Screw (M4x6.5)		6	
17.I	10038109	Control Box		1	
17.II	10037004	Control Box		1	

18. UPPER FEED ROLLER EXCLUSIVE PARTS 1



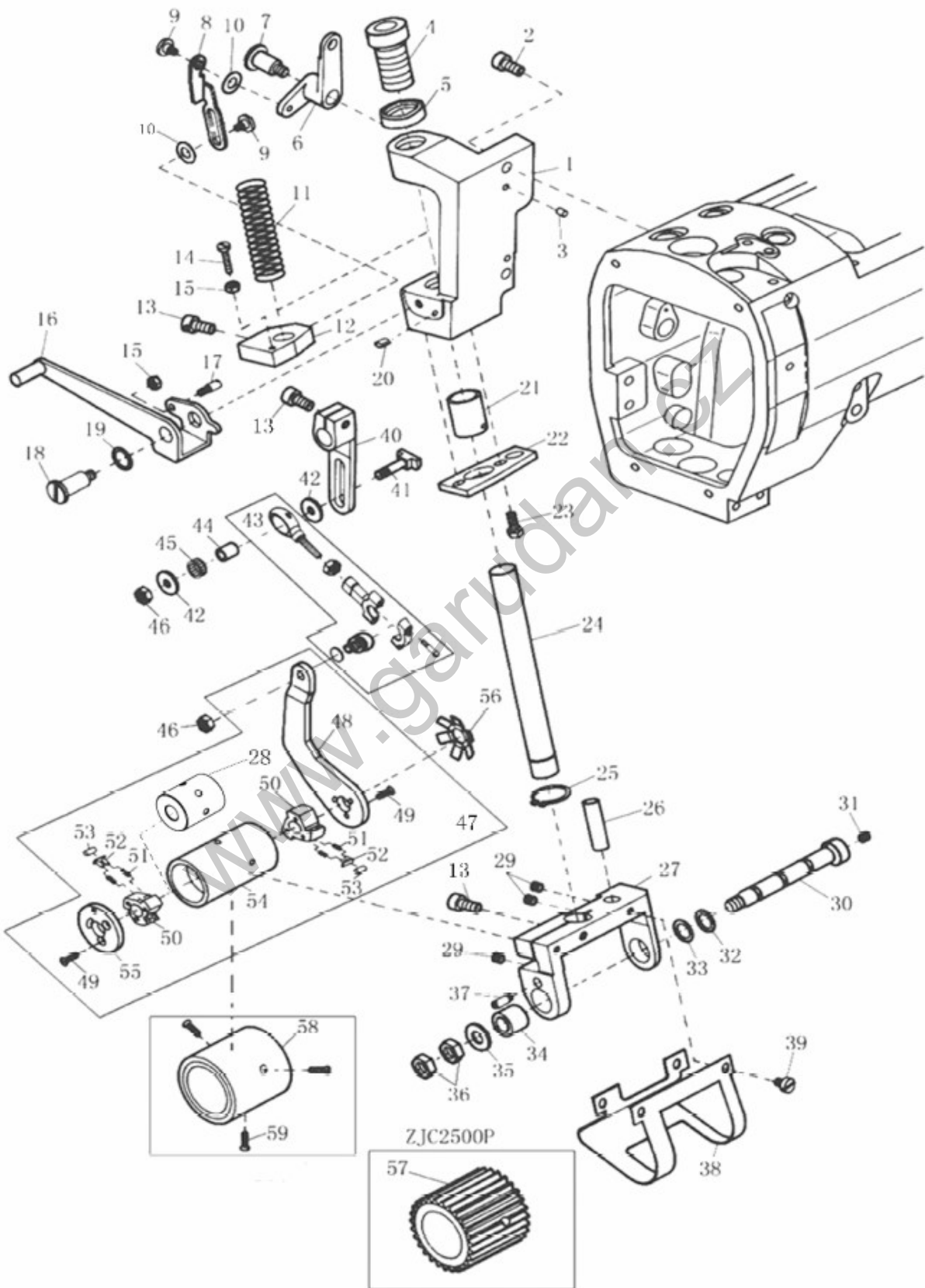
18. UPPER FEED ROLLER EXCLUSIVE PARTS 1					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	20003688	Upper Feed Roller Shaft Bracket		1	
2	10010233	Screw (M6x41)		4	
3	10012319	Pin		4	
4	10010276	Gasket		1	
5	10010266	Seal Plug		1	
6	10010577	Oil Seal		1	
7	10010574	Bushing		1	
8	10010572	Bushing		1	
9	10010275	Upper Feed Roller Shaft		1	
10	10010265	Washer		1	
11	10003281	Retaining Ring		1	
12	10011186	Oil Seal		1	
13	10011284	Collar		1	
14	10012014	Screw (M5x4)		2	
15	10010571	Upper Feed Roller Shaft Lever		1	
16	10009187	Screw (M6x8)		2	
17	10010576	Pin		1	
18	10009467	Nut		1	
19	10003073	Washer		1	
20	10004038	Upper Crankshaft		1	
21	10010232	Upper Feed Roller Eccentric		1	
22	10012162	Screw (M5x5)		2	
23	10010195	Upper Feed Roller Lever Rod		1	
24	10021300	Bearing		1	
25	10003238	Retaining Ring		1	
26	10010219	Lifter Connecting Plate		1	
27	10010230	Upper Feed Roller Lifter		1	
28	10009556	Screw (M4x7)		2	
29	10010223	Screw (M4x3.3)		2	
30	10010231	Washer		2	
31	10009471	Nut		2	
32	20003721	Feed Roller Yoke		1	
33	10003402	Screw (M6x10)		2	
34	10010228	Feed Roller Shaft		1	
35	10012162	Screw (M5x5)		2	
36	10012323	Plate (B)		1	
37	10014198	Feed Roller (B)		1	
38	10012330	Plate(A)		1	
39	10012327	Feed Roller (A)		1	
40	10009600	Screw (M3x6)		2	
41	10003083	Washer		2	

19. UPPER FEED ROLLER EXCLUSIVE PARTS 2 (1/2)



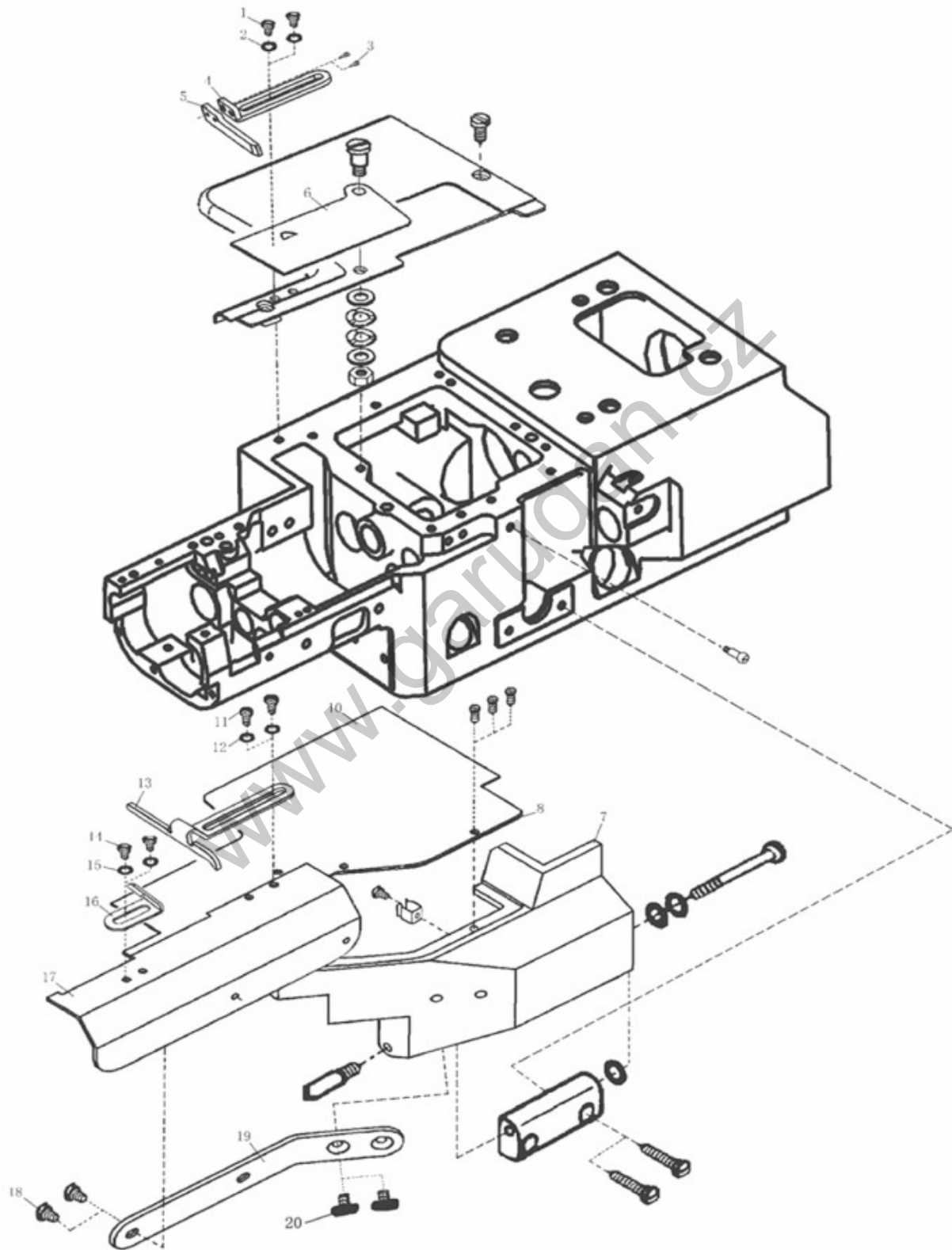
19. UPPER FEED ROLLER EXCLUSIVE PARTS 2 (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	20003689	Upper Feed Roller Yoke Bracket		1	
2	10008982	Screw (M6x16)		2	
3	10012319	Pin		2	
4	10010575	Screw		1	
5	10010573	Nut		1	
6	10010225	Upper Feed Roller Lifter		1	
7	10010268	Screw (M6x8)		1	
8	10012321	Lifter Connecting Plate		1	
9	10010193	Screw (M4x3.3)		2	
10	10010231	Washer		2	
11	10010194	Spring		1	
12	10010227	Roller Press Bar Bracket		1	
13	10009008	Screw (M6x16)		3	
14	10012089	Screw (M4x25)		1	
15	10009471	Nut		3	
16	10010226	Upper Feed Roller Lifting Lever C. Set		1	
17	10010224	Screw (M4x7)		1	
18	10010192	Screw (M6x8)		1	
19	10010218	Washer		1	
20	10002772	Pin		1	
21	10010533	Bushing		1	
22	10010221	Roller Press Bar Bracket		1	
23	10009349	Screw (M5x9.8)		2	
24	10010222	Upper Feed Roller Press Bar		1	
25	10003334	Retaining Ring		1	
26	10010220	Upper Feed Roller Yoke Pin		1	
27	10010229	Upper Feed Roller Yoke		1	
28	10004035			1	
29	10012162	Screw (M5x5)		3	
30	10010477	Clutch Driving Shaft		1	
31	10011803	Screw (M5x6)		1	
32	10010478	Ring		1	
33	10010480	Ring		1	
34	10010479	Bushing		1	
35	10003031	Ring		1	
36	10003131	Nut		2	
37	10012325	Screw (M4x3.5)		1	
38	10010476	Feed Cover		1	
39	10002957	Screw (M5x6)		4	

19. UPPER FEED ROLLER EXCLUSIVE PARTS 2 (2/2)



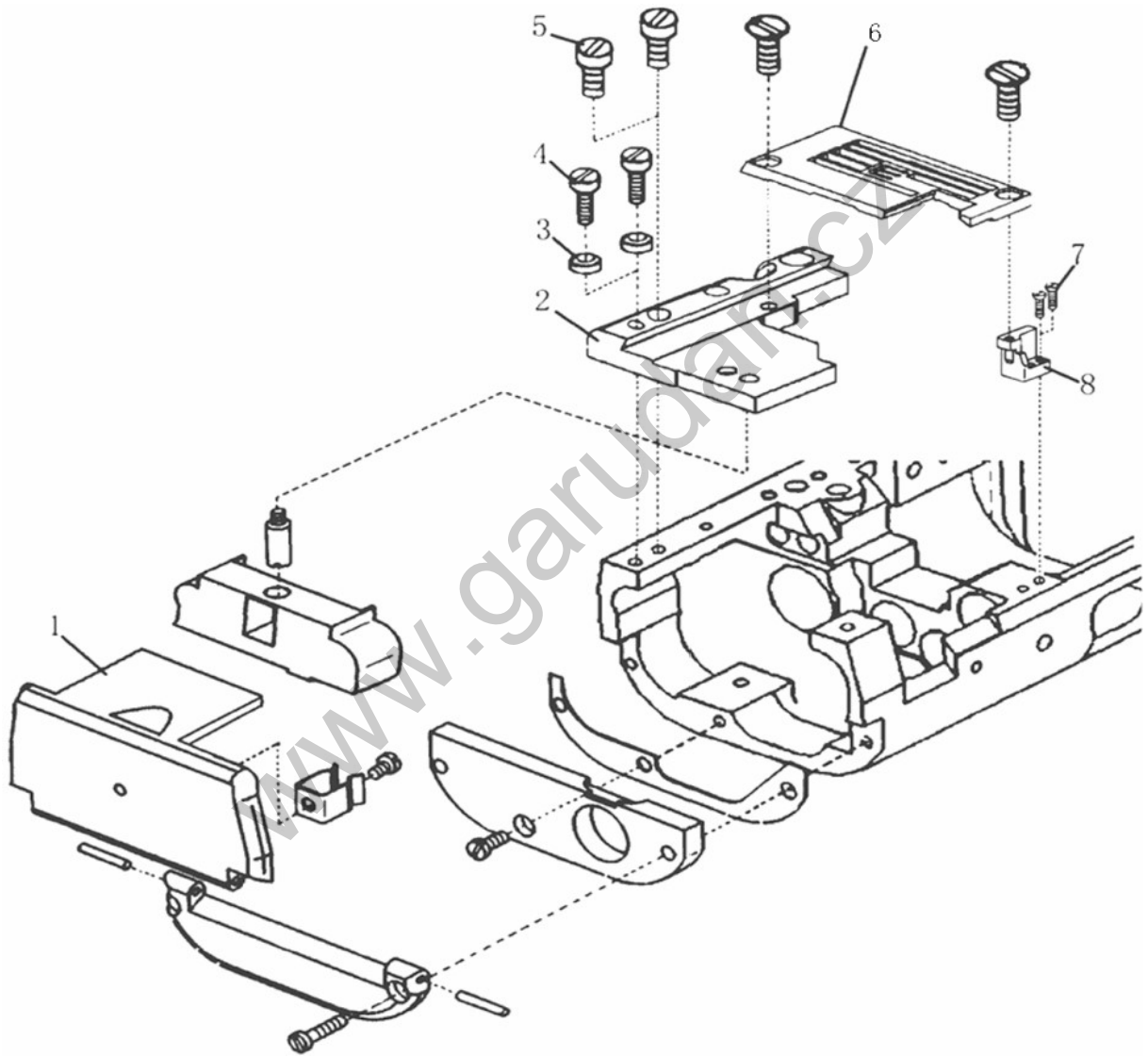
19. UPPER FEED ROLLER EXCLUSIVE PARTS 2 (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
40	10010264	Upper Feed Roller Lever		1	
41	10010272	Upper Feed Roller Lever Pin		1	
42	10010954	Washer		2	
43	10013893	Feed Roller Rod C. Set		1	
44	10010267	Bushing		1	
45	10021304	Bearing		1	
46	10009467	Nut		2	
47	10010273	Clutch C. Set		1	
48	10004034	Clutch Driving Lever		1	
49	10004036	Screw (SM9/64"x40)		6	
50	10004774	Clutch		2	
51	10004746	Clutch Spring		12	
52	10004771	Clutch Spring Seat		6	
53	10004749	Clutch Roller		6	
54	10004037	Clutch Sleeve		1	
55	10010269	Clutch Check Plate		1	
56	10010274	Clutch Tension Spring		1	
57	10014195	Upper Feed Roller (B)		1	
58	10012326	Upper Feed Roller (A)		1	
59	10012480	Screw (M4x10)		3	

20. LEFT-COUNTER EXCLUSIVE PART 1



20. LEFT-COUNTER EXCLUSIVE PART 1					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10013161	Screw (M3.5x7)		2	
2	10003083	Washer		6	
3	10011670	Screw (M2.5x4.5)		2	
4	10012246	Fixing Board		1	
5	10013454	Back Cloth Guide Plate		1	
6	10010500	Upper Cover Swing Board		1	
7	20003668	Front Cover		1	
8	10010998	Front Cover (Upper)		1	
13	10013453	Cloth Guide Plate (Right)		1	
16	10012257	Cloth Guide Plate (Left)		1	
18	10012728	Screw (M3.5x4)		8	
19	10012258	Front Cover Strengthen Holder		1	
20	10012765	Screw (M3.5x8)		2	

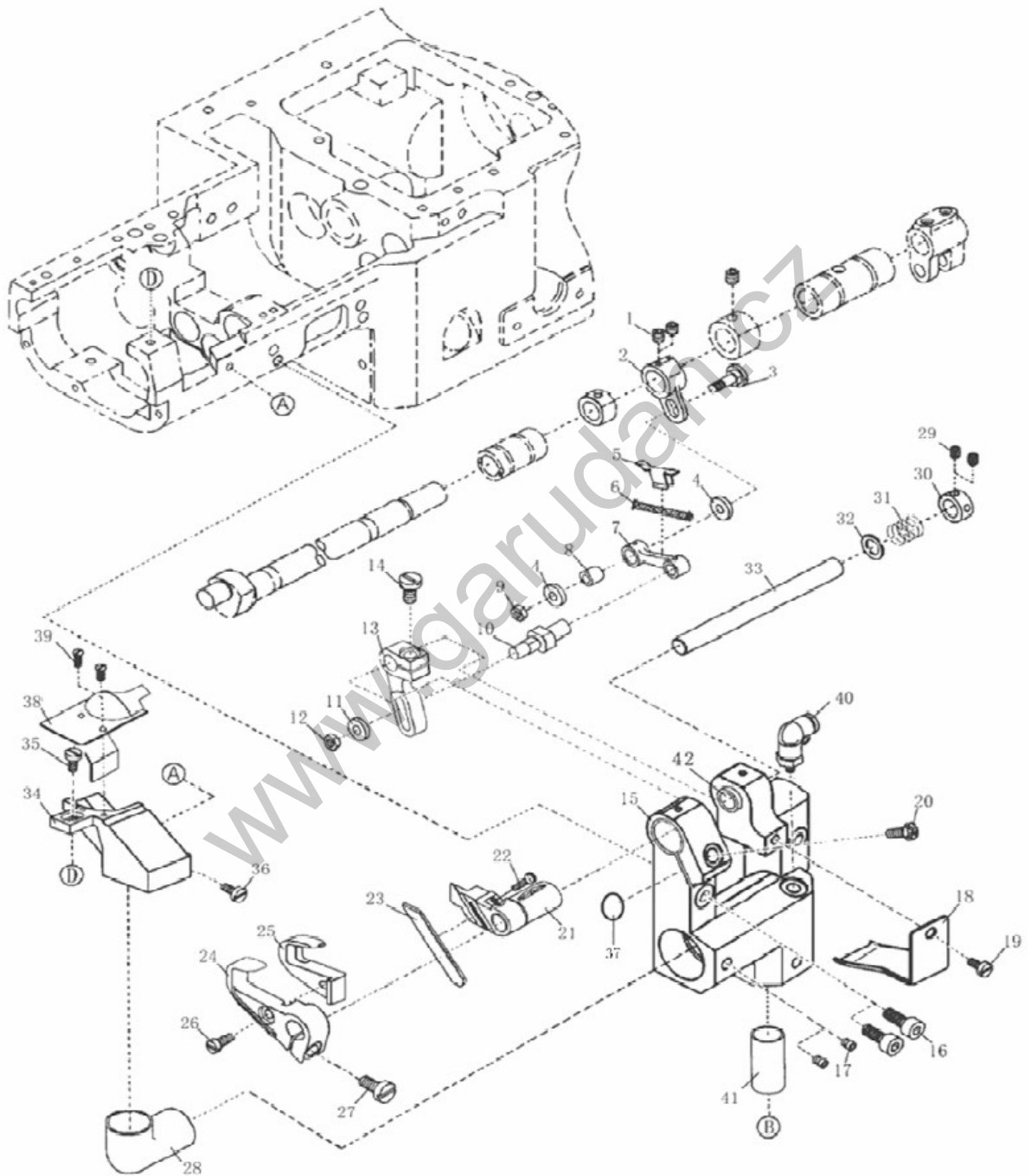
21. LEFT-COUNTER EXCLUSIVE PART 2



21. LEFT-COUNTER EXCLUSIVE PART 2					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012254	Front Cover		1	
2	10012255	Stitch Plate Support		1	
3	10013872	Pin		2	
4	10012253	Screw (M3x8)		2	
5	10013938	Screw (M4x10)		2	
6		Stitch Plate		1	
7	10011068	Screw (SM1/8"x44)		2	
8	10013326	Support Block		1	

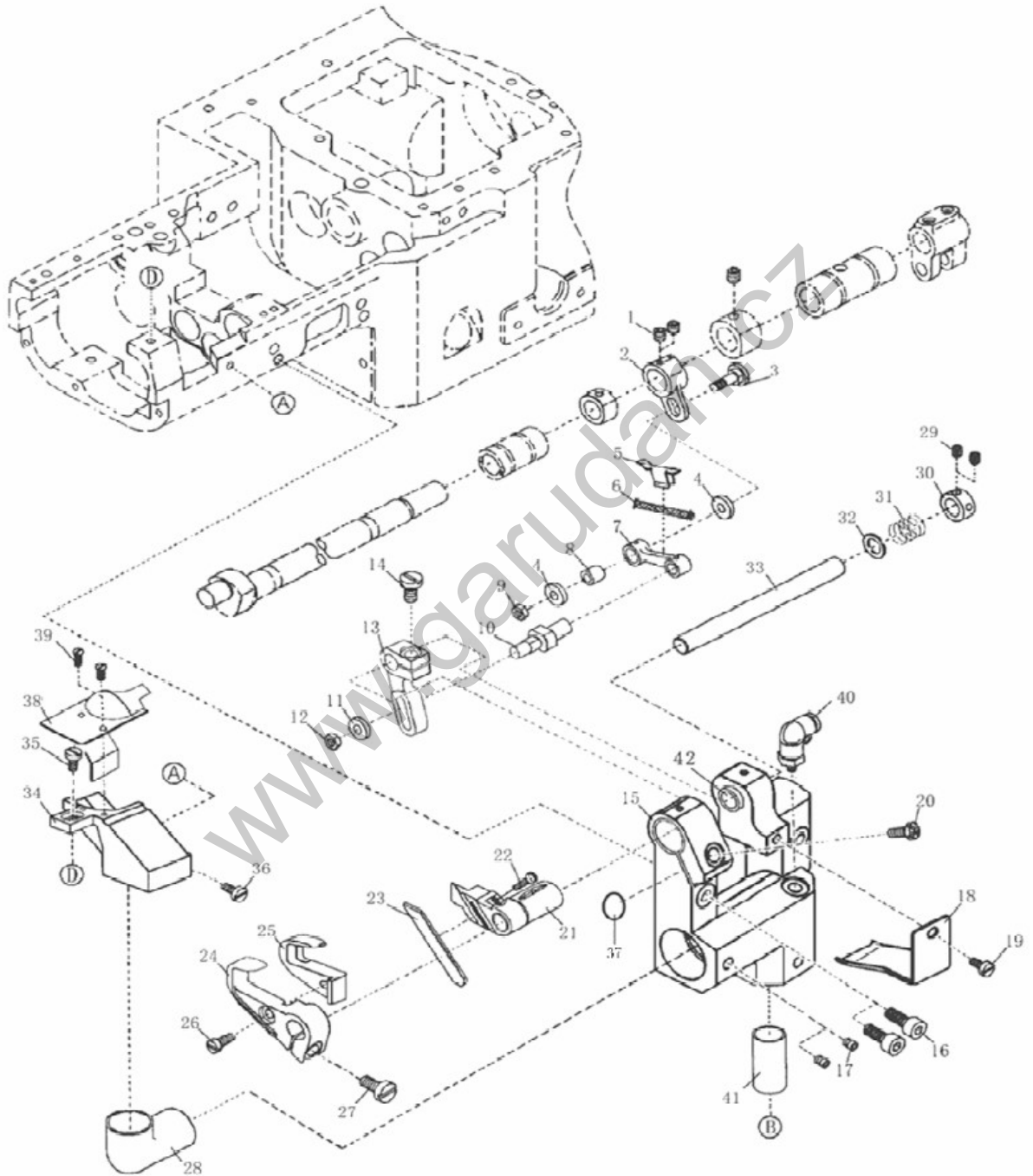
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22. LEFT-COUNTER EXCLUSIVE PART 3 (1/2)



22. LEFT-COUNTER EXCLUSIVE PART 3 (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10012014	Screw (M5x4)		2	
2	10009754	Connecting Crank		1	
3	10009722	Screw		1	
4	10011055	Washer		2	
5	10009723	Oil Core Damp		1	
6	10008075	Oil Core		1	
7	10009718	Connecting Link		1	
8	10009721	Connecting Bush		1	
9	10009471	Nut		1	
10	10009715	Link Pin		1	
11	10012318	Washer		1	
12	10009467	Nut		1	
13	10009719	Cutter Shaft		1	
14	10012485	Screw (M5x9.8)		1	
15	10009717	Holder		1	
16	10012073	Screw (M5x16)		2	
17	10012014	Screw (M5x4)		2	
18	10010183	Cover		1	
19	10014441	Screw (M4x6)		1	
20	10010666	Screw (SM11/64"x40)		1	
21	10006677	The Counter Knife Holder Asm		1	
22	10000863	Screw (M4x12)		1	
23	10009752	Counter Knife		1	
24	10006812	Round Knife Holder		1	
25	10009712	Round Knife		1	
26	10012763	Screw (M3.5x12)		1	
27	10007068	Screw (M4x10)		1	
28	10009713	Gas Guide		1	
29	10010196	Screw (M3x3)		2	
30	10010929	Ring		1	
31	10010617	Pressure Spring		1	
32	10010932	Washer		1	
33	10009720	Cutter Shaft		1	
34	10010182	Gas tube Suction Holder		1	
35	10013195	Screw (M3x8.5)		1	
36	10013159	Screw (M3.5x7.5)		1	
37	10010846	Washer		1	
38	10009755	Disprat		1	
39	10009379	Screw (M2.5x4.8)		2	
40	10031303	Connecting Peg		1	

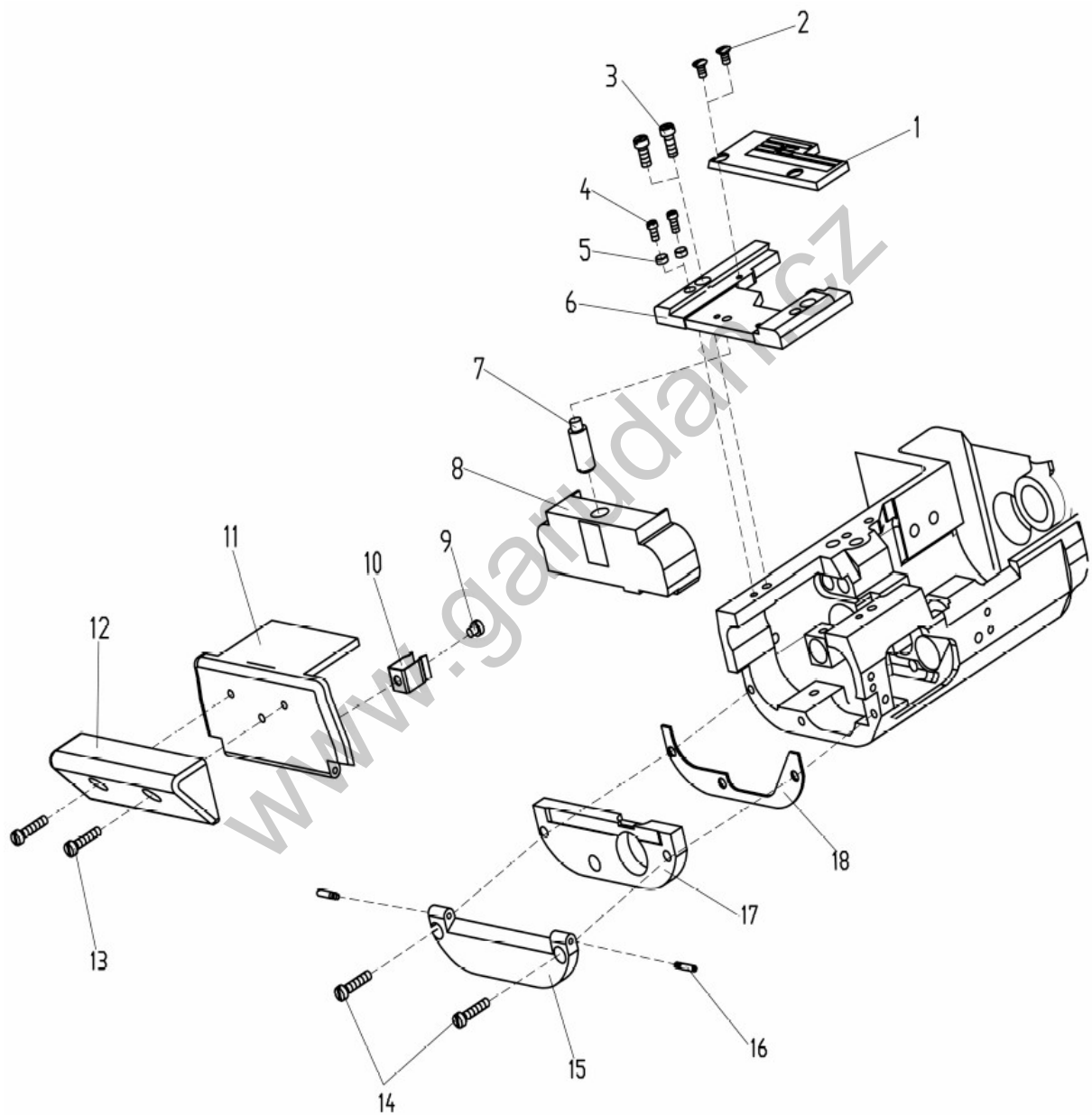
22. LEFT-COUNTER EXCLUSIVE PART 3 (2/2)



22. LEFT-COUNTER EXCLUSIVE PART 3 (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
41	10009753	Gas Guide		1	
42	10009716	Bushing		1	

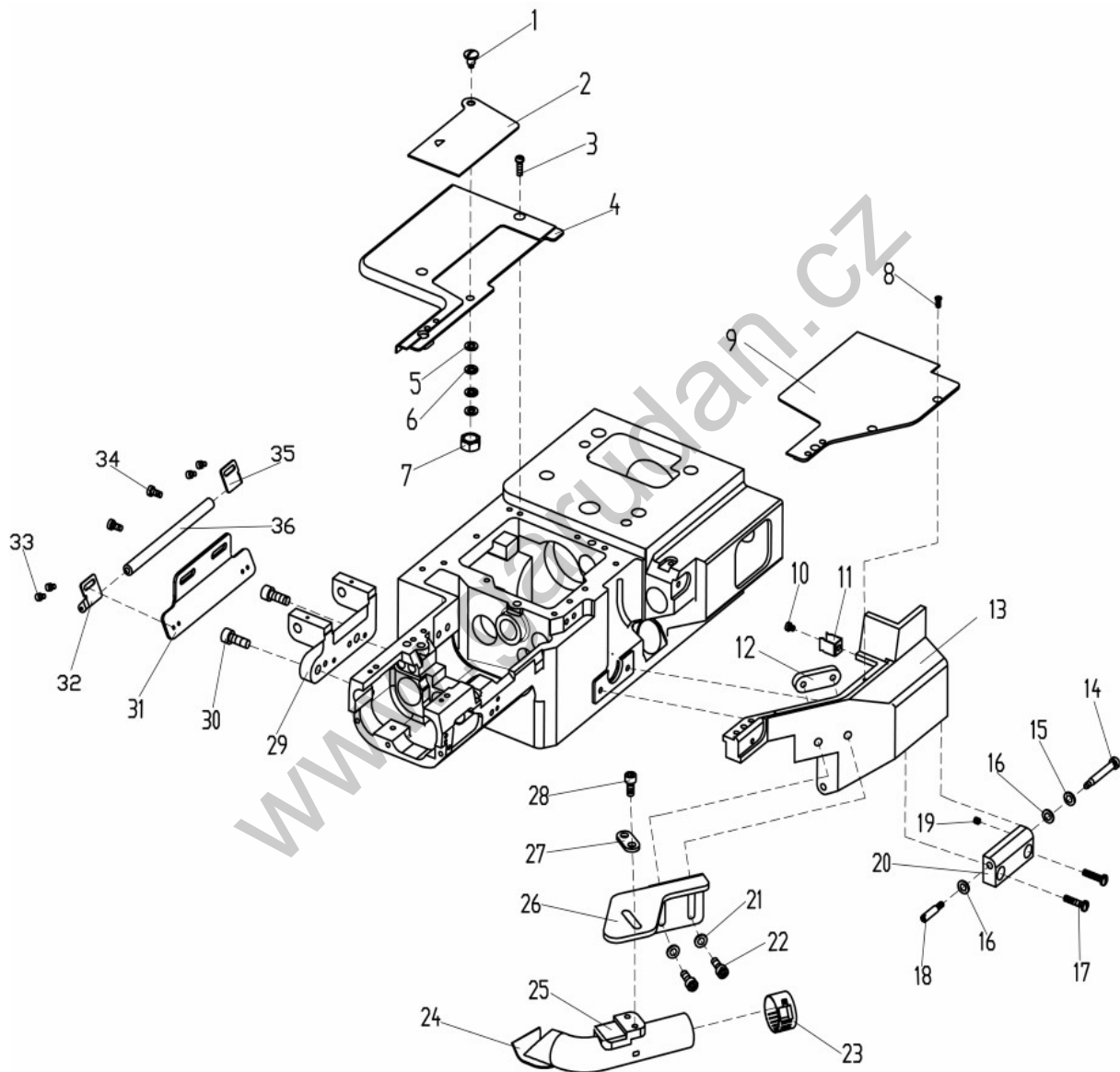
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23. RIGHT-COUNTER EXCLUSIVE PART 1



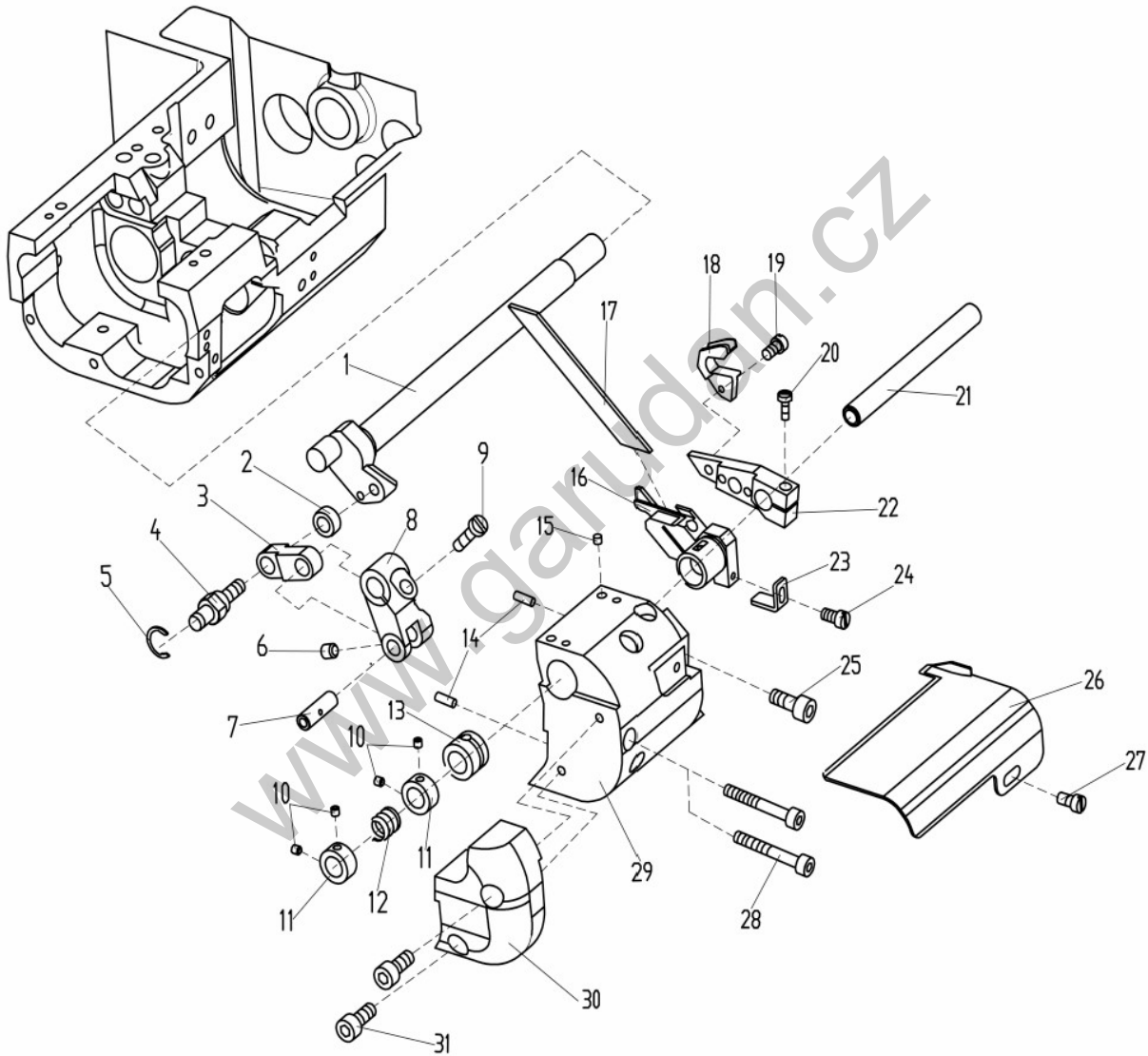
23. RIGHT-COUNTER EXCLUSIVE PART 1					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10026416	Stitch Plate		1	
2	10012688	Screw (M3.5x4.5)		2	
3	10013938	Screw (M4x10)		2	
4	10012253	Screw (M3x8)		2	
5	10013872	Knock Pin		2	
6	10026415	Stitch Plate Support		1	
7	10012295	Screw (M5)		1	
8	10012248	Oil Proof Cover		1	
9	10010188	Screw (M3.5x3.6)		1	
10	10011220	Spring		1	
11	10010043	Cylinder side Cover (Upper)		1	
12	10026437	side cover		1	
13	10011794	Screw (M4x10)		2	
14	10010186	Screw (M3.5x16)		2	
15	10010184	Cylinder side Cover Hinge		1	
16	10010185	Screw (M2.5)		2	
17	10010187	Cylinder side Cover (Lower)		1	
18	10012720	Gasket		1	

24. RIGHT-COUNTER EXCLUSIVE PART 2



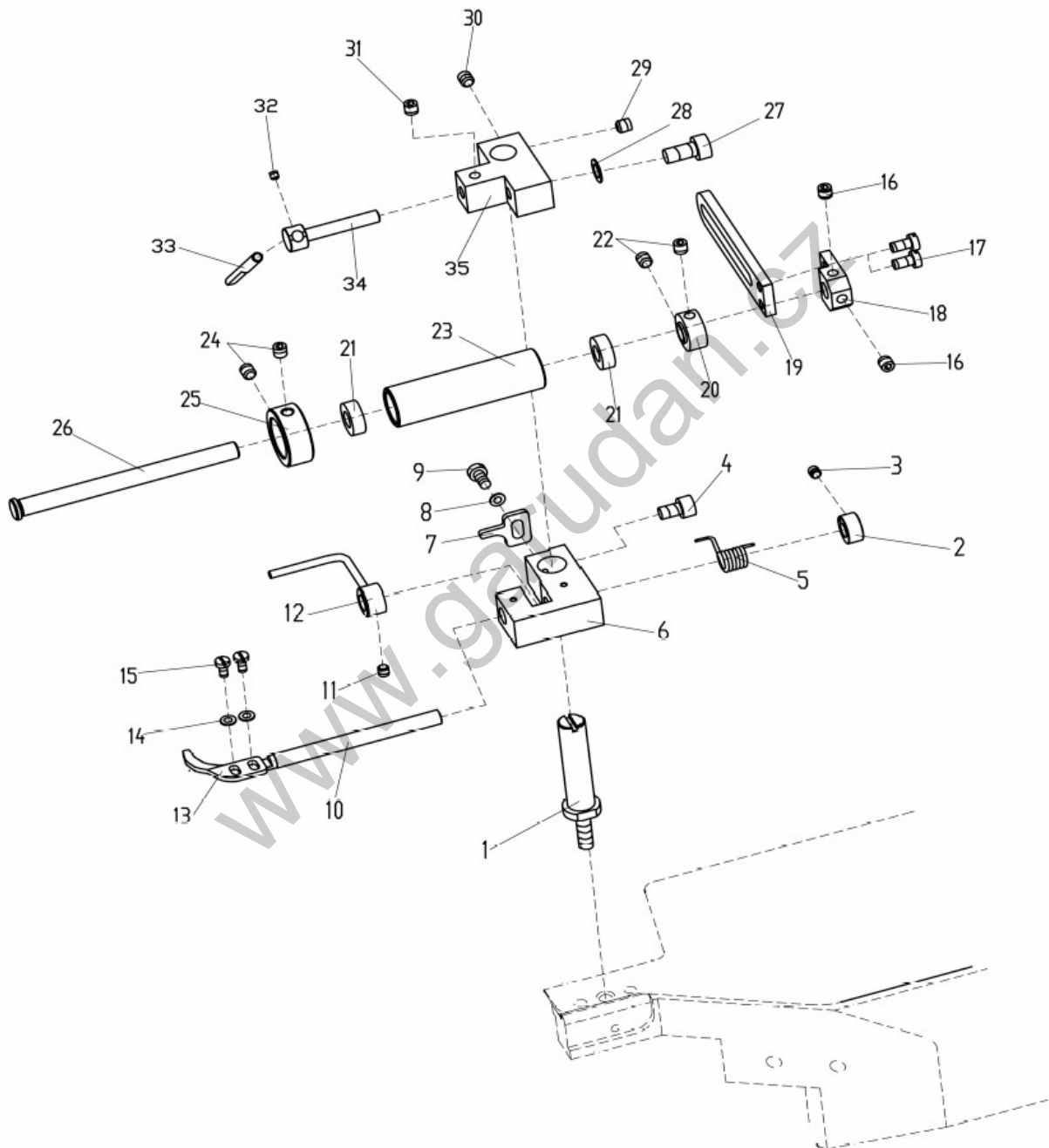
24. RIGHT-COUNTER EXCLUSIVE PART 2					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10011222	Screw (M3)		1	
2	10026447	Looper Thread Take-up Cover		1	
3	10013178	Screw (M4x12)		3	
4	20008396	Cloth Plate		1	
5	10002995	Washer		2	
6	10009470	Washer		2	
7	10009471	Nut		1	
8	10012642	Screw (M3.5x7)		2	
9	20008395	Front Cover (Upper)		1	
10	10012728	Screw (M3.5x4)		1	
11	10011220	Spring		1	
12	10026466	Fixed Plate		1	
13	20008393	Front Cover		1	
14	10012592	Screw (M4x30)		1	
15	10003073	Washer		1	
16	10003026	Washer		2	
17	10012594	Screw (M3)		2	
18	10012598	Screw (M4x8)		1	
19	10009074	Screw (M4x4)		1	
20	20003623	Front Cover Hinge		1	
21	10012318	Washer		2	
22	10012043	Screw (M5x14)		2	
23	10026472	Stainless Steel Pipe Band		1	
24	10026467	Tracheal components		1	
25	10026471	Fixed seat		1	
26	10026465	Tracheal stents		1	
27	10026474	Clamp		1	
28	10011376	Screw (M5x12)		2	
29	20003721	Taub wheel bracket		1	
30	10003402	Screw (M6x10)		2	
31	10038953	Roller bracket		1	
32	10038952	Roller left bracket		1	
33	10010607	Screw (M3x3.7)		4	
34	10009052	Screw (M4x8)		2	
35	10038951	Roller right bracket		1	
36	10038950	Roller		1	

25. RIGHT-COUNTER EXCLUSIVE PART 3



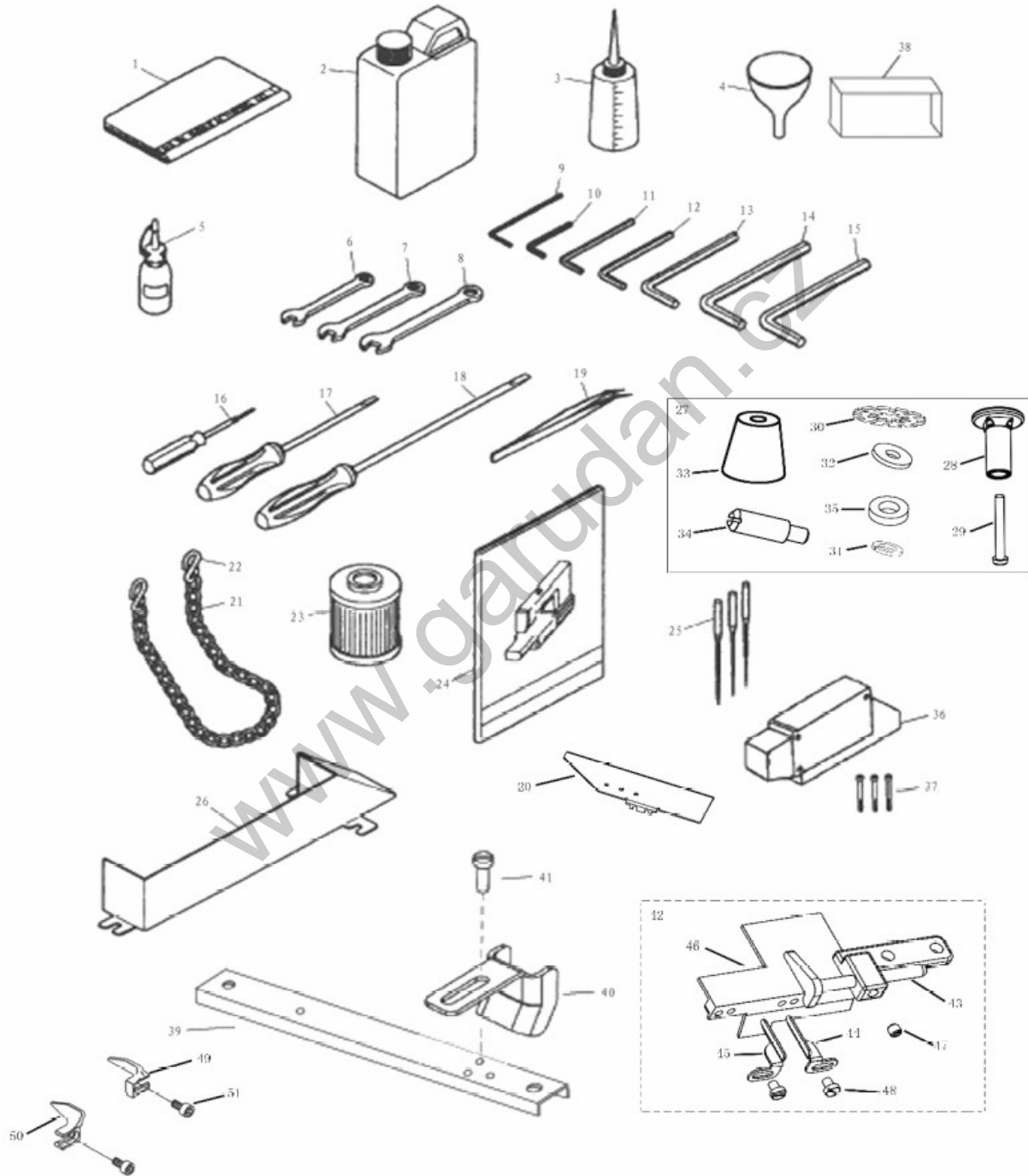
25. RIGHT-COUNTER EXCLUSIVE PART 3					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10026419	Feed Rocker Shaft		1	
2	10026421	Washer		1	
3	10026423	Link		1	
4	10026422	Link Pin		1	
5	10009653	Ring		1	
6	10012740	Screw (M4x4)		1	
7	10026425	Pin		1	
8	10026424	Connecting Shaft		1	
9	10012793	Screw (M5x10)		1	
10	10010196	Screw (M3x3)		4	
11	10010929	Ring		2	
12	10012003	Pressure Spring		1	
13	10026434	Bushing		1	
14	10002787	Pin		2	
15	10026435	Gasket		2	
16	10026426	The Counter Knife Holder Asm		1	
17	10026430	Counter Knife		1	
18	10026432	Round Knife		1	
19	10011882	Screw (M3x4.6)		1	
20	10011287	Screw (M4x12)		1	
21	10026433	Cutter Shaft		1	
22	10026431	Round Knife Holder		1	
23	10026429	Limit Peace		1	
24	10009597	Screw (M3x5)		1	
25	10011376	Screw (M5x12)		1	
26	10026436	Tape Black		1	
27	10009556	Screw (M4x7)		1	
28	10011621	Screw (M4x30)		2	
29	20008394	Guide Holder		1	
30	10026438	Side Of The Block		1	
31	10002963	Screw (M4x7)		2	

26. RIGHT-COUNTER EXCLUSIVE PART 4



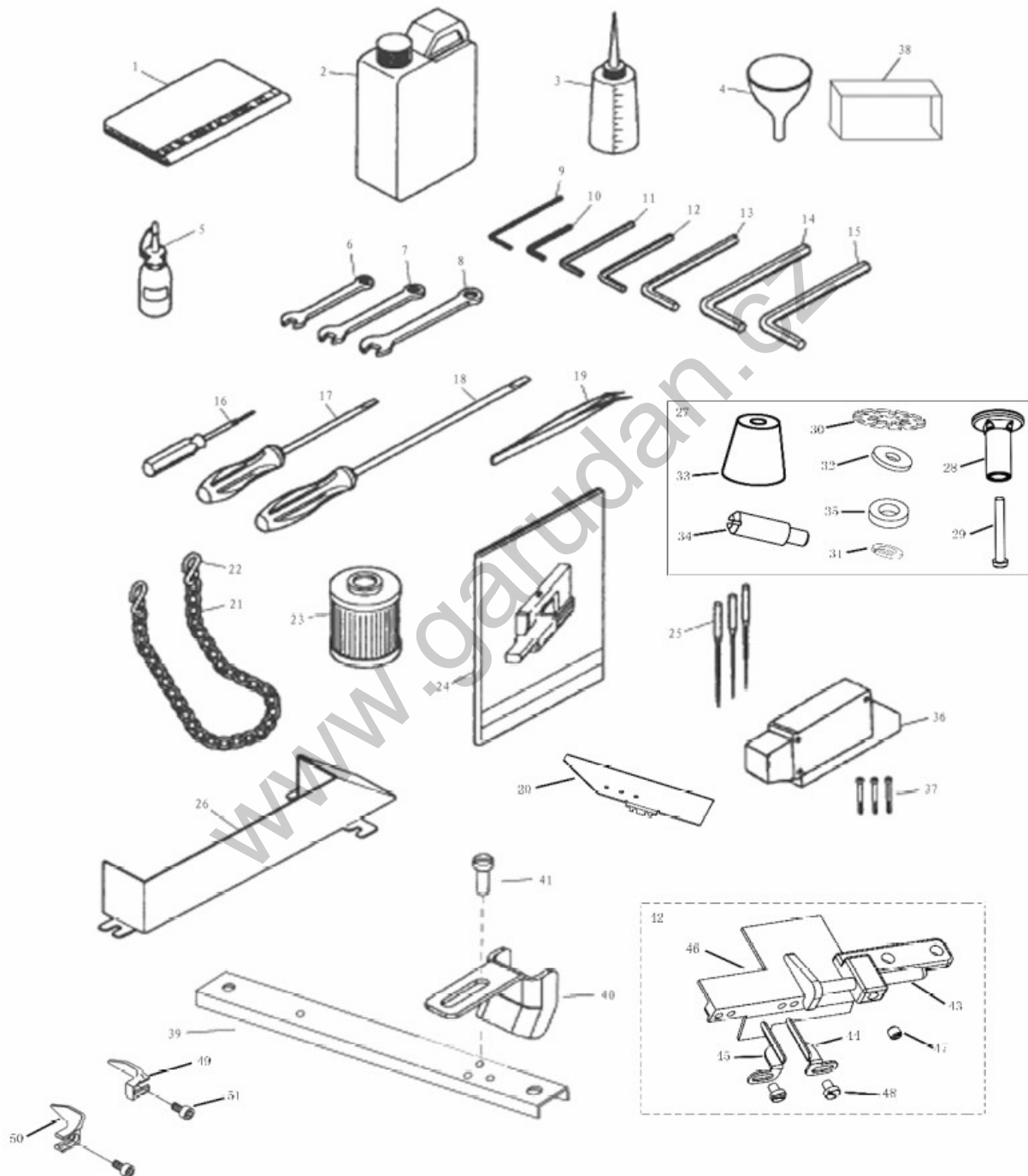
26. RIGHT-COUNTER EXCLUSIVE PART 4					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10026448	Fixed seat post		1	
2	10026461	Retaining ring		1	
3	10012778	Screw (M4x4)		1	
4	10012028	Screw (M5x8)		1	
5	10026475	Spring		1	
6	10026449	Pressure cloth plate fixation		1	
7	10026455	Stator		1	
8	10003083	Washer		1	
9	10013176	Screw (M4x8)		1	
10	10026450	Pressure cloth plate shaft		1	
11	10012778	Screw (M4x4)		1	
12	10026452	Guide bar component		1	
13	10026451	Pressure cloth plate		1	
14	10002998	Washer		2	
15	10011357	Screw (M3x6)		2	
16	10012778	Screw (M4x4)		2	
17	10010595	Screw (M4x7.5)		2	
18	10026460	Connection piece		1	
19	10026459	Roller arm		1	
20	10026476	Ring		1	
21	10030351	Bearing		2	
22	10012778	Screw (M4x4)		2	
23	10026463	Roller		1	
24	10010822	Screw (M4x3)		2	
25	10026464	Ring		1	
26	10026462	Shaft		1	
27	10003169	Screw (M6x12)		1	
28	10004936	Washer		1	
29	10012162	Screw (M5x5)		1	
30	10012162	Screw (M5x5)		1	
31	10012778	Screw (M4x4)		1	
32	10010196	Screw (M3x3)		1	
33	10026458	Guide bar		1	
34	10026457	Guide bar		1	
35	10026456	Fixed seat		1	

27. ATTACHMENT BOX (1/2)



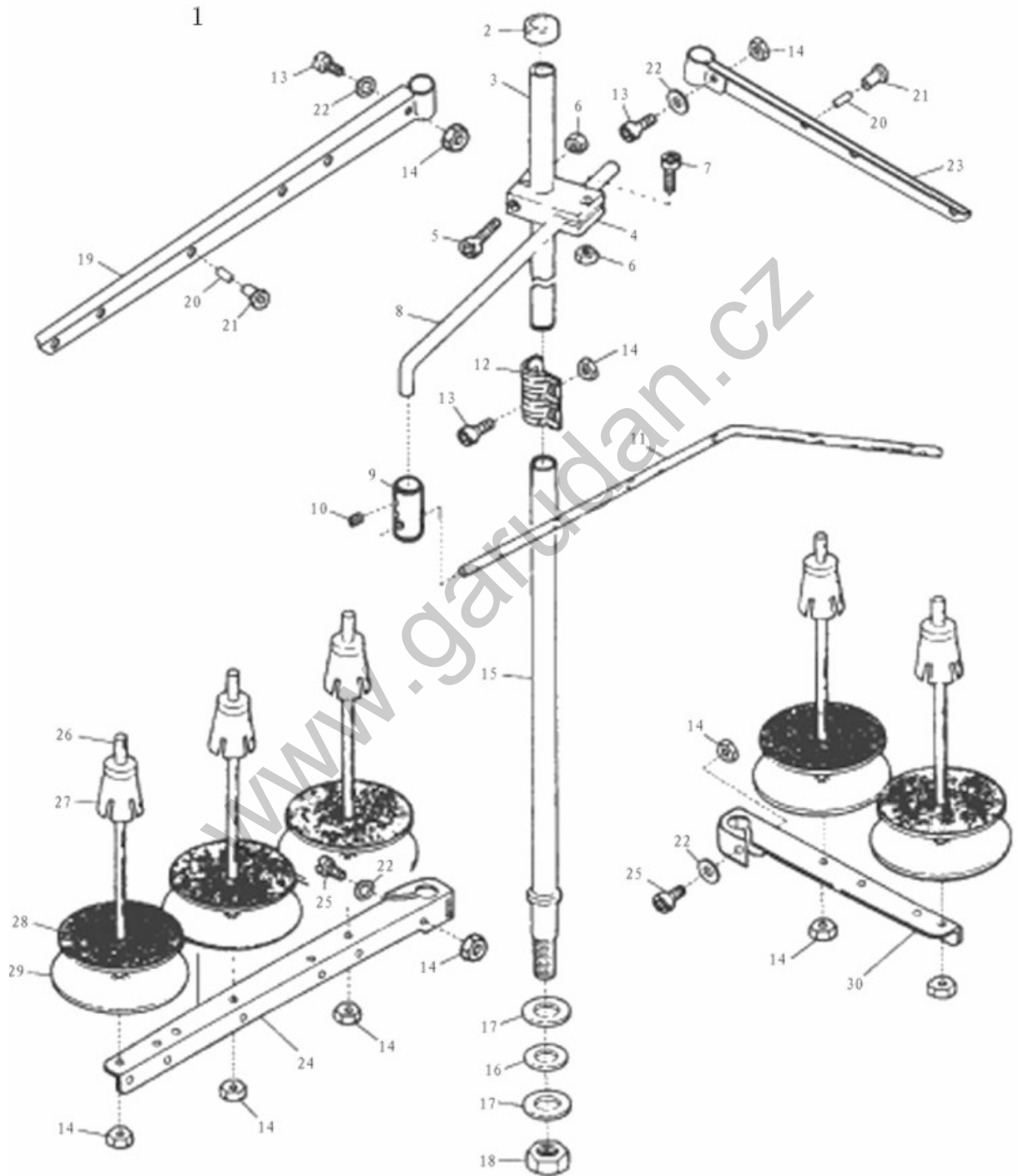
27. ATTACHMENT BOX (1/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10011311	Machine Cover		1	
2	10004882	Jerrican		1	
3	20001784	Oiler		1	
4	10008932	Funnel		1	
5	10011155	HP Oiler		1	
6	10014185	Spanner (6#)		1	
7	10014122	Spanner (7#)		1	
8	10014186	Spanner (8#)		1	
9	10009684	Hexagonal Wrench (1.5#)		1	
10	10009683	Hexagonal Wrench (2#)		1	
11	10009686	Hexagonal Wrench (2.5#)		1	
12	10009685	Hexagonal Wrench (3#)		1	
13	10009687	Hexagonal Wrench (4#)		1	
14	10009689	Hexagonal Wrench (5#)		1	
15	10009688	Hexagonal Wrench (6#)		1	
16	10009270	Hexagonal Screwdriver		1	
17	10014159	Screwdriver		1	
18	10013982	Screwdriver		1	
19	10004247	Thread Tweezers		1	
20	10012313			1	
21	10011360	Chain		1	
22	10014203	Hook		2	
23	10010300	Oil Filter		1	
24	10006138	Explain Book		1	
25	10050369	Needle (UY128GBS 11#)		3	
26	20003667	Belt Cover		1	
27	20000815			1	
28	10011312			4	
29	10011361			4	
30	10009273			4	
31	10006282			4	
32	10009272			16	
33	10011315			4	
34	10011306			4	
35	10011359			4	
36	10012310	Beef Cover		1	
37	10012685	Screw (M4x47)		3	
38	10004956	Thread Stand		1	
39	20003666	Instead Plate		2	

27. ATTACHMENT BOX (2/2)



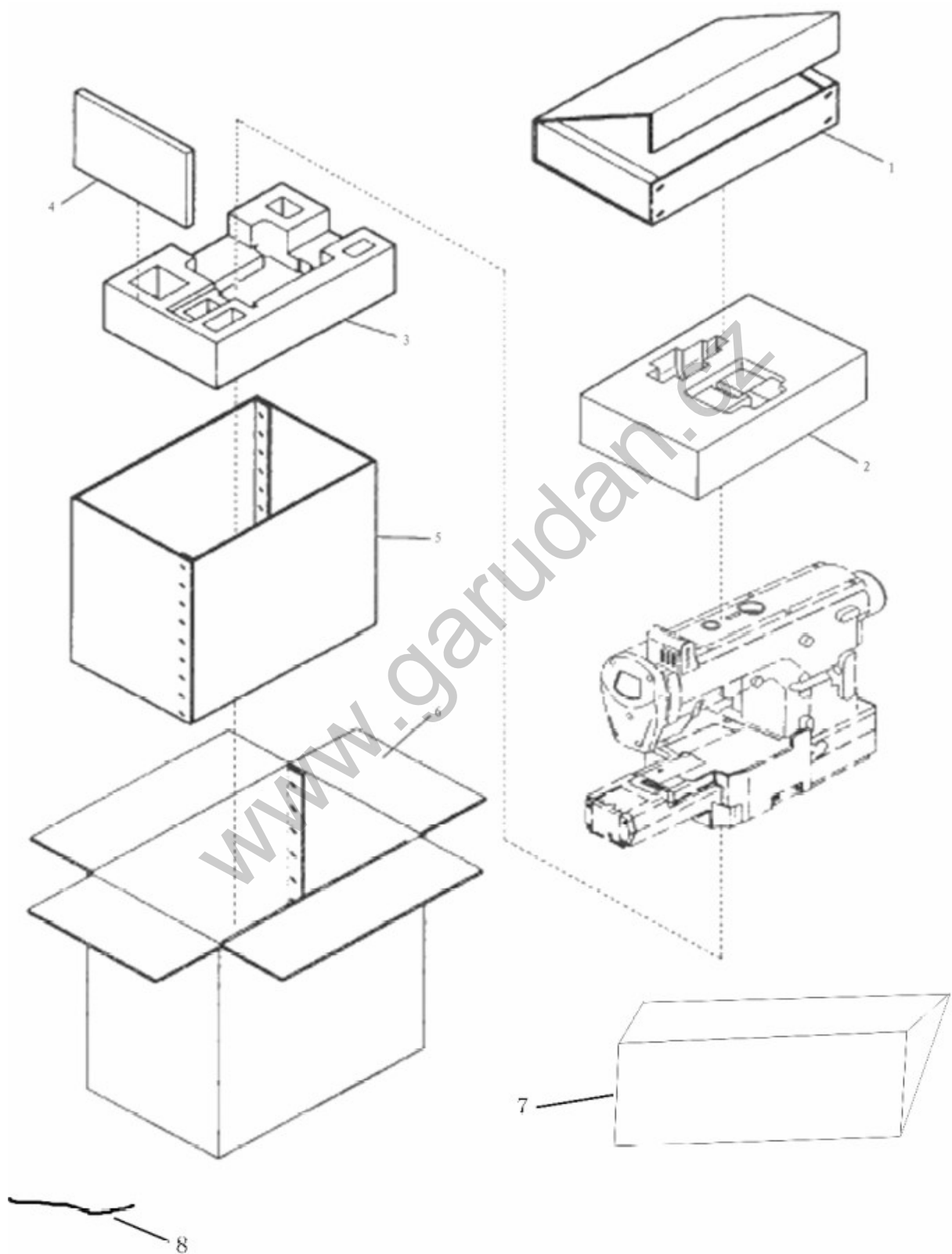
27. ATTACHMENT BOX (2/2)					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
40	10011309	Prevent Chain Plate		1	
41	10012028	Screw (M5x8)		2	
42	20011730			1	
43	10032209			1	
44	10032210			1	
45	10032211			1	
46	10032212			1	
47	10002846	Screw (M4x4)		1	
48	10011882	Screw (M3x6)		2	
49	10014426	Leading Right Block		1	
50	10014449	Leading Left Block		1	
51	10002975	Screw (M3x6)		2	

28. THREAD STAND



28. THREAD STAND					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10004956	Thread Stand		1	
2	10004282	Column Cop		2	
3	10004293	Column Pipe		1	
4	10004335	Thread Guide Holder		1	
5	10002937	Screw (M4x25)		1	
6	10005297	Nut		2	
7	10002958	Screw (M4x12)		1	
8	10004346	Thread Guide Arm		1	
9	10004334	Thread Guide Holder		1	
10	10002851	Screw (M6x5)		2	
11	10006076	Thread Guide		1	
12	10004286	Column Pipe Connector		1	
13	10003301	Screw (M5x14)		4	
14	10002953	Nut		11	
15	10004291	Column Pipe		1	
16	10004295	Washer		2	
17	10004290	Washer		2	
18	10002985	Nut		1	
19	10006345	Thread Hanger		1	
20	10004289	Thread Guide Pipe		5	
21	10004285	Thread Guide Bushing		5	
22	10003022	Washer		6	
23	10004298	Thread Hanger		1	
24	10006351	Thread Hanger		1	
25	10003312	Screw (M5x30)		2	
26	10004288	Spool Pin		5	
27	10004287	Spool Cushion		5	
28	10004281	Spool Mat		5	
29	10004299	Spool Seat Disc		5	
30	10004284	Thread Hanger		1	

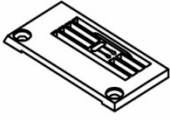
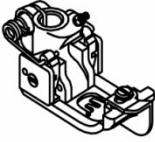

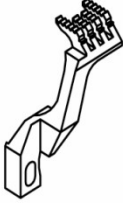
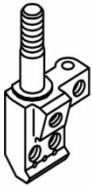
29. BOX



29. BOX					
Ref.No	Parts No.	Name of parts	Description	Qty	Note
1	10011308	Attachment Box		1	
2	10004141	Plastic Foam		1	
3	10027669	Plastic Foam		1	
4	10011485	Foam Mat		1	
5	10004575	Under Lay		1	
6	10008385	Carton		1	
7	10004971			1	
8	10011310			2	

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30. GAUGE PART LIST

Main Parts Needle	m.m					
		Throat plate	Presser foot asm	Main feed dog	Diff feed dog	Needle clamp
2	4.0	5222TP00401	5220PF00404	5221FD00567 5221DG00211	5221DF00563	5220NC00400
2	4.8	5220TP00484	5220PF00484	5221FD00567 5221DG00211	5221DF00563	5220NC00480
3	5.6	5220TP00564	5220PF00564	5221FD00567 5221DG00211	5221DF00563	5227NC00560
3	6.4	5220TP00642	5220PF00644	5221FD00646 5221DG00221	5221DF00643	5227NC00640

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